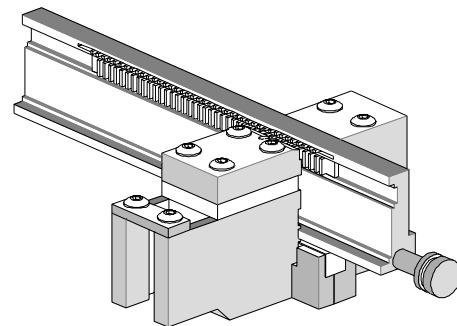




IDT SL Hand Tool Module **Operating Instruction for** **SL 70400 and 70475 Series** **Order No. 62100-0700**



FEATURES

- This module is to be used with the 63600-0478 pistol grip hand tool handle.
- It inserts individual hand-loaded discrete wires into the Molex SL Connector 70400 and 70475 series.
- The tool will accommodate 3 to 25 circuit connectors, (2-circuit connectors are always in pairs).
- The module automatically indexes to the next position after termination.

SCOPE

Products: C-Grid SL™ Insulation Displacement connector assemblies. The module by itself measures 185mm (7.28in.) wide by 97mm (3.82in.) deep by 50mm (1.97in.) high. And weights 0.41kg (0.9lb).

Product List

The following is a partial list of the product order numbers and their specifications that this tool is designed to run. Updates to this list are available on www.molex.com.

Connector Series No	Description
70400	2.54mm (.100") Pitch C-Grid SL™ Insulation Displacement Female Connector Assembly
70475	2.54mm (.100") Pitch SL™ Insulation Displacement Male Connector Assembly

Connector Series No.70400	
Order No.	Engineer No.
14-56-2021	A-70400-0526
14-56-2022	A-70400-0666
14-56-2023	A-70400-0701
14-56-2024	A-70400-0841
14-56-2025	A-70400-0876
14-56-2026	A-70400-1016
14-56-2027	A-70400-1051
14-56-2028	A-70400-1191
14-56-2029	A-70400-1226
14-56-2031	A-70400-0527
14-56-2032	A-70400-0667
14-56-2033	A-70400-0702
14-56-2034	A-70400-0842
14-56-2035	A-70400-0877
14-56-2036	A-70400-1017
14-56-2037	A-70400-1052
14-56-2038	A-70400-1192
14-56-2039	A-70400-1227
14-56-2041	A-70400-0528
14-56-2042	A-70400-0668
14-56-2043	A-70400-0703
14-56-2044	A-70400-0843
14-56-2045	A-70400-0878
14-56-2046	A-70400-1018
14-56-2047	A-70400-1053
14-56-2048	A-70400-1193
14-56-2049	A-70400-1228
14-56-2051	A-70400-0529

Connector Series No.70400	
Order No.	Engineer No.
14-56-2052	A-70400-0669
14-56-2053	A-70400-0704
14-56-2054	A-70400-0844
14-56-2055	A-70400-0879
14-56-2056	A-70400-1019
14-56-2057	A-70400-1054
14-56-2058	A-70400-1194
14-56-2059	A-70400-1229
14-56-2061	A-70400-0530
14-56-2062	A-70400-0670
14-56-2063	A-70400-0705
14-56-2064	A-70400-0845
14-56-2065	A-70400-0880
14-56-2066	A-70400-1020
14-56-2067	A-70400-1055
14-56-2068	A-70400-1195
14-56-2069	A-70400-1230
14-56-2071	A-70400-0531
14-56-2072	A-70400-0671
14-56-2073	A-70400-0706
14-56-2074	A-70400-0846
14-56-2075	A-70400-0881
14-56-2076	A-70400-1021
14-56-2077	A-70400-1056
14-56-2078	A-70400-1196
14-56-2079	A-70400-1231
14-56-2081	A-70400-0532
14-56-2082	A-70400-0672

Connector Series No.70400	
Order No.	Engineer No.
14-56-2083	A-70400-0707
14-56-2084	A-70400-0847
14-56-2085	A-70400-0882
14-56-2086	A-70400-1022
14-56-2087	A-70400-1057
14-56-2088	A-70400-1197
14-56-2089	A-70400-1232
14-56-2091	A-70400-0533
14-56-2092	A-70400-0673
14-56-2093	A-70400-0708
14-56-2094	A-70400-0848
14-56-2095	A-70400-0883
14-56-2096	A-70400-1023
14-56-2097	A-70400-1058
14-56-2098	A-70400-1198
14-56-2099	A-70400-1233
14-56-2101	A-70400-0534
14-56-2102	A-70400-0674
14-56-2103	A-70400-0709
14-56-2104	A-70400-0849
14-56-2105	A-70400-0884
14-56-2106	A-70400-1024
14-56-2107	A-70400-1059
14-56-2108	A-70400-1199
14-56-2109	A-70400-1234
14-56-2111	A-70400-0535
14-56-2112	A-70400-0675
14-56-2113	A-70400-0710

