

A

B

C

D

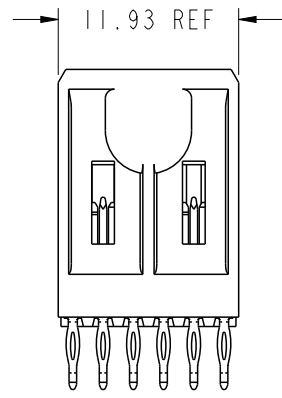
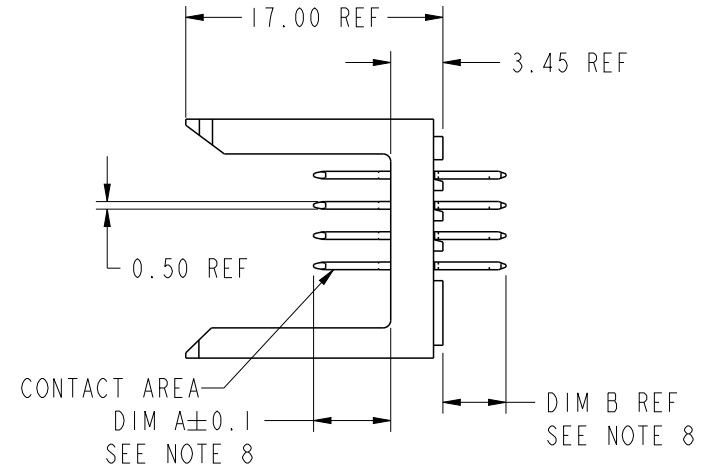
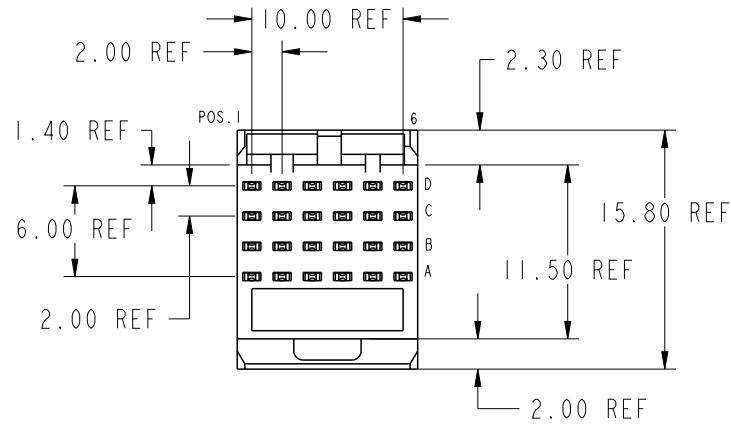
A

B

C

D

PRODUCT NUMBER
70232-XYLFF



| PLATING IN CONTACT AREA | | |
|-------------------------|-----------------------------------|-------------|
| DASH NUMBER | PERFORMANCE LEVEL | NOTES |
| -AYLFF | TELCORDIA CO | SEE NOTE 10 |
| -NIYLF | TELCORDIA CO (NXT) IEC CLASS I | SEE NOTE 10 |
| -N5YLF | TELCORDIA UE (NXT) | SEE NOTE 10 |
| -IYLF | TELCORDIA CO IEC CLASS I | SEE NOTE 10 |
| -2YLF | TELECOM CLASS | SEE NOTE 10 |
| -5YLF | TELCORDIA UE | SEE NOTE 10 |



| | | | | | | | | | | | |
|-----------------------------|---------------------------------------|---------------------------|--------|---------------------|------------------------|----------------|------------------------|-----------|--------------|---------------|-----|
| spec ref * | | dr Terran Huang | | 2010/07/08 | | projection | mm | size | A4 | scale | 2:1 |
| tolerance std ASME Y14.5 | TOLERANCES UNLESS OTHERWISE SPECIFIED | eng Narayanan, Aru | | 2018/06/01 | | | | ecn no | | ELX-I-30217-1 | |
| | | chr - | | - | | | | rel level | | Released | |
| surface | | appr K-Paul Biju | | 2018/06/01 | | product family | | METRAL | | | |
| ASME Y14.5 | linear | 0.X | ±0.3 | Amphenol FCI | title | | dwg no | 70232 | | rev | |
| | | 0.XX | ±0.13 | | METRAL SIGNAL HEADER | | | | | | |
| | | 0.XXX | ±0.051 | | 1 MOD, 4 ROW PRESS-FIT | | | | | | |
| ASME Y14.5 | angular | 0° | ±2° | www.fci.com | cat. no. | * | Product - Customer Drw | | sheet 1 of 8 | | |

Creo File - REV E - 2016-02-12



REQUIRED PC BOARD LAYOUT
COMPONENT SIDE

| KEY | | |
|------|-----------------|-----------------|
| CODE | DIMENSIONS | |
| | DIM "A" MATE | DIM "B" TAIL |
| 1 | 5.00 | 4.30 |
| 2 | 5.75 | 4.30 |
| 3 | 6.50 | 4.30 |
| 4 | 7.25 | 4.30 |
| 5 | 5.00 | 13.60 |
| 6 | 5.75 | 13.60 |
| 7 | 6.50 | 13.60 |
| 8 | 7.25 | 13.60 |
| 9 | 5.00 | 17.00 |
| 10 | 5.75 | 17.00 |
| 11 | 6.50 | 17.00 |
| 12 | 7.25 | 17.00 |
| 13 | 8.25 | 4.30 |
| 14 | 8.25 | 13.60 |
| 15 | 8.25 | 17.00 |
| 19 | 8.00 | 4.30 |
| 20 | 8.00 | 13.60 |
| 21 | 8.00 | 17.00 |

NOTE:
1. MIN PCB THICKNESS = 1.6mm

SEE PRINT 58351 FOR
ADDITIONAL PCB INFORMATION

| | | | | | | | | | | |
|---------------|---------------------------------------|--------|-------------------------|----------------------|----------------|--------|------------------------|---------------|----------|-----|
| spec ref | * | dr | Terran Huang | 2010/07/08 | projection | mm | size | A4 | scale | 2:1 |
| tolerance std | TOLERANCES UNLESS OTHERWISE SPECIFIED | eng | Narayanan, Aru | 2018/06/01 | | | ecn no | ELX-I-30217-1 | | |
| ASME Y14.5 | | chr | - | - | | | | rel level | Released | |
| surface | 3.200 linear | appr | K-Paul Biju | 2018/06/01 | product family | METRAL | | rev | | |
| | 0.X | ±0.3 | Amphenol FCi | METRAL SIGNAL HEADER | dwg no | 70232 | | rev | AR | |
| | 0.XX | ±0.13 | | | | | | | | |
| | 0.XXX | ±0.051 | | | | | | | | |
| ASME Y14.5 | angular | 0° | ±2° | www.fci.com | cat. no. | - | Product - Customer Drw | sheet 2 of 8 | | |

A

B

C

D

| METRAL P/N | ROW | CONTACT CODE MOD. I | | | | | |
|-------------|-----|---------------------|---|---|---|---|---|
| | | 1 | 2 | 3 | 4 | 5 | 6 |
| 70232-X10LF | D | 1 | 1 | 1 | 1 | 1 | 1 |
| | C | 2 | 2 | 2 | 2 | 2 | 2 |
| | B | 2 | 2 | 2 | 2 | 2 | 2 |
| | A | 3 | 3 | 3 | 3 | 3 | 3 |

| METRAL P/N | ROW | CONTACT CODE MOD. I | | | | | |
|-------------|-----|---------------------|---|---|---|---|---|
| | | 1 | 2 | 3 | 4 | 5 | 6 |
| 70232-X14LF | D | 4 | 4 | 4 | 4 | 4 | 4 |
| | C | 3 | 3 | 3 | 3 | 3 | 3 |
| | B | 3 | 3 | 3 | 3 | 3 | 3 |
| | A | 4 | 4 | 4 | 4 | 4 | 4 |

| METRAL P/N | ROW | CONTACT CODE MOD. I | | | | | |
|-------------|-----|---------------------|---|---|---|---|---|
| | | 1 | 2 | 3 | 4 | 5 | 6 |
| 70232-X18LF | D | 3 | 3 | 3 | 3 | 3 | 3 |
| | C | 1 | 1 | 1 | 1 | 1 | 1 |
| | B | 1 | 1 | 1 | 1 | 1 | 1 |
| | A | 1 | 1 | 1 | 1 | 1 | 1 |

