

Rev 9, 14-Mar-17

## 5V/1.5A Backup Battery Pack Manager

# **FEATURES**

- Dedicated Single Chip Solution for Mobile Power With Minimal Component Count
- 5V/1.5A Constant Output Current Limit in Boost Mode
- 1.5A Switching Charger Limit
- Programmable 4.1V to 4.35V Battery Voltage
- 95% Boost Efficiency (Vbat=4.1V)
- Adaptive to 10mA-2400mA Input Sources
- Battery Disconnection at Output Short
- <10µA Low Battery Leakage Current at HZ Mode During Storage
- Boost Auto Turn-off at No Load and Push Button Turn-on
- Battery Over Current, Over Voltage, Over Temperature and Short Circuit Protections
- Boost Auto Startup with Load Detection
- Up to 2.0A Input Current Limit with Prioritized Power Path to Output
- 5V+/-100mV Output Voltage in Boost Mode
- 1.1MHz/0.55MHz Switching Frequencies
- 2.2uH SMD Inductor and Low Profile Ceramic Capacitor
- 4 LEDs Battery Level and Status Indication
- Battery Impedance Compensation
- Full Cycle of Battery Charge Management Preconditioning, Fast Charge, Top off and End of Charge
- Charge Current Foldback at 110°C Die Temperature
- IC Over Temperature Protection at 160°C
- QFN4x4-24 Package

# APPLICATIONS

- Backup Battery Pack
- Power Bank
- Mobile Power
- Standalone Battery Charger with USB Output

# **GENERAL DESCRIPTION**

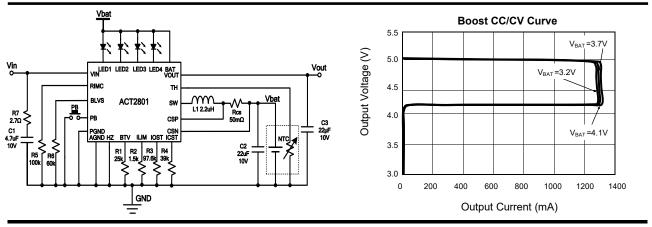
ACT2801/ACT2801B/ACT2801C is a space-saving and high-performance low-profile single-chip solution for backup battery pack and standalone battery charger. ACT2801/ACT2801B/ACT2801C integrates all the functions that a backup battery pack needs, including switching charger, boost converter and LED indication.

ACT2801/ACT2801B/ACT2801C operates at 1.1MHz for switching charger and 0.55MHz for boost converter allowing tiny external inductor and capacitors. ACT2801/ACT2801B/ACT2801C provides a direct power path from input to output with programmable current limit while providing power to switching charger. Output has higher priority than battery charger if the programmed input current limit is reached.

ACT2801/ACT2801B/ACT2801C charges battery with full cycle of preconditioning, fast charge with constant current and constant voltage until end of charge. The battery charger is thermally regulated at 110°C with charge current foldback.

ACT2801/ACT2801B/ACT2801C boost converter steps battery voltage up to 5V. Boost converter features high efficiency, constant current regulation, short circuit protection and over voltage protection.

ACT2801/ACT2801B/ACT2801C provides 3.5mA constant currents to drive 4 LEDs to indicate battery level and charge status. Battery impedance is compensated for battery level indication.



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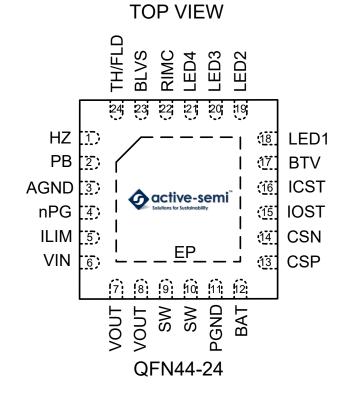


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# **ORDERING INFORMATION**

PART NUMBER	OUTPUT	FLASHLIGHT	PB TURN OFF BOOST	LEDS AL- WAYS ON IN BOOST	LATCH OFF AT BOOST UVLO	BOOST LIGHT LOAD OFF TIME	PACKAGE
ACT2801QL-T1028	5V/1.5A	No	Yes	No	Yes	16s	QFN44-24
ACT2801BQL-T1028	5V/1.5A	Yes	No	Yes	Yes	16s	QFN44-24
ACT2801CQL-T1028	5V/1.5A	Yes	No	No	Yes	16s	QFN44-24

# **PIN CONFIGURATION**



Innovative Power<sup>™</sup>



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# **PIN DESCRIPTIONS**

PIN	NAME	DESCRIPTION
1	HZ	Boost/high-Z mode enable pin, internally pulled up by a $3M\Omega$ resistor to battery. When HZ pin is pulled ground, boost is enabled if VIN is not present.
2	PB	Push button input, connect a push button from this pin to AGND, internally pulled up by a $3M\Omega$ resistor to battery. PB starts up boost converter if HZ pin is grounded and VIN is not present. For ACT2801B/ACT2801C, if this pin is pushed for 3s, flashlight is enabled.
3	AGND	Logic Ground. AGND must be connected to PGND externally through ground plane.
4	nPG	Drive external P-FET to protect output short circuit and leakage during shutdown. nPG pin is pulled up to VOUT internally. nPG pin is pulled low if VOUT is in the range.
5	ILIM	Input current limit setting pin. Connect a resistor from this pin to AGND to set the input current limit. The current setting ranges from 0.5A-2.0A.
6	VIN	USB or AC adaptor input. When VIN is valid, charge and power path is enabled.
7, 8	VOUT	Output pin. Bypass to PGND with a high quality low ESR and ESL ceramic capacitor placed as close to the IC as possible.
9, 10	SW	Internal switch to output inductor terminal.
11	PGND	Power ground. PGND is connected to the source of low-side N-channel MOSFET and the MOSFET's gate driver. PGND must be connected to AGND externally through ground plane.
12	BAT	Battery input. Connected to the battery pack positive terminal to provide power in High- Z mode. Bypass to PGND with a high quality ceramic capacitor placed as close to the IC as possible.
13	CSP	Positive terminal of charge current sense input. Kevin sense is required with 10nF ceramic capacitor right across CSP and CSN pins.
14	CSN	Negative terminal of charge current sense input.
15	IOST	Output current setting. Connect a resistor from this pin to AGND to set output constant current. The current setting ranges from 0.5A-1.5A.
16	ICST	Fast charge current setting pin. Connect a resistor from this pin to AGND to set the charge current. The current setting ranges from 0.5A-1.5A.
17	BTV	Battery termination voltage setting. Connect a resistor from this pin to AGND to program battery charge termination voltage.
18	LED1	Battery level indicator. An internal 3.5mA sink current limit is built in.
19	LED2	Battery level indicator. An internal 3.5mA sink current limit is built in.
20	LED3	Battery level indicator. An internal 3.5mA sink current limit is built in.
21	LED4	Battery level indicator. An internal 3.5mA sink current limit is built in.
22	RIMC	Battery impendence compensation input. Connect to a resistor from this pin to APNG to program the battery impedance.
23	BLVS	Battery level voltage shift. Connect a resistor from this pin to AGND to shift the battery LED indication thresholds.
24	TH/FLD	TH: ACT2801 Temperature sensing input. Connect to battery thermistor terminal. If not use, put 10K pull down resistor to AGND. FLD: ACT2801B/ACT2801C
		Open-drain flashlight driver. A internal switch can handle up to 50mA.
25	EP	Exposed pad. Must be soldered to ground on the PCB.



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# **ABSOLUTE MAXIMUM RATINGS<sup>®</sup>**

PARAMETER	VALUE	UNIT
All the Pin to PGND and AGND	-0.3 to 6.5	V
Junction to Ambient Thermal Resistance	40	°C/W
Maximum Power Dissipation	2.5	W
Operating Ambient Temperature	-40 to 85	°C
Operating Junction Temperature	-40 to 150	°C
Storage Junction Temperature	-40 to 150	°C
Lead Temperature (Soldering 10 sec.)	300	°C

①: Do not exceed these limits to prevent damage to the device. Exposure to absolute maximum rating conditions for long periods may affect device reliability.



