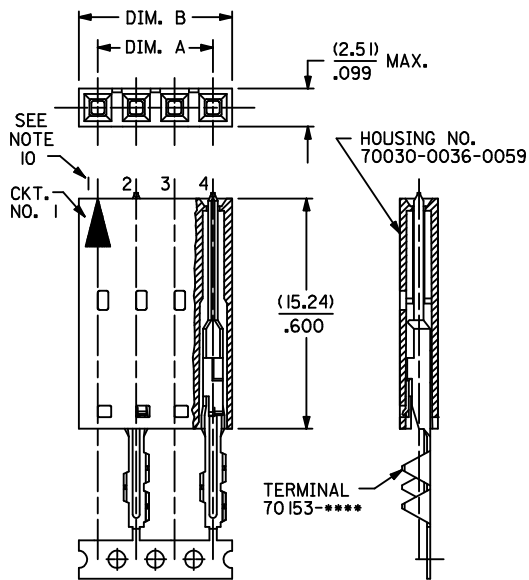
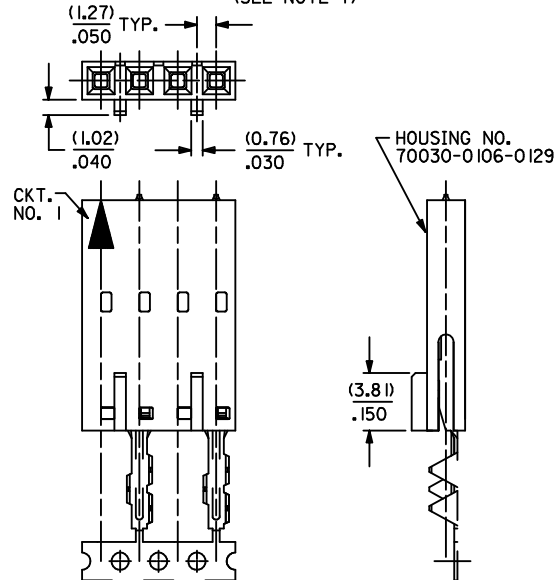


OPTION -A-

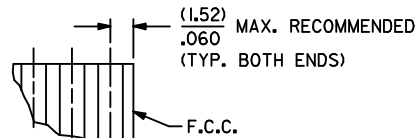


OPTION -D- (SEE NOTE 7)



NOTES:

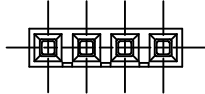
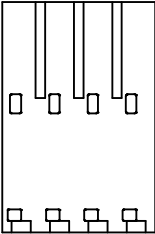
- 1) SEE TABLE FOR CIRCUIT SIZES.
- 2) TERMINALS ARE SHOWN PRE-LOADED INTO HOUSING AND LOCKED INTO FIRST ROW.
- 3) STANDARD PACKAGING PER PK-70873-0001 SHALL BE USED.
- 4) ALL DIMENSIONS ARE FOR REFERENCE ONLY.
- 5) SEE SHEET 2 OF FAMILY DRAWING FOR PART NO'S. AND PLATINGS.
- 6) PRE LOADED ASSEMBLY TO BE USED WITH (0.30)/.012 MAXIMUM THICK FLAT FLEX CABLE WITH (1.57)/.062 WIDE COPPER CONDUCTORS ON (2.54)/.100 CENTERS OR, (0.13)/.005 - (0.28)/.011 THICK MYLAR WITH (1.02)/.040 - (1.65)/.065 WIDE SILVER INK CONDUCTORS ON (2.54)/.100 CENTERS.
- 7) RECOMMENDED F.F.C. CONFIGURATION FOR OPTION "D" ONLY; WHEN USED WITH INTERIM CLIPS, SEE DETAIL I.
- 8) SEE SHEET 2 FOR CORE-OUT CONFIGURATION.
- 9) REFER TO PRODUCT SPECIFICATION NO.: PS-70430.
- 10) NUMBERS DO NOT APPEAR ON ASSEMBLIES.



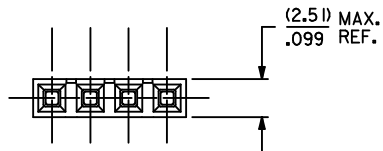
DETAIL - I
(SEE NOTE 7)

UPDATE NOTES EC NO: UCP2013-1408 DRWN: TIBARRA 2012/10/10 CHKD: DMORGAN 2012/10/10 APPR: SMILLER 2012/10/25	DESCRIPTION	QUALITY SYMBOLS ▽=0 ▽=0 ▽=0	GENERAL TOLERANCES (UNLESS SPECIFIED)		DIMENSION STYLE MM/IN		SCALE 1:1	DESIGN UNITS INCH	THIRD ANGLE PROJECTION	
				mm	INCH	DRAWN BY TIBARRA	DATE 2012/10/10	TITLE ASSEMBLY, CONNECTOR F.F.C. MALE SINGLE ROW 2.54/.100 GRID W/ VOIDS molex	DOCUMENT NO. SDA-70456-****	SHEET NO. 1 OF 2
			4 PLACES	± ---	± ---	CHECKED BY DMORGAN	DATE 2012/10/10			
			3 PLACES	± ---	± ---	APPROVED BY	DATE			
			2 PLACES	± ---	± ---	SMILLER	2012/10/25			
			1 PLACE	± ---	± ---					
			0 PLACE	± ---	± ---					
			ANGULAR ±1/2°		MATERIAL NO.					
			DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS		SEE TABLE					
			SIZE	THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION						

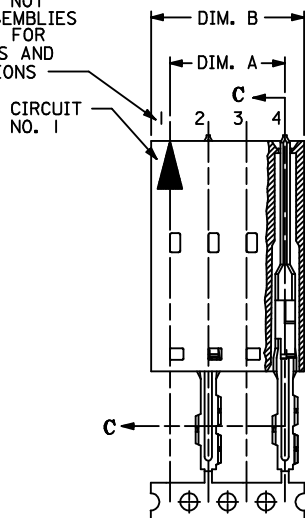
CKT. SIZE	A	B
4	(7.62) .300	(10.13) .399
5	(10.16) .400	(12.67) .499
6	(12.70) .500	(15.21) .599
7	(15.24) .600	(17.75) .699
8	(17.78) .700	(20.29) .799
9	(20.32) .800	(22.83) .899
10	(22.86) .900	(25.37) .999
11	(25.40) 1.000	(27.91) 1.099
12	(27.94) 1.100	(30.45) 1.199
13	(30.48) 1.200	(32.99) 1.299
14	(33.02) 1.300	(35.53) 1.399
15	(35.56) 1.400	(38.07) 1.499
16	(38.10) 1.500	(40.61) 1.599
17	(40.64) 1.600	(43.15) 1.699
18	(43.18) 1.700	(45.69) 1.799
19	(45.72) 1.800	(48.23) 1.899
20	(48.26) 1.900	(50.77) 1.999
21	(50.80) 2.000	(53.31) 2.099
22	(53.34) 2.100	(55.85) 2.199
23	(55.88) 2.200	(58.39) 2.299
24	(58.42) 2.300	(60.93) 2.399
25	(60.96) 2.400	(63.47) 2.499

13	12	11	10	9	8	7	6	5	4	3	2	1
OPTION "A"				OPTION "D"								
J	ENG. NO.		PLATING			ENG. NO.		PLATING				
	A-70456-0001-0048		102			AX-70456-0097-0144		102				
	A-70456-0241-0288		571			AX-70456-0337-0384		571				
	AX-70456-0481-0528		574			AX-70456-0577-0624		574				
I												
H												
	PLATING CHART PER ES-88-***:											
	102 - .000200 MINIMUM ELCTRO-TIN PALTE OVER-ALL											
G	571 - .000015 MINIMUM GOLD PLATE IN SELECT AREA											
	.000075 MINIMUM TIN PLATE IN SELECT AREA											
	BOTH OVER NICKEL UNDERPLATE OVERALL											
	574 - .000030 MINIMUM GOLD PLATE IN SELECT AREA											
	.000075 MINIMUM TIN PLATE IN SELECT AREA											
	BOTH OVER NICKEL UNDERPLATE OVERALL											
F												
	CORE-OUT FOR HOUSING											
	OPTIONS A & D											
	CKT. SIZES 2-25											
	(FOR CONTROL OF BOW)											
E												
D												
C												
B												
A												
SEE SHEET 1 EC NO: UCP2013-1408 DRWN:TIBARRA 2012/10/10 CHKD:DMORGAN 2012/10/10 APPR:SMILLER 2012/10/25				QUALITY SYMBOLS ▽=0 ▽=0 ▽=0		GENERAL TOLERANCES (UNLESS SPECIFIED) mm INCH 4 PLACES ± --- ± --- 3 PLACES ± --- ± --- 2 PLACES ± --- ± --- 1 PLACE ± --- ± --- 0 PLACE ± --- ± --- ANGULAR ±1/2° DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS		DIMENSION STYLE MM/IN DRAWN BY DATE TIBARRA 2012/10/10 CHECKED BY DATE DMORGAN 2012/10/10 APPROVED BY DATE SMILLER 2012/10/25 MATERIAL NO.		SCALE 1:1 DESIGN UNITS INCH THIRD ANGLE PROJECTION TITLE ASSEMBLY, CONNECTOR F.F.C. MALE SINGLE ROW 2.54/.100 GRID W/ VOIDS molex DOCUMENT NO. SDA-70456-*** SHEET NO. 2 OF 2		
Rev				REV		SIZE		THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION				
1b_frame_C_P_AM_T Rev. G 2012/01/11	12	11	10	9	8	7	6	5	4	3	2	1

"A" - OPTION



NUMBERS DO NOT
APPEAR ON ASSEMBLIES
SEE SHEET 2 FOR
PART NUMBERS AND
VOID LOCATIONS



SECTION C-C



PRE-LOAD
ASSEMBLY



FINAL
ASSEMBLY

FLAT FLEX CABLE (F.F.C.)
(SEE NOTE 1)

NOTES:

- 1) PRE LOADED ASSEMBLY TO BE USED WITH (0.30)/.012
MAXIMUM THICK FLAT FLEX CABLE WITH (1.57)/.062 WIDE
COPPER CONDUCTORS ON (2.54)/.100 CENTERS OR,
(0.13)/.005 - (0.28)/.011 THICK MYLAR WITH (1.02)/.040
- (1.65)/.065 WIDE SILVER INK CONDUCTORS ON
(2.54)/.100 CENTERS.
- 2) STANDARD PACKAGING PER PK-70873-0001 SHALL BE USED.
- 3) SEE CHART FOR CIRCUIT SIZES, "A" AND "B" DIMENSIONS.
- 4) REFER TO PRODUCT SPECIFICATION NO.: PS-70430.
- 5) PARTS STACKABLE SIDE TO SIDE ON (2.54)/.100 CENTERS.

CKT. SIZE	A	B
4	(7.62) .300	(10.13) .399
5	(10.16) .400	(12.67) .499
6	(12.70) .500	(15.21) .599
7	(15.24) .600	(17.75) .699
8	(17.78) .700	(20.29) .799
9	(20.32) .800	(22.83) .899
10	(22.86) .900	(25.37) .999
11	(25.40) 1.000	(27.91) 1.099
12	(27.94) 1.100	(30.45) 1.199
13	(30.48) 1.200	(32.99) 1.299
14	(33.02) 1.300	(35.53) 1.399
15	(35.56) 1.400	(38.07) 1.499
16	(38.10) 1.500	(40.61) 1.599
17	(40.64) 1.600	(43.15) 1.699
18	(43.18) 1.700	(45.69) 1.799
19	(45.72) 1.800	(48.23) 1.899
20	(48.26) 1.900	(50.77) 1.999
21	(50.80) 2.000	(53.31) 2.099
22	(53.34) 2.100	(55.85) 2.199
23	(55.88) 2.200	(58.39) 2.299
24	(58.42) 2.300	(60.93) 2.399
25	(60.96) 2.400	(63.47) 2.499

HOUSING MATERIAL: GLASS-FILLED, POLYESTER, 94V-0
TERMIANL MATERIAL: PHOSPHOR BRONZE
PLATING:
.000200 MINIMUM ELECTRO-TIN PLATE
OVER .000100 MINIMUM COPPER UNDERPLATE OVERALL

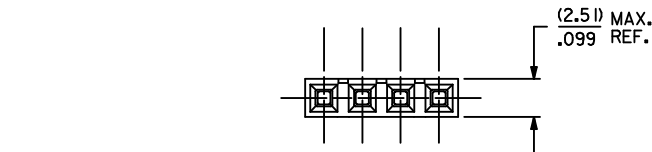
UPDATE NOTES EC NO: UCP2013-1408 DRWN: TIBARRA 2012/10/10 CHKD: DMORGAN 2012/10/01 APPR: SMILLER 2012/10/25	DESCRIPTION REV	QUALITY SYMBOLS ▽=0 ▽=0 ▽=0	GENERAL TOLERANCES (UNLESS SPECIFIED)		DIMENSION STYLE MM/IN		SCALE 1:1	DESIGN UNITS INCH	 THIRD ANGLE PROJECTION		
				mm	INCH	DRAWN BY TIBARRA	DATE 2012/10/10	TITLE ASSEMBLY, CONNECTOR F.F.C. MALE SINGLE ROW 2.54/.100 GRID W/ VOIDS	DOCUMENT NO. SDA-70456-0001-0048	SHEET NO. 1 OF 2	
			4 PLACES	± ---	± ---	CHECKED BY DMORGAN	DATE 2012/10/10				
			3 PLACES	± ---	± .010	APPROVED BY	DATE				
			2 PLACES	± 0.25	± .014	SMILLER	2012/10/25				
			1 PLACE	± 0.35	± ---	MATERIAL NO.					
			0 PLACE	± ---	± ---	SEE TABLE		DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS			
			ANGULAR ±1/2°		SIZE		THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION				

		13	12	11	10	9	8	7	6	5		4	3	2	1		
J	CKT. SIZE															J	
		ODD CIRCUIT VOIDS						EVEN CIRCUIT VOIDS									
		EDP NUMBER	ENG NUMBER	VOID LOCATIONS			EDP NUMBER	ENG NUMBER	VOID LOCATIONS								
I	2	NOT TOOLED	NOT TOOLED	N/A			NOT TOOLED	NOT TOOLED	N/A			I					
	3	NOT TOOLED	NOT TOOLED	N/A			NOT TOOLED	NOT TOOLED	N/A								
	4	NOT TOOLED	AX-70456-0003	1,3			NOT TOOLED	AX-70456-0027	2,4								
	5	015-38-6050	A-70456-0004	1,3,5			NOT TOOLED	AX-70456-0028	2,4								
	6	NOT TOOLED	AX-70456-0005	1,3,5			NOT TOOLED	AX-70456-0029	2,4,6								
	7	NOT TOOLED	AX-70456-0006	1,3,5,7			NOT TOOLED	AX-70456-0030	2,4,6								
	8	NOT TOOLED	AX-70456-0007	1,3,5,7			NOT TOOLED	AX-70456-0031	2,4,6,8								
H	9	NOT TOOLED	AX-70456-0008	1,3,5,7,9			NOT TOOLED	AX-70456-0032	2,4,6,8			H					
	10	NOT TOOLED	AX-70456-0009	1,3,5,7,9			NOT TOOLED	AX-70456-0033	2,4,6,8,10								
	11	NOT TOOLED	AX-70456-0010	1,3,5,7,9,11			NOT TOOLED	AX-70456-0034	2,4,6,8,10								
	12	NOT TOOLED	AX-70456-0011	1,3,5,7,9,11			NOT TOOLED	AX-70456-0035	2,4,6,8,10,12								
G	13	NOT TOOLED	AX-70456-0012	1,3,5,7,9,11,13			NOT TOOLED	AX-70456-0036	2,4,6,8,10,12			G					
	14	NOT TOOLED	AX-70456-0013	1,3,5,7,9,11,13			NOT TOOLED	AX-70456-0037	2,4,6,8,10,12,14								
	15	NOT TOOLED	AX-70456-0014	1,3,5,7,9,11,13,15			NOT TOOLED	AX-70456-0038	2,4,6,8,10,12,14								
	16	NOT TOOLED	AX-70456-0015	1,3,5,7,9,11,13,15			NOT TOOLED	AX-70456-0039	2,4,6,8,10,12,14,16								
	17	NOT TOOLED	AX-70456-0016	1,3,5,7,9,11,13,15,17			NOT TOOLED	AX-70456-0040	2,4,6,8,10,12,14,16								
F	18	NOT TOOLED	AX-70456-0017	1,3,5,7,9,11,13,15,17			NOT TOOLED	AX-70456-0041	2,4,6,8,10,12,14,16,18			F					
	19	NOT TOOLED	AX-70456-0018	1,3,5,7,9,11,13,15,17,19			NOT TOOLED	AX-70456-0042	2,4,6,8,10,12,14,16,18								
	20	NOT TOOLED	AX-70456-0019	1,3,5,7,9,11,13,15,17,19			NOT TOOLED	AX-70456-0043	2,4,6,8,10,12,14,16,18,20								
	21	NOT TOOLED	AX-70456-0020	1,3,5,7,9,11,13,15,17,19,21			NOT TOOLED	AX-70456-0044	2,4,6,8,10,12,14,16,18,20								
	22	NOT TOOLED	AX-70456-0021	1,3,5,7,9,11,13,15,17,19,21			NOT TOOLED	AX-70456-0045	2,4,6,8,10,12,14,16,18,20,22								
	23	NOT TOOLED	AX-70456-0022	1,3,5,7,9,11,13,15,17,19,21,23			NOT TOOLED	AX-70456-0046	2,4,6,8,10,12,14,16,18,20,22								
	24	NOT TOOLED	AX-70456-0023	1,3,5,7,9,11,13,15,17,19,21,23			NOT TOOLED	AX-70456-0047	2,4,6,8,10,12,14,16,18,20,22,24								
E	25	NOT TOOLED	AX-70456-0024	1,3,5,7,9,11,13,15,17,19,21,23,25			NOT TOOLED	AX-70456-0048	2,4,6,8,10,12,14,16,18,20,22,24			E					
D																D	
C																C	
B																B	
A																A	

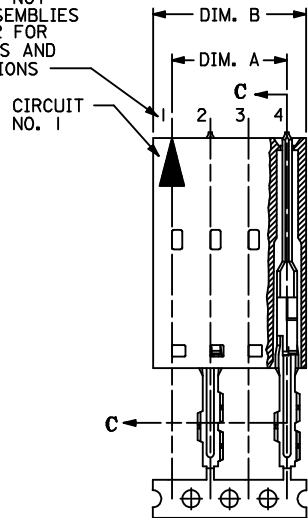
"A" - OPTION

NOTES:

- 1) PRE LOADED ASSEMBLY TO BE USED WITH (0.30)/.012 MAXIMUM THICK FLAT FLEX CABLE WITH (1.57)/.062 WIDE COPPER CONDUCTORS ON (2.54)/.100 CENTERS OR, (0.13)/.005 - (0.28)/.011 THICK MYLAR WITH (1.02)/.040 - (1.65)/.065 WIDE SILVER INK CONDUCTORS ON (2.54)/.100 CENTERS.
- 2) STANDARD PACKAGING PER PK-70873-0001 SHALL BE USED.
- 3) SEE CHART FOR CIRCUIT SIZES, "A" AND "B" DIMENSIONS.
- 4) REFER TO PRODUCT SPECIFICATION NO.: PS-70430.
- 5) PARTS STACKABLE SIDE TO SIDE ON (2.54)/.100 CENTERS.



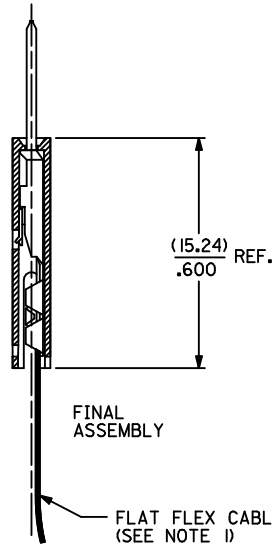
NUMBERS DO NOT APPEAR ON ASSEMBLIES SEE SHEET 2 FOR PART NUMBERS AND VOID LOCATIONS



SECTION C-C



PRE-LOAD ASSEMBLY



FINAL ASSEMBLY

FLAT FLEX CABLE (F.F.C.) (SEE NOTE 1)

HOUSING MATERIAL: GLASS-FILLED, POLYESTER, 94V-0
TERMIANL MATERIAL: PHOSPHOR BRONZE
PLATING:
.000015 MINIMUM GOLD PLATE IN SELECT AREA
.000075 MINIMUM TIN PLATE IN SELECT AREA
BOTH OVER NICKEL UNDERPLATE OVERALL

CKT. SIZE	A	B
4	(7.62) .300	(10.13) .399
5	(10.16) .400	(12.67) .499
6	(12.70) .500	(15.21) .599
7	(15.24) .600	(17.75) .699
8	(17.78) .700	(20.29) .799
9	(20.32) .800	(22.83) .899
10	(22.86) .900	(25.37) .999
11	(25.40) 1.000	(27.91) 1.099
12	(27.94) 1.100	(30.45) 1.199
13	(30.48) 1.200	(32.99) 1.299
14	(33.02) 1.300	(35.53) 1.399
15	(35.56) 1.400	(38.07) 1.499
16	(38.10) 1.500	(40.61) 1.599
17	(40.64) 1.600	(43.15) 1.699
18	(43.18) 1.700	(45.69) 1.799
19	(45.72) 1.800	(48.23) 1.899
20	(48.26) 1.900	(50.77) 1.999
21	(50.80) 2.000	(53.31) 2.099
22	(53.34) 2.100	(55.85) 2.199
23	(55.88) 2.200	(58.39) 2.299
24	(58.42) 2.300	(60.93) 2.399
25	(60.96) 2.400	(63.47) 2.499

UPDT NOTES EC NO: UCP2013-1408 2012/10/10 DRWN: TIBARRA 2012/10/10 CHKD:DMORGAN 2012/10/25 APPR:SMILLER	DESCRIPTION REV	QUALITY SYMBOLS ▽=0 ▽=0 ▽=0	GENERAL TOLERANCES (UNLESS SPECIFIED)			DIMENSION STYLE MM/IN		SCALE 1:1	DESIGN UNITS INCH	 THIRD ANGLE PROJECTION	
					mm	INCH	DRAWN BY DATE		TITLE		
			4 PLACES	± ---	± ---	TIBARRA 2012/10/10		ASSEMBLY, CONNECTOR F.F.C. MALE SINGLE ROW 2.54/.100 GRID W/ VOIDS			
			3 PLACES	± ---	± .010	CHECKED BY DATE					
			2 PLACES	± 0.25	± .014	DMORGAN 2012/10/10					
			1 PLACE	± 0.35	± ---	APPROVED BY DATE					
			0 PLACE	± ---	± ---	SMILLER 2012/10/25					
			ANGULAR ±1/2°			MATERIAL NO.		DOCUMENT NO.			SHEET NO.
			DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS			SEE TABLE		SDA-70456-0241-0288			1 OF 2
						SIZE		THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION			

		13	12	11	10	9	8	7	6	5		4	3	2	1	
J	CKT. SIZE															J
		ODD CIRCUIT VOIDS						EVEN CIRCUIT VOIDS								
		EDP NUMBER	ENG NUMBER	VOID LOCATIONS			EDP NUMBER	ENG NUMBER	VOID LOCATIONS							
I	2	NOT TOOLED	NOT TOOLED	N/A			NOT TOOLED	NOT TOOLED	N/A			I				
	3	NOT TOOLED	NOT TOOLED	N/A			NOT TOOLED	NOT TOOLED	N/A							
	4	NOT TOOLED	AX-70456-0243	1,3			NOT TOOLED	AX-70456-0267	2,4							
	5	015-38-6051	A-70456-0244	1,3,5			NOT TOOLED	AX-70456-0268	2,4							
	6	NOT TOOLED	AX-70456-0245	1,3,5			NOT TOOLED	AX-70456-0269	2,4,6							
	7	NOT TOOLED	AX-70456-0246	1,3,5,7			NOT TOOLED	AX-70456-0270	2,4,6							
H	8	NOT TOOLED	AX-70456-0247	1,3,5,7			NOT TOOLED	AX-70456-0271	2,4,6,8			H				
	9	NOT TOOLED	AX-70456-0248	1,3,5,7,9			NOT TOOLED	AX-70456-0272	2,4,6,8							
	10	NOT TOOLED	AX-70456-0249	1,3,5,7,9			NOT TOOLED	AX-70456-0273	2,4,6,8,10							
	11	NOT TOOLED	AX-70456-0250	1,3,5,7,9,11			NOT TOOLED	AX-70456-0274	2,4,6,8,10							
	12	NOT TOOLED	AX-70456-0251	1,3,5,7,9,11			NOT TOOLED	AX-70456-0275	2,4,6,8,10,12							
	13	NOT TOOLED	AX-70456-0252	1,3,5,7,9,11,13			NOT TOOLED	AX-70456-0276	2,4,6,8,10,12							
G	14	NOT TOOLED	AX-70456-0253	1,3,5,7,9,11,13			NOT TOOLED	AX-70456-0277	2,4,6,8,10,12,14			G				
	15	NOT TOOLED	AX-70456-0254	1,3,5,7,9,11,13,15			NOT TOOLED	AX-70456-0278	2,4,6,8,10,12,14							
	16	NOT TOOLED	AX-70456-0255	1,3,5,7,9,11,13,15			NOT TOOLED	AX-70456-0279	2,4,6,8,10,12,14,16							
	17	NOT TOOLED	AX-70456-0256	1,3,5,7,9,11,13,15,17			NOT TOOLED	AX-70456-0280	2,4,6,8,10,12,14,16							
	18	NOT TOOLED	AX-70456-0257	1,3,5,7,9,11,13,15,17			NOT TOOLED	AX-70456-0281	2,4,6,8,10,12,14,16,18							
	19	NOT TOOLED	AX-70456-0258	1,3,5,7,9,11,13,15,17,19			NOT TOOLED	AX-70456-0282	2,4,6,8,10,12,14,16,18							
F	20	NOT TOOLED	AX-70456-0259	1,3,5,7,9,11,13,15,17,19			NOT TOOLED	AX-70456-0283	2,4,6,8,10,12,14,16,18,20			F				
	21	NOT TOOLED	AX-70456-0260	1,3,5,7,9,11,13,15,17,19,21			NOT TOOLED	AX-70456-0284	2,4,6,8,10,12,14,16,18,20							
	22	NOT TOOLED	AX-70456-0261	1,3,5,7,9,11,13,15,17,19,21			NOT TOOLED	AX-70456-0285	2,4,6,8,10,12,14,16,18,20,22							
	23	NOT TOOLED	AX-70456-0262	1,3,5,7,9,11,13,15,17,19,21,23			NOT TOOLED	AX-70456-0286	2,4,6,8,10,12,14,16,18,20,22							
	24	NOT TOOLED	AX-70456-0263	1,3,5,7,9,11,13,15,17,19,21,23			NOT TOOLED	AX-70456-0287	2,4,6,8,10,12,14,16,18,20,22,24							
	25	NOT TOOLED	AX-70456-0264	1,3,5,7,9,11,13,15,17,19,21,23,25			NOT TOOLED	AX-70456-0288	2,4,6,8,10,12,14,16,18,20,22,24							
E																E
D																D
C																C
B																B
A																A



**Стандарт
Электрон
Связь**

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Наши контакты:

Телефон: +7 812 627 14 35

Электронная почта: sales@st-electron.ru

Адрес: 198099, Санкт-Петербург,
Промышленная ул, дом № 19, литера Н,
помещение 100-Н Офис 331