

36V, Precision, Low-Power, 90µA, Dual Op Amp

General Description

The MAX44248 is an ultra-precision, low-noise, zero-drift dual operational amplifier featuring very low-power operation with a wide supply range. The device incorporates a patented auto-zero circuit that constantly measures and compensates the input offset to eliminate drift over time and temperature as well as the effect of 1/f noise. The device also features integrated EMI filters to reduce high-frequency signal demodulation on the output. The op amp operates from either a single 2.7V to 36V supply or dual ±1.35V to ±18V supply. The device is unity-gain stable with a 1MHz gain-bandwidth product and a low

The low offset and noise specifications and high supply range make the device ideal for sensor interfaces and transmitters.

90µA supply current per amplifier.

The device is available in 8-pin μ MAX® and SO packages and is specified over the -40°C to +125°C automotive operating temperature range.

Applications

Sensors Interfaces
4-20mA and 0 to10V Transmitters
PLC Analog I/O Modules
Weight Scales
Portable Medical Devices

Features

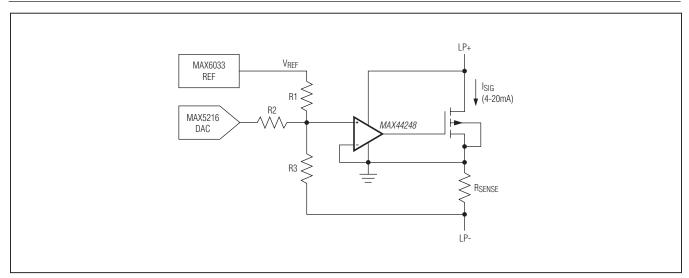
- ♦ Very Low Input Voltage Offset 7.5µV (max)
- ♦ Low 30nV/°C Offset Drift (max)
- ♦ Low 90µA Quiescent Current per Amplifier
- ♦ Low Input Noise 50nV/√Hz at 1kHz 0.5μVp_p from 0.1Hz to 10Hz
- ♦ 1MHz Gain-Bandwidth Product
- **♦ EMI Suppression Circuitry**
- ♦ Rail-to-Rail Output
- ♦ 2.7V to 36V Supply Range
- ♦ 8-Pin µMAX and SO package

Ordering Information appears at end of data sheet.

For related parts and recommended products to use with this part, refer to www.maximintegrated.com/MAX44248.related.

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Typical Operating Circuit



For pricing, delivery, and ordering information, please contact Maxim Direct at 1-888-629-4642, or visit Maxim's website at www.maximintegrated.com.

ABSOLUTE MAXIMUM RATINGS

V _{DD} to V _{SS}	0.3V to +40V
Common-Mode Input Voltage(V _{SS} - 0	.3V) to $(V_{DD} + 0.3V)$
Differential Input Voltage IN_+, IN	6V
Continuous Input Current Into Any Pin	±20mA
Output Voltage to V _{SS} (OUT_) 0	0.3V to $(V_{DD} + 0.3V)$
Output Short-Circuit Duration (OUT_)	1s

Operating Temperature Range	40°C to +125°C
Storage Temperature	65°C to +150°C
Junction Temperature	+150°C
Lead Temperature (soldering, 10s)	+300°C
Soldering Temperature (reflow)	+260°C
= ' ' '	

PACKAGE THERMAL CHARACTERISTICS (Note 1)

Junction-to-Ambient Thermal Resistance (θ_{JA})206.3°C/W Junction-to-Case Thermal Resistance (θ_{JC})42°C/W

Junction-to-Ambient Thermal Resistance (θ_{JA}).......132°C/W Junction-to-Case Thermal Resistance (θ_{JC})......38°C/W

Note 1: Package thermal resistances were obtained using the method described in JEDEC specification JESD51-7, using a four-layer board. For detailed information on package thermal considerations, refer to www.maximintegrated.com/thermal-tutorial.

Stresses beyond those listed under "Absolute Maximum Ratings" may cause permanent damage to the device. These are stress ratings only, and functional operation of the device at these or any other conditions beyond those indicated in the operational sections of the specifications is not implied. Exposure to absolute maximum rating conditions for extended periods may affect device reliability.