| METRAL P/N | ROW | CONTACT CODE MOD. I | | | | | |
|-------------|-----|---------------------|---|---|---|---|---|
| | | 1 | 2 | 3 | 4 | 5 | 6 |
| 70232-X22LF | D | 5 | 5 | 5 | 5 | 5 | 5 |
| | C | 5 | 5 | 5 | 5 | 5 | 5 |
| | B | 5 | 5 | 5 | 5 | 5 | 5 |
| | A | 7 | 7 | 7 | 7 | 7 | 7 |

| METRAL P/N | ROW | CONTACT CODE MOD. I | | | | | |
|-------------|-----|---------------------|---|---|---|---|---|
| | | 1 | 2 | 3 | 4 | 5 | 6 |
| 70232-X26LF | D | 6 | 6 | 6 | 6 | 6 | 6 |
| | C | 6 | 6 | 6 | 6 | 6 | 6 |
| | B | 6 | 6 | 6 | 6 | 6 | 6 |
| | A | 6 | 6 | 6 | 6 | 6 | 6 |

| METRAL P/N | ROW | CONTACT CODE MOD. I | | | | | |
|-------------|-----|---------------------|---|---|---|---|---|
| | | 1 | 2 | 3 | 4 | 5 | 6 |
| 70232-X11LF | D | 1 | 1 | 1 | 1 | 1 | 1 |
| | C | 1 | 1 | 1 | 1 | 1 | 1 |
| | B | 1 | 1 | 1 | 1 | 1 | 1 |
| | A | 1 | 1 | 1 | 1 | 1 | 1 |

| METRAL P/N | ROW | CONTACT CODE MOD. I | | | | | |
|-------------|-----|---------------------|---|---|---|---|---|
| | | 1 | 2 | 3 | 4 | 5 | 6 |
| 70232-X15LF | D | 3 | 3 | 3 | 3 | 3 | 3 |
| | C | 3 | 3 | 3 | 3 | 3 | 3 |
| | B | 3 | 3 | 3 | 3 | 3 | 3 |
| | A | 3 | 3 | 3 | 3 | 3 | 3 |

| METRAL P/N | ROW | CONTACT CODE MOD. I | | | | | |
|-------------|-----|---------------------|---|---|---|---|---|
| | | 1 | 2 | 3 | 4 | 5 | 6 |
| 70232-X19LF | D | 4 | 4 | 4 | 4 | 4 | 4 |
| | C | 4 | 4 | 4 | 4 | 4 | 4 |
| | B | 4 | 4 | 4 | 4 | 4 | 4 |
| | A | 4 | 4 | 4 | 4 | 4 | 4 |

| METRAL P/N | ROW | CONTACT CODE MOD. I | | | | | |
|-------------|-----|---------------------|---|---|---|---|---|
| | | 1 | 2 | 3 | 4 | 5 | 6 |
| 70232-X23LF | D | 7 | 7 | 7 | 7 | 7 | 7 |
| | C | 6 | 6 | 6 | 6 | 6 | 6 |
| | B | 6 | 6 | 6 | 6 | 6 | 6 |
| | A | 7 | 7 | 7 | 7 | 7 | 7 |

| METRAL P/N | ROW | CONTACT CODE MOD. I | | | | | |
|-------------|-----|---------------------|---|---|---|---|---|
| | | 1 | 2 | 3 | 4 | 5 | 6 |
| 70232-X27LF | D | 7 | 7 | 7 | 7 | 7 | 7 |
| | C | 6 | 6 | 6 | 6 | 6 | 6 |
| | B | 6 | 6 | 6 | 6 | 6 | 6 |
| | A | 5 | 5 | 5 | 5 | 5 | 5 |

| METRAL P/N | ROW | CONTACT CODE MOD. I | | | | | |
|-------------|-----|---------------------|---|---|---|---|---|
| | | 1 | 2 | 3 | 4 | 5 | 6 |
| 70232-X12LF | D | 1 | 1 | 1 | 1 | 1 | 1 |
| | C | 1 | 1 | 1 | 1 | 1 | 1 |
| | B | 1 | 1 | 1 | 1 | 1 | 1 |
| | A | 3 | 3 | 3 | 3 | 3 | 3 |

| METRAL P/N | ROW | CONTACT CODE MOD. I | | | | | |
|-------------|-----|---------------------|---|---|---|---|---|
| | | 1 | 2 | 3 | 4 | 5 | 6 |
| 70232-X16LF | D | 2 | 2 | 2 | 2 | 2 | 2 |
| | C | 2 | 2 | 2 | 2 | 2 | 2 |
| | B | 2 | 2 | 2 | 2 | 2 | 2 |
| | A | 2 | 2 | 2 | 2 | 2 | 2 |

| METRAL P/N | ROW | CONTACT CODE MOD. I | | | | | |
|-------------|-----|---------------------|---|---|---|---|---|
| | | 1 | 2 | 3 | 4 | 5 | 6 |
| 70232-X20LF | D | 5 | 5 | 5 | 5 | 5 | 5 |
| | C | 6 | 6 | 6 | 6 | 6 | 6 |
| | B | 6 | 6 | 6 | 6 | 6 | 6 |
| | A | 7 | 7 | 7 | 7 | 7 | 7 |

| METRAL P/N | ROW | CONTACT CODE MOD. I | | | | | |
|-------------|-----|---------------------|---|---|---|---|---|
| | | 1 | 2 | 3 | 4 | 5 | 6 |
| 70232-X24LF | D | 8 | 8 | 8 | 8 | 8 | 8 |
| | C | 7 | 7 | 7 | 7 | 7 | 7 |
| | B | 7 | 7 | 7 | 7 | 7 | 7 |
| | A | 8 | 8 | 8 | 8 | 8 | 8 |

| METRAL P/N | ROW | CONTACT CODE MOD. I | | | | | |
|-------------|-----|---------------------|---|---|---|---|---|
| | | 1 | 2 | 3 | 4 | 5 | 6 |
| 70232-X28LF | D | 7 | 7 | 7 | 7 | 7 | 7 |
| | C | 5 | 5 | 5 | 5 | 5 | 5 |
| | B | 5 | 5 | 5 | 5 | 5 | 5 |
| | A | 5 | 5 | 5 | 5 | 5 | 5 |

| METRAL P/N | ROW | CONTACT CODE MOD. I | | | | | |
|-------------|-----|---------------------|---|---|---|---|---|
| | | 1 | 2 | 3 | 4 | 5 | 6 |
| 70232-X13LF | D | 3 | 3 | 3 | 3 | 3 | 3 |
| | C | 2 | 2 | 2 | 2 | 2 | 2 |
| | B | 2 | 2 | 2 | 2 | 2 | 2 |
| | A | 3 | 3 | 3 | 3 | 3 | 3 |

| METRAL P/N | ROW | CONTACT CODE MOD. I | | | | | |
|-------------|-----|---------------------|---|---|---|---|---|
| | | 1 | 2 | 3 | 4 | 5 | 6 |
| 70232-X17LF | D | 3 | 3 | 3 | 3 | 3 | 3 |
| | C | 2 | 2 | 2 | 2 | 2 | 2 |
| | B | 2 | 2 | 2 | 2 | 2 | 2 |
| | A | 1 | 1 | 1 | 1 | 1 | 1 |

| METRAL P/N | ROW | CONTACT CODE MOD. I | | | | | |
|-------------|-----|---------------------|---|---|---|---|---|
| | | 1 | 2 | 3 | 4 | 5 | 6 |
| 70232-X21LF | D | 5 | 5 | 5 | 5 | 5 | 5 |
| | C | 5 | 5 | 5 | 5 | 5 | 5 |
| | B | 5 | 5 | 5 | 5 | 5 | 5 |
| | A | 5 | 5 | 5 | 5 | 5 | 5 |

| METRAL P/N | ROW | CONTACT CODE MOD. I | | | | | |
|-------------|-----|---------------------|---|---|---|---|---|
| | | 1 | 2 | 3 | 4 | 5 | 6 |
| 70232-X25LF | D | 7 | 7 | 7 | 7 | 7 | 7 |
| | C | 7 | 7 | 7 | 7 | 7 | 7 |
| | B | 7 | 7 | 7 | 7 | 7 | 7 |
| | A | 7 | 7 | 7 | 7 | 7 | 7 |

| METRAL P/N | ROW | CONTACT CODE MOD. I | | | | | |
|-------------|-----|---------------------|---|---|---|---|---|
| | | 1 | 2 | 3 | 4 | 5 | 6 |
| 70232-X29LF | D | 8 | 8 | 8 | 8 | 8 | 8 |
| | C | 8 | 8 | 8 | 8 | 8 | 8 |
| | B | 8 | 8 | 8 | 8 | 8 | 8 |
| | A | 8 | 8 | 8 | 8 | 8 | 8 |

| | | | | | | | | | | | |
|---|--|---------------------------|--|-------------|--|------------------------------|--|---|--|---------------------|--|
| spec ref * | | dr Terran Huang | | 2010/07/08 | | projection | | size | | scale | |
| tolerance std | | eng Narayanan, Aru | | 2018/06/01 | | | | A4 | | 1:1 | |
| ASME Y14.5 | | chr - | | - | | | | ecn no ELX-I-30217-1 | | | |
| TOLERANCES UNLESS OTHERWISE SPECIFIED surface $3.2 \mu m$ linear ASME Y14.5 angular | | 0.X | | ± 0.3 | | product family METRAL | | rel level Released | | rev AR | |
| | | 0.XX | | ± 0.13 | | | | | | | |
| | | 0.XXX | | ± 0.051 | | | | | | | |
| www.fci.com | | appr K-Paul Biju | | 2018/06/01 | | | | title METRAL SIGNAL HEADER 1 MOD, 4 ROW PRESS-FIT | | dwg no 70232 | |
| | | cat. no. | | - | | Product - Customer Drw | | sheet 3 of 8 | | | |

| METRAL P/N | ROW | CONTACT CODE MOD. I | | | | | |
|-------------|-----|---------------------|----|----|----|----|----|
| | | 1 | 2 | 3 | 4 | 5 | 6 |
| 70232-X34LF | D | 9 | 9 | 9 | 9 | 9 | 9 |
| | C | 10 | 10 | 10 | 10 | 10 | 10 |
| | B | 10 | 10 | 10 | 10 | 10 | 10 |
| | A | 11 | 11 | 11 | 11 | 11 | 11 |

| METRAL P/N | ROW | CONTACT CODE MOD. I | | | | | |
|-------------|-----|---------------------|----|----|----|----|----|
| | | 1 | 2 | 3 | 4 | 5 | 6 |
| 70232-X34LF | D | 12 | 12 | 12 | 12 | 12 | 12 |
| | C | 11 | 11 | 11 | 11 | 11 | 11 |
| | B | 11 | 11 | 11 | 11 | 11 | 11 |
| | A | 12 | 12 | 12 | 12 | 12 | 12 |

| METRAL P/N | ROW | CONTACT CODE MOD. I | | | | | |
|-------------|-----|---------------------|----|----|----|----|----|
| | | 1 | 2 | 3 | 4 | 5 | 6 |
| 70232-X38LF | D | 11 | 11 | 11 | 11 | 11 | 11 |
| | C | 9 | 9 | 9 | 9 | 9 | 9 |
| | B | 9 | 9 | 9 | 9 | 9 | 9 |
| | A | 9 | 9 | 9 | 9 | 9 | 9 |

| METRAL P/N | ROW | CONTACT CODE MOD. I | | | | | |
|-------------|-----|---------------------|---|---|---|---|---|
| | | 1 | 2 | 3 | 4 | 5 | 6 |
| 70232-X42LF | D | 1 | 1 | 1 | 1 | 1 | 1 |
| | C | 1 | 1 | 1 | 1 | 1 | 1 |
| | B | 1 | 1 | 1 | 1 | 1 | 1 |
| | A | 2 | 2 | 2 | 2 | 2 | 2 |

| METRAL P/N | ROW | CONTACT CODE MOD. I | | | | | |
|-------------|-----|---------------------|----|----|----|----|----|
| | | 1 | 2 | 3 | 4 | 5 | 6 |
| 70232-X46LF | D | 19 | 19 | 19 | 19 | 19 | 19 |
| | C | 3 | 3 | 3 | 3 | 3 | 3 |
| | B | 3 | 3 | 3 | 3 | 3 | 3 |
| | A | 3 | 3 | 3 | 3 | 3 | 3 |

| METRAL P/N | ROW | CONTACT CODE MOD. I | | | | | |
|-------------|-----|---------------------|---|---|---|---|---|
| | | 1 | 2 | 3 | 4 | 5 | 6 |
| 70232-X31LF | D | 9 | 9 | 9 | 9 | 9 | 9 |
| | C | 9 | 9 | 9 | 9 | 9 | 9 |
| | B | 9 | 9 | 9 | 9 | 9 | 9 |
| | A | 9 | 9 | 9 | 9 | 9 | 9 |

| METRAL P/N | ROW | CONTACT CODE MOD. I | | | | | |
|-------------|-----|---------------------|----|----|----|----|----|
| | | 1 | 2 | 3 | 4 | 5 | 6 |
| 70232-X35LF | D | 11 | 11 | 11 | 11 | 11 | 11 |
| | C | 11 | 11 | 11 | 11 | 11 | 11 |
| | B | 11 | 11 | 11 | 11 | 11 | 11 |
| | A | 11 | 11 | 11 | 11 | 11 | 11 |

| METRAL P/N | ROW | CONTACT CODE MOD. I | | | | | |
|-------------|-----|---------------------|----|----|----|----|----|
| | | 1 | 2 | 3 | 4 | 5 | 6 |
| 70232-X39LF | D | 12 | 12 | 12 | 12 | 12 | 12 |
| | C | 12 | 12 | 12 | 12 | 12 | 12 |
| | B | 12 | 12 | 12 | 12 | 12 | 12 |
| | A | 12 | 12 | 12 | 12 | 12 | 12 |

| METRAL P/N | ROW | CONTACT CODE MOD. I | | | | | |
|-------------|-----|---------------------|----|----|----|----|----|
| | | 1 | 2 | 3 | 4 | 5 | 6 |
| 70232-X43LF | D | 13 | 13 | 13 | 13 | 13 | 13 |
| | C | 3 | 3 | 3 | 3 | 3 | 3 |
| | B | 3 | 3 | 3 | 3 | 3 | 3 |
| | A | 3 | 3 | 3 | 3 | 3 | 3 |

| METRAL P/N | ROW | CONTACT CODE MOD. I | | | | | |
|-------------|-----|---------------------|----|----|----|----|----|
| | | 1 | 2 | 3 | 4 | 5 | 6 |
| 70232-X47LF | D | 4 | 4 | 4 | 4 | 4 | 4 |
| | C | 4 | 4 | 4 | 4 | 4 | 4 |
| | B | 13 | 13 | 13 | 13 | 13 | 13 |
| | A | 13 | 13 | 13 | 13 | 13 | 13 |

| METRAL P/N | ROW | CONTACT CODE MOD. I | | | | | |
|-------------|-----|---------------------|----|----|----|----|----|
| | | 1 | 2 | 3 | 4 | 5 | 6 |
| 70232-X32LF | D | 9 | 9 | 9 | 9 | 9 | 9 |
| | C | 9 | 9 | 9 | 9 | 9 | 9 |
| | B | 9 | 9 | 9 | 9 | 9 | 9 |
| | A | 11 | 11 | 11 | 11 | 11 | 11 |

| METRAL P/N | ROW | CONTACT CODE MOD. I | | | | | |
|-------------|-----|---------------------|----|----|----|----|----|
| | | 1 | 2 | 3 | 4 | 5 | 6 |
| 70232-X36LF | D | 10 | 10 | 10 | 10 | 10 | 10 |
| | C | 10 | 10 | 10 | 10 | 10 | 10 |
| | B | 10 | 10 | 10 | 10 | 10 | 10 |
| | A | 10 | 10 | 10 | 10 | 10 | 10 |

| METRAL P/N | ROW | CONTACT CODE MOD. I | | | | | |
|-------------|-----|---------------------|---|---|---|---|---|
| | | 1 | 2 | 3 | 4 | 5 | 6 |
| 70232-X40LF | D | 2 | 2 | 2 | 2 | 2 | 2 |
| | C | 2 | 2 | 2 | 2 | 2 | 2 |
| | B | 4 | 4 | 4 | 4 | 4 | 4 |
| | A | 2 | 2 | 2 | 2 | 2 | 2 |