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# **ELECTRICAL CHARACTERISTICS**

(V<sub>IN</sub> = 5V,  $T_A$  = 25°C, unless otherwise specified.)

PARAMETER	TEST CONDITIONS	MIN	TYP	МАХ	UNIT
Input Current Limit					
Input Voltage Range		4.5		5.5	V
V <sub>IN</sub> Over Voltage Protection	VIN rising, V <sub>IN</sub> OVP	5.5	6.0	6.5	V
Input Voltage Validation Time	VIN_UVLO <vin<vin_ovp< td=""><td></td><td>32</td><td></td><td>ms</td></vin<vin_ovp<>		32		ms
Input Current Limit Setting Range	R <sub>ILIM</sub> =1.2kΩ—4.8kΩ	0.5		2.0	А
Input Current Setting	R <sub>ILIM</sub> =1.5kΩ		1.6		А
Input Current Limit Gain			2000		
Leakage Current from VOUT to VIN in Boost Mode	3.0V <vbat<4.35v, ta="25℃&lt;/td"><td></td><td>0</td><td>10</td><td>μA</td></vbat<4.35v,>		0	10	μA
Battery Discharge Current in High-Z Mode	3.0V <vbat<4.35v, ta="25℃&lt;/td"><td></td><td>7.5</td><td>15</td><td>μA</td></vbat<4.35v,>		7.5	15	μA
Power Switches					
VIN-to-VOUT FET on Resistance			90		mΩ
VOUT-to-SW FET on Resistance			70		mΩ
SW-to-PGND FET on Resistance			75		mΩ
Buck Converter					
Switching Frequency		-15%	1.1	+15%	MHz
High Side Switch Peak Current Limit		4.5	6		А
Minimum On-time			100		ns
Over Temperature Protection (OTP)	OTP rising		160		°C
OTP Hysteresis	OTP falling		35		°C
Charge Mode					
Charge Current Setting Range	Rcs=50mΩ, R <sub>ICST</sub> =20kΩ—60.4kΩ	0.5		1.5	А
Charge Current Setting (I <sub>CHRG</sub> )	Rcs=50mΩ, R <sub>ICST</sub> =39kΩ	-10%	975	+10%	mA
Thermal Regulation Temperature			110		°C
Battery Adjust Voltage (V <sub>BAJ</sub> )	Rbtv=25kΩ		0.1		V
End of Charge (EOC) Voltage		-0.5%	$4.1 + V_{BAJ}$	0.5%	V
EOC Voltage Accuracy	Rbtv=0		4.1		V
Battery Over Voltage Threshold	VBAT rising		4.6		V
Battery Over Voltage Threshold Hysteresis	VBAT falling		200		mV



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# **ELECTRICAL CHARACTERISTICS**

( $V_{IN}$  = 5V,  $T_A$  = 25°C, unless otherwise specified.)

PARAMETER	TEST CONDITIONS	MIN	ТҮР	MAX	UNIT
Fast Charge Current	VBAT=3.5V		I <sub>CHRG</sub>		А
Precondition Charge Current	2.5V≤VBAT≤2.8V, Percent of I <sub>CHRG</sub>		10		%
Precondition Voltage Threshold	VBAT rising, Rbtv=0		2.8		V
Precondition Voltage Threshold Hysteresis			130		mV
Low VBAT Charge Current	VBAT=1V, R <sub>ICST</sub> =39kΩ		200		mA
EOC Current Threshold	Percent of the fast charge current		13		%
Charge Restart Voltage Threshold			200		mV
TH Upper Temperature Voltage Threshold	Cold detect NTC thermistor, ACT2801	1.45	1.5	1.55	V
TH Lower Temperature Voltage Threshold	Hot detect NTC thermistor, ACT2801	0.28	0.3	0.32	V
TH Hysteresis	ACT2801	20	50	80	mV
TH Internal Pull-up Current	ACT2801		60		μA
LED Flash Frequency	LED flash 1s on and 1s off		0.5		Hz
Charge Current Foldback	•				
Charge Current Reduction Threshold1 of Vout1	Starting foldback point	4.59	4.7	4.81	V
Charge Current Reduction Threshold2 of Vout1	Stop foldback point, R <sub>CS</sub> =50mΩ, R <sub>ICST</sub> =39kΩ		4.57		V
Boost Mode		-			
Input Voltage Operation Range		3.0		4.5	V
Switching Frequency		-15%	0.55	+15%	MHz
Input Voltage UVLO	VBAT rising	3.15	3.3	3.45	V
Input Voltage UVLO Hysteresis	VBAT falling	300	400	500	mV
Output Voltage (VOUT)	Ta=25℃	4.97	5.05	5.10	V
Output Voltage Accuracy	All conditions	-3	VOUT	2	%
Output Voltage Transient Response	Vbat=3.7V, 80mA-1A-80mA, 0.1A/us	4.75		5.25	V
Output Over Voltage Protection	VOUT rising		5.7		V
Output Over Voltage Protection Hysteresis	VOUT falling		300		mV
Output Current Regulation Range	Rcs=50mΩ, R <sub>losτ</sub> =37.5kΩ—113kΩ	0.5		1.5	А



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# **ELECTRICAL CHARACTERISTICS**

(V<sub>IN</sub> = 5V,  $T_A$  = 25°C, unless otherwise specified.)

PARAMETER	TEST CONDITIONS	MIN	TYP	МАХ	UNIT
Output Current Setting	Rcs=50mΩ, R <sub>IOST</sub> =97.6kΩ	-10%	1.3	+10%	A
The Maximum Voltage Across VRcs	All conditions		200		mV
Minimum On-Time			100		ns
Low Side Switch Peak Current Limit	VBAT=3.2V, VOUT=5V	4.0	5.6		А
Soft-Startup Time			400		μs
Under Voltage Protection	VOUT falling		4.25		V
(UVP Threshold)	VOUT rising		4.6		V
UVP Blanking Time During Startup			3		ms
UVP Sense Detection Time	VOUT falling		20		μs
Restart After UVP	Hiccup mode		2		s
Light Load Current Shut off Threshold	VBAT=3.7V, Rcs=50mΩ, R <sub>IOST</sub> =97.6kΩ		40	100	mA
Light Load Current Detect Time			16		s
HZ Pin High Voltage	HZ voltage rising		0.9	1.4	V
HZ Pin Low Voltage	HZ voltage falling	0.4	0.75		V
HZ Internal Pull-up Resistor			3		MΩ
PB Turn off Boost Time	ACT2801		1.5		s
PB Turn on Boost Time	All condition		30		ms
LED Indication Time	PB is pushed and released, ACT2801/ ACT2801C		5		s
Mode Transition					
Transition Waiting Time between Charge Mode and Boost Mode	TRANTIME		2		s
Battery Level Indication					
Battery Impedance Compensation Range		40		500	mΩ
Battery Impedance Compensation	Rcs=50mΩ, R <sub>IMC</sub> =100kΩ		200		mΩ
PB High Input Voltage	PB voltage rising		0.9	1.4	V
PB Low Input Voltage	PB voltage falling	0.4	0.75		V
PB Internal Pull-up Resistor		1	3		MΩ



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# ELECTRICAL CHARACTERISTICS

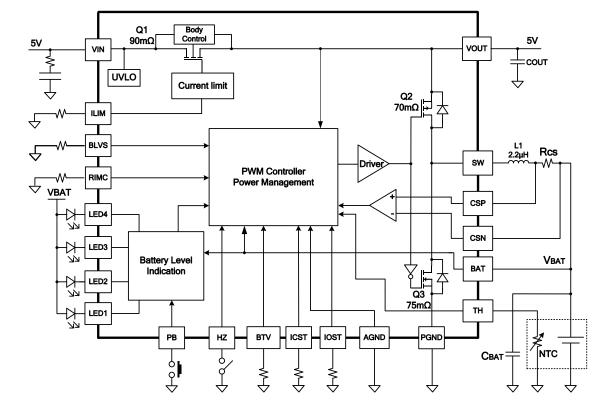
(V<sub>IN</sub> = 5V,  $T_A$  = 25°C, unless otherwise specified.)