ELECTRICAL CHARACTERISTICS

 $(V_{DD} = 10V, V_{SS} = 0V, V_{IN+} = V_{IN-} = V_{DD}/2, R_L = 5k\Omega$ to $V_{DD}/2, T_A = -40^{\circ}C$ to $+125^{\circ}C$, unless otherwise noted. Typical values are at $+25^{\circ}C$.) (Note 2)

PARAMETER	SYMBOL	CONDITIONS	MIN	TYP	MAX	UNITS
POWER SUPPLY						
Supply Voltage Range	V _{DD}	Guaranteed by PSRR	2.7		36	V
Power-Supply Rejection Ratio	PSRR	$T_A = +25$ °C, $V_{IN+} = V_{IN-} = V_{DD}/2 - 1V$	140	148		dB
(Note 3)	PORR	-40°C < T _A < +125°C	133			ав
Quiescent Current per Amplifier		$T_A = +25^{\circ}C$		90	120	
Quiescent Current per Amplifier	I _{DD}	-40°C < T _A < +125°C			130	μΑ
DC SPECIFICATIONS	_					
Input Common-Mode Range	V _{CM}	Guaranteed by CMRR test	V _{SS} - 0.05		V _{DD} - 1.5	V
Common-Mode Rejection Ratio (Note 3)	CMRR	$T_A = +25$ °C, $V_{CM} = V_{SS}$ - 0.05V to V_{DD} - 1.5V	126	130		2
		-40°C < T _A < +125°C, V _{CM} = V _{SS} - 0.05V to V _{DD} - 1.5V	120			dB
+ Off+\/- + (N -+0)	\ /	T _A = +25°C		2	7.5	\/
Input Offset Voltage (Note 3)	V _{OS}	-40°C < T _A < +125°C			10	μV
Input Offset Voltage Drift (Note 3)	TC V _{OS}			10	30	nV/°C
	I _B	T _A = +25°C		150	300	
Input Bias Current (Note 3)		-40°C < T _A < +125°C			700	рА
Innut Offeet Ourrent (Net- O)		T _A = +25°C		300	600	^
Input Offset Current (Note 3)	los	-40°C < T _A < +125°C			1400	рА

ELECTRICAL CHARACTERISTICS (continued)

 $(V_{DD} = 10V, V_{SS} = 0V, V_{IN+} = V_{IN-} = V_{DD}/2, R_L = 5k\Omega$ to $V_{DD}/2, T_A = -40^{\circ}C$ to $+125^{\circ}C$, unless otherwise noted. Typical values are at $+25^{\circ}C$.) (Note 2)

PARAMETER	SYMBOL	CONDITIONS		MIN	TYP	MAX	UNITS
		$V_{SS} + 0.5V \le$	$T_A = +25^{\circ}C$	140	150		
Open-Loop Gain (Note 3)	A _{VOL}	V _{OUT} ≤ V _{DD} - 0.5V	-40°C < T _A < +125°C	135			dB
Output Short-Circuit Current		To V _{DD} or V _{SS} , non-	continuous		40		mA
	V _{DD} -	$T_A = +25^{\circ}C$				80	
Output Valtage Swing	V _{OUT}	-40°C < T _A < +125°	C			110	mV
Output Voltage Swing	V _{OUT} -	$T_A = +25^{\circ}C$				50	IIIV
	V _{SS}	-40°C < T _A < +125°C				75	
AC SPECIFICATIONS							
Input Voltage-Noise Density	e _N	f = 1kHz			50		nV/√Hz
Input Voltage Noise		0.1Hz < f < 10Hz			500		nV _{P-P}
Input Current-Noise Density	i _N	f = 1kHz			0.1		pA√Hz
Gain-Bandwidth Product	GBW				1		MHz
Slew Rate	SR	$A_V = 1V/V, V_{OUT} = 1$	2V _{P-P}		0.7		V/µs
Capacitive Loading	CL	No sustained oscilla	ation, $A_V = 1V/V$		400		pF
Total Harmonic Distortion Plus Noise	THD+N	$V_{OUT} = 2V_{P-P}, A_V = +1V/V, f = 1kHz$			-100		dB
			f = 400MHz		75		
EMI Dejection Detic	EMIDD	100	f = 900MHz		78		م ا
EMI Rejection Ratio	EMIRR V _{RF_PEAK}	$V_{RF_PEAK} = 100mV$	f = 1800MHz		80	dE	dB
			f = 2400MHz		90		

ELECTRICAL CHARACTERISTICS

 $(V_{DD} = 30V, V_{SS} = 0V, V_{IN+} = V_{IN-} = V_{DD}/2, R_L = 5k\Omega$ to $V_{DD}/2, T_A = -40^{\circ}C$ to $+125^{\circ}C$, unless otherwise noted. Typical values are at $+25^{\circ}C$.) (Note 2)

