

## T-1 (3mm) TRI-LEVEL LED INDICATOR

Part Number: WP934SA/LILYLGD

High Efficiency Red

Yellow Green

## **Features**

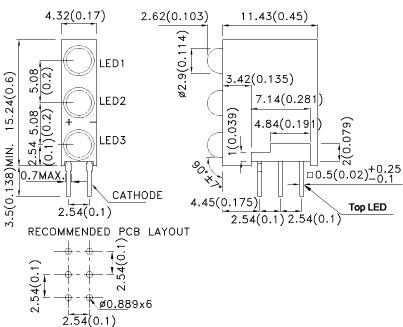
- Pre-trimmed leads for pc mounting.
- Black case enhances contrast ratio.
- Wide viewing angle.
- High reliability life measured in years.
- Housing UL rating:94V-0.
- Housing material: type 66 nylon.
- Low current IF=2mA operating.
- RoHS compliant.

## **Descriptions**

- The High Efficiency Red source color devices are made with Gallium Arsenide Phosphide on Gallium Phosphide Orange Light Emitting Diode.
- The Yellow source color devices are made with Gallium Arsenide Phosphide on Gallium Phosphide Yellow Light Emitting Diode.
- The Green source color devices are made with Gallium Phosphide Green Light Emitting Diode.

## **Package Dimensions**

LED1:RED LED2:YELLOW LED3:GREEN



- 1. All dimensions are in millimeters (inches).
- 2. Tolerance is ±0.25(0.01") unless otherwise noted.
- Lead spacing is measured where the leads emerge from the package.
   The specifications, characteristics and technical data described in the datasheet are subject to change without prior notice.

APPROVED: Wynec





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## **Selection Guide**

Part No.	Emitting Color (Material)	Lens Type	lv (mcd) [2] @ 2mA		Viewing Angle [1]
	- ' '		Min.	Тур.	201/2
WP934SA/LILYLGD	High Efficiency Red (GaAsP/GaP)	Red Diffused	0.35	1	40°
		Red Dillused	*0.2	*0.6	
	Yellow (GaAsP/GaP)	Yellow Diffused	0.7	1.5	40°
		reliow Dillused	*0.7	*1.5	
	Croon (CoD)	Green Diffused	1	2	40°
	Green (GaP)	Green Diliused	*1	*2	

- 1.  $\theta$ 1/2 is the angle from optical centerline where the luminous intensity is 1/2 of the optical peak value.
- 2. Luminous intensity/ luminous Flux: +/-15%.
- \* Luminous intensity value is traceable to CIE127-2007 standards.

## Electrical / Optical Characteristics at TA=25°C

Symbol	Parameter	Emitting Color Typ.		Max.	Units	<b>Test Conditions</b>
λpeak	Peak Wavelength	High Efficiency Red Yellow Green	627 590 565		nm	IF=2mA
λD [1]	Dominant Wavelength	High Efficiency Red Yellow Green	617 588 568		nm	IF=2mA
Δλ1/2	Spectral Line Half-width	High Efficiency Red Yellow Green	45 35 30		nm	IF=2mA
С	Capacitance	High Efficiency Red Yellow Green	15 20 15		pF	VF=0V;f=1MHz
VF [2]	Forward Voltage	High Efficiency Red Yellow Green	1.7 1.85 1.9	2.5 2.5 2.5	V	IF=2mA
lr	Reverse Current	High Efficiency Red Yellow Green		10 10 10	uA	V <sub>R</sub> =5V

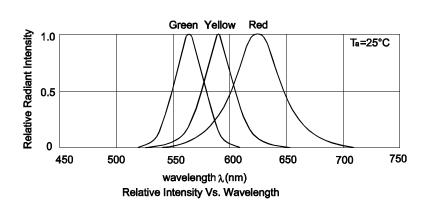
- 1.Wavelength: +/-1nm. 2.Forward Voltage: +/-0.1V. 3.Wavelength value is traceable to CIE127-2007 standards.
- 4.Excess driving current and/or operating temperature higher than recommended conditions may result in severe light degradation or

## Absolute Maximum Ratings at TA=25°C

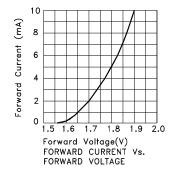
Parameter	High Efficiency Red	Yellow	Green	Units		
Power dissipation	75	75	62.5	mW		
DC Forward Current	30	30	25	mA		
Peak Forward Current [1]	160	140	140	mA		
Reverse Voltage	5 V					
Operating/Storage Temperature	-40°C To +85°C					
Lead Solder Temperature [2]	260°C For 3 Seconds					
Lead Solder Temperature [3]	260°C For 5 Seconds					

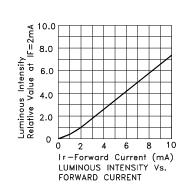
- 1. 1/10 Duty Cycle, 0.1ms Pulse Width.
  2. 2mm below package base.
- 3. 5mm below package base.
- 4. Relative humidity levels maintained between 40% and 60% in production area are recommended to avoid the build-up of static electricity – Ref JEDEC/JESD625-A and JEDEC/J-STD-033.