| METRAL P/N | ROW | CONTACT CODE MOD. I | | | | | |
|-------------|-----|---------------------|---|---|---|---|---|
| | | 1 | 2 | 3 | 4 | 5 | 6 |
| 70232-X44LF | D | 2 | 2 | 2 | 2 | 2 | 2 |
| | C | 3 | 3 | 3 | 3 | 3 | 3 |
| | B | 4 | 4 | 4 | 4 | 4 | 4 |
| | A | 3 | 3 | 3 | 3 | 3 | 3 |

| METRAL P/N | ROW | CONTACT CODE MOD. I | | | | | |
|-------------|-----|---------------------|----|----|----|----|----|
| | | 1 | 2 | 3 | 4 | 5 | 6 |
| 70232-X48LF | D | 19 | 19 | 19 | 19 | 19 | 19 |
| | C | 19 | 19 | 19 | 19 | 19 | 19 |
| | B | 19 | 19 | 19 | 19 | 19 | 19 |
| | A | 19 | 19 | 19 | 19 | 19 | 19 |

| METRAL P/N | ROW | CONTACT CODE MOD. I | | | | | |
|-------------|-----|---------------------|----|----|----|----|----|
| | | 1 | 2 | 3 | 4 | 5 | 6 |
| 70232-X33LF | D | 11 | 11 | 11 | 11 | 11 | 11 |
| | C | 10 | 10 | 10 | 10 | 10 | 10 |
| | B | 10 | 10 | 10 | 10 | 10 | 10 |
| | A | 11 | 11 | 11 | 11 | 11 | 11 |

| METRAL P/N | ROW | CONTACT CODE MOD. I | | | | | |
|-------------|-----|---------------------|----|----|----|----|----|
| | | 1 | 2 | 3 | 4 | 5 | 6 |
| 70232-X37LF | D | 11 | 11 | 11 | 11 | 11 | 11 |
| | C | 10 | 10 | 10 | 10 | 10 | 10 |
| | B | 10 | 10 | 10 | 10 | 10 | 10 |
| | A | 9 | 9 | 9 | 9 | 9 | 9 |

| METRAL P/N | ROW | CONTACT CODE MOD. I | | | | | |
|-------------|-----|---------------------|---|---|---|---|---|
| | | 1 | 2 | 3 | 4 | 5 | 6 |
| 70232-X41LF | D | 2 | 2 | 2 | 2 | 2 | 2 |
| | C | 2 | 2 | 2 | 2 | 2 | 2 |
| | B | 2 | 2 | 2 | 2 | 2 | 2 |
| | A | 4 | 4 | 4 | 4 | 4 | 4 |

| METRAL P/N | ROW | CONTACT CODE MOD. I | | | | | |
|-------------|-----|---------------------|---|---|---|---|---|
| | | 1 | 2 | 3 | 4 | 5 | 6 |
| 70232-X45LF | D | 1 | 1 | 1 | 1 | 1 | 1 |
| | C | 2 | 2 | 2 | 2 | 2 | 2 |
| | B | 3 | 3 | 3 | 3 | 3 | 3 |
| | A | 4 | 4 | 4 | 4 | 4 | 4 |

| METRAL P/N | ROW | CONTACT CODE MOD. I | | | | | |
|-------------|-----|---------------------|---|---|---|---|---|
| | | 1 | 2 | 3 | 4 | 5 | 6 |
| 70232-X49LF | D | 4 | 4 | 4 | 4 | 4 | 4 |
| | C | 3 | 3 | 3 | 3 | 3 | 3 |
| | B | 3 | 3 | 3 | 3 | 3 | 3 |
| | A | 3 | 3 | 3 | 3 | 3 | 3 |

| | | | | | | | | | | | | |
|---------------------------------------|----------------|---------------------|----------------|------------|----------------|----|----------------------|------------------------|----------|--------------|-------|--|
| spec ref | * | dr | Terran Huang | 2010/07/08 | projection | mm | size | A4 | scale | 1:1 | | |
| tolerance std | ASME Y14.5 | eng | Narayanan, Aru | 2018/06/01 | | | ecn no | ELX-I-30217-1 | | | | |
| TOLERANCES UNLESS OTHERWISE SPECIFIED | | chr | - | - | | | | rel level | Released | | | |
| surface | 3.200 linear | appr | K-Paul Biju | 2018/06/01 | product family | | METRAL | | rev | AR | | |
| | 0.X ±0.3 | Amphenol FCI | | title | | | METRAL SIGNAL HEADER | | dwg no | | 70232 | |
| | 0.XX ±0.13 | | | | | | | | | | | |
| | 0.XXX ±0.051 | | | | | | | | | | | |
| ASME Y14.5 | angular 0° ±2° | www.fci.com | | cat. no. | | - | | Product - Customer Drw | | sheet 4 of 8 | | |

A

B

C

D

| METRAL P/N | ROW | CONTACT CODE MOD. I | | | | | |
|-------------|-----|---------------------|---|---|---|---|---|
| | | 1 | 2 | 3 | 4 | 5 | 6 |
| 70232-X50LF | D | 6 | 6 | 6 | 6 | 6 | 6 |
| | C | 6 | 6 | 6 | 6 | 6 | 6 |
| | B | 8 | 8 | 8 | 8 | 8 | 8 |
| | A | 6 | 6 | 6 | 6 | 6 | 6 |

| METRAL P/N | ROW | CONTACT CODE MOD. I | | | | | |
|-------------|-----|---------------------|---|---|---|---|---|
| | | 1 | 2 | 3 | 4 | 5 | 6 |
| 70232-X54LF | D | 6 | 6 | 6 | 6 | 6 | 6 |
| | C | 7 | 7 | 7 | 7 | 7 | 7 |
| | B | 8 | 8 | 8 | 8 | 8 | 8 |
| | A | 7 | 7 | 7 | 7 | 7 | 7 |

| METRAL P/N | ROW | CONTACT CODE MOD. I | | | | | |
|-------------|-----|---------------------|----|----|----|----|----|
| | | 1 | 2 | 3 | 4 | 5 | 6 |
| 70232-X58LF | D | 20 | 20 | 20 | 20 | 20 | 20 |
| | C | 20 | 20 | 20 | 20 | 20 | 20 |
| | B | 20 | 20 | 20 | 20 | 20 | 20 |
| | A | 20 | 20 | 20 | 20 | 20 | 20 |

| METRAL P/N | ROW | CONTACT CODE MOD. I | | | | | |
|-------------|-----|---------------------|----|----|----|----|----|
| | | 1 | 2 | 3 | 4 | 5 | 6 |
| 70232-X62LF | D | 9 | 9 | 9 | 9 | 9 | 9 |
| | C | 9 | 9 | 9 | 9 | 9 | 9 |
| | B | 9 | 9 | 9 | 9 | 9 | 9 |
| | A | 10 | 10 | 10 | 10 | 10 | 10 |

| METRAL P/N | ROW | CONTACT CODE MOD. I | | | | | |
|-------------|-----|---------------------|----|----|----|----|----|
| | | 1 | 2 | 3 | 4 | 5 | 6 |
| 70232-X66LF | D | 21 | 21 | 21 | 21 | 21 | 21 |
| | C | 11 | 11 | 11 | 11 | 11 | 11 |
| | B | 11 | 11 | 11 | 11 | 11 | 11 |
| | A | 11 | 11 | 11 | 11 | 11 | 11 |

| METRAL P/N | ROW | CONTACT CODE MOD. I | | | | | |
|-------------|-----|---------------------|---|---|---|---|---|
| | | 1 | 2 | 3 | 4 | 5 | 6 |
| 70232-X51LF | D | 6 | 6 | 6 | 6 | 6 | 6 |
| | C | 6 | 6 | 6 | 6 | 6 | 6 |
| | B | 6 | 6 | 6 | 6 | 6 | 6 |
| | A | 8 | 8 | 8 | 8 | 8 | 8 |

| METRAL P/N | ROW | CONTACT CODE MOD. I | | | | | |
|-------------|-----|---------------------|---|---|---|---|---|
| | | 1 | 2 | 3 | 4 | 5 | 6 |
| 70232-X55LF | D | 5 | 5 | 5 | 5 | 5 | 5 |
| | C | 6 | 6 | 6 | 6 | 6 | 6 |
| | B | 7 | 7 | 7 | 7 | 7 | 7 |
| | A | 8 | 8 | 8 | 8 | 8 | 8 |