PARAMETER	SYMBOL	CONDITIONS	MIN	TYP	MAX	UNITS
POWER SUPPLY						
Out and Output to an American		$T_A = +25$ °C		90	120	
Quiescent Current per Amplifier	IDD	-40°C < T _A < +125°C			130	μΑ
DC SPECIFICATIONS						
Input Common-Mode Range	V _{CM}	Guaranteed by CMRR test	V _{SS} - 0.05		V _{DD} - 1.5	V
Common-Mode Rejection Ratio	OMPD	$T_A = +25$ °C, $V_{CM} = V_{SS}$ - 0.05V to V_{DD} - 1.5V	130	140		ID.
(Note 3)	CMRR	-40° C < T _A < $+125^{\circ}$ C, V _{CM} = V _{SS} - 0.05V to V _{DD} - 1.5V	126			dB

ELECTRICAL CHARACTERISTICS (continued)

 $(V_{DD} = 30V, V_{SS} = 0V, V_{IN+} = V_{IN-} = V_{DD}/2, R_L = 5k\Omega$ to $V_{DD}/2, T_A = -40^{\circ}C$ to $+125^{\circ}C$, unless otherwise noted. Typical values are at $+25^{\circ}C$.) (Note 2)

PARAMETER	SYMBOL	CONE	DITIONS	MIN	TYP	MAX	UNITS
	.,	T _A = +25°C			2	7.5	.,
Input Offset Voltage (Note 3)	Vos	-40°C < T _A < +125°				10	μV
Input Offset Voltage Drift (Note 3)	TC V _{OS}				10	30	nV/°C
		T _A = +25°C	$T_A = +25^{\circ}C$		150	300	
Input Bias Current (Note 3)	IB	-40°C < T _A < +125°	С			700	рА
land Offer Comment (Nets O)		$T_A = +25^{\circ}C$			300	600	^
Input Offset Current (Note 3)	I _{OS}	-40°C < T _A < +125°	С			1400	рА
0 (1 0)	_	$V_{SS} + 0.5V \le V_{OUT}$	$T_A = +25^{\circ}C$	146	150		ID.
Open-Loop Gain (Note 3)	A _{VOL}	≤ V _{DD} - 0.5V	-40°C < T _A < +125°C	140			dB
Output Short-Circuit Current		To V _{DD} or V _{SS} , none	continuous		40		mA
Output Voltage Swing	V _{DD}	$T_A = +25^{\circ}C$				200	
	-V _{OUT}	-40°C < T _A < +125°C				270	mV
	V _{OUT} -	$T_A = +25^{\circ}C$				140	
	V _{SS}	-40°C < T _A < +125°C				220	
AC SPECIFICATIONS							
Input Voltage-Noise Density	e _N	f = 1kHz			50		nV/√Hz
Input Voltage Noise		0.1Hz < f < 10Hz			500		nV _{P-P}
Input Current-Noise Density	i _N	f = 1kHz			0.1		pA/√Hz
Gain-Bandwidth Product	GBW				1		MHz
Slew Rate	SR	$A_V = 1V/V, V_{OUT} = 2$	2V _{P-P}		0.7		V/µs
Capacitive Loading	CL	No sustained oscilla	tion, $A_V = 1V/V$		400		рF
Total Harmonic Distortion Plus Noise	THD+N	$V_{OUT} = 2V_{P-P}, A_V = +1V/V, f = 1kHz$			-100		dB
			f = 400MHz		75		
EMI Deirestine Detin	EMIRR	V _{RF_PEAK} = 100mV	f = 900MHz		78		dB
EMI Rejection Ratio			f = 1800MHz		80		
			f = 2400MHz		90		