PARAMETER	TEST CONDITIONS	MIN	TYP	MAX	UNIT
Flashlight Driver					
Flashlight Voltage UVLO	Flashlight rising, ACT2801B/ACT2801C		3.3		V
Flashlight Voltage UVLO Threshold	Flashlight falling, ACT2801B/ACT2801C		2.9		V
Flashlight Driver Current	the current at FLD pin, ACT2801B/ACT2801C		50		mA
PB Turn on Flashlight Time	ACT2801B/ACT2801C		3.0		s
PB Turn off Flashlight Time	ACT2801B/ACT2801C		3.0		s

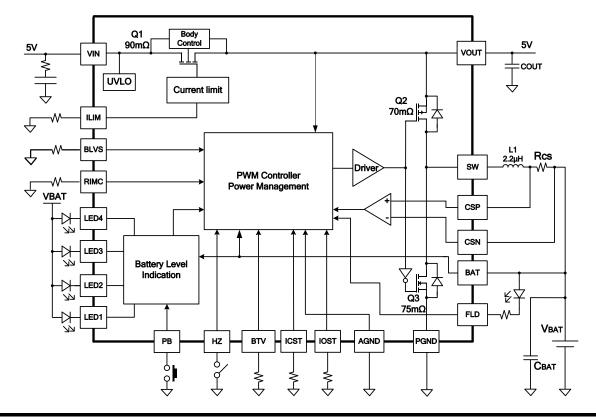


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# FUNCTIONAL BLOCK DIAGRAM FOR ACT2801



FUNCTIONAL BLOCK DIAGRAM FOR ACT2801B/ACT2801C





# FUNCTIONAL DESCRIPTION

ACT2801/ACT2801B/ACT2801C is a complete battery charging and discharging power management solution for applications of single-cell lithium-based backup battery pack or power bank. There is a power path from input to output with programmable input current limit. When output is over loaded, the input switch Q1 starts going into linear mode and thus output voltage starts to drop. If output voltage drops below 4.25V, the input switch Q1 turns off and restart in 2 seconds.

With the advanced ACT2801/ACT2801B/ ACT2801C architecture, a synchronous buck/boost converter is connected from VOUT to switching node (SW). With the bidirectional architecture, the converter could be configured as either buck to charge battery or boost to discharge battery. With switching charger and discharger, the higher charge current and higher conversion efficiency are achieved.

## Modes of Operation

ACT2801/ACT2801B/ACT2801C has 3 operation modes: charge mode, boost mode and highimpedance (HZ) mode. In charge mode, the input current limit Q1 is enabled and Q2 and Q3 operate as a buck converter to charge battery. In boost mode, Q2 and Q3 operate as boost converter to step battery voltage up to +5V at VOUT, and the current limit switch Q1 is turned off, and the reverse current from VOUT to VIN is blocked. In HZ mode, all the switches are turned off and the drainage current from battery is very low. ACT2801 system

#### Figure 1:

ACT2801 System Operation Flow Chart

operation flow chart as shown in Figure 1, and ACT2801B system operation flow chart as shown in Figure 2.

Any transitions between boost mode and charge mode go through HZ mode by turning off all the switches Q1-Q3 into HZ mode for 2 seconds before enabling the other mode.

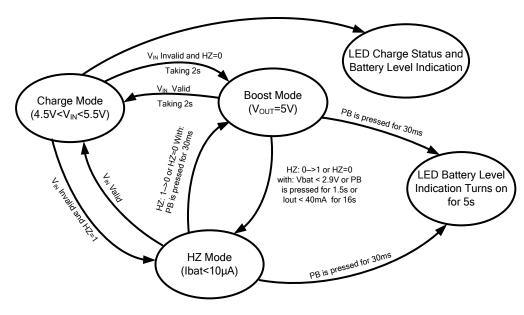
The modes are determined by HZ pin and VIN pin as shown in the table 1. A valid VIN voltage forces ACT2801/ACT2801B/ACT2801C into charge mode. Boost mode is enabled if HZ pin is pulled low and VIN is invalid or not present. For ACT2801/ ACT2801B, when HZ=0, if PB is pulled low for more than 30ms, boost converter is enabled. For ACT2801, during boost on, if PB is pressed more than 1.5s, boost converter will be off.

Table 1: Mode Selection

HZ PIN	0	0	1	1
VIN Valid	0	1	0	1
Mode	Boost	Charge	HZ	Charge

## Flashlight

ACT2801B has an flashlight function. Once PB is pressed for 3 seconds, the flashlight is switched on. The driver will deliver up to 50mA current to the flashlight. During flashlight on, if PB is pressed for 3 seconds, flashlight will be switched off.



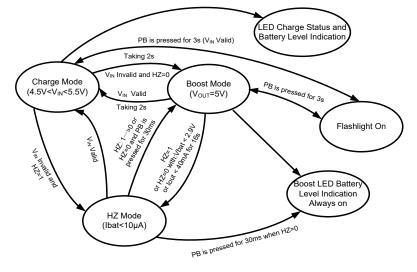


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## FUNCTIONAL DESCRIPTION

#### Figure 2:

ACT2801B/ACT2801C System Operation Flow Chart



## Latch-Off

ACT2801/ACT2801B has latch off function. If the IC is in boost mode and the battery voltage drops below the Boost Mode Input Voltage UVLO voltage (typ 3.3V) minus Boost Mode Input Voltage UVLO Hysteresis (typ 400mV), the IC latches into HZ Mode. This safety feature prevents excessive battery discharge. The IC only exits this mode when input power is recycled.

## Input Current Limit

When the input current reaches the programmed value, switch Q1 goes into linear mode and output voltage starts to drop. When output voltage drops to 4.25V, hiccup mode is triggered and switch Q1 turns off and restart in 2 seconds.

## Switching Battery Charger

ACT2801/ACT2801B is configured in charge mode (buck mode) when VIN is valid. In this mode, a battery is charged with preconditioning, fast charge, top-off and end of charge (EOC). The typical charge management is shown in Figure 3 and Figure 4.

## CC/CV Regulation Loop

There are CC/CV regulation loops built in ACT2801/ ACT2801B, which regulates either current or voltage as necessary to ensure fast and safe charging of the battery. In a normal charge cycle, this loop regulates the current to the value set by the external resistor at the ICST pin. Charging continues at this current until the battery cell voltage reaches the termination voltage. At this point the CV loop takes over, and charge current is allowed to decrease as necessary to maintain charging at the termination voltage.

## **Precondition Charge**

A new charging cycle begins with the precondition state, and operation continues in this state until  $V_{BAT}$  exceeds the precondition threshold voltage. When operating in precondition state, the cell is charged at a reduced current, 10% of the programmed maximum fast charge constant current. Once  $V_{BAT}$  reaches the precondition threshold voltage the state machine jumps to the fast charge state.

## **Fast Charge**

If battery voltage is above preconditioning threshold, buck converter charges battery with constant current. In fast charge state, the ACT2801/ACT2801B charges at the current set by the external resistor connected at the ICST pin. During a normal charge cycle fast charge continues in CC mode until V<sub>BAT</sub> reaches the charge termination voltage, at which point the ACT2801/ACT2801B charges in top off state.

## Top Off

With the battery voltage approaches the EOC voltage set by the BTV pin. Charge current decreases as charging continues. In the top off state, the cell is charged in constant voltage (CV) mode. During a normal charging cycle charging proceeds until the charge current decreases below the end of charge (EOC) threshold, defined as 13% of fast charge current. When this happens, the state machine terminates the charge cycle and jumps to the EOC state.



## FUNCTIONAL DESCRIPTION

## End of Charge

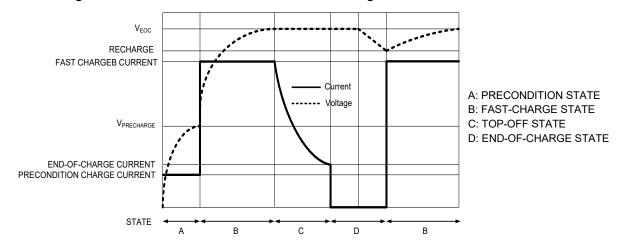
When charges current decreases to 13% of set fast charge current, the buck converter goes into end of charge mode and keep monitoring the battery voltage.

## Recharge

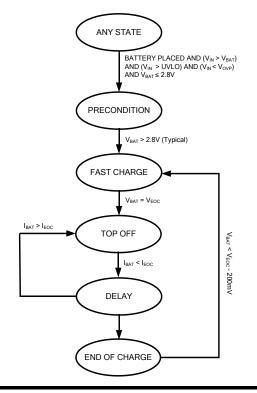
When battery voltage drops by 200mV below the end of charge voltage, the charger is reinitiated with constant current charge.

## Figure 3.

Typical Li+ Charge Profile and ACT2801/ACT2801B/ACT2801C Charge States









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# **APPLICATIONS INFORMATION**

## Battery Charge Termination Voltage

Battery charge termination voltage is set by a resistor Rbtv connected from BTV pin to AGND as shown in Figure 5. The battery charge termination voltage is estimated as the following equation:

$$V_{BAT}(V) = 4.1(V) + R_{btv} \times 4 \times 10^{-6} (V)$$
(1)

R<sub>btv</sub> is selected based on the battery voltage rating. 1% accuracy resistor is recommended for R<sub>btv</sub>.

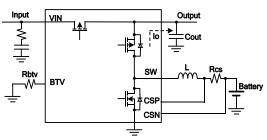


Figure 5. Battery terminal voltage setting circuit

## **LED Status Indication**

4 LEDs ON/OFF and flash show the charge status and the remained capacity level as shown in the table 2. The LED status is based on battery voltage and operation modes. When battery voltage is low, LED1 is flashing. In charge mode, when a battery is fully charged, flashing stops and all the 4 LEDs are solid on.

## Battery level voltage shift (BLVS pin)

LED1-4 voltage thresholds are adjusted from HZ mode during charging and discharging based on

the compensated impedance. Those thresholds are programmed by a resistor connected from BLVS pin to AGND as shown in Figure 6. The following equation shows the LED4 voltage threshold:

## $V_{BATLED4}(V) = 3.5(V) + 0.01(mA) \times R_{BLVS}(k\Omega)$ (2)

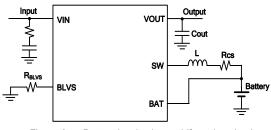


Figure 6. Battery level voltage shift setting circuit

As long as LED4 is set, all the other 3 LED thresholds is fixed as shown in the table 3:

R <sub>BLVS</sub> (ohm)	50K	60K	70K	80K
LED1	3.35V	3.45V	3.55V	3.65V
LED2	3.60V	3.70V	3.80V	3.90V
LED3	3.75V	3.85V	3.95V	4.05V
LED4	4.00V	4.10V	4.20V	4.30V

## **Input Current Limit**

An external resistor is used to set the input current limit connected from ILIM pin to AGND as shown in Figure 7. Input current limit has built-in soft startup and current foldback control loop. The input current limit is estimated as the following equation:

$$I_{ILIM}(A) = \frac{2.4 (V)}{R_{ILIM}(k\Omega)}$$
(3)

		Charge	e Mode		ACT28	(Boost or 01QL-T102 T1028 :F		
LED	LED1	LED2	LED3	LED4	LED1	LED2	LED3	LED4
VBAT<2.9V	Flash	Off	Off	Off	Off	Off	Off	Off
2.9V≤VBAT <led1< td=""><td>Flash</td><td>Off</td><td>Off</td><td>Off</td><td>Flash</td><td>Off</td><td>Off</td><td>Off</td></led1<>	Flash	Off	Off	Off	Flash	Off	Off	Off
LED1≤VBAT <led2< td=""><td>On</td><td>Flash</td><td>Off</td><td>Off</td><td>On</td><td>Off</td><td>Off</td><td>Off</td></led2<>	On	Flash	Off	Off	On	Off	Off	Off
LED2≤VBAT <led3< td=""><td>On</td><td>On</td><td>Flash</td><td>Off</td><td>On</td><td>On</td><td>Off</td><td>Off</td></led3<>	On	On	Flash	Off	On	On	Off	Off
LED3≤VBAT <led4< td=""><td>On</td><td>On</td><td>On</td><td>Flash</td><td>On</td><td>On</td><td>On</td><td>Off</td></led4<>	On	On	On	Flash	On	On	On	Off
VBAT≥LED4	On	On	On	Flash	On	On	On	On
VBAT≥LED4 (End of Charge)	On	On	On	On	On	On	On	On

Table2: LED Indication



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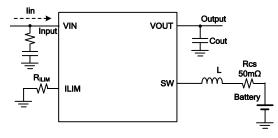
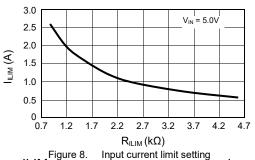
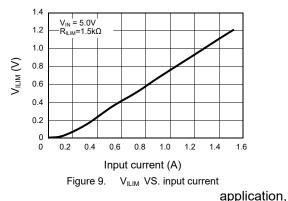


Figure 7. Input current limit setting circuit

Input current limit at various resistor curve is shown in Figure 8.



The ILIM pin voltage is proportional to input current until input current is limited, as shown in Figure 9.



In application, if fast charge current setting is higher than input current limit, must be parallel a  $0.47 \mu$ F capacitor with  $R_{ILIM}$  as shown in Figure 10.

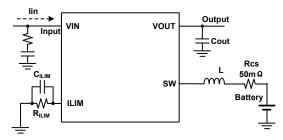
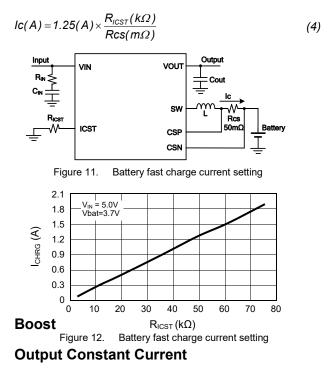


Figure 10. Input current limit smaller than fast charge current

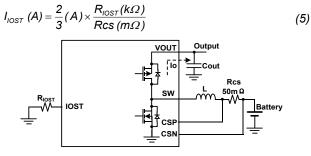
#### **Battery Fast Charge Current**

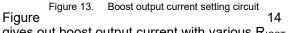
Battery fast charge current is set by a resistor connected from ICST pin to AGND as shown in

Figure 11. Figure 12 gives out different fast charge current with various  $R_{ICST}$ . The battery fast charge current is estimated as the following equation:

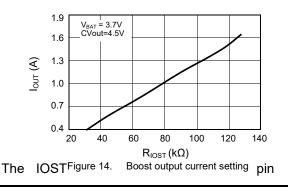


Boost output current is set by a resistor connected from IOST pin to AGND as shown in Figure 13. The boost output current is estimated as the following equation:





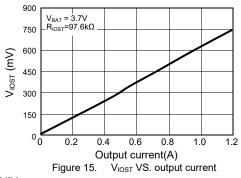
gives out boost output current with various  $R_{\text{IOST}}.$ 



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The IOST pin voltage is proportional to output current until output current is limited, as shown in Figure 15.



## Battery

## Impedance Compensation

An external resistor is used to set the impedance from  $40m\Omega$  to  $500m\Omega$  as shown in Figure 16. RIMC is corresponding to battery impedance. Higher R<sub>IMC</sub> gives higher compensation voltage which is positively proportional to battery charge/discharge current.