| METRAL P/N | ROW | CONTACT CODE MOD. I | | | | | |
|-------------|-----|---------------------|---|---|---|---|---|
| | | 1 | 2 | 3 | 4 | 5 | 6 |
| 70232-X59LF | D | 8 | 8 | 8 | 8 | 8 | 8 |
| | C | 7 | 7 | 7 | 7 | 7 | 7 |
| | B | 7 | 7 | 7 | 7 | 7 | 7 |
| | A | 7 | 7 | 7 | 7 | 7 | 7 |

| METRAL P/N | ROW | CONTACT CODE MOD. I | | | | | |
|-------------|-----|---------------------|----|----|----|----|----|
| | | 1 | 2 | 3 | 4 | 5 | 6 |
| 70232-X63LF | D | 15 | 15 | 15 | 15 | 15 | 15 |
| | C | 11 | 11 | 11 | 11 | 11 | 11 |
| | B | 11 | 11 | 11 | 11 | 11 | 11 |
| | A | 11 | 11 | 11 | 11 | 11 | 11 |

| METRAL P/N | ROW | CONTACT CODE MOD. I | | | | | |
|-------------|-----|---------------------|----|----|----|----|----|
| | | 1 | 2 | 3 | 4 | 5 | 6 |
| 70232-X67LF | D | 12 | 12 | 12 | 12 | 12 | 12 |
| | C | 12 | 12 | 12 | 12 | 12 | 12 |
| | B | 15 | 15 | 15 | 15 | 15 | 15 |
| | A | 15 | 15 | 15 | 15 | 15 | 15 |

| METRAL P/N | ROW | CONTACT CODE MOD. I | | | | | |
|-------------|-----|---------------------|---|---|---|---|---|
| | | 1 | 2 | 3 | 4 | 5 | 6 |
| 70232-X52LF | D | 5 | 5 | 5 | 5 | 5 | 5 |
| | C | 5 | 5 | 5 | 5 | 5 | 5 |
| | B | 5 | 5 | 5 | 5 | 5 | 5 |
| | A | 6 | 6 | 6 | 6 | 6 | 6 |

| METRAL P/N | ROW | CONTACT CODE MOD. I | | | | | |
|-------------|-----|---------------------|----|----|----|----|----|
| | | 1 | 2 | 3 | 4 | 5 | 6 |
| 70232-X56LF | D | 20 | 20 | 20 | 20 | 20 | 20 |
| | C | 7 | 7 | 7 | 7 | 7 | 7 |
| | B | 7 | 7 | 7 | 7 | 7 | 7 |
| | A | 7 | 7 | 7 | 7 | 7 | 7 |

| METRAL P/N | ROW | CONTACT CODE MOD. I | | | | | |
|-------------|-----|---------------------|----|----|----|----|----|
| | | 1 | 2 | 3 | 4 | 5 | 6 |
| 70232-X60LF | D | 10 | 10 | 10 | 10 | 10 | 10 |
| | C | 10 | 10 | 10 | 10 | 10 | 10 |
| | B | 12 | 12 | 12 | 12 | 12 | 12 |
| | A | 10 | 10 | 10 | 10 | 10 | 10 |

| METRAL P/N | ROW | CONTACT CODE MOD. I | | | | | |
|-------------|-----|---------------------|----|----|----|----|----|
| | | 1 | 2 | 3 | 4 | 5 | 6 |
| 70232-X64LF | D | 10 | 10 | 10 | 10 | 10 | 10 |
| | C | 11 | 11 | 11 | 11 | 11 | 11 |
| | B | 12 | 12 | 12 | 12 | 12 | 12 |
| | A | 11 | 11 | 11 | 11 | 11 | 11 |

| METRAL P/N | ROW | CONTACT CODE MOD. I | | | | | |
|-------------|-----|---------------------|----|----|----|----|----|
| | | 1 | 2 | 3 | 4 | 5 | 6 |
| 70232-X68LF | D | 21 | 21 | 21 | 21 | 21 | 21 |
| | C | 21 | 21 | 21 | 21 | 21 | 21 |
| | B | 21 | 21 | 21 | 21 | 21 | 21 |
| | A | 21 | 21 | 21 | 21 | 21 | 21 |

| METRAL P/N | ROW | CONTACT CODE MOD. I | | | | | |
|-------------|-----|---------------------|----|----|----|----|----|
| | | 1 | 2 | 3 | 4 | 5 | 6 |
| 70232-X53LF | D | 14 | 14 | 14 | 14 | 14 | 14 |
| | C | 7 | 7 | 7 | 7 | 7 | 7 |
| | B | 7 | 7 | 7 | 7 | 7 | 7 |
| | A | 7 | 7 | 7 | 7 | 7 | 7 |

| METRAL P/N | ROW | CONTACT CODE MOD. I | | | | | |
|-------------|-----|---------------------|----|----|----|----|----|
| | | 1 | 2 | 3 | 4 | 5 | 6 |
| 70232-X57LF | D | 8 | 8 | 8 | 8 | 8 | 8 |
| | C | 8 | 8 | 8 | 8 | 8 | 8 |
| | B | 14 | 14 | 14 | 14 | 14 | 14 |
| | A | 14 | 14 | 14 | 14 | 14 | 14 |

| METRAL P/N | ROW | CONTACT CODE MOD. I | | | | | |
|-------------|-----|---------------------|----|----|----|----|----|
| | | 1 | 2 | 3 | 4 | 5 | 6 |
| 70232-X61LF | D | 10 | 10 | 10 | 10 | 10 | 10 |
| | C | 10 | 10 | 10 | 10 | 10 | 10 |
| | B | 10 | 10 | 10 | 10 | 10 | 10 |
| | A | 12 | 12 | 12 | 12 | 12 | 12 |

| METRAL P/N | ROW | CONTACT CODE MOD. I | | | | | |
|-------------|-----|---------------------|----|----|----|----|----|
| | | 1 | 2 | 3 | 4 | 5 | 6 |
| 70232-X65LF | D | 9 | 9 | 9 | 9 | 9 | 9 |
| | C | 10 | 10 | 10 | 10 | 10 | 10 |
| | B | 11 | 11 | 11 | 11 | 11 | 11 |
| | A | 12 | 12 | 12 | 12 | 12 | 12 |

| METRAL P/N | ROW | CONTACT CODE MOD. I | | | | | |
|-------------|-----|---------------------|----|----|----|----|----|
| | | 1 | 2 | 3 | 4 | 5 | 6 |
| 70232-X69LF | D | 12 | 12 | 12 | 12 | 12 | 12 |
| | C | 11 | 11 | 11 | 11 | 11 | 11 |
| | B | 11 | 11 | 11 | 11 | 11 | 11 |
| | A | 11 | 11 | 11 | 11 | 11 | 11 |

| | | | | | | | | | | |
|---------------------------------------|-------------|-------------|----------------|------------|----------------|--------|------------------------|---------------|--------------|-----|
| spec ref | * | dr | Terran Huang | 2010/07/08 | projection | | size | A4 | scale | 1:1 |
| tolerance std | ASME Y14.5 | eng | Narayanan, Aru | 2018/06/01 | | | ecn no | ELX-I-30217-1 | | |
| TOLERANCES UNLESS OTHERWISE SPECIFIED | | chr | - | - | | | rel level | Released | | |
| surface | 3.200 inear | appr | K-Paul Biju | 2018/06/01 | product family | METRAL | | | | |
| ASME Y14.5 | angular | | | | | | rev | AR | | |
| | 0.X | | | | | | dwg no | 70232 | | |
| | ±0.3 | | | | | | | | | |
| | 0.XX | | | | | | | | | |
| | ±0.13 | | | | | | | | | |
| | 0.XXX | | | | | | | | | |
| | ±0.051 | | | | | | | | | |
| | 0° | | | | | | | | | |
| | ±2° | | | | | | | | | |
| | | www.fci.com | | | cat. no. | - | Product - Customer Drw | | sheet 5 of 8 | |