Connector Series No.70400	
Order No.	Engineer No.
14-56-2114	A-70400-0850
14-56-2115	A-70400-0885
14-56-2116	A-70400-1025
14-56-2117	A-70400-1060
14-56-2118	A-70400-1200
14-56-2119	A-70400-1235
14-56-2121	A-70400-0536
14-56-2122	A-70400-0676
14-56-2123	A-70400-0711
14-56-2124	A-70400-0851
14-56-2125	A-70400-0886
14-56-2126	A-70400-1026
14-56-2127	A-70400-1061
14-56-2128	A-70400-1201
14-56-2129	A-70400-1236
14-56-2131	A-70400-0537
14-56-2132	A-70400-0677
14-56-2133	A-70400-0712
14-56-2134	A-70400-0852
14-56-2135	A-70400-0887
14-56-2136	A-70400-1027
14-56-2137	A-70400-1062
14-56-2138	A-70400-1202
14-56-2139	A-70400-1237
14-56-2141	A-70400-0538
14-56-2142	A-70400-0678
14-56-2143	A-70400-0713
14-56-2144	A-70400-0853

Connector Series No.70400		Connector Series No.70400		Connector Series No.70400		Connector Series No.70400	
Order No.	Engineer No.	Order No.	Engineer No.	Order No.	Engineer No.	Order No.	Engineer No.
14-56-2145	A-70400-0888	14-56-2219	A-70400-1245	14-56-3054	A-70400-0599	14-56-3128	A-70400-0921
14-56-2146	A-70400-1028	14-56-2221	A-70400-0546	14-56-3055	A-70400-0564	14-56-3129	A-70400-0956
14-56-2147	A-70400-1063	14-56-2222	A-70400-0686	14-56-3056	A-70400-0739	14-56-3131	A-70400-1377
14-56-2148	A-70400-1203	14-56-2223	A-70400-0721	14-56-3057	A-70400-0774	14-56-3132	A-70400-1412
14-56-2149	A-70400-1238	14-56-2224	A-70400-0861	14-56-3058	A-70400-0914	14-56-3133	A-70400-1552
14-56-2151	A-70400-0539	14-56-2225	A-70400-0896	14-56-3059	A-70400-0949	14-56-3134	A-70400-0607
14-56-2152	A-70400-0679	14-56-2226	A-70400-1036	14-56-3061	A-70400-1370	14-56-3135	A-70400-0572
14-56-2153	A-70400-0714	14-56-2227	A-70400-1071	14-56-3062	A-70400-1405	14-56-3136	A-70400-0747
14-56-2154	A-70400-0854	14-56-2228	A-70400-1211	14-56-3063	A-70400-1545	14-56-3137	A-70400-0782
14-56-2155	A-70400-0889	14-56-2229	A-70400-1246	14-56-3064	A-70400-0600	14-56-3138	A-70400-0922
14-56-2156	A-70400-1029	14-56-2231	A-70400-0547	14-56-3065	A-70400-0565	14-56-3139	A-70400-0957
14-56-2157	A-70400-1064	14-56-2232	A-70400-0687	14-56-3066	A-70400-0740	14-56-3141	A-70400-1378
14-56-2158	A-70400-1204	14-56-2233	A-70400-0722	14-56-3067	A-70400-0775	14-56-3142	A-70400-1413
14-56-2159	A-70400-1239	14-56-2234	A-70400-0862	14-56-3068	A-70400-0915	14-56-3143	A-70400-1553
14-56-2161	A-70400-0540	14-56-2235	A-70400-0897	14-56-3069	A-70400-0950	14-56-3144	A-70400-0608
14-56-2162	A-70400-0680	14-56-2236	A-70400-1037	14-56-3071	A-70400-1371	14-56-3145	A-70400-0573
14-56-2163	A-70400-0715	14-56-2237	A-70400-1072	14-56-3072	A-70400-1406	14-56-3146	A-70400-0748
14-56-2164	A-70400-0855	14-56-2238	A-70400-1212	14-56-3073	A-70400-1546	14-56-3147	A-70400-0783
14-56-2165	A-70400-0890	14-56-2239	A-70400-1247	14-56-3074	A-70400-0601	14-56-3148	A-70400-0923
14-56-2166	A-70400-1030	14-56-2241	A-70400-0548	14-56-3075	A-70400-0566	14-56-3149	A-70400-0958
14-56-2167	A-70400-1065	14-56-2242	A-70400-0688	14-56-3076	A-70400-0741	14-56-3151	A-70400-1379
14-56-2168	A-70400-1205	14-56-2243	A-70400-0723	14-56-3077	A-70400-0776	14-56-3152	A-70400-1414
14-56-2169	A-70400-1240	14-56-2244	A-70400-0863	14-56-3078	A-70400-0916	14-56-3153	A-70400-1554
14-56-2171	A-70400-0541	14-56-2245	A-70400-0898	14-56-3079	A-70400-0951	14-56-3154	A-70400-0609
14-56-2172	A-70400-0681	14-56-2246	A-70400-1038	14-56-3081	A-70400-1372	14-56-3155	A-70400-0574
14-56-2173	A-70400-0716	14-56-2247	A-70400-1073	14-56-3082	A-70400-1407	14-56-3156	A-70400-0749
14-56-2174	A-70400-0856	14-56-2248	A-70400-1213	14-56-3083	A-70400-1547	14-56-3157	A-70400-0784
14-56-2175	A-70400-0891	14-56-2249	A-70400-1248	14-56-3084	A-70400-0602	14-56-3158	A-70400-0924
14-56-2176	A-70400-1031	14-56-2251	A-70400-0549	14-56-3085	A-70400-0567	14-56-3159	A-70400-0959
14-56-2177	A-70400-1066	14-56-2252	A-70400-0689	14-56-3086	A-70400-0742	14-56-3161	A-70400-1380

Connector Series No.70400		Connector Series No.70400		Connector Series No.70400		Connector Series No.70400	
Order No.	Engineer No.	Order No.	Engineer No.	Order No.	Engineer No.	Order No.	Engineer No.
14-56-3203	A-70400-1559	14-56-4043	A-70400-1298	14-56-4154	A-70400-1449	14-56-6049	A-70400-3002
14-56-3204	A-70400-0614	14-56-4044	A-70400-1438	14-56-4155	A-70400-1484	14-56-6058	A-70400-2874
14-56-3205	A-70400-0579	14-56-4045	A-70400-1473	14-56-4160	A-70400-1100	14-56-6059	A-70400-3003
14-56-3206	A-70400-0754	14-56-4050	A-70400-1089	14-56-4161	A-70400-1135	14-56-6068	A-70400-2875
14-56-3207	A-70400-0789	14-56-4051	A-70400-1124	14-56-4162	A-70400-1275	14-56-6069	A-70400-3004
14-56-3208	A-70400-0929	14-56-4052	A-70400-1264	14-56-4163	A-70400-1310	14-56-6078	A-70400-2876
14-56-3209	A-70400-0964	14-56-4053	A-70400-1299	14-56-4164	A-70400-1450	14-56-6079	A-70400-3005
14-56-3211	A-70400-1385	14-56-4054	A-70400-1439	14-56-4165	A-70400-1485	14-56-6088	A-70400-2877
14-56-3212	A-70400-1420	14-56-4055	A-70400-1474	14-56-4170	A-70400-1101	14-56-6089	A-70400-3006
14-56-3213	A-70400-1560	14-56-4060	A-70400-1090	14-56-4171	A-70400-1136	14-56-6098	A-70400-2878
14-56-3214	A-70400-0615	14-56-4061	A-70400-1125	14-56-4172	A-70400-1276	14-56-6099	A-70400-3007
14-56-3215	A-70400-0580	14-56-4062	A-70400-1265	14-56-4173	A-70400-1311	14-56-6108	A-70400-2879
14-56-3216	A-70400-0755	14-56-4063	A-70400-1300	14-56-4174	A-70400-1451	14-56-6109	A-70400-3008
14-56-3217	A-70400-0790	14-56-4064	A-70400-1440	14-56-4175	A-70400-1486	14-56-6118	A-70400-2880
14-56-3218	A-70400-0930	14-56-4065	A-70400-1475	14-56-4180	A-70400-1102	14-56-6119	A-70400-3009
14-56-3219	A-70400-0965	14-56-4070	A-70400-1091	14-56-4181	A-70400-1137	14-56-6128	A-70400-2881
14-56-3221	A-70400-1386	14-56-4071	A-70400-1126	14-56-4182	A-70400-1277	14-56-6129	A-70400-3010
14-56-3222	A-70400-1421	14-56-4072	A-70400-1266	14-56-4183	A-70400-1312	14-56-6138	A-70400-2882
14-56-3223	A-70400-1561	14-56-4073	A-70400-1301	14-56-4184	A-70400-1452	14-56-6139	A-70400-3011
14-56-3224	A-70400-0616	14-56-4074	A-70400-1441	14-56-4185	A-70400-1487	14-56-6148	A-70400-2883
14-56-3225	A-70400-0581	14-56-4075	A-70400-1476	14-56-4190	A-70400-1103	14-56-6149	A-70400-3012
14-56-3226	A-70400-0756	14-56-4080	A-70400-1092	14-56-4191	A-70400-1138	14-56-6158	A-70400-2884
14-56-3227	A-70400-0791	14-56-4081	A-70400-1127	14-56-4192	A-70400-1278	14-56-6159	A-70400-3013
14-56-3228	A-70400-0931	14-56-4082	A-70400-1267	14-56-4193	A-70400-1313	14-56-6168	A-70400-2885
14-56-3229	A-70400-0966	14-56-4083	A-70400-1302	14-56-4194	A-70400-1453	14-56-6169	A-70400-3014
14-56-3231	A-70400-1387	14-56-4084	A-70400-1442	14-56-4195	A-70400-1488	14-56-6178	A-70400-2886
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14-56-3233	A-70400-1562	14-56-4090	A-70400-1093	14-56-4201	A-70400-1139	14-56-6188	A-70400-2887
14-56-3234	A-70400-0617	14-56-4091	A-70400-1128	14-56-4202	A-70400-1279	14-56-6189	A-70400-3016
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14-56-3236	A-70400-0757	14-56-4093	A-70400-1303	14-56-4204	A-70400-1454	14-56-6199	A-70400-3017
14-56-3237	A-70400-0792	14-56-4094	A-70400-1443	14-56-4205	A-70400-1489	14-56-6208	A-70400-2889
14-56-3238	A-70400-0932	14-56-4095	A-70400-1478	14-56-4210	A-70400-1105	14-56-6209	A-70400-3018
14-56-3239	A-70400-0967	14-56-4100	A-70400-1094	14-56-4211	A-70400-1140	14-56-6218	A-70400-2890
14-56-3241	A-70400-1388	14-56-4101	A-70400-1129	14-56-4212	A-70400-1280	14-56-6219	A-70400-3019
14-56-3242	A-70400-1423	14-56-4102	A-70400-1269	14-56-4213	A-70400-1315	14-56-6228	A-70400-2891
14-56-3243	A-70400-1563	14-56-4103	A-70400-1304	14-56-4214	A-70400-1455	14-56-6229	A-70400-3020
14-56-3244	A-70400-0618	14-56-4104	A-70400-1444	14-56-4215	A-70400-1490	14-56-6238	A-70400-2892
14-56-3245	A-70400-0583	14-56-4105	A-70400-1479	14-56-4220	A-70400-1106	14-56-6239	A-70400-3021
14-56-3246	A-70400-0758	14-56-4110	A-70400-1095	14-56-4221	A-70400-1141	14-56-6248	A-70400-2893
14-56-3247	A-70400-0793	14-56-4111	A-70400-1130	14-56-4222	A-70400-1281	14-56-6249	A-70400-3022
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14-56-3249	A-70400-0968	14-56-4113	A-70400-1305	14-56-4224	A-70400-1456	14-56-6259	A-70400-3023
14-56-3251	A-70400-1389	14-56-4114	A-70400-1445	14-56-4225	A-70400-1491	14-56-7020	A-70400-3035
14-56-3252	A-70400-1424	14-56-4115	A-70400-1480	14-56-4230	A-70400-1107	14-56-7021	A-70400-3070
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14-56-3259	A-70400-0969	14-56-4130	A-70400-1097	14-56-4241	A-70400-1143	14-56-7028	A-70400-3315
14-56-4020	A-70400-1086	14-56-4131	A-70400-1132	14-56-4242	A-70400-1283	14-56-7029	A-70400-3350
14-56-4021	A-70400-1121	14-56-4132	A-70400-1272	14-56-4243	A-70400-1318	14-56-7030	A-70400-3036
14-56-4022	A-70400-1261	14-56-4133	A-70400-1307	14-56-4244	A-70400-1458	14-56-7031	A-70400-3071
14-56-4023	A-70400-1296	14-56-4134	A-70400-1447	14-56-4245	A-70400-1493	14-56-7032	A-70400-3141
14-56-4024	A-70400-1436	14-56-4135	A-70400-1482	14-56-4250	A-70400-1109	14-56-7033	A-70400-2907
14-56-4025	A-70400-1471	14-56-4140	A-70400-1098	14-56-4251	A-70400-1144	14-56-7034	A-70400-3176
14-56-4030	A-70400-1087	14-56-4141	A-70400-1133	14-56-4252	A-70400-1284	14-56-7035	A-70400-3211
14-56-4031	A-70400-1122	14-56-4142	A-70400-1273	14-56-4253	A-70400-1319	14-56-7036	A-70400-3246
14-56-4032	A-70400-1262	14-56-4143	A-70400-1308	14-56-4254	A-70400-1459	14-56-7037	A-70400-2977
14-56-4033	A-70400-1297	14-56-4144	A-70400-1448	14-56-4255	A-70400-1494	14-56-7038	A-70400-3316
14-56-4034	A-70400-1437	14-56-4145	A-70400-1483	14-56-6028	A-70400-2871	14-56-7039	A-70400-3351
14-56-4035	A-70400-1472	14-56-4150	A-70400-1099	14-56-6029	A-70400-3000	14-56-7040	A-70400-3037
14-56-4040	A-70400-1088	14-56-4151	A-70400-1134	14-56-6038	A-70400-2872	14-56-7041	A-70400-3072
14-56-4041	A-70400-1123	14-56-4152	A-70400-1274	14-56-6039	A-70400-3001	14-56-7042	A-70400-3142
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Connector Series No.70400		Connector Series No.70400		Connector Series No.70400		Connector Series No.70400	
Order No.	Engineer No.	Order No.	Engineer No.	Order No.	Engineer No.	Order No.	Engineer No.
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Connector Series No.70400		Connector Series No.70400		Connector Series No.70400		Connector Series No.70400	
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14-60-1092	A-70400-0428	14-60-1177	A-70400-3645	14-60-2020	A-70400-3700	14-60-2230	A-70400-3721
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14-60-1096	A-70400-3532	14-60-1179	A-70400-3680	14-60-2022	A-70400-3735	14-60-2232	A-70400-3756
14-60-1097	A-70400-3637	14-60-1180	A-70400-0262	14-60-2030	A-70400-3701	14-60-2240	A-70400-3722
14-60-1098	A-70400-3567	14-60-1181	A-70400-0402	14-60-2031	A-70400-3596	14-60-2241	A-70400-3617

Connector Series No.70400	
Order No.	Engineer No.
14-60-2242	A-70400-3757
14-60-2250	A-70400-3723
14-60-2251	A-70400-3618
14-60-2252	A-70400-3758
14-60-4101	A-70400-0114
14-60-5023	A-70400-4050
14-60-5024	A-70400-4085
14-60-5033	A-70400-4051
14-60-5034	A-70400-4086
14-60-5043	A-70400-4052
14-60-5044	A-70400-4087
14-60-5053	A-70400-4053
14-60-5054	A-70400-4088
14-60-5063	A-70400-4054

Connector Series No.70400	
Order No.	Engineer No.
14-60-5064	A-70400-4089
14-60-5073	A-70400-4055
14-60-5074	A-70400-4090
14-60-5083	A-70400-4056
14-60-5084	A-70400-4091
14-60-5093	A-70400-4057
14-60-5094	A-70400-4092
14-60-5103	A-70400-4058
14-60-5104	A-70400-4093
14-60-5113	A-70400-4059
14-60-5114	A-70400-4094
14-60-5123	A-70400-4060
14-60-5124	A-70400-4095
14-60-5133	A-70400-4061

Connector Series No.70400	
Order No.	Engineer No.
14-60-5134	A-70400-4096
14-60-5143	A-70400-4062
14-60-5144	A-70400-4097
14-60-5153	A-70400-4063
14-60-5154	A-70400-4098
14-60-5160	A-70400-3959
14-60-5161	A-70400-3994
14-60-5162	A-70400-4029
14-60-5163	A-70400-4064
14-60-5164	A-70400-4099
14-60-5173	A-70400-4065
14-60-5174	A-70400-4100
14-60-5183	A-70400-4066
14-60-5184	A-70400-4101

Connector Series No.70400	
Order No.	Engineer No.
14-60-5193	A-70400-4067
14-60-5194	A-70400-4102
14-60-5203	A-70400-4068
14-60-5204	A-70400-4103
14-60-5213	A-70400-4069
14-60-5214	A-70400-4104
14-60-5223	A-70400-4070
14-60-5224	A-70400-4105
14-60-5233	A-70400-4071
14-60-5234	A-70400-4106
14-60-5243	A-70400-4072
14-60-5244	A-70400-4107
14-60-5253	A-70400-4073
14-60-5254	A-70400-4108

Connector Series No.70475	
Order No.	Engineer No.
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14-44-1003	A-70475-0527
14-44-1004	A-70475-0528
14-44-1005	A-70475-0529
14-44-1006	A-70475-0530
14-44-1007	A-70475-0531
14-44-1008	A-70475-0532
14-44-1009	A-70475-0533
14-44-1010	A-70475-0534
14-44-1011	A-70475-0535
14-44-1012	A-70475-0536
14-44-1013	A-70475-0537
14-44-1014	A-70475-0538
14-44-1015	A-70475-0539
14-44-1016	A-70475-0540
14-44-1017	A-70475-0541
14-44-1018	A-70475-0542
14-44-1019	A-70475-0543
14-44-1020	A-70475-0544
14-44-1021	A-70475-0545
14-44-1022	A-70475-0546
14-44-1023	A-70475-0547
14-44-1024	A-70475-0548
14-44-1025	A-70475-0549
14-44-1202	A-70475-0596
14-44-1203	A-70475-0597
14-44-1204	A-70475-0598
14-44-1205	A-70475-0599
14-44-1206	A-70475-0600
14-44-1207	A-70475-0601
14-44-1208	A-70475-0602
14-44-1209	A-70475-0603
14-44-1210	A-70475-0604
14-44-1211	A-70475-0605
14-44-1212	A-70475-0606
14-44-1213	A-70475-0607
14-44-1214	A-70475-0608
14-44-1215	A-70475-0609
14-44-1216	A-70475-0610
14-44-1217	A-70475-0611
14-44-1218	A-70475-0612
14-44-1219	A-70475-0613
14-44-1220	A-70475-0614
14-44-1221	A-70475-0615
14-44-1222	A-70475-0616
14-44-1223	A-70475-0617
14-44-1224	A-70475-0618
14-44-1225	A-70475-0619

Connector Series No.70475	
Order No.	Engineer No.
14-44-1402	A-70475-0701
14-44-1403	A-70475-0702
14-44-1404	A-70475-0703
14-44-1405	A-70475-0704
14-44-1406	A-70475-0705
14-44-1407	A-70475-0706
14-44-1408	A-70475-0707
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14-44-1415	A-70475-0714
14-44-1416	A-70475-0715
14-44-1417	A-70475-0716
14-44-1418	A-70475-0717
14-44-1419	A-70475-0718
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14-44-1421	A-70475-0720
14-44-1422	A-70475-0721
14-44-1423	A-70475-0722
14-44-1424	A-70475-0723
14-44-1425	A-70475-0724
14-44-1602	A-70475-0771
14-44-1603	A-70475-0772
14-44-1604	A-70475-0773
14-44-1605	A-70475-0774
14-44-1606	A-70475-0775
14-44-1607	A-70475-0776
14-44-1608	A-70475-0777
14-44-1609	A-70475-0778
14-44-1610	A-70475-0779
14-44-1611	A-70475-0780
14-44-1612	A-70475-0781
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14-44-1614	A-70475-0783
14-44-1615	A-70475-0784
14-44-1616	A-70475-0785
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14-44-1623	A-70475-0792
14-44-1624	A-70475-0793
14-44-1625	A-70475-0794

Connector Series No.70475	
Order No.	Engineer No.
14-44-1802	A-70475-0876
14-44-1803	A-70475-0877
14-44-1804	A-70475-0878
14-44-1805	A-70475-0879
14-44-1806	A-70475-0880
14-44-1807	A-70475-0881
14-44-1808	A-70475-0882
14-44-1809	A-70475-0883
14-44-1810	A-70475-0884
14-44-1811	A-70475-0885
14-44-1812	A-70475-0886
14-44-1813	A-70475-0887
14-44-1814	A-70475-0888
14-44-1815	A-70475-0889
14-44-1816	A-70475-0890
14-44-1817	A-70475-0891
14-44-1818	A-70475-0892
14-44-1819	A-70475-0893
14-44-1820	A-70475-0894
14-44-1821	A-70475-0895
14-44-1822	A-70475-0896
14-44-1823	A-70475-0897
14-44-1824	A-70475-0898
14-44-1825	A-70475-0899
14-44-2102	A-70475-0946
14-44-2103	A-70475-0947
14-44-2104	A-70475-0948
14-44-2105	A-70475-0949
14-44-2106	A-70475-0950
14-44-2107	A-70475-0951
14-44-2108	A-70475-0952
14-44-2109	A-70475-0953
14-44-2110	A-70475-0954
14-44-2111	A-70475-0955
14-44-2112	A-70475-0956
14-44-2113	A-70475-0957
14-44-2114	A-70475-0958
14-44-2115	A-70475-0959
14-44-2116	A-70475-0960
14-44-2117	A-70475-0961
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14-44-2119	A-70475-0963
14-44-2120	A-70475-0964
14-44-2121	A-70475-0965
14-44-2122	A-70475-0966
14-44-2123	A-70475-0967
14-44-2124	A-70475-0968
14-44-2125	A-70475-0969

Connector Series No.70475	
Order No.	Engineer No.
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14-44-2303	A-70475-1052
14-44-2304	A-70475-1053
14-44-2305	A-70475-1054
14-44-2306	A-70475-1055
14-44-2307	A-70475-1056
14-44-2308	A-70475-1057
14-44-2309	A-70475-1058
14-44-2310	A-70475-1059
14-44-2311	A-70475-1060
14-44-2312	A-70475-1061
14-44-2313	A-70475-1062
14-44-2314	A-70475-1063
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14-44-2316	A-70475-1065
14-44-2317	A-70475-1066
14-44-2318	A-70475-1067
14-44-2319	A-70475-1068
14-44-2320	A-70475-1069
14-44-2321	A-70475-1070
14-44-2322	A-70475-1071
14-44-2323	A-70475-1072
14-44-2324	A-70475-1073
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14-44-2505	A-70475-1124
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14-44-2507	A-70475-1126
14-44-2508	A-70475-1127
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14-44-2525	A-70475-1144

Connector Series No.70475		Connector Series No.70475		Connector Series No.70475		Connector Series No.70475	
Order No.	Engineer No.	Order No.	Engineer No.	Order No.	Engineer No.	Order No.	Engineer No.
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14-44-2704	A-70475-1228	14-44-3923	A-70475-1422	14-44-5318	A-70475-2362	14-45-0013	A-70475-0012
14-44-2705	A-70475-1229	14-44-3924	A-70475-1423	14-44-5319	A-70475-2363	14-45-0014	A-70475-0013
14-44-2706	A-70475-1230	14-44-3925	A-70475-1424	14-44-5320	A-70475-2364	14-45-0015	A-70475-0014
14-44-2707	A-70475-1231	14-44-4902	A-70475-1471	14-44-5321	A-70475-2365	14-45-0016	A-70475-0015
14-44-2708	A-70475-1232	14-44-4903	A-70475-1472	14-44-5322	A-70475-2366	14-45-0017	A-70475-0016
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14-44-2710	A-70475-1234	14-44-4905	A-70475-1474	14-44-5324	A-70475-2368	14-45-0019	A-70475-0018
14-44-2711	A-70475-1235	14-44-4906	A-70475-1475	14-44-5325	A-70475-2369	14-45-0020	A-70475-0019
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14-44-2713	A-70475-1237	14-44-4908	A-70475-1477	14-44-5403	A-70475-2522	14-45-0022	A-70475-0021
14-44-2714	A-70475-1238	14-44-4909	A-70475-1478	14-44-5404	A-70475-2523	14-45-0023	A-70475-0022
14-44-2715	A-70475-1239	14-44-4910	A-70475-1479	14-44-5405	A-70475-2524	14-45-0024	A-70475-0023
14-44-2716	A-70475-1240	14-44-4911	A-70475-1480	14-44-5406	A-70475-2525	14-45-0025	A-70475-0024
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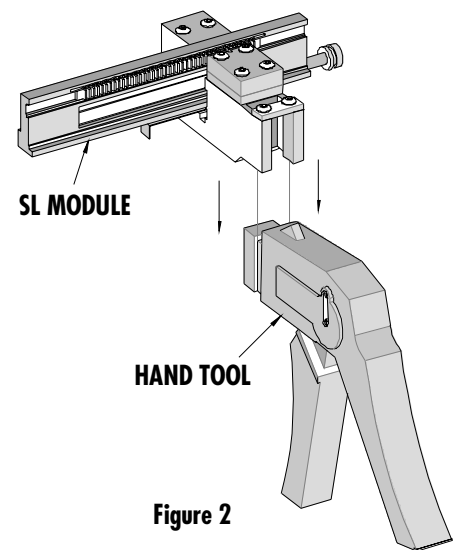
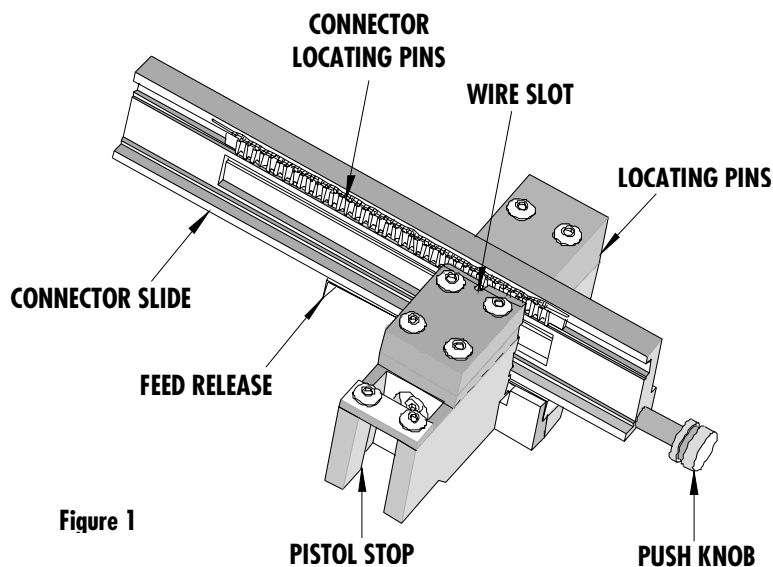
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14-45-0621	A-70475-0265
14-45-0622	A-70475-0266
14-45-0623	A-70475-0267

Connector Series No.70475	
Order No.	Engineer No.
14-45-0624	A-70475-0268
14-45-0625	A-70475-0269
14-45-1602	A-70475-0351
14-45-1603	A-70475-0352
14-45-1604	A-70475-0353
14-45-1605	A-70475-0354
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14-45-1612	A-70475-0361
14-45-1613	A-70475-0362
14-45-1614	A-70475-0363
14-45-1615	A-70475-0364
14-45-1616	A-70475-0365
14-45-1617	A-70475-0366

Connector Series No.70475	
Order No.	Engineer No.
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14-45-1619	A-70475-0368
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14-45-1622	A-70475-0371
14-45-1623	A-70475-0372
14-45-1624	A-70475-0373
14-45-1625	A-70475-0374
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14-45-1803	A-70475-0422
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14-45-1805	A-70475-0424
14-45-1806	A-70475-0425
14-45-1807	A-70475-0426
14-45-1808	A-70475-0427
14-45-1809	A-70475-0428
14-45-1810	A-70475-0429
14-45-1811	A-70475-0430

Connector Series No.70475	
Order No.	Engineer No.
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14-45-1814	A-70475-0433
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14-45-1816	A-70475-0435
14-45-1817	A-70475-0436
14-45-1818	A-70475-0437
14-45-1819	A-70475-0438
14-45-1820	A-70475-0439
14-45-1821	A-70475-0440
14-45-1822	A-70475-0441
14-45-1823	A-70475-0442
14-45-1824	A-70475-0443
14-45-1825	A-70475-0444

DESCRIPTION



INSTALLATION

To install the SL Module onto the hand tool, align the module and the tool as shown in Figure 2. Push the module down onto the hand tool until the stop on the module is firmly seated in the groove in the hand tool.

Termination Depth Adjustment

The proper termination depth is the wire diameter plus .008".
See Figure 3.

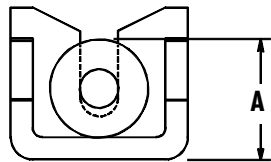


Figure 3

1. To adjust the depth of insertion of a wire into a terminal, remove the module from the hand tool.
2. Locate the adjusting screw on the back of the module. See Figure 4.
3. Turn this screw counterclockwise (CCW) to increase the depth or clockwise (CW) to decrease the insertion depth.

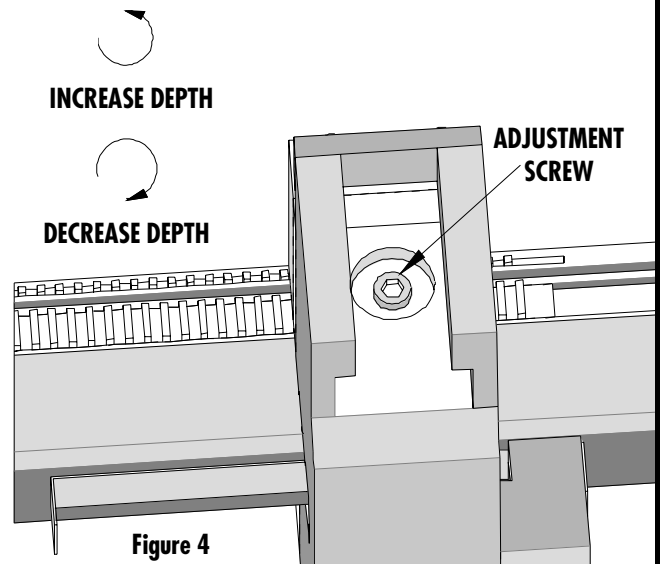


Figure 4

The termination depth can also be adjusted on the hand tool handle, see the hand tool handle instruction manual Order No. 63600-0478.
See also product specification SDES-70400 for more information.

OPERATION

1. To unlock the connector slide, push the feed release all the way to the right. See Figure 6.
2. Now shift the connector slide all the way back to the left by using the push knob on the end of the slide. See Figure 6.
3. Load a connector onto the connector slide by engaging the holes in the carrier strip onto the locating pins in the slide. See Figure 5. Make sure the first terminal on the connector is over the first termination position to the right on the connector slide.
4. While pressing the locating pin on the front of the SL module and pushing the connector slide at the same time to the right until it stops. This should put the first terminal in front of the wire slot. See Figure 6.
5. Place a wire into the wire slot and push down till it hits the wire stop. See Figure 7. This will determine the wire positioning in the terminal.

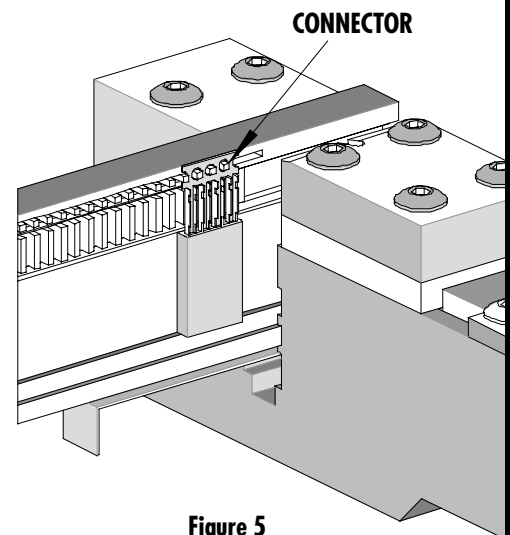


Figure 5

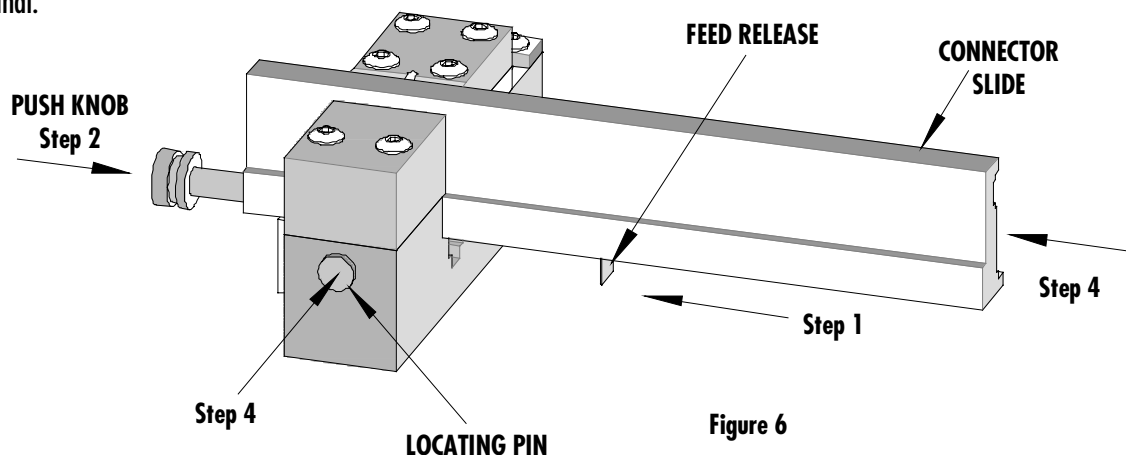


Figure 6

6. While holding the wire in place, squeeze the hand tool trigger. This will insert the wire into the terminal.

NOTE: There is a full stroke ratchet on the hand tool to insure complete termination. If something jams, the ratchet mechanism can be released by pushing upward on the ratchet pawl at the base of the trigger. See Figure 8.

7. Gently release the trigger. The connector slide will automatically index to the next position.
8. Repeat steps 5, 6, and 7 until all wires are terminated.
9. Push the feed release to the right to unlock the slide.
10. Push the slide all the way to the right and remove the completed connector assembly from the slide.
11. Return to step 2 to continue.

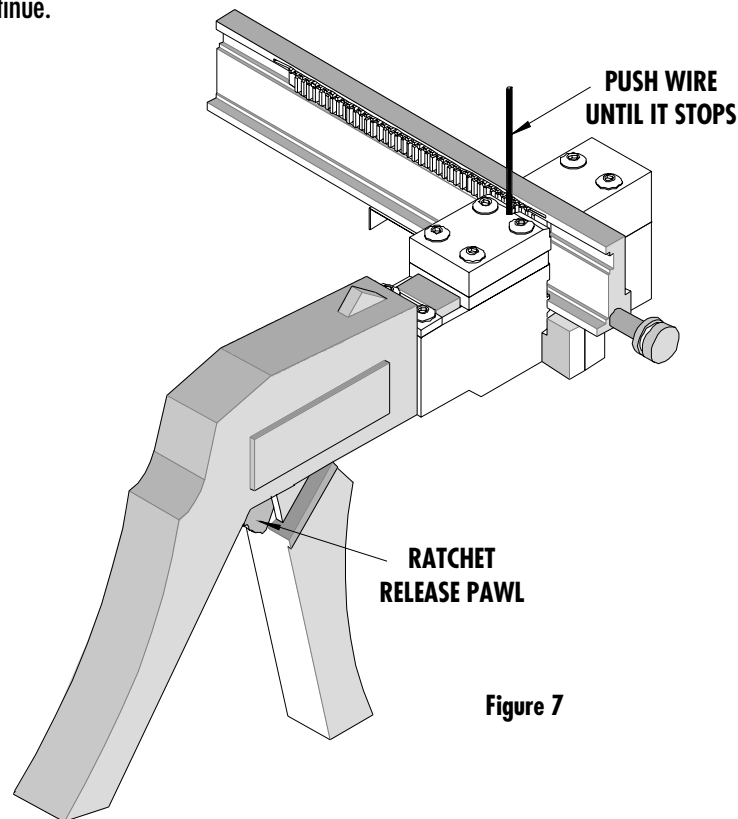


Figure 7

Notes:

1. Molex does not repair hand tools modules. If the module becomes damaged, a new tool must be purchased. See Hand Tool Manual (Order No. 63600-0478) for replacement parts for that tool.
2. Molex does not certify crimp hand tools.

CAUTION: Molex specifications are valid only when used with Molex terminals, applicators and tooling.

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