Select R<sub>IMC</sub> based on battery impedance:

$$R_{IMC}(k\Omega) = \frac{25 \times R(m\Omega)}{Rcs(m\Omega)}$$
(6)

$$V_{BAT}(V) = BAT(V) - I_{BAT}(A) \times R(m\Omega) \times 10^{-3}$$
<sup>(7)</sup>

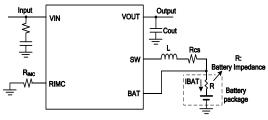


Figure 16. Battery impedance compensation setting circuit

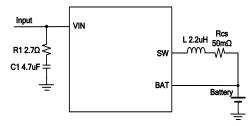
The battery impedance as shown in the table 4 according to the  $R_{\text{IMC}}$  and Rcs:

Table 4: Battery Impedance

RIM	c(KΩ)	50	100	200
Battery	Rcs=25mΩ	50	100	200
Impedance R(mΩ)	Rcs=50mΩ	100	200	400

## Input Over Voltage Surge

In the case of pure ceramic input capacitor is chosen, if the input cable is long, stray inductance may cause over voltage spikes as twice as the steady-state voltage when input source is plugged in. Below input circuit is recommended to avoid input voltage surge. R1 resistor is added in series with capacitor C1 to damp the potential LC resonance as shown in Figure 17.



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Figure 17. Input over voltage surge protection circuit

## **Boost Output Plug-in Auto Detection**

Figure 18 provides a solution for auto plug-in detection.

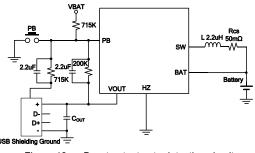


Figure 18. Boost output auto detection circuit

## **External Input Over Voltage Protection**

Considering the maximum voltage rating at VIN pin, the external OVP circuit as shown in Figure 19 is recommended if input voltage may go higher than 7V. With the enhanced OVP circuit, the design can pass UN38.3.

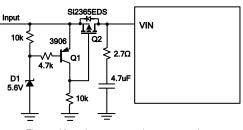


Figure 19. Input over voltage protection

## **Inductor and Capacitor Selection**

ACT2801/ACT2801B/ACT2801C supports SMD components. 2.2uH inductor is recommended. Input side, 4.7uF ceramic capacitor in series with  $2.7\Omega$  resistor are recommended, on battery side, 22uF ceramic capacitors is recommended while on output side, 2\*22uF ceramic capacitors are recommended.

## **Battery Temperature Monitoring**

ACT2801 continuously monitors the temperature of the battery pack by sensing the resistance of its thermistor, and suspends charging if the temperature of the battery pack exceeds the safety



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limits.

In a typical application, the TH pin is connected to the battery pack's thermistor input as shown in Figure 20. The ACT2801 injects a 60 $\mu$ A current out of the TH pin into the thermistor, so that the thermistor resistance is monitored by comparing the voltage at TH to the internal V<sub>THL</sub> and V<sub>THH</sub> thresholds of 0.3V and 1.5V, respectively. When V<sub>TH</sub> > V<sub>THH</sub> or V<sub>TH</sub> < V<sub>THL</sub> charging and the charge timers are suspended. When V<sub>TH</sub> returns to the normal range, charging and the charge timers resume.

The threshold is given by:

 $60\mu A \times R_{NOM} \times k_{HOT} = 0.3V \rightarrow R_{NOM} \times k_{HOT} = 5k\Omega$ 

 $60 \mu A \times R_{\text{NOM}} \times k_{\text{COLD}} = 1.5 V \rightarrow R_{\text{NOM}} \times k_{\text{COLD}} = 25 k \Omega$ 

where  $R_{NOM}$  is the nominal thermistor resistance at room temperature, and  $k_{HOT}$  and  $k_{COLD}$  are the ratios of the thermistor's resistance at the desired hot and cold thresholds, respectively.

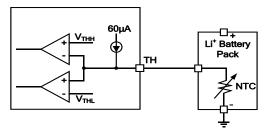


Figure 20. Battery thermal circuit



#### PC Board Layout Guidance

When laying out the printed circuit board, the following checklist should be used to ensure proper operation of the IC.

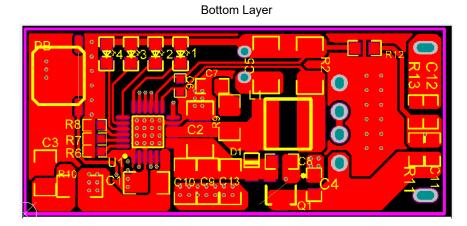
- 1. Arrange the power components to reduce the AC loop size, VIN pin, Vout pin, SW pin and the schottky diode.
- Place input decoupling ceramic capacitor C3 and R10 as close to VIN pin as possible. Resistor R10 is added in series with capacitor C3 to damp the potential LC resonance.
- 3. Use copper plane for power GND for best heat dissipation and noise immunity.
- Place CSP and CSN capacitor C6 (10nF) close to CSP and CSN pin as possible, use Kevin Sense from sense resistor R2 and R2A to CSP and CSN pins. 22uF decoupling capacitor is added close to BAT pin.
- 5. Place the ceramic capacitor C2 and D1 as close to VOUT and PGND as possible, SW goes under the C2 (recommend C2 to use 1206

size). SW pad is a noisy node switching. It should be isolated away from the rest of circuit for good EMI and low noise operation.

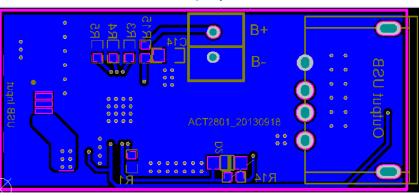
- Thermal pad is connected to GND layer through vias (recommend 4X4 pins and the aperture is 10mil). Ground plane, PGND and AGND is single point connected under the ACT2801/ ACT2801B/ACT2801C thermal pad through vias to limited SW area.
- 7. From BAT pin to the Battery positive terminal, need to lay the divided line to ensure the battery voltage accuracy of sampling.
- 8. RC snubber is recommended to add across SW to PGND to reduce SW spike below 7V. 2A /20V schottky is added to across  $V_{OUT}$  and SW pins.

A demo board PCB layout example is shown in the figure 21.

#### Figure 21. PCB Layout

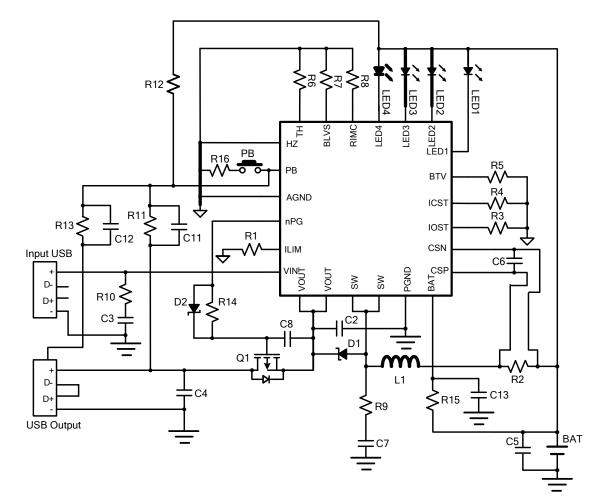


Top Layer





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Figure 22. ACT2801 typical application circuit (Input current limit 2.0A, fast charge current limit 1.5A, boost output constant current limit 1.3A)
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## Table 5: BOM List