A

B

C

D

| METRAL P/N | ROW | CONTACT CODE MOD. I | | | | | |
|-------------|-----|---------------------|---|---|---|---|---|
| | | 1 | 2 | 3 | 4 | 5 | 6 |
| 70232-X70LF | D | 4 | 4 | 4 | 4 | 4 | 4 |
| | C | 2 | 2 | 2 | 2 | 2 | 2 |
| | B | 2 | 2 | 2 | 2 | 2 | 2 |
| | A | 2 | 2 | 2 | 2 | 2 | 2 |

| METRAL P/N | ROW | CONTACT CODE MOD. I | | | | | |
|-------------|-----|---------------------|---|---|---|---|---|
| | | 1 | 2 | 3 | 4 | 5 | 6 |
| 70232-X74LF | D | 2 | 2 | 2 | 2 | 2 | 2 |
| | C | 3 | 3 | 3 | 3 | 3 | 3 |
| | B | 3 | 3 | 3 | 3 | 3 | 3 |
| | A | 3 | 3 | 3 | 3 | 3 | 3 |

| METRAL P/N | ROW | CONTACT CODE MOD. I | | | | | |
|-------------|-----|---------------------|---|---|---|---|---|
| | | 1 | 2 | 3 | 4 | 5 | 6 |
| 70232-X78LF | D | 1 | 1 | 1 | 1 | 1 | 1 |
| | C | 1 | 1 | 1 | 1 | 1 | 1 |
| | B | 3 | 3 | 3 | 3 | 3 | 3 |
| | A | 1 | 1 | 1 | 1 | 1 | 1 |

| METRAL P/N | ROW | CONTACT CODE MOD. I | | | | | |
|-------------|-----|---------------------|----|----|----|----|----|
| | | 1 | 2 | 3 | 4 | 5 | 6 |
| 70232-X82LF | D | 6 | 6 | 6 | 6 | 6 | 6 |
| | C | 8 | 8 | 8 | 8 | 8 | 8 |
| | B | 8 | 8 | 8 | 8 | 8 | 8 |
| | A | 20 | 20 | 20 | 20 | 20 | 20 |

| METRAL P/N | ROW | CONTACT CODE MOD. I | | | | | |
|-------------|-----|---------------------|----|----|----|----|----|
| | | 1 | 2 | 3 | 4 | 5 | 6 |
| 70232-X86LF | D | 20 | 20 | 20 | 20 | 20 | 20 |
| | C | 5 | 5 | 5 | 5 | 5 | 5 |
| | B | 5 | 5 | 5 | 5 | 5 | 5 |
| | A | 20 | 20 | 20 | 20 | 20 | 20 |

| METRAL P/N | ROW | CONTACT CODE MOD. I | | | | | |
|-------------|-----|---------------------|---|---|---|---|---|
| | | 1 | 2 | 3 | 4 | 5 | 6 |
| 70232-X71LF | D | 3 | 3 | 3 | 3 | 3 | 3 |
| | C | 3 | 3 | 3 | 3 | 3 | 3 |
| | B | 1 | 1 | 1 | 1 | 1 | 1 |
| | A | 3 | 3 | 3 | 3 | 3 | 3 |

| METRAL P/N | ROW | CONTACT CODE MOD. I | | | | | |
|-------------|-----|---------------------|---|---|---|---|---|
| | | 1 | 2 | 3 | 4 | 5 | 6 |
| 70232-X75LF | D | 2 | 2 | 2 | 2 | 2 | 2 |
| | C | 2 | 2 | 2 | 2 | 2 | 2 |
| | B | 2 | 2 | 2 | 2 | 2 | 2 |
| | A | 3 | 3 | 3 | 3 | 3 | 3 |

| METRAL P/N | ROW | CONTACT CODE MOD. I | | | | | |
|-------------|-----|---------------------|---|---|---|---|---|
| | | 1 | 2 | 3 | 4 | 5 | 6 |
| 70232-X79LF | D | 3 | 3 | 3 | 3 | 3 | 3 |
| | C | 2 | 2 | 2 | 2 | 2 | 2 |
| | B | 2 | 2 | 2 | 2 | 2 | 2 |
| | A | 2 | 2 | 2 | 2 | 2 | 2 |

| METRAL P/N | ROW | CONTACT CODE MOD. I | | | | | |
|-------------|-----|---------------------|---|---|---|---|---|
| | | 1 | 2 | 3 | 4 | 5 | 6 |
| 70232-X83LF | D | 6 | 6 | 6 | 6 | 6 | 6 |
| | C | 7 | 7 | 7 | 7 | 7 | 7 |
| | B | 6 | 6 | 6 | 6 | 6 | 6 |
| | A | 7 | 7 | 7 | 7 | 7 | 7 |

| METRAL P/N | ROW | CONTACT CODE MOD. I | | | | | |
|-------------|-----|---------------------|----|----|----|----|----|
| | | 1 | 2 | 3 | 4 | 5 | 6 |
| 70232-X87LF | D | 6 | 6 | 6 | 6 | 6 | 6 |
| | C | 7 | 7 | 7 | 7 | 7 | 7 |
| | B | 20 | 20 | 20 | 20 | 20 | 20 |
| | A | 7 | 7 | 7 | 7 | 7 | 7 |

| METRAL P/N | ROW | CONTACT CODE MOD. I | | | | | |
|-------------|-----|---------------------|----|----|----|----|----|
| | | 1 | 2 | 3 | 4 | 5 | 6 |
| 70232-X72LF | D | 2 | 2 | 2 | 2 | 2 | 2 |
| | C | 4 | 4 | 4 | 4 | 4 | 4 |
| | B | 4 | 4 | 4 | 4 | 4 | 4 |
| | A | 19 | 19 | 19 | 19 | 19 | 19 |

| METRAL P/N | ROW | CONTACT CODE MOD. I | | | | | |
|-------------|-----|---------------------|----|----|----|----|----|
| | | 1 | 2 | 3 | 4 | 5 | 6 |
| 70232-X76LF | D | 19 | 19 | 19 | 19 | 19 | 19 |
| | C | 1 | 1 | 1 | 1 | 1 | 1 |
| | B | 1 | 1 | 1 | 1 | 1 | 1 |
| | A | 19 | 19 | 19 | 19 | 19 | 19 |

| METRAL P/N | ROW | CONTACT CODE MOD. I | | | | | |
|-------------|-----|---------------------|---|---|---|---|---|
| | | 1 | 2 | 3 | 4 | 5 | 6 |
| 70232-X80LF | D | 8 | 8 | 8 | 8 | 8 | 8 |
| | C | 6 | 6 | 6 | 6 | 6 | 6 |
| | B | 6 | 6 | 6 | 6 | 6 | 6 |
| | A | 6 | 6 | 6 | 6 | 6 | 6 |

| METRAL P/N | ROW | CONTACT CODE MOD. I | | | | | |
|-------------|-----|---------------------|---|---|---|---|---|
| | | 1 | 2 | 3 | 4 | 5 | 6 |
| 70232-X84LF | D | 6 | 6 | 6 | 6 | 6 | 6 |
| | C | 7 | 7 | 7 | 7 | 7 | 7 |
| | B | 7 | 7 | 7 | 7 | 7 | 7 |
| | A | 7 | 7 | 7 | 7 | 7 | 7 |

| METRAL P/N | ROW | CONTACT CODE MOD. I | | | | | |
|-------------|-----|---------------------|---|---|---|---|---|
| | | 1 | 2 | 3 | 4 | 5 | 6 |
| 70232-X88LF | D | 5 | 5 | 5 | 5 | 5 | 5 |
| | C | 5 | 5 | 5 | 5 | 5 | 5 |
| | B | 7 | 7 | 7 | 7 | 7 | 7 |
| | A | 5 | 5 | 5 | 5 | 5 | 5 |

| METRAL P/N | ROW | CONTACT CODE MOD. I | | | | | |
|-------------|-----|---------------------|---|---|---|---|---|
| | | 1 | 2 | 3 | 4 | 5 | 6 |
| 70232-X73LF | D | 2 | 2 | 2 | 2 | 2 | 2 |
| | C | 3 | 3 | 3 | 3 | 3 | 3 |
| | B | 2 | 2 | 2 | 2 | 2 | 2 |
| | A | 3 | 3 | 3 | 3 | 3 | 3 |

