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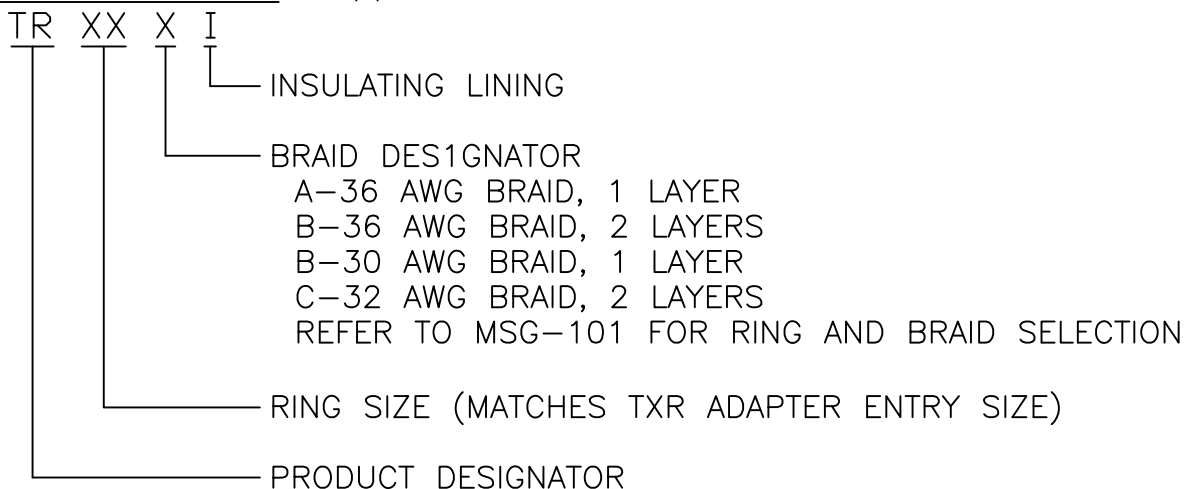
| REVISIONS |                                     |             |          |
|-----------|-------------------------------------|-------------|----------|
| LTR       | DESCRIPTION                         | DATE        | APPROVED |
| C2        | ADMINISTRATIVE CHANGE ECO-11-012135 | Jun/13/2011 | M.HIGGY  |
| D         | REVISED PER ECO-12-021589           | Dec/11/2012 | G.WELLS  |

# SCOPE:

THIS SPECIFICATION PROVIDES A DESCRIPTION OF HEAT SHRINKABLE METAL RINGS FOR TERMINATING BRAIDED SHIELD ONTO ADAPTORS DESIGNED FOR THAT PURPOSE.

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## PART DESCRIPTION:



## NOTES:

- 1 MATERIAL: NICKEL/TITANIUM HEAT RECOVERABLE SHAPE MEMORY ALLOY
- 2 THE OUTSIDE SURFACE OF THE RING IS MARKED WITH TWO STRIPES OF THERMOCHROMIC PAINT WHICH CHANGE COLOR WHEN THE APPROPRIATE INSTALLATION TEMPERATURE IS REACHED.
3. "AI" RINGS ARE IDENTIFIED BY THE ABSENCE OF A RED OR BLUE DOT. REFER TO NOTE 4.
- 4 "BI" RINGS ARE MARKED WITH A RED DOT.  
"CI" RINGS ARE MARKED WITH A BLUE DOT.
5. REFER TO MIP-101 FOR INSTALLATION PROCEDURE.
6. REFER TO MPS-101 FOR PERFORMANCE REQUIREMENTS.

DIMENSIONING AND TOLERANCING PER ASME Y14.5M (ISO STANDARDS)

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Raychem Adapters  
CUSTOMER DRAWING

UNLESS OTHERWISE SPECIFIED  
DIMENSIONS ARE INCHES. METRIC  
DIMENSIONS ARE IN BRACKETS.

### DECIMAL TOLERANCES

.XXX ± -- [ mm ]  
.XX ± -- [ mm ]  
.X ± -- [ mm ]

### ANGLE TOLERANCE

.X ± --

DRAWN  
E. Goldy  
DATE  
05-17-93

CHECKED  
DATE

APPROVED  
W.C. Gay  
DATE  
5-26-93

CAD FILE:  
TR-CD

THIRD ANGLE  
PROJECTION



TE Connectivity

TITLE

TINEL-LOCK RING

SIZE CAGE CODE: DWG. NO.

A 06090

TR

REV:

D

SCALE: NONE

SHEET 1 OF 2

| PART<br>DESCRIPTION | $\phi A$           |                       | $\phi D$             |
|---------------------|--------------------|-----------------------|----------------------|
|                     | MIN AS<br>SUPPLIED | MAX FREE<br>RECOVERED |                      |
| TR04AI              | .397 [10.08]       | .379 [9.63]           | .073±.005 [1.85±.13] |
| TR04BI              | .416 [10.57]       | .398 [10.11]          | .073±.005 [1.85±.13] |
| TR05AI              | .460 [11.68]       | .440 [11.18]          | .073±.005 [1.85±.13] |
| TR05BI              | .479 [12.17]       | .458 [11.63]          | .073±.005 [1.85±.13] |
| TR06AI              | .523 [13.28]       | .499 [12.68]          | .073±.005 [1.85±.13] |
| TR06BI              | .548 [13.92]       | .523 [13.28]          | .073±.005 [1.85±.13] |
| TR07AI              | .586 [14.88]       | .559 [14.20]          | .073±.005 [1.85±.13] |
| TR07BI              | .606 [15.39]       | .578 [14.68]          | .073±.005 [1.85±.13] |
| TR08AI              | .650 [16.51]       | .620 [15.75]          | .073±.005 [1.85±.13] |
| TR08BI              | .670 [17.02]       | .639 [16.23]          | .073±.005 [1.85±.13] |
| TR10AI              | .782 [19.86]       | .744 [18.90]          | .073±.005 [1.85±.13] |
| TR10BI              | .802 [20.37]       | .763 [19.38]          | .073±.005 [1.85±.13] |
| TR10CI              | .830 [21.08]       | .791 [20.09]          | .073±.005 [1.85±.13] |
| TR12AI              | .912 [23.17]       | .867 [22.02]          | .073±.005 [1.85±.13] |
| TR12BI              | .931 [23.65]       | .886 [22.50]          | .073±.005 [1.85±.13] |
| TR12CI              | .960 [24.38]       | .912 [23.17]          | .073±.005 [1.85±.13] |
| TR14AI              | 1.040 [26.42]      | .988 [25.10]          | .073±.005 [1.85±.13] |
| TR14BI              | 1.060 [26.92]      | 1.007 [25.58]         | .073±.005 [1.85±.13] |
| TR14CI              | 1.089 [27.66]      | 1.033 [26.24]         | .073±.005 [1.85±.13] |
| TR16AI              | 1.171 [29.74]      | 1.111 [28.22]         | .073±.005 [1.85±.13] |
| TR16BI              | 1.191 [30.25]      | 1.129 [28.68]         | .073±.005 [1.85±.13] |
| TR16CI              | 1.216 [30.89]      | 1.154 [29.31]         | .073±.005 [1.85±.13] |
| TR18AI              | 1.301 [33.05]      | 1.234 [31.34]         | .073±.005 [1.85±.13] |
| TR18BI              | 1.320 [33.53]      | 1.252 [31.80]         | .073±.005 [1.85±.13] |
| TR20AI              | 1.430 [36.32]      | 1.357 [34.47]         | .073±.005 [1.85±.13] |
| TR20BI              | 1.450 [36.83]      | 1.376 [34.95]         | .073±.005 [1.85±.13] |
| TR22AI              | 1.543 [39.19]      | 1.463 [37.16]         | .084±.005 [2.13±.13] |
| TR22BI              | 1.561 [39.65]      | 1.481 [37.62]         | .084±.005 [2.13±.13] |
| TR24AI              | 1.673 [42.49]      | 1.587 [40.31]         | .084±.005 [2.13±.13] |
| TR24BI              | 1.691 [42.95]      | 1.605 [40.77]         | .084±.005 [2.13±.18] |
| TR28AI              | 1.932 [49.07]      | 1.838 [46.68]         | .084±.005 [2.13±.13] |
| TR28BI              | 1.950 [49.53]      | 1.858 [47.19]         | .084±.005 [2.13±.13] |

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Raychem Adapters  
CUSTOMER DRAWING

|                    |                    |             |                     |                |           |
|--------------------|--------------------|-------------|---------------------|----------------|-----------|
| DRAWN<br>E. Goldy  | DATE<br>05–17–1993 | SIZE<br>A   | CAGE CODE:<br>06090 | DWG. NO.<br>TR | REV:<br>D |
| CAD FILE:<br>TR–CD |                    | SCALE: NONE |                     | SHEET 2 OF 2   |           |



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Электрон  
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