1         2         3         4         5         6         7         8         9         10         11         12         13         14         15         16         17         18         19         20         21         22         23	L1 Q1 D1 D2 C2,C5 C3 C4 C6 C7 C6 C7 C8 C11,C12 C13 R1 R1 R2 R3 R4	SWPA4020S1R0NT 2.2uH 3.4A (4*4*2mm)SI2333DDS, Rdson=28mΩ at VGS = - 4.5 VMBR1020VL, 20V/1A, Schottky1N4148, Vf=0.7V, 75V SchottkyCeramic Capacitor, 22uF/10V, X7R, 1206Ceramic Capacitor, 4.7uF/10V, X7R, 1206Ceramic Capacitor, 0.1uF/10V, X7R, 0603Ceramic Capacitor, 10nF/10V, X7R, 0603Ceramic Capacitor, 4.7nF/10V, X7R, 0603Ceramic Capacitor, 1uF/10V, X7R, 0603Ceramic Capacitor, 2.2uF/10V, X7R, 0603Ceramic Capacitor, 1uF/10V, X7R, 0603Ceramic Capacitor, 1.2kΩ, 1/16W, 1%, 0402Chip Resistor, 50mΩ, 1/2W, 1%, 1206Chip Resistor, 97.6kΩ, 1/16W, 1%, 0402	1         1         1         1         2         1	Sunlord Vishay Panjit Murata/TDK Murata/TDK Murata/TDK Murata/TDK Murata/TDK Murata/TDK Murata/TDK Murata/TDK Murata/TDK Murata/TDK Murata/TDK
3         4         5         6         7         8         9         10         11         12         13         14         15         16         17         18         19         20         21         22         23	D1 D2 C2,C5 C3 C4 C6 C7 C8 C11,C12 C13 R1 R1 R2 R3	MBR1020VL, 20V/1A, Schottky           1N4148, Vf=0.7V, 75V Schottky           Ceramic Capacitor, 22uF/10V, X7R, 1206           Ceramic Capacitor, 4.7uF/10V, X7R, 1206           Ceramic Capacitor, 0.1uF/10V, X7R, 0603           Ceramic Capacitor, 0.1uF/10V, X7R, 0603           Ceramic Capacitor, 10nF/10V, X7R, 0402           Ceramic Capacitor, 4.7nF/10V, X7R, 0603           Ceramic Capacitor, 1uF/10V, X7R, 0603           Ceramic Capacitor, 2.2uF/10V, X7R, 0603           Ceramic Capacitor, 4.7uF/10V, X7R, 0603           Ceramic Capacitor, 1.2kΩ, 1/16W, 1%, 0402           Chip Resistor, 50mΩ, 1/2W, 1%, 1206           Chip Resistor, 97.6kΩ, 1/16W, 1%, 0402	1 1 2 1 1 1 1 1 2 1 2 1 1 1 1 1	Panjit Murata/TDK Murata/TDK Murata/TDK Murata/TDK Murata/TDK Murata/TDK Murata/TDK Murata/TDK Murata/TDK Murata/TDK
4         5         6         7         8         9         10         11         12         13         14         15         16         17         18         19         20         21         22         23	D2 C2,C5 C3 C4 C6 C7 C8 C11,C12 C13 R1 R1 R2 R3	1N4148, Vf=0.7V, 75V SchottkyCeramic Capacitor, 22uF/10V, X7R, 1206Ceramic Capacitor, 4.7uF/10V, X7R, 1206Ceramic Capacitor, 0.1uF/10V, X7R, 0603Ceramic Capacitor, 10nF/10V, X7R, 0402Ceramic Capacitor, 4.7nF/10V, X7R, 0603Ceramic Capacitor, 1uF/10V, X7R, 0603Ceramic Capacitor, 2.2uF/10V, X7R, 0603Ceramic Capacitor, 4.7uF/10V, X7R, 0603Ceramic Capacitor, 1uF/10V, X7R, 0603Ceramic Capacitor, 1.2uF/10V, X7R, 0603Ceramic Capacitor, 4.7uF/10V, X7R, 0603Chip Resistor, 1.2kΩ, 1/16W, 1%, 0402Chip Resistor, 50mΩ, 1/2W, 1%, 1206Chip Resistor, 97.6kΩ, 1/16W, 1%, 0402	1 2 1 1 1 1 1 1 2 1 1 1 1 1	Murata/TDK Murata/TDK Murata/TDK Murata/TDK Murata/TDK Murata/TDK Murata/TDK Murata/TDK Murata/TDK Murata/TDK
5         6         7         8         9         10         11         12         13         14         15         16         17         18         19         20         21         22         23	C2,C5 C3 C4 C6 C7 C8 C11,C12 C13 R1 R2 R3	Ceramic Capacitor, $22uF/10V$ , X7R, $1206$ Ceramic Capacitor, $4.7uF/10V$ , X7R, $1206$ Ceramic Capacitor, $0.1uF/10V$ , X7R, $0603$ Ceramic Capacitor, $10nF/10V$ , X7R, $0402$ Ceramic Capacitor, $4.7nF/10V$ , X7R, $0603$ Ceramic Capacitor, $1uF/10V$ , X7R, $0603$ Ceramic Capacitor, $2.2uF/10V$ , X7R, $0603$ Ceramic Capacitor, $4.7uF/10V$ , X7R, $0603$ Ceramic Capacitor, $4.7uF/10V$ , X7R, $0603$ Chip Resistor, $1.2k\Omega$ , $1/16W$ , $1\%$ , $0402$ Chip Resistor, $50m\Omega$ , $1/2W$ , $1\%$ , $1206$ Chip Resistor, $97.6k\Omega$ , $1/16W$ , $1\%$ , $0402$	2 1 1 1 1 1 2 1 2 1 1 1 1	Murata/TDK Murata/TDK Murata/TDK Murata/TDK Murata/TDK Murata/TDK Murata/TDK Murata/TDK SART
6         7         8         9         10         11         12         13         14         15         16         17         18         19         20         21         22         23	C3 C4 C6 C7 C8 C11,C12 C13 R1 R2 R3	Ceramic Capacitor, $4.7uF/10V$ , $X7R$ , $1206$ Ceramic Capacitor, $0.1uF/10V$ , $X7R$ , $0603$ Ceramic Capacitor, $10nF/10V$ , $X7R$ , $0402$ Ceramic Capacitor, $4.7nF/10V$ , $X7R$ , $0603$ Ceramic Capacitor, $1uF/10V$ , $X7R$ , $0603$ Ceramic Capacitor, $2.2uF/10V$ , $X7R$ , $0603$ Ceramic Capacitor, $4.7uF/10V$ , $X7R$ , $0603$ Ceramic Capacitor, $4.7uF/10V$ , $X7R$ , $0603$ Chip Resistor, $1.2k\Omega$ , $1/16W$ , $1\%$ , $0402$ Chip Resistor, $50m\Omega$ , $1/2W$ , $1\%$ , $1206$ Chip Resistor, $97.6k\Omega$ , $1/16W$ , $1\%$ , $0402$	1 1 1 1 1 2 1 1 1 1 1	Murata/TDK Murata/TDK Murata/TDK Murata/TDK Murata/TDK Murata/TDK Murata/TDK SART
7         8         9         10         11         12         13         14         15         16         17         18         19         20         21         22         23	C4 C6 C7 C8 C11,C12 C13 R1 R2 R3	Ceramic Capacitor, 0.1uF/10V, X7R, 0603 Ceramic Capacitor, 10nF/10V, X7R, 0402 Ceramic Capacitor, 4.7nF/10V, X7R, 0603 Ceramic Capacitor, 1uF/10V, X7R, 0603 Ceramic Capacitor, 2.2uF/10V, X7R, 0603 Ceramic Capacitor, 4.7uF/10V, X7R, 0603 Ceramic Capacitor, 4.7uF/10V, X7R, 0603 Chip Resistor, 1.2kΩ, 1/16W, 1%, 0402 Chip Resistor, 50mΩ, 1/2W, 1%, 1206 Chip Resistor, 97.6kΩ, 1/16W, 1%, 0402	1 1 1 1 2 1 1 1 1 1	Murata/TDK Murata/TDK Murata/TDK Murata/TDK Murata/TDK Murata/TDK SART
8         9         10         11         12         13         14         15         16         17         18         19         20         21         22         23	C6 C7 C8 C11,C12 C13 R1 R2 R3	Ceramic Capacitor, 10nF/10V, X7R, 0402 Ceramic Capacitor, 4.7nF/10V, X7R, 0603 Ceramic Capacitor, 1uF/10V, X7R, 0603 Ceramic Capacitor, 2.2uF/10V, X7R, 0603 Ceramic Capacitor, 4.7uF/10V, X7R, 0603 Chip Resistor, 1.2kΩ, 1/16W, 1%, 0402 Chip Resistor, 50mΩ, 1/2W, 1%, 1206 Chip Resistor, 97.6kΩ, 1/16W, 1%, 0402	1 1 2 1 1 1 1 1	Murata/TDK Murata/TDK Murata/TDK Murata/TDK Murata/TDK SART
9         10         11         12         13         14         15         16         17         18         19         20         21         22         23	C7 C8 C11,C12 C13 R1 R2 R3	Ceramic Capacitor, 4.7nF/10V, X7R, 0603 Ceramic Capacitor, 1uF/10V, X7R, 0603 Ceramic Capacitor, 2.2uF/10V, X7R, 0603 Ceramic Capacitor, 4.7uF/10V, X7R, 0603 Chip Resistor, 1.2kΩ, 1/16W, 1%, 0402 Chip Resistor, 50mΩ, 1/2W, 1%, 1206 Chip Resistor, 97.6kΩ, 1/16W, 1%, 0402	1 1 2 1 1 1 1	Murata/TDK Murata/TDK Murata/TDK Murata/TDK Murata/TDK SART
10         11         12         13         14         15         16         17         18         19         20         21         22         23	C8 C11,C12 C13 R1 R2 R3	Ceramic Capacitor, 1uF/10V, X7R, 0603 Ceramic Capacitor, 2.2uF/10V, X7R, 0603 Ceramic Capacitor, 4.7uF/10V, X7R, 0603 Chip Resistor, 1.2kΩ, 1/16W, 1%, 0402 Chip Resistor, 50mΩ, 1/2W, 1%, 1206 Chip Resistor, 97.6kΩ, 1/16W, 1%, 0402	1 2 1 1 1 1	Murata/TDK Murata/TDK Murata/TDK Murata/TDK SART
11         12         13         14         15         16         17         18         19         20         21         22         23	C11,C12 C13 R1 R2 R3	Ceramic Capacitor, 2.2uF/10V, X7R, 0603 Ceramic Capacitor, 4.7uF/10V, X7R, 0603 Chip Resistor, 1.2kΩ, 1/16W, 1%, 0402 Chip Resistor, 50mΩ, 1/2W, 1%, 1206 Chip Resistor, 97.6kΩ, 1/16W, 1%, 0402	2 1 1 1	Murata/TDK Murata/TDK Murata/TDK SART
12       13       14       15       16       17       18       19       20       21       22       23	C13 R1 R2 R3	Ceramic Capacitor, 4.7uF/10V, X7R, 0603 Chip Resistor, 1.2kΩ, 1/16W, 1%, 0402 Chip Resistor, 50mΩ, 1/2W, 1%, 1206 Chip Resistor, 97.6kΩ, 1/16W, 1%, 0402	1 1 1	Murata/TDK Murata/TDK SART
13       14       15       16       17       18       19       20       21       22       23	R1 R2 R3	Chip Resistor, 1.2kΩ, 1/16W, 1%, 0402           Chip Resistor, 50mΩ, 1/2W, 1%, 1206           Chip Resistor, 97.6kΩ, 1/16W, 1%, 0402	1	Murata/TDK SART
14       15       16       17       18       19       20       21       22       23	R2 R3	Chip Resistor, 50mΩ, 1/2W, 1%, 1206 Chip Resistor, 97.6kΩ, 1/16W, 1%, 0402	1	SART
15       16       17       18       19       20       21       22       23	R3	Chip Resistor, 97.6kΩ, 1/16W, 1%, 0402		
16       17       18       19       20       21       22       23			1	Murata/TDK
17       18       19       20       21       22       23	R4			iviurata/TDN
18       19       20       21       22       23		Chip Resistor, 60.4kΩ, 1/16W, 1%, 0402	1	Murata/TDK
19       20       21       22       23	R5	Chip Resistor, 25kΩ, 1/16W, 1%, 0402	1	Murata/TDK
20 21 22 23	R6	Chip Resistor, 10kΩ, 1/16W, 1%, 0402	1	Murata/TDK
21 22 23	R7	Chip Resistor, 60kΩ, 1/16W, 1%, 0402	1	Murata/TDK
22 23	R8	Chip Resistor, 100kΩ, 1/16W, 1%, 0402	1	Murata/TDK
23	R9	Chip Resistor, 0.47Ω, 1/8W, 5%, 0805	1	Murata/TDK
	R10	Chip Resistor, 2.7Ω, 1/4W, 5%, 1206	1	Murata/TDK
	R11	Chip Resistor, 200kΩ, 1/10W, 5%, 0603	1	Murata/TDK
24	R12,R13	Chip Resistor, 715kΩ, 1/10W, 5%, 0603	2	Murata/TDK
25	R14	Chip Resistor, 100kΩ, 1/10W, 5%, 0603	1	Murata/TDK
26	R15	Chip Resistor, 2.2Ω, 1/10W, 5%, 0603	1	Murata/TDK
27	R16	Chip Resistor, 100Ω, 1/10W, 5%, 0603	1	Murata/TDK
28	LED1,LED2, LED3,LED4	LED, 0603, Blue	4	LED Manu
29	PB	Push Button Switch	1	Nikkai Omron
30		10.2*14.6*7mm, 4P	1	
31	USB		1	
32	USB Micro-USB	MICRO USB 5P/F SMT B	1	1



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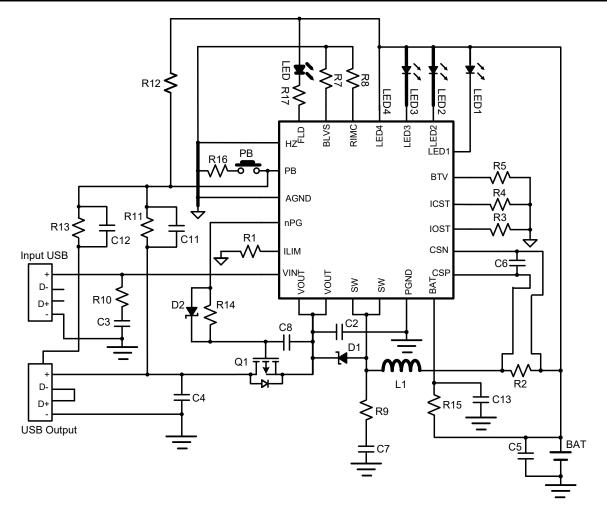


Figure 23. ACT2801B/ACT2801C typical application circuit (Input current limit 2.0A, fast charge current limit 1.5A, boost output constant current limit 1.3A)



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Table 6: BOM List

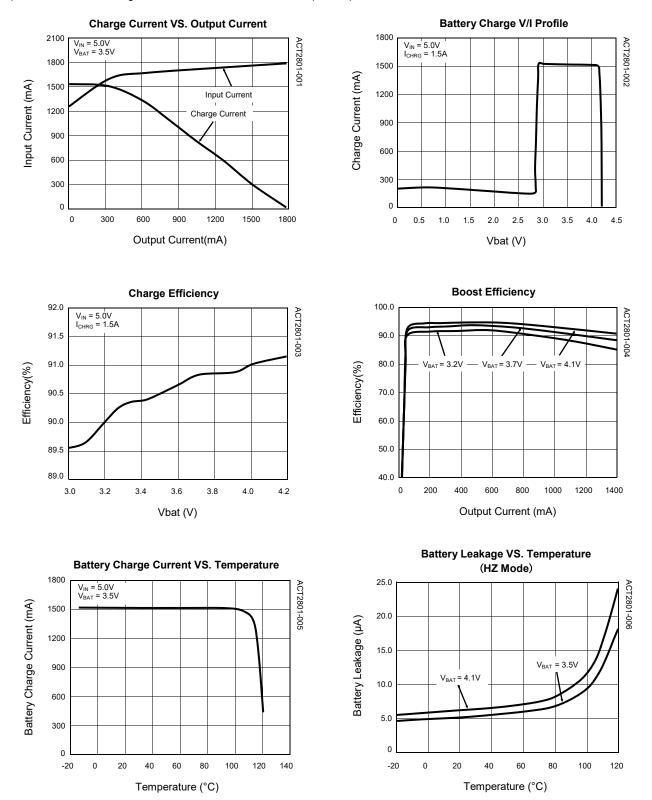
ITEM	REFERENCE	DESCRIPTION	QTY	MANUFACTURER
1	L1	SWPA4020S1R0NT 2.2uH 3.4A (4*4*2mm)	1	Sunlord
2	Q1	SI2333DDS, Rdson=28m $\Omega$ at VGS = - 4.5 V	1	Vishay
3	D1	MBR1020VL, 20V/1A, Schottky 1		Panjit
4	D2	1N4148, Vf=0.7V, 75V Schottky		Murata/TDK
5	C2,C5	Ceramic Capacitor, 22uF/10V, X7R, 1206		Murata/TDK
6	C3	Ceramic Capacitor, 4.7uF/10V, X7R, 1206		Murata/TDK
7	C4	Ceramic Capacitor, 0.1uF/10V, X7R, 0603		Murata/TDK
8	C6	Ceramic Capacitor, 10nF/10V, X7R, 0402 1		Murata/TDK
9	C7	Ceramic Capacitor, 4.7nF/10V, X7R, 0603		Murata/TDK
10	C8	Ceramic Capacitor, 1uF/10V, X7R, 0603		Murata/TDK
11	C11,C12	Ceramic Capacitor, 2.2uF/10V, X7R, 0603		Murata/TDK
12	C13	Ceramic Capacitor, 4.7uF/10V, X7R, 0603	1	Murata/TDK
13	R1	Chip Resistor, 1.2kΩ, 1/16W, 1%, 0402	1	Murata/TDK
14	R2	Chip Resistor, 50mΩ, 1/2W, 1%, 1206	1	SART
15	R3	Chip Resistor, 97.6kΩ, 1/16W, 1%, 0402	1	Murata/TDK
16	R4	Chip Resistor, 60.4kΩ, 1/16W, 1%, 0402	1	Murata/TDK
17	R5	Chip Resistor, 25kΩ, 1/16W, 1%, 0402	1	Murata/TDK
18	R7	Chip Resistor, 60kΩ, 1/16W, 1%, 0402		Murata/TDK
19	R8	Chip Resistor, 100kΩ, 1/16W, 1%, 0402		Murata/TDK
20	R9	Chip Resistor, 0.47Ω, 1/8W, 5%, 0805		Murata/TDK
21	R10	Chip Resistor, 2.7Ω, 1/4W, 5%, 1206		Murata/TDK
22	R11	Chip Resistor, 200kΩ, 1/10W, 5%, 0603 1		Murata/TDK
23	R12,R13	Chip Resistor, 715kΩ, 1/10W, 5%, 0603	2	Murata/TDK
24	R14	Chip Resistor, 100kΩ, 1/10W, 5%, 0603	1	Murata/TDK
25	R15	Chip Resistor, 2.2Ω, 1/10W, 5%, 0603	1	Murata/TDK
26	R16	Chip Resistor, 100Ω, 1/10W, 5%, 0603	1	Murata/TDK
27	R17	Chip Resistor, 51Ω, 1/8W, 5%, 0805	1	Murata/TDK
28	LED1,LED2, LED3,LED4	LED, 0603, Blue		LED Manu
29	LED	Flashlight	1	LED Manu
30	РВ	Push Button Switch	1	Nikkai Omron
31	USB	10.2*14.6*7mm, 4P	1	
32	Micro-USB	MICRO USB 5P/F SMT B	1	
33	U1	IC, ACT2801B/ACT2801C, T-QFN 44-24	1	ACT



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# **TYPICAL PERFORMANCE CHARACTERISTICS CONT'D**

(Schematic as show in Figure 22, Ta = 25°C, unless otherwise specified)

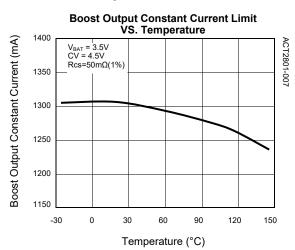


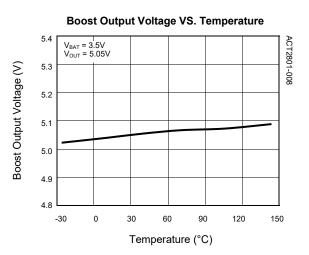


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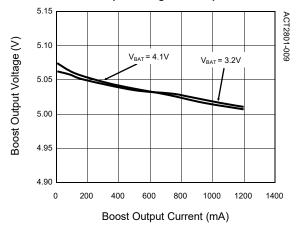
# TYPICAL PERFORMANCE CHARACTERISTICS CONT'D

(Schematic as show in Figure 22, Ta = 25°C, unless otherwise specified)

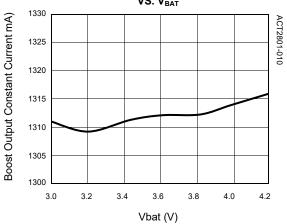




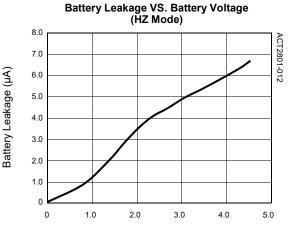
Boost Output Voltage VS. Output Current



Boost Output Constant Current Limit VS.  $V_{BAT}$ 



Boost Standby Current VS. Battery Voltage 051 ACT2801-011 0.50 Standby Current (mA) 0.49 0.48 0.47 0.46 0.45 3.4 4.3 4.6 2.8 3.1 3.7 4.0 Battery Voltage(V)



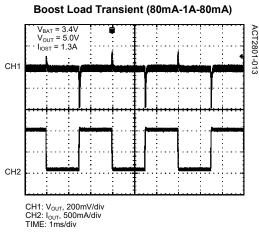
Battery Voltage(V)



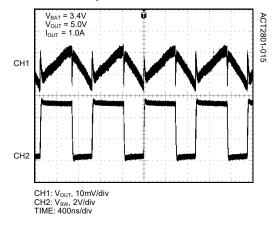
Rev 9, 14-Mar-17

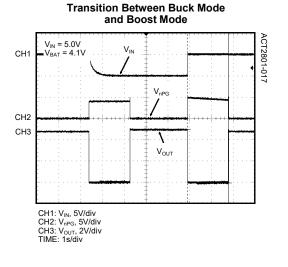
# **TYPICAL PERFORMANCE CHARACTERISTICS CONT'D**

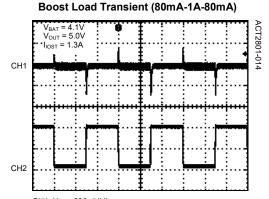
(Schematic as show in Figure 22, Ta = 25°C, unless otherwise specified)



SW and Output Waveforms in Boost Mode

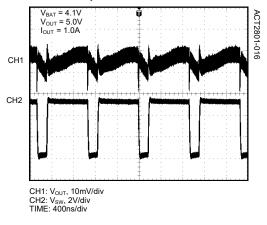






CH1: V<sub>OUT</sub>, 200mV/div CH2: I<sub>OUT</sub>, 500mA/div TIME: 1ms/div

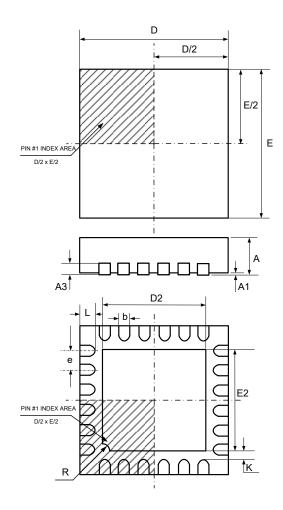
SW and Output Waveforms in Boost Mode





# PACKAGE OUTLINE

## **QFN44-24 PACKAGE OUTLINE AND DIMENSIONS**



SYMBOL	DIMENSION IN MILLIMETERS		DIMENSION IN INCHES	
	MIN	MAX	MIN	MAX
A	0.800	1.000	0.032	0.040
A1	0.000	0.050	0.000	0.002
A3	0.200 REF		0.008 REF	
b	0.180	0.300	0.007	0.012
D	4.000 BSC		0.160 BSC	
E	4.000 BSC		0.160 BSC	
D2	2.500	2.800	0.098	0.110
E2	2.500	2.800	0.098	0.110
е	0.500 BSC		0.020 BSC	
L	0.350	0.450	0.014	0.018
R	0.200 TYP		0.008 TYP	
К	0.200		0.008	

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