| METRAL P/N | ROW | CONTACT CODE MOD. I | | | | | |
|-------------|-----|---------------------|----|----|----|----|----|
| | | 1 | 2 | 3 | 4 | 5 | 6 |
| 70232-X77LF | D | 2 | 2 | 2 | 2 | 2 | 2 |
| | C | 3 | 3 | 3 | 3 | 3 | 3 |
| | B | 19 | 19 | 19 | 19 | 19 | 19 |
| | A | 3 | 3 | 3 | 3 | 3 | 3 |

| METRAL P/N | ROW | CONTACT CODE MOD. I | | | | | |
|-------------|-----|---------------------|---|---|---|---|---|
| | | 1 | 2 | 3 | 4 | 5 | 6 |
| 70232-X81LF | D | 7 | 7 | 7 | 7 | 7 | 7 |
| | C | 7 | 7 | 7 | 7 | 7 | 7 |
| | B | 5 | 5 | 5 | 5 | 5 | 5 |
| | A | 7 | 7 | 7 | 7 | 7 | 7 |

| METRAL P/N | ROW | CONTACT CODE MOD. I | | | | | |
|-------------|-----|---------------------|---|---|---|---|---|
| | | 1 | 2 | 3 | 4 | 5 | 6 |
| 70232-X85LF | D | 6 | 6 | 6 | 6 | 6 | 6 |
| | C | 6 | 6 | 6 | 6 | 6 | 6 |
| | B | 6 | 6 | 6 | 6 | 6 | 6 |
| | A | 7 | 7 | 7 | 7 | 7 | 7 |

| METRAL P/N | ROW | CONTACT CODE MOD. I | | | | | |
|-------------|-----|---------------------|---|---|---|---|---|
| | | 1 | 2 | 3 | 4 | 5 | 6 |
| 70232-X89LF | D | 7 | 7 | 7 | 7 | 7 | 7 |
| | C | 6 | 6 | 6 | 6 | 6 | 6 |
| | B | 6 | 6 | 6 | 6 | 6 | 6 |
| | A | 6 | 6 | 6 | 6 | 6 | 6 |

| | | | | | | | | | | |
|---------------------------------------|------------|------------------------|----------------|---------------------|------------------------|----|----------------------|------------------------|-----------|----------|
| spec ref | * | dr | Terran Huang | 2010/07/08 | projection | mm | size | A4 | scale | 1:1 |
| tolerance std | ASME Y14.5 | eng | Narayanan, Aru | 2018/06/01 | | | ecn no | ELX-I-30217-1 | rel level | Released |
| TOLERANCES UNLESS OTHERWISE SPECIFIED | | chr | - | - | | | | | | |
| surface | 3.200inear | appr | K-Paul Biju | 2018/06/01 | product family | | METRAL | | rev | AR |
| ASME Y14.5 | angular | 0.X | ±0.3 | Amphenol FCI | title | | METRAL SIGNAL HEADER | | dwg no | 70232 |
| | | 0.XX | ±0.13 | | 1 MOD, 4 ROW PRESS-FIT | | sheet 6 of 8 | | | |
| | | 0.XXX | ±0.051 | | cat. no. | - | | Product - Customer Drw | | |
| www.fci.com | | Product - Customer Drw | | sheet 6 of 8 | | | | | | |

| METRAL P/N | ROW | CONTACT CODE MOD. I | | | | | |
|-------------|-----|---------------------|----|----|----|----|----|
| | | 1 | 2 | 3 | 4 | 5 | 6 |
| 70232-X90LF | D | 12 | 12 | 12 | 12 | 12 | 12 |
| | C | 10 | 10 | 10 | 10 | 10 | 10 |
| | B | 10 | 10 | 10 | 10 | 10 | 10 |
| | A | 10 | 10 | 10 | 10 | 10 | 10 |

| METRAL P/N | ROW | CONTACT CODE MOD. I | | | | | |
|-------------|-----|---------------------|----|----|----|----|----|
| | | 1 | 2 | 3 | 4 | 5 | 6 |
| 70232-X94LF | D | 10 | 10 | 10 | 10 | 10 | 10 |
| | C | 11 | 11 | 11 | 11 | 11 | 11 |
| | B | 11 | 11 | 11 | 11 | 11 | 11 |
| | A | 11 | 11 | 11 | 11 | 11 | 11 |

| METRAL P/N | ROW | CONTACT CODE MOD. I | | | | | |
|-------------|-----|---------------------|----|----|----|----|----|
| | | 1 | 2 | 3 | 4 | 5 | 6 |
| 70232-X98LF | D | 9 | 9 | 9 | 9 | 9 | 9 |
| | C | 9 | 9 | 9 | 9 | 9 | 9 |
| | B | 11 | 11 | 11 | 11 | 11 | 11 |
| | A | 9 | 9 | 9 | 9 | 9 | 9 |

| METRAL P/N | ROW | CONTACT CODE MOD. I | | | | | |
|--------------|-----|---------------------|---|---|---|---|---|
| | | 1 | 2 | 3 | 4 | 5 | 6 |
| 70232-X102LF | D | 6 | 6 | 6 | 6 | 6 | 6 |
| | C | 6 | 6 | 6 | 6 | 6 | 6 |
| | B | 20 | 6 | 6 | 6 | 6 | 6 |
| | A | 7 | 6 | 6 | 6 | 6 | 6 |

| METRAL P/N | ROW | CONTACT CODE MOD. I | | | | | |
|--------------|-----|---------------------|---|---|---|---|---|
| | | 1 | 2 | 3 | 4 | 5 | 6 |
| 70232-X106LF | D | 2 | 2 | 2 | 2 | 2 | 2 |
| | C | 2 | 2 | 2 | 2 | 2 | 2 |
| | B | 2 | 2 | 2 | 2 | 2 | 2 |
| | A | 4 | 2 | 2 | 2 | 2 | 2 |



| METRAL P/N | ROW | CONTACT CODE MOD. I | | | | | |
|-------------|-----|---------------------|----|----|----|----|----|
| | | 1 | 2 | 3 | 4 | 5 | 6 |
| 70232-X91LF | D | 11 | 11 | 11 | 11 | 11 | 11 |
| | C | 11 | 11 | 11 | 11 | 11 | 11 |
| | B | 9 | 9 | 9 | 9 | 9 | 9 |
| | A | 11 | 11 | 11 | 11 | 11 | 11 |

| METRAL P/N | ROW | CONTACT CODE MOD. I | | | | | |
|-------------|-----|---------------------|----|----|----|----|----|
| | | 1 | 2 | 3 | 4 | 5 | 6 |
| 70232-X95LF | D | 10 | 10 | 10 | 10 | 10 | 10 |
| | C | 10 | 10 | 10 | 10 | 10 | 10 |
| | B | 10 | 10 | 10 | 10 | 10 | 10 |
| | A | 11 | 11 | 11 | 11 | 11 | 11 |

| METRAL P/N | ROW | CONTACT CODE MOD. I | | | | | |
|-------------|-----|---------------------|----|----|----|----|----|
| | | 1 | 2 | 3 | 4 | 5 | 6 |
| 70232-X99LF | D | 11 | 11 | 11 | 11 | 11 | 11 |
| | C | 10 | 10 | 10 | 10 | 10 | 10 |
| | B | 10 | 10 | 10 | 10 | 10 | 10 |
| | A | 10 | 10 | 10 | 10 | 10 | 10 |

| METRAL P/N | ROW | CONTACT CODE MOD. I | | | | | |
|--------------|-----|---------------------|---|---|---|---|----|
| | | 1 | 2 | 3 | 4 | 5 | 6 |
| 70232-X103LF | D | 2 | 1 | 3 | 2 | 2 | 3 |
| | C | 2 | 1 | 3 | 2 | 2 | 3 |
| | B | 2 | 1 | 3 | 4 | 4 | 19 |
| | A | 2 | 1 | 3 | 2 | 2 | 3 |

| METRAL P/N | ROW | CONTACT CODE MOD. I | | | | | |
|-------------|-----|---------------------|----|----|----|----|----|
| | | 1 | 2 | 3 | 4 | 5 | 6 |
| 70232-X92LF | D | 10 | 10 | 10 | 10 | 10 | 10 |
| | C | 12 | 12 | 12 | 12 | 12 | 12 |
| | B | 12 | 12 | 12 | 12 | 12 | 12 |
| | A | 21 | 21 | 21 | 21 | 21 | 21 |