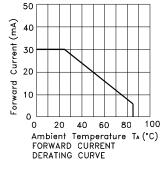
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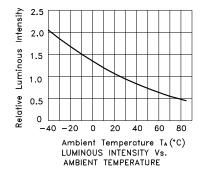


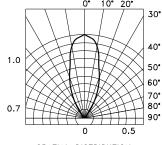
## WP934SA/LILYLGD High Efficiency Red









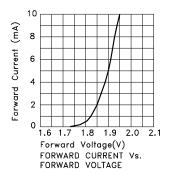


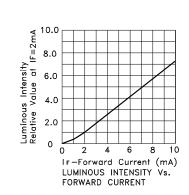
SPATIAL DISTRIBUTION

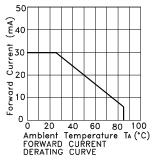
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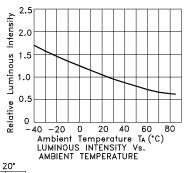
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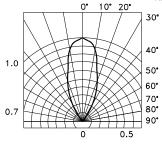
## Yellow











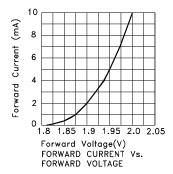
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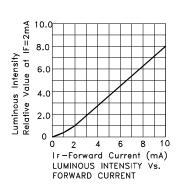
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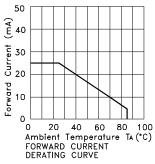
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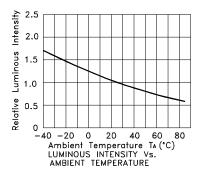
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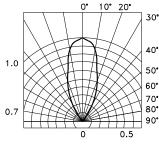
## Green







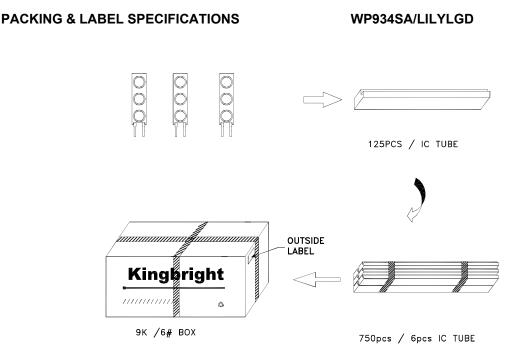




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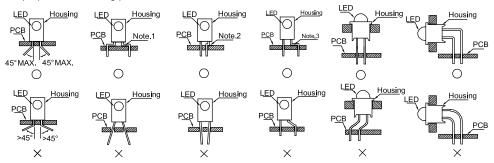
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## **PRECAUTIONS**

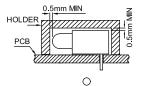
- 1. Storage conditions:
  - a. Avoid continued exposure to the condensing moisture environment and keep the product away from rapid transitions in ambient temperature.
  - b.LEDs should be stored with temperature ≤ 30°C and relative humidity < 60%.
  - c.Product in the original sealed package is recommended to be assembled within 72 hours of opening. Product in opened package for more than a week should be baked for 30 (+10/-0) hours at  $85 \sim 100^{\circ}$  C.
- 2. The lead pitch of the LED must match the pitch of the mounting holes on the PCB during component placement. Lead-forming may be required to insure the lead pitch matches the hole pitch. Refer to the figure below for proper lead forming procedures.

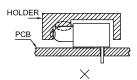


"  $\bigcirc$  " Correct mounting method " imes " Incorrect mounting method

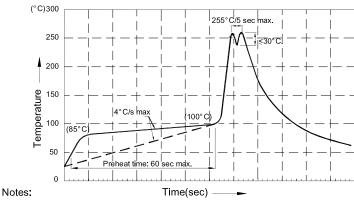
Note 1-3: Do not route PCB trace in the contact area between the leadframe and the PCB to prevent short-circuits.

3. During soldering, component covers and holders should leave clearance to avoid placing damaging stress on the LED during soldering.





- 4. The tip of the soldering iron should never touch the lens epoxy.
- 5. Through-hole LEDs are incompatible with reflow soldering.
- 6. If the LED will undergo multiple soldering passes or face other processes where the part may be subjected to intense heat, please check with Kingbright for compatibility.
- 7. Recommended Wave Soldering Profiles:



- 1.Recommend pre-heat temperature of 105°C or less (as measured with a thermocouple attached to the LED pins) prior to immersion in the solder wave with a maximum solder bath temperature of 260°C
- 2.Peak wave soldering temperature between 245° C ~ 255° C for 3 sec (5 sec max).
- 3.Do not apply stress to the epoxy resin while the temperature is above 85°C.
- 4. Fixtures should not incur stress on the component when mounting and during soldering process.
- 5.SAC 305 solder alloy is recommended.
- 6. No more than one wave soldering pass.

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