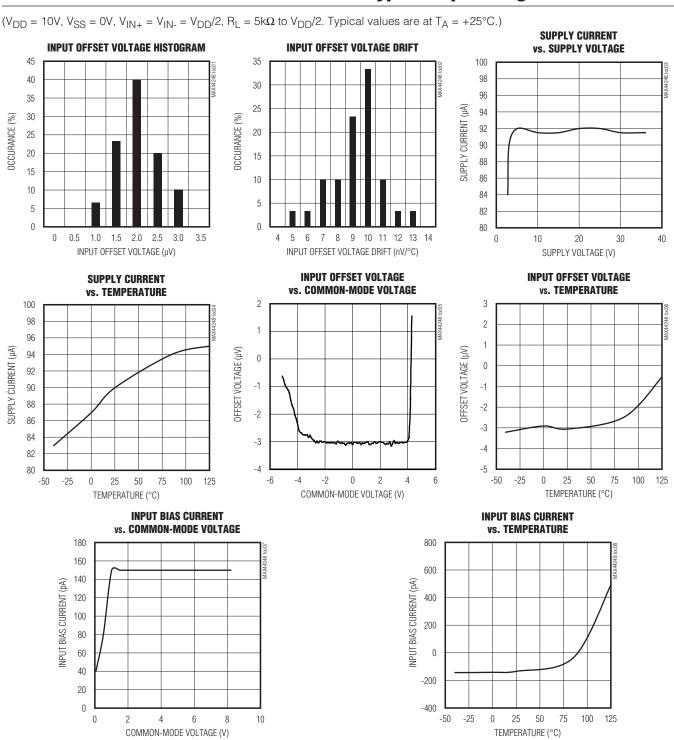
Note 2: All devices are 100% production tested at $T_A = +25$ °C. Temperature limits are guaranteed by design.

Note 3: Guaranteed by design.

Note 4: At IN+ and IN-. Defined as 20log ($V_{RF_PEAK}/\Delta V_{OS}$).

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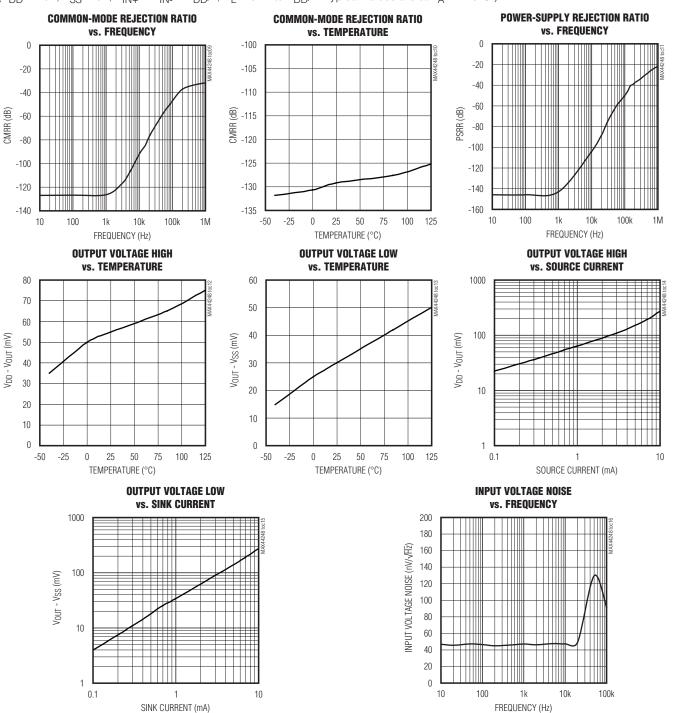
Typical Operating Characteristics



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Typical Operating Characteristics (continued)

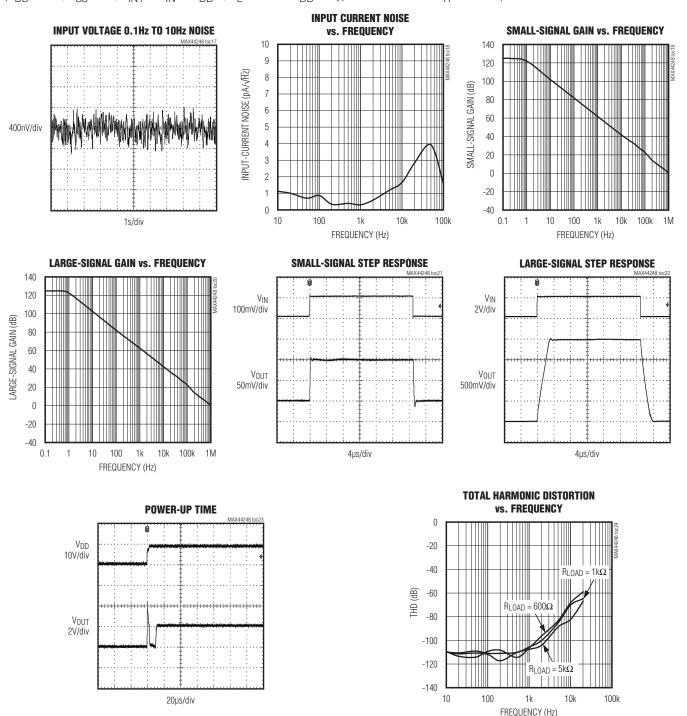
 $(V_{DD}=10V,\,V_{SS}=0V,\,V_{IN+}=V_{IN-}=V_{DD}/2,\,R_L=5k\Omega$ to $V_{DD}/2$. Typical values are at $T_A=+25^{\circ}C$.)



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Typical Operating Characteristics (continued)

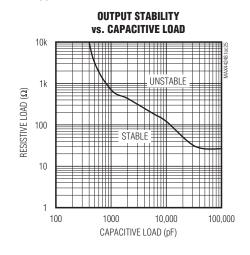
 $(V_{DD}=10V,\,V_{SS}=0V,\,V_{IN+}=V_{IN-}=V_{DD}/2,\,R_{L}=5k\Omega\;to\;V_{DD}/2.\;Typical\;values\;are\;at\;T_{A}=+25^{\circ}C.)$

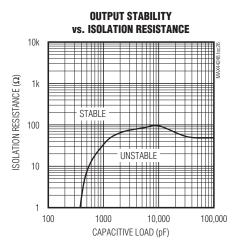


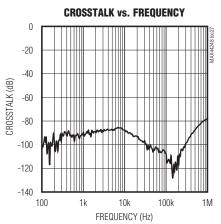
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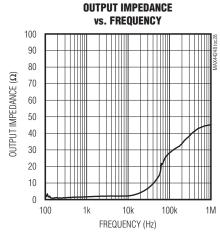
Typical Operating Characteristics (continued)

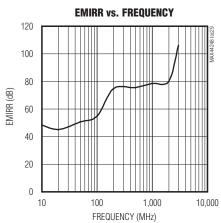
 $(V_{DD}=10V,\,V_{SS}=0V,\,V_{IN+}=V_{IN-}=V_{DD}/2,\,R_{L}=5k\Omega\;to\;V_{DD}/2.\;Typical\;values\;are\;at\;T_{A}=+25^{\circ}C.)$





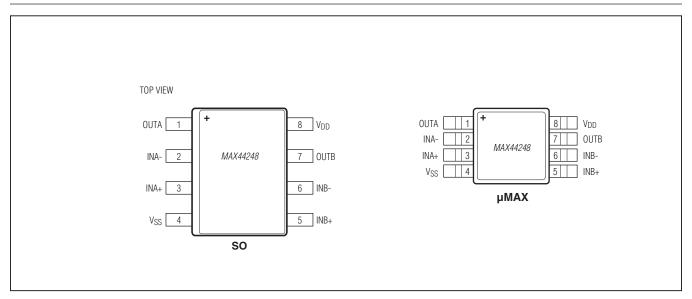






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Pin Configurations



Pin Description

	PIN	NAME	FUNCTION
so	μМΑХ	NAME	FUNCTION
1	1	OUTA	Channel A Output
2	2	INA-	Channel A Negative Input
3	3	INA+	Channel A Positive Input
4	4	V _{SS}	Negative Supply Voltage
5	5	INB+	Channel B Positive Input
6	6	INB-	Channel B Negative Input
7	7	OUTB	Channel B Output
8	8	V _{DD}	Positive Supply Voltage

Detailed Description

The MAX44248 is a high-precision amplifier that has a less than $2\mu V$ (typ) input-referred offset and low input voltage-noise density at 10Hz. 1/f noise, in fact, is eliminated to improve the performance in low-frequency applications. These characteristics are achieved through an auto-zeroing technique that cancels the input offset voltage and 1/f noise of the amplifier.

External Noise Suppression in EMI Form

The device has input EMI filters to prevent effects of radio frequency interference on the output. The EMI filters comprise passive devices that present significant higher impedance to higher frequency signals. See the EMIRR vs. Frequency graph in the <u>Typical Operating Characteristics</u> section for details.

High Supply Voltage Range

The device features 90μ A current consumption per channel and a voltage supply range from either 2.7V to 36V single supply or ± 1.35 V to ± 18 V split supply.

Applications Information

The device is an ultra-high precision operational amplifier with a high supply voltage range designed for load cell, medical instrumentation, and precision instrument applications.

4-20mA Current-Loop Communication

Industrial environments typically have a large amount of broadcast electromagnetic interference (EMI) from high-voltage transients and switching motors. This combined with long cables for sensor communication leads to high-voltage noise on communication lines. Current-Loop communication is resistant to this noise because the EMI induced current is low. This configuration also allows for

low-power sensor applications to be powered from the communication lines.

The <u>Typical Operating Circuit</u> shows how the device can be used to make a current loop driver.

The circuit uses low-power components such as the MAX44248 op amp, the 16-bit MAX5216 DAC, and the high-precision 60µA-only MAX6033 reference. In this circuit, both the DAC and the reference are referred to the local ground. The MAX44248 op-amp inputs are capable of swinging to the negative supply (which is the local ground in this case). R3 acts as a current mirror with RSENSE. Therefore, if RSENSE = 50Ω (i.e. 20mA will drop 1V) and if the current through R3 is $10\mu\text{A}$ when I_{OUT} is 20mA (0.05% error) then R3 = $100\text{k}\Omega$. R1 is chosen along with the reference voltage to provide the 4mA offset. R2 = $512\text{k}\Omega$ for 20mA full scale or R2 = $614\text{k}\Omega$ for 20% overrange. RSENSE is ratiometric with R3, R1 independently sets the offset current and R2 independently sets the DAC scaling.

Driving High-Performance ADCs

The MAX44248's low input offset voltage and low noise make this amplifier ideal for ADC buffering. Weight scale applications require a low-noise, precision amplifier in front of an ADC. Figure 1 details an example of a load cell and amplifier driven from the same 5V supply, along with a 16-bit delta sigma ADC such as the MAX11205.

The MAX11205 is an ultra-low-power (< $300\mu A$, max active current), high-resolution, serial output ADC. It provides the highest resolution per unit power in the industry and is optimized for applications that require very high dynamic range with low power such as sensors on a 4–20mA industrial control loop. The device provides a high-accuracy internal oscillator that requires no external components.

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Layout Guidelines

The MAX44248 features ultra-low voltage and noise. Therefore, to get optimum performance follow the layout guidelines.

Avoid temperature tradients at the junction of two dissimilar metals. The most common dissimilar metals used on a PCB are solder-to-component lead and solder-to-board trace. Dissimilar metals create a local thermocouple. A variation in temperature across the board can cause an additional offset due to Seebeck effect at the solder junctions. To minimize the Seebeck effect, place the amplifier away from potential heat

sources on the board, if possible. Orient the resistors such that both the ends are heated equally. It is a good practice to match the input signal path to ensure that the type and number of thermoelectric juntions remain the same. For example, consider using dummy 0Ω resistors oriented in such a way that the thermoelectric source, due to the real resistors in the signal path, are cancelled. It is recommended to flood the PCB with ground plane. The ground plane ensures that heat is distributed uniformly reducing the potential offset voltage degradation due to Seebeck effect.

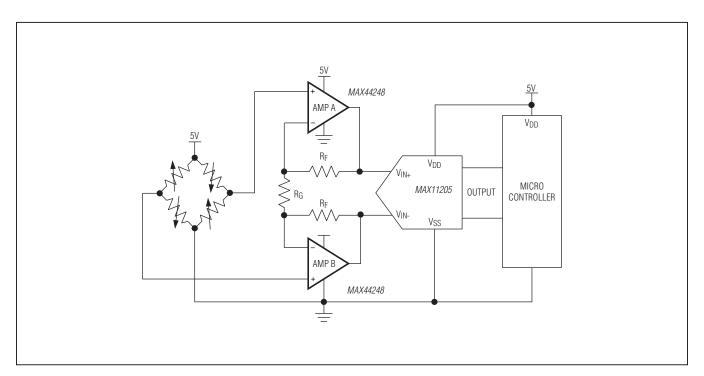


Figure 1. Weight Application

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Chip Information

Package Information

PROCESS: BiCMOS

For the latest package outline information and land patterns (foot-prints), go to www.maximintegrated.com/packages. Note that a "+", "#", or "-" in the package code indicates RoHS status only. Package drawings may show a different suffix character, but the drawing pertains to the package regardless of RoHS status.

Ordering Information

PART	TEMP RANGE	PIN-PACKAGE
MAX44248AUA+	-40°C to +125°C	8 μMAX
MAX44248ASA+	-40°C to +125°C	8 SO

⁺Denotes a lead(Pb)-free/RoHS-compliant package.

PACKAGE TYPE	PACKAGE CODE	OUTLINE NO.	LAND PATTERN NO.
8 SO	S8+4	<u>21-0041</u>	90-0096
8 µMAX	U8+1	21-0036	90-0092

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Revision History

REVISION NUMBER	REVISION DATE	DESCRIPTION	PAGES CHANGED
0	7/12	Initial release	_



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