| METRAL P/N | ROW | CONTACT CODE MOD. I | | | | | |
|-------------|-----|---------------------|----|----|----|----|----|
| | | 1 | 2 | 3 | 4 | 5 | 6 |
| 70232-X96LF | D | 21 | 21 | 21 | 21 | 21 | 21 |
| | C | 9 | 9 | 9 | 9 | 9 | 9 |
| | B | 9 | 9 | 9 | 9 | 9 | 9 |
| | A | 21 | 21 | 21 | 21 | 21 | 21 |

| METRAL P/N | ROW | CONTACT CODE MOD. I | | | | | |
|--------------|-----|---------------------|---|---|---|---|---|
| | | 1 | 2 | 3 | 4 | 5 | 6 |
| 70232-X100LF | D | 4 | 3 | 3 | 3 | 3 | 4 |
| | C | 4 | 3 | 3 | 3 | 3 | 4 |
| | B | 4 | 3 | 3 | 3 | 3 | 4 |
| | A | 4 | 3 | 3 | 3 | 3 | 4 |

| METRAL P/N | ROW | CONTACT CODE MOD. I | | | | | |
|--------------|-----|---------------------|---|---|---|---|----|
| | | 1 | 2 | 3 | 4 | 5 | 6 |
| 70232-X104LF | D | 1 | 1 | 2 | 2 | 2 | 3 |
| | C | 1 | 1 | 2 | 2 | 2 | 3 |
| | B | 2 | 2 | 2 | 4 | 4 | 19 |
| | A | 2 | 2 | 2 | 2 | 2 | 3 |

| METRAL P/N | ROW | CONTACT CODE MOD. I | | | | | |
|-------------|-----|---------------------|----|----|----|----|----|
| | | 1 | 2 | 3 | 4 | 5 | 6 |
| 70232-X93LF | D | 10 | 10 | 10 | 10 | 10 | 10 |
| | C | 11 | 11 | 11 | 11 | 11 | 11 |
| | B | 10 | 10 | 10 | 10 | 10 | 10 |
| | A | 11 | 11 | 11 | 11 | 11 | 11 |

| METRAL P/N | ROW | CONTACT CODE MOD. I | | | | | |
|-------------|-----|---------------------|----|----|----|----|----|
| | | 1 | 2 | 3 | 4 | 5 | 6 |
| 70232-X97LF | D | 10 | 10 | 10 | 10 | 10 | 10 |
| | C | 11 | 11 | 11 | 11 | 11 | 11 |
| | B | 21 | 21 | 21 | 21 | 21 | 21 |
| | A | 11 | 11 | 11 | 11 | 11 | 11 |

| METRAL P/N | ROW | CONTACT CODE MOD. I | | | | | |
|--------------|-----|---------------------|---|---|---|---|---|
| | | 1 | 2 | 3 | 4 | 5 | 6 |
| 70232-X101LF | D | 8 | 7 | 7 | 7 | 7 | 8 |
| | C | 8 | 7 | 7 | 7 | 7 | 8 |
| | B | 8 | 7 | 7 | 7 | 7 | 8 |
| | A | 8 | 7 | 7 | 7 | 7 | 8 |

| METRAL P/N | ROW | CONTACT CODE MOD. I | | | | | |
|--------------|-----|---------------------|---|---|---|---|---|
| | | 1 | 2 | 3 | 4 | 5 | 6 |
| 70232-X105LF | D | 2 | 3 | 2 | 2 | 2 | 2 |
| | C | 2 | 1 | 2 | 2 | 2 | 2 |
| | B | 2 | 2 | 2 | 2 | 2 | 2 |
| | A | 2 | 2 | 2 | 2 | 2 | 2 |

| | | | | | | | | | | |
|---------------------------------------|-------------|------------------------|----------------|---------------------|----------------|----|-----------|----------------------|---------------|-----|
| spec ref | * | dr | Terran Huang | 2010/07/08 | projection | mm | size | A4 | scale | 1:1 |
| tolerance std | ASME Y14.5 | eng | Narayanan, Aru | 2018/06/01 | | | ecn no | | ELX-I-30217-1 | |
| TOLERANCES UNLESS OTHERWISE SPECIFIED | | chr | - | - | | | rel level | | Released | |
| surface | 3.200 inear | appr | K-Paul Biju | 2018/06/01 | product family | | | METRAL | | |
| ASME Y14.5 | angular | 0.X | ±0.3 | Amphenol FCI | title | | | METRAL SIGNAL HEADER | | |
| | | 0.XX | ±0.13 | | part no | | | 70232 | | |
| | | 0.XXX | ±0.051 | | cat. no. | | | - | | |
| www.fci.com | | Product - Customer Drw | | | sheet 7 of 8 | | rev | | AR | |

PRODUCT NUMBER

70232-XYLFL



NOTES:

1. FOR DIM A AND B SEE SHEET 2 AND UP.
2. BODY MATERIAL: LIQUID CRYSTAL
POLYMER 30 % GLASS.
FLAME RETARDANT ACC. UL 94-V0.
3. PIN MATERIAL:
PHOSPHOR BRONZE.
4. PLATING ON PRESS-FIT TAIL:
70232-XYLFL IS SN (LEAD FREE)
PLATING ON CONTACT AREA CONFORMS TO PERFORMANCE
LEVEL SHOWN IN TABLE.
5. PRODUCT MARKING:
PART NUMBER DESIGNATION & BATCH I.D.
6. ALL PRODUCTS WITH PART NUMBERS SHOWN IN
SUBSEQUENT TABLES WILL BE PACKAGED IN TUBES.
IF TRAY PACKAGING IS REQUIRED, A SUFFIX "P"
WILL BE ADDED TO THE END OF THE PART NUMBER.
EXAMPLE: XXXXX-XXXPLF
7. PRODUCT SPECIFICATION GS-12-180
APPLICATION SPECIFICATION BUS-20-073
8. AFTER INSERTION INTO CIRCUIT BOARD WITH
QUALIFIED TOOL.
9. -A PLATING HAS Au FLASH IN PRESS FIT AREA (LEAD FREE).
10. THE PRODUCTS WHERE THE PART NUMBER ENDS IN LF MEET THE
EUROPEAN UNION DIRECTIVES AND OTHER COUNTRY REGULATIONS
AS DESCRIBED IN GS-22-008.
11. FOR LEAD FREE PART NUMBERS, ADD AN "LF" SUFFIX.
EXAMPLE: 70232-X01LF
12. ALL PRODUCTS EXCEPT THOSE WITH PART NUMBERS CONTAINING
(DRAWING NO.)-N1--- OR (DRAWING NO.)-N5--- WILL WITHSTAND EXPOSURE
TO 260°C FOR 60 SECONDS IN A CONVECTION, INFRA-RED OR
VAPOR PHASE REFLOW OVEN. PART NUMBERS (DRAWING NO.)-N1---
AND (DRAWINGS NO.)-N5--- WILL NOT WITHSTAND REFLOW AND Au CONTACT
SURFACE OF THE CONTACTS SHALL BE EXPOSED TO A MAXIMUM 140°C FOR
NO LONGER THAN 15 SECONDS IN A WAVE SOLDER APPLICATION.

| | | | | | | | | |
|--|--|---------------------------|--------------------|-------------------------|------------------------|--------|-----------------------------|-----------------|
| spec ref * | | dr Terran Huang | | 2010/07/08 | projection | mm | size A4 | scale 1:1 |
| tolerance std ASME Y14.5 | | eng Narayanan, Aru | | 2018/06/01 | | | ecn no ELX-I-30217-1 | |
| TOLERANCES UNLESS OTHERWISE SPECIFIED | | chr - | | - | | | rel level Released | |
| surface 3.200 linear | | 0.X | ±0.3 | Amphenol FCI | product family METRAL | | rev AR | |
| ASME Y14.5 | | 0.XX | ±0.13 | | METRAL SIGNAL HEADER | | | dwg no 70232 |
| | | 0.XXX | ±0.051 | | 1 MOD, 4 ROW PRESS-FIT | | | |
| angular 0° | | ±2° | www.fci.com | cat. no. - | Product - Customer Drw | | sheet 8 of 8 | |



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Наши контакты:

Телефон: +7 812 627 14 35

Электронная почта: sales@st-electron.ru

Адрес: 198099, Санкт-Петербург,
Промышленная ул, дом № 19, литера Н,
помещение 100-Н Офис 331