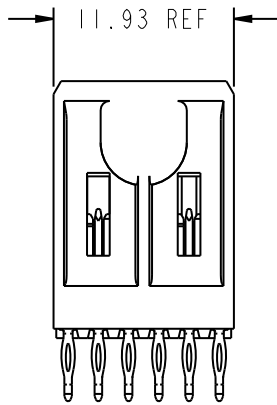
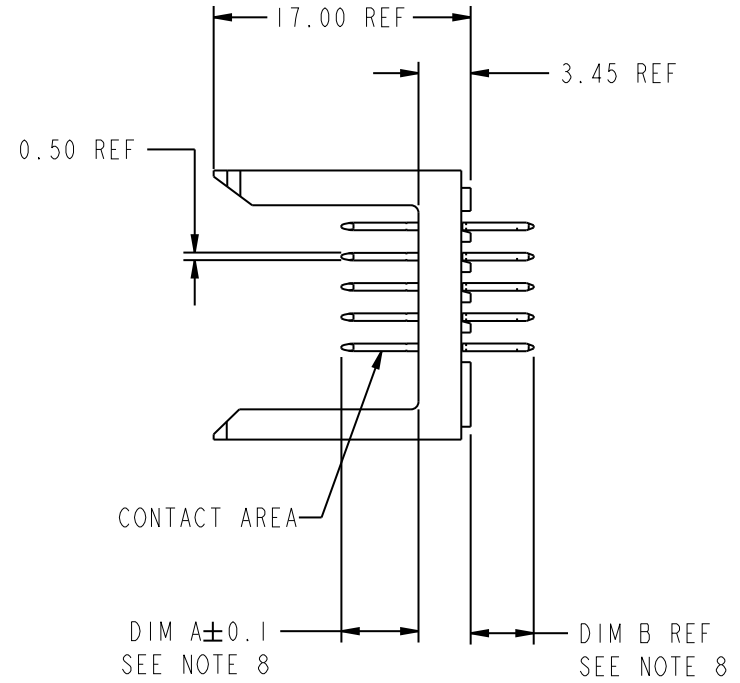
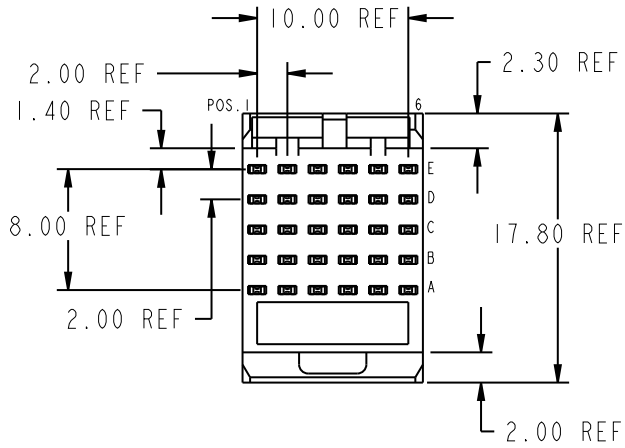


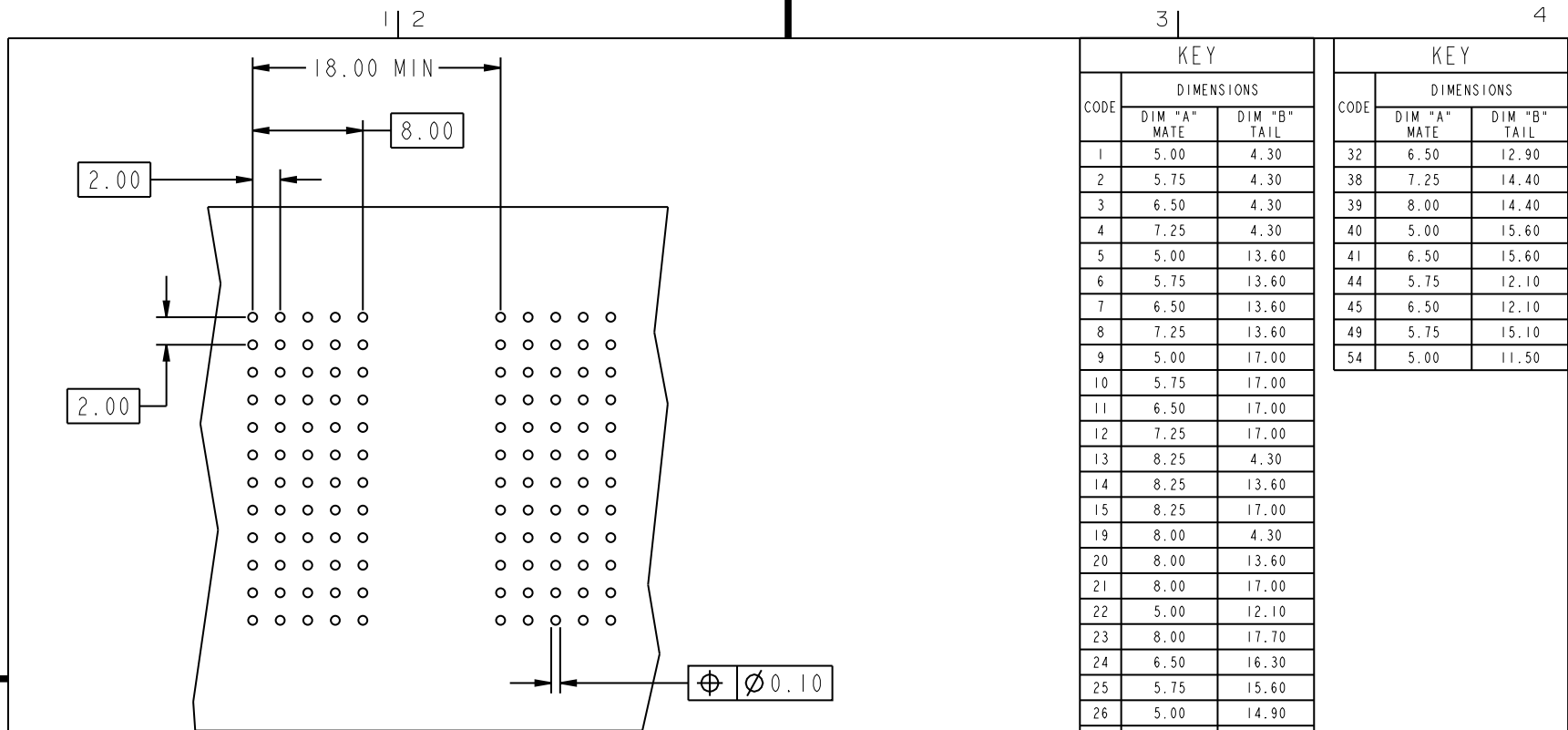
PRODUCT NUMBER  
89025-XY  
89025-XYLF



mat'l code				tolerances unless otherwise specified				CUSTOMER		FCJ www.fciconnect.com	
ltr	ecn no.	dr	date	linear	0.X ±0.3			COPY		title	
CP	V06-0573	DCH	2006-06-14		0.XX ±0.13			projection		METRAL SIGNAL HEADER 1 MOD, 5 ROW PRESS-FIT	
CR	DG09-0256	TER	2009-08-19		.XXX ±.051						
-	-	-	-	angles	0° ±2°					product family METRAL code	
CK	V03-0031	TAB	02/08/03	dr	T.BRUNGARD	11/19/99	MM		size		213
CL	V03-1321	DAI	01/15/04	enrg	M.STRAWSER	11/19/99	← MM →		dwg no		1 of 8
CM	V04-0459	LP	5/25/04	chr	M.STRAWSER	11/19/99	scale		A		89025
CN	V05-0030	DAI	02/10/05	appd	M.STRAWSER	02/29/00	2:1				
sheet index	revision	CR	CR	CR	CR	CR	CR	CR	CR	CR	CR
	sheet	1	2	3	4	5	6	7	8		

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REQUIRED PC BOARD LAYOUT  
 COMPONENT SIDE  
 SEE PRINT 58351 FOR  
 ADDITIONAL PCB INFORMATION

KEY		
CODE	DIMENSIONS	
	DIM "A" MATE	DIM "B" TAIL
1	5.00	4.30
2	5.75	4.30
3	6.50	4.30
4	7.25	4.30
5	5.00	13.60
6	5.75	13.60
7	6.50	13.60
8	7.25	13.60
9	5.00	17.00
10	5.75	17.00
11	6.50	17.00
12	7.25	17.00
13	8.25	4.30
14	8.25	13.60
15	8.25	17.00
19	8.00	4.30
20	8.00	13.60
21	8.00	17.00
22	5.00	12.10
23	8.00	17.70
24	6.50	16.30
25	5.75	15.60
26	5.00	14.90
27	5.75	12.40
29	8.00	14.60

KEY		
CODE	DIMENSIONS	
	DIM "A" MATE	DIM "B" TAIL
32	6.50	12.90
38	7.25	14.40
39	8.00	14.40
40	5.00	15.60
41	6.50	15.60
44	5.75	12.10
45	6.50	12.10
49	5.75	15.10
54	5.00	11.50

mat'l code				--		tolerances unless otherwise specified		CUSTOMER		www.fciconnect.com	
ltr	ecr no.	dr	date	linear	0.X ±0.3		COPY			title	
CR					0.XX ±0.13		METRAL SIGNAL HEADER			1 MOD, 5 ROW PRESS-FIT	
					.XXX ±.051					product family	
				angles	0° ±2°		scale		A		213
				dr	T.BRUNGARD	11/19/99	1:1		size		sheet
				engr	M.STRAWSER	11/19/99			89025		2
				chr	M.STRAWSER	11/19/99					
				appd	M.STRAWSER	02/29/00					
sheet index	revision sheet									cage code	22526



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METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
89025-X01 SEE NOTE 10 LEAD FREE OPTION	E	10	10	10	10	10	10
	D	10	10	10	10	10	10
	C	9	9	9	9	9	9
	B	10	10	10	10	10	10
	A	3	3	3	3	3	3
89025-X02 SEE NOTE 10 LEAD FREE OPTION	E	2	2	3	3	2	
	D	2	2	3	2	2	
	C	2	1	2	3	2	
	B	2	2	2	3	2	2
	A	2	2	2	3	3	2
89025-X03 SEE NOTE 10 LEAD FREE OPTION	E	2	2	2	3	2	2
	D	2	2	2	3	2	2
	C	2	1	2	3	2	2
	B	2	2	2	3	2	2
	A	2	2	2	3	2	2
89025-X04 SEE NOTE 10 LEAD FREE OPTION	E	12	25	23	23	23	25
	D	12	25	23	23	23	25
	C	12	25	23	23	23	25
	B	12	25	23	23	23	25
	A	12	25	23	23	23	25

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
89025-X05 SEE NOTE 10 LEAD FREE OPTION	E	26	12	12	12	12	23
	D	26	12	12	12	12	23
	C	23	12	12	12	12	23
	B	24	12	12	12	12	23
	A	24	12	12	12	12	23
89025-X06 SEE NOTE 10 LEAD FREE OPTION	E	25	25	25	25	25	25
	D	25	25	25	25	25	25
	C	25	25	25	25	25	25
	B	25	25	25	25	25	25
	A	25	25	25	25	25	25
89025-X07 SEE NOTE 10 LEAD FREE OPTION	E	2	2	2	2	2	2
	D	6	6	6	6	6	6
	C	6	6	6	6	6	6
	B	6	6	6	6	6	6
	A	6	6	6	6	6	6
89025-X08 SEE NOTE 10 LEAD FREE OPTION	E	4	2	19	19	19	2
	D	4	2	19	19	19	2
	C	4	2	19	19	19	2
	B	4	2	19	19	19	2
	A	4	2	19	19	19	2
89025-X09 SEE NOTE 10 LEAD FREE OPTION	E	21	21	11	11	10	11
	D	21	21	11	11	11	11
	C	21	21	11	11	11	11
	B	21	21	11	11	11	11
	A	21	21	11	11	11	11
89025-X10 SEE NOTE 10 LEAD FREE OPTION	E	3	19	3	3	19	3
	D	19	3	3	19	3	3
	C	3	1	19	3	3	19
	B	3	19	3	3	19	3
	A	3	3	3	19	3	3
89025-X11 SEE NOTE 10 LEAD FREE OPTION	E	10	10	10	10	10	10
	D	10	10	10	10	10	10
	C	10	10	10	10	10	10
	B	10	10	10	10	10	10
	A	2	2	2	2	2	2
89025-X12 SEE NOTE 10 LEAD FREE OPTION	E	10	10	10	10	10	10
	D	9	9	9	9	9	9
	C	10	10	10	10	10	10
	B	10	10	10	10	10	10
	A	3	3	3	3	3	3
89025-X13 SEE NOTE 10 LEAD FREE OPTION	E	10	10	10	10	10	10
	D	9	9	9	9	9	9
	C	10	10	10	10	10	10
	B	10	10	10	10	10	10
	A	2	2	2	2	2	2
89025-X14 SEE NOTE 10 LEAD FREE OPTION	E	25	25	25	25	25	25
	D	25	25	25	25	25	25
	C	25	25	25	25	25	25
	B	25	25	25	25	25	25
	A	2	2	2	2	2	2
89025-X15 SEE NOTE 10 LEAD FREE OPTION	E	3	3	19	19	3	3
	D	3	3	19	19	3	3
	C	3	3	19	19	3	3
	B	3	3	19	19	3	3
	A	3	3	19	19	3	3
89025-X16 SEE NOTE 10 LEAD FREE OPTION	E	3	3	19	19	3	4
	D	3	3	19	19	3	4
	C	3	3	19	19	3	4
	B	3	3	19	19	3	4
	A	3	3	19	19	3	4
89025-X17 SEE NOTE 10 LEAD FREE OPTION	E	2	2	2	2	2	2
	D	2	2	2	2	2	2
	C	4	4	4	4	4	4
	B	2	2	2	2	2	1
	A	2	2	2	2	2	2
89025-X18 SEE NOTE 10 LEAD FREE OPTION	E	6	6	6	6	6	6
	D	6	6	6	6	6	6
	C	8	8	8	8	8	8
	B	6	6	6	6	6	5
	A	6	6	6	6	6	6
89025-X19 SEE NOTE 10 LEAD FREE OPTION	E	19	19	19	1	1	1
	D	3	3	3	3	3	3
	C	3	3	3	3	3	3
	B	3	3	3	3	3	3
	A	3	3	3	3	3	3
89025-X20 SEE NOTE 10 LEAD FREE OPTION	E	1	4	4	4	4	19
	D	1	4	4	4	4	19
	C	19	4	4	4	4	19
	B	3	4	4	4	4	19
	A	3	4	4	4	4	19

mat'l code		--		tolerances unless otherwise specified		CUSTOMER		FCJ		www.fcjconnect.com	
ltr	ecr no.	dr	date	linear	0.X ±0.3	COPY		projection		title	
CR					0.XX ±0.13					METRAL SIGNAL HEADER	
				angles	.XXX ±.051					1 MOD, 5 ROW PRESS-FIT	
				dr	T.BRUNGARD 11/19/99	MM		product family		METRAL code	
				engr	M.STRAWSER 11/19/99			size		213	
				chr	M.STRAWSER 11/19/99	1:1		dwg no		sheet	
				appd	M.STRAWSER 02/29/00			A		3	
sheet index	revision sheet										



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METRAL P/N		CONTACT CODE MOD. I					
ROW	1	2	3	4	5	6	
89025-X41 SEE NOTE 10 LEAD FREE OPTION	E	1	-	-	1	-	1
	D	1	-	-	1	-	1
	C	1	-	-	1	-	1
	B	1	-	-	1	-	1
	A	1	-	-	1	-	1
89025-X42 SEE NOTE 10 LEAD FREE OPTION	E	4	4	4	4	4	4
	D	4	4	4	4	4	4
	C	4	4	4	4	4	4
	B	19	19	19	19	19	19
	A	19	19	19	19	19	19
89025-X43 SEE NOTE 10 LEAD FREE OPTION	E	19	19	19	19	19	19
	D	19	19	19	19	19	19
	C	4	4	4	4	4	4
	B	4	4	4	4	4	4
	A	4	4	4	4	4	4
89025-X44 SEE NOTE 10 LEAD FREE OPTION	E	20	20	20	20	20	20
	D	20	20	20	20	20	20
	C	8	8	8	8	8	8
	B	8	8	8	8	8	8
	A	8	8	8	8	8	8
89025-X45 SEE NOTE 10 LEAD FREE OPTION	E	1	3	3	3	3	3
	D	3	3	3	3	3	3
	C	3	3	3	3	3	3
	B	3	3	3	3	3	3
	A	3	3	3	3	3	3
89025-X46 SEE NOTE 10 LEAD FREE OPTION	E	19	19	1	4	4	4
	D	19	19	1	4	4	4
	C	19	19	1	4	4	4
	B	19	19	1	4	4	4
	A	19	19	1	4	4	4
89025-X47 SEE NOTE 10 LEAD FREE OPTION	E	2	2	2	2	4	4
	D	2	2	2	2	4	4
	C	2	2	2	2	2	2
	B	2	2	2	2	19	19
	A	2	2	2	2	19	19
89025-X48 SEE NOTE 10 LEAD FREE OPTION	E	3	-	3	-	3	-
	D	3	-	3	-	3	-
	C	-	-	-	-	-	-
	B	3	-	3	-	3	-
	A	3	-	3	-	3	-
89025-X49 SEE NOTE 10 LEAD FREE OPTION	E	1	1	-	1	1	-
	D	1	1	-	1	1	-
	C	-	-	-	-	-	-
	B	1	1	-	1	1	-
	A	1	1	-	1	1	-
89025-X50 SEE NOTE 10 LEAD FREE OPTION	E	1	19	19	19	19	1
	D	1	19	19	19	19	1
	C	1	19	19	19	19	1
	B	1	19	19	19	19	1
	A	1	19	19	19	19	1
89025-X51 SEE NOTE 10 LEAD FREE OPTION	E	-	2	-	2	-	2
	D	-	2	-	2	-	2
	C	-	2	-	2	-	2
	B	-	-	-	-	-	-
	A	-	2	-	2	-	2
89025-X52 SEE NOTE 10 LEAD FREE OPTION	E	1	3	3	3	3	19
	D	3	3	3	3	3	19
	C	3	3	3	3	3	19
	B	3	3	3	3	3	19
	A	3	3	3	3	3	19
89025-X53 SEE NOTE 10 LEAD FREE OPTION	E	7	5	5	5	5	5
	D	7	5	5	5	5	5
	C	7	5	5	5	5	5
	B	7	5	5	5	5	5
	A	7	5	5	5	5	5
89025-X54 SEE NOTE 10 LEAD FREE OPTION	E	22	22	22	22	22	22
	D	22	22	22	22	22	22
	C	22	22	22	22	22	22
	B	22	22	22	22	22	22
	A	22	22	22	22	22	22
89025-X55 SEE NOTE 10 LEAD FREE OPTION	E	19	19	19	19	19	19
	D	1	1	19	19	19	19
	C	1	1	19	19	19	19
	B	1	1	19	19	19	19
	A	1	1	19	19	19	19
89025-X56 SEE NOTE 10 LEAD FREE OPTION	E	7	7	7	7	7	7
	D	7	7	44	7	7	7
	C	7	7	7	7	7	7
	B	7	7	7	7	7	7
	A	7	7	7	7	7	7
89025-X57 SEE NOTE 10 LEAD FREE OPTION	E	4	4	4	4	4	4
	D	13	4	4	4	4	4
	C	13	4	4	4	4	4
	B	4	4	4	4	4	4
	A	13	13	13	13	13	13
89025-X58 SEE NOTE 10 LEAD FREE OPTION	E	20	7	7	7	7	7
	D	20	7	7	7	7	7
	C	20	7	7	7	7	7
	B	20	7	7	7	7	7
	A	20	7	7	7	7	7
89025-X59 SEE NOTE 10 LEAD FREE OPTION	E	19	3	3	3	3	3
	D	19	3	3	3	3	3
	C	19	3	3	3	3	3
	B	19	3	3	3	3	3
	A	19	3	3	3	3	3
89025-X60 SEE NOTE 10 LEAD FREE OPTION	E	19	19	19	19	19	-
	D	19	19	19	19	19	-
	C	19	19	19	19	19	-
	B	19	19	19	19	19	-
	A	19	19	19	19	19	-

mat'l code				tolerances unless otherwise specified		CUSTOMER		FCJ		www.fcjconnect.com	
ltr	ecn no.	dr	date	linear	0.X ±0.3	COPY					
CR				angles	0.XX ±0.13	projection	title				
					.XXX ±.051		METRAL SIGNAL HEADER				
				dr	0° ±2°		1 MOD, 5 ROW PRESS-FIT				
				engr	T.BRUNGARD 11/19/99	product family	METRAL	code		213	
				chr	M.STRAWSER 11/19/99	size	dwg no	sheet		5	
				appd	M.STRAWSER 02/29/00	scale	89025	sheet		5	
sheet index	revision sheet					1:1	A	sheet		5	
								cage code		22526	



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1   2						3						4																									
METRAL P/N	ROW	CONTACT CODE MOD. I					METRAL P/N	ROW	CONTACT CODE MOD. I					METRAL P/N	ROW	CONTACT CODE MOD. I					METRAL P/N	ROW	CONTACT CODE MOD. I														
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89025-X61 SEE NOTE 10 LEAD FREE OPTION	E	1	19	3	3	3	89025-X65 SEE NOTE 10 LEAD FREE OPTION	E	1	19	3	3	3	89025-X69 SEE NOTE 10 LEAD FREE OPTION	E	14	6	8	8	8	89025-X73 SEE NOTE 10 LEAD FREE OPTION	E	-	2	-	2	-	89025-X77 SEE NOTE 10 LEAD FREE OPTION	E	7	7	5	20	7	7		
	D	3	19	3	3	3		D	3	3	3	3	19		D	14	7	8	8	8		D	2	-	2	-	-		D	7	7	7	7	7	7		
	C	3	19	3	3	3		C	3	3	3	3	19		C	14	7	8	8	8		C	-	2	-	2	-		C	7	7	7	7	7	7		
	B	19	19	3	3	3		B	3	3	3	3	19		B	14	7	8	8	8		B	2	-	2	-	2		-	B	7	7	7	7	7	7	
	A	19	19	3	3	3		A	3	3	3	3	19		A	14	7	5	8	8		A	-	2	-	2	-		2	-	A	7	7	7	7	7	7
89025-X62 SEE NOTE 10 LEAD FREE OPTION	E	1	-	1	-	1	89025-X66 SEE NOTE 10 LEAD FREE OPTION	E	3	1	1	1	1	89025-X70 SEE NOTE 10 LEAD FREE OPTION	E	13	2	4	4	4	89025-X74 SEE NOTE 10 LEAD FREE OPTION	E	-	-	-	-	-	89025-X78 SEE NOTE 10 LEAD FREE OPTION	E	54	54	39	54	54	54		
	D	-	1	-	1	-		D	3	1	1	1	1		D	13	3	4	4	4		D	2	-	2	-	2		-	D	54	54	39	54	54	54	
	C	1	-	1	-	1		C	3	1	1	1	1		C	13	3	4	4	4		C	-	2	-	2	-		2	-	C	54	54	39	54	54	54
	B	-	1	-	1	-		B	3	1	1	1	1		B	13	3	4	4	4		B	2	-	2	-	2		-	B	54	54	39	54	54	54	
	A	1	-	1	-	1		A	3	1	1	1	1		A	13	3	1	4	4		A	-	2	-	2	-		2	-	A	54	54	39	54	54	54
89025-X63 SEE NOTE 10 LEAD FREE OPTION	E	8	27	29	29	29	89025-X67 SEE NOTE 10 LEAD FREE OPTION	E	20	20	20	20	20	89025-X71 SEE NOTE 10 LEAD FREE OPTION	E	20	20	20	8	8	8	89025-X75 SEE NOTE 10 LEAD FREE OPTION	E	54	54	54	54	39	54	89025-X79 SEE NOTE 10 LEAD FREE OPTION	E	1	1	1	1	1	1
	D	8	27	29	29	29		D	5	5	20	20	20		D	20	20	20	8	8	D		54	54	54	54	39	54	D		1	1	1	1	1	1	
	C	8	27	29	29	29		C	5	5	20	20	20		C	20	20	20	8	8	C		54	54	54	54	39	54	C		2	2	2	2	1	1	
	B	8	27	29	29	29		B	5	5	20	20	20		B	20	20	20	8	8	B		54	54	54	54	39	54	B		1	1	1	1	1	1	
	A	8	27	29	29	29		A	5	5	20	20	20		A	20	20	20	8	8	A		54	54	54	54	39	54	A		1	1	1	1	1	1	
89025-X64 SEE NOTE 10 LEAD FREE OPTION	E	45	-	45	-	45	89025-X68 SEE NOTE 10 LEAD FREE OPTION	E	21	21	21	21	21	89025-X72 SEE NOTE 10 LEAD FREE OPTION	E	19	19	19	4	4	4	89025-X76 SEE NOTE 10 LEAD FREE OPTION	E	3	3	1	19	3	3	89025-X80 SEE NOTE 10 LEAD FREE OPTION	E	5	5	5	5	5	5
	D	45	-	45	-	45		D	9	9	21	21	21		D	19	19	19	4	4	D		3	3	3	3	3	3	D		5	5	5	5	5	5	
	C	-	-	-	-	-		C	9	9	21	21	21		C	19	19	19	4	4	C		3	3	3	3	3	3	C		6	6	6	6	5	5	
	B	45	-	45	-	45		B	9	9	21	21	21		B	19	19	19	4	4	B		3	3	3	3	3	3	B		5	5	5	5	5	5	
	A	45	-	45	-	45		A	9	9	21	21	21		A	19	19	19	4	4	A		3	3	3	3	3	3	A		5	5	5	5	5	5	

1   2						3						4																									
METRAL P/N	ROW	CONTACT CODE MOD. I					METRAL P/N	ROW	CONTACT CODE MOD. I					METRAL P/N	ROW	CONTACT CODE MOD. I					METRAL P/N	ROW	CONTACT CODE MOD. I														
		1	2	3	4	5			6	1	2	3	4			5	6	1	2	3			4	5	6	1	2	3	4	5	6						
89025-X64 SEE NOTE 10 LEAD FREE OPTION	E	45	-	45	-	45	89025-X68 SEE NOTE 10 LEAD FREE OPTION	E	21	21	21	21	21	89025-X72 SEE NOTE 10 LEAD FREE OPTION	E	19	19	19	4	4	4	89025-X76 SEE NOTE 10 LEAD FREE OPTION	E	3	3	1	19	3	3	89025-X80 SEE NOTE 10 LEAD FREE OPTION	E	5	5	5	5	5	5
	D	45	-	45	-	45		D	9	9	21	21	21		D	19	19	19	4	4	D		3	3	3	3	3	3	D		5	5	5	5	5	5	
	C	-	-	-	-	-		C	9	9	21	21	21		C	19	19	19	4	4	C		3	3	3	3	3	3	C		6	6	6	6	5	5	
	B	45	-	45	-	45		B	9	9	21	21	21		B	19	19	19	4	4	B		3	3	3	3	3	3	B		5	5	5	5	5	5	
	A	45	-	45	-	45		A	9	9	21	21	21		A	19	19	19	4	4	A		3	3	3	3	3	3	A		5	5	5	5	5	5	

mat'l code				tolerances unless otherwise specified				CUSTOMER		FCJ		www.fcjconnect.com		
ltr	ecr no.	dr	date	0.X ±0.3		COPY		projection		title		METRAL SIGNAL HEADER		
CR				0.XX ±0.13		MM				1 MOD, 5 ROW PRESS-FIT				
				.XXX ±.051		scale				product family		METRAL		
				0° ±2°		1:1		size		dwg no		213		
				dr	T.BRUNGARD	11/19/99			A		89025		sheet	
				enrg	M.STRAWSER	11/19/99							6	
				chr	M.STRAWSER	11/19/99								
				appd	M.STRAWSER	02/29/00								
sheet index	revision sheet													

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METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
89025-X81 SEE NOTE 10 LEAD FREE OPTION	E	2	2	2	2	2	2
	D	2	2	2	2	2	2
	C	2	2	2	2	1	1
	B	1	1	1	1	1	1
	A	1	1	1	1	1	1

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
89025-X85 SEE NOTE 10 LEAD FREE OPTION	E	-	-	-	-	3	-
	D	-	-	-	-	3	-
	C	-	-	-	-	-	-
	B	-	-	-	-	3	-
	A	-	-	-	3	3	-

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
89025-X89 SEE NOTE 10 LEAD FREE OPTION	E	4	2	2	2	2	2
	D	4	2	2	2	2	2
	C	4	2	2	2	2	2
	B	4	2	2	2	2	2
	A	4	2	2	2	1	4

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
89025-X93 SEE NOTE 10 LEAD FREE OPTION	E	2	3	2	2	4	4
	D	2	3	2	2	4	4
	C	2	3	2	2	4	4
	B	2	3	2	2	4	4
	A	2	3	2	2	4	4

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
89025-X97 SEE NOTE 10 LEAD FREE OPTION	E	3	3	3	3	-	3
	D	3	3	3	3	-	3
	C	3	3	3	3	3	3
	B	3	3	3	3	3	3
	A	3	3	3	-	-	3

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
89025-X82 SEE NOTE 10 LEAD FREE OPTION	E	7	-	38	38	-	7
	D	7	-	38	38	-	7
	C	7	-	38	38	-	7
	B	7	-	38	38	-	7
	A	7	-	38	38	-	7

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
89025-X86 SEE NOTE 10 LEAD FREE OPTION	E	19	3	3	3	3	3
	D	19	3	3	3	3	1
	C	19	3	3	3	3	1
	B	19	3	3	3	3	2
	A	19	3	3	3	3	3

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
89025-X90 SEE NOTE 10 LEAD FREE OPTION	E	19	3	3	3	2	1
	D	19	3	3	3	2	1
	C	19	3	3	3	2	1
	B	19	3	3	3	2	1
	A	19	3	3	3	2	1

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
89025-X94 SEE NOTE 10 LEAD FREE OPTION	E	1	19	3	3	3	3
	D	3	19	3	3	3	3
	C	3	19	3	3	3	3
	B	19	19	3	3	3	3
	A	19	19	3	3	3	3

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
89025-X98 SEE NOTE 10 LEAD FREE OPTION	E	4	4	4	19	19	19
	D	4	4	4	19	19	19
	C	4	4	4	19	19	19
	B	4	4	4	19	19	19
	A	4	4	4	19	19	19

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
89025-X83 SEE NOTE 10 LEAD FREE OPTION	E	1	1	1	-	1	1
	D	1	1	1	-	1	1
	C	1	1	1	-	1	1
	B	1	1	1	-	-	-
	A	1	1	1	1	1	1

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
89025-X87 SEE NOTE 10 LEAD FREE OPTION	E	2	2	2	2	1	2
	D	2	2	2	2	2	2
	C	3	3	3	3	3	3
	B	2	2	2	2	2	2
	A	2	2	2	2	2	2

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
89025-X91 SEE NOTE 10 LEAD FREE OPTION	E	20	7	7	7	6	5
	D	20	7	7	7	6	5
	C	20	7	7	7	6	5
	B	20	7	7	7	6	5
	A	20	7	7	7	6	5

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
89025-X95 SEE NOTE 10 LEAD FREE OPTION	E	2	2	2	2	2	2
	D	2	2	2	2	2	2
	C	1	2	2	2	2	2
	B	2	2	2	2	2	2
	A	2	2	2	2	2	2

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
89025-X99 SEE NOTE 10 LEAD FREE OPTION	E	8	8	8	20	20	20
	D	8	8	8	20	20	20
	C	8	8	8	20	20	20
	B	8	8	8	20	20	20
	A	8	8	8	20	20	20

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
89025-X84 SEE NOTE 10 LEAD FREE OPTION	E	7	7	7	7	7	7
	D	7	4	7	7	7	7
	C	4	7	4	7	7	7
	B	7	7	4	7	7	7
	A	7	7	7	45	7	7

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
89025-X88 SEE NOTE 10 LEAD FREE OPTION	E	2	2	2	2	2	2
	D	2	2	2	2	2	2
	C	4	2	2	2	2	2
	B	2	2	2	2	2	2
	A	2	2	2	2	2	2

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
89025-X92 SEE NOTE 10 LEAD FREE OPTION	E	19	4	4	4	4	4
	D	19	4	4	4	4	4
	C	19	4	4	4	4	4
	B	19	4	4	4	4	4
	A	19	4	4	4	4	4

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
89025-X96 SEE NOTE 10 LEAD FREE OPTION	E	3	3	-	3	3	
	D	3	3	-	3	3	
	C	3	3	-	3	3	
	B	3	3	-	-	-	
	A	3	3	3	3	3	

mat'l code				tolerances unless otherwise specified		CUSTOMER		FCJ		
ltr	ecn no.	dr	date	linear	0.X ±0.3	COPY		www.fcjconnect.com		
CR				angles	0.XX ±0.13	projection	title			
				dr	.XXX ±.051			METRAL SIGNAL HEADER		
				engr	0° ±2°	MM		1 MOD, 5 ROW PRESS-FIT		
				chr	T.BRUNGARD 11/19/99	scale		product family	METRAL	code
				appd	M.STRAWSER 11/19/99	1:1		size	dwg no	213
sheet	revision				M.STRAWSER 02/29/00			A	89025	sheet
index	sheet									7

B

B

PRODUCT NUMBER
89025-XYX
89025-XYXLF

NOTES:


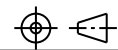

- FOR DIM A AND B SEE SHEET 2 AND UP.
- BODY MATERIAL: LIQUID CRYSTAL  
POLYMER 30 % GLASS.  
FLAME RETARDANT ACC. UL 94-V0.
- PIN MATERIAL:  
PHOSPHOR BRONZE.
- PLATING ON PRESS-FIT TAIL:  
55422 -XYX IS SnPb  
55422-XYXLF IS SN (LEAD FREE)  
PLATING ON CONTACT AREA CONFORMS TO PERFORMANCE LEVEL SHOWN IN TABLE.
- PRODUCT MARKING:  
PART NUMBER DESIGNATION & BATCH I.D.
- ALL PRODUCTS WITH PART NUMBERS SHOWN IN SUBSEQUENT TABLES WILL BE PACKAGED IN TUBES. IF TRAY PACKAGING IS REQUIRED, A SUFFIX "P" WILL BE ADDED TO THE END OF THE PART NUMBER. EXAMPLE: XXXXX-XXXP OR XXXXX-XXXPLF

PLATING IN CONTACT AREA		
DASH NUMBER	PERFORMANCE LEVEL	NOTES
-N1YY	TELCORDIA CO (NXT)	-
-N5YY	TELCORDIA UE (NXT)	-
-1YY	TELCORDIA CO	-
-2YY	TELECOM CLASS	-
-3YY	IEC CLASS I	-
-5YY	TELCORDIA UE	-
-N1YYLF	TELCORDIA CO (NXT) IEC CLASS I	SEE NOTE 9
-N5YYLF	TELCORDIA UE (NXT)	SEE NOTE 9
-1YYLF	TELCORDIA CO IEC CLASS I	SEE NOTE 9
-2YYLF	TELECOM CLASS	SEE NOTE 9
-5YYLF	TELCORDIA UE	SEE NOTE 9

- PRODUCT SPECIFICATION GS-12-180  
APPLICATION SPECIFICATION BUS-20-073
- AFTER INSERTION INTO CIRCUIT BOARD WITH QUALIFIED TOOL.
- THE PRODUCTS WHERE THE PART NUMBER ENDS IN LF MEET THE EUROPEAN UNION DIRECTIVES AND OTHER COUNTRY REGULATIONS AS DESCRIBED IN GS-22-008.

ALL PRODUCTS EXCEPT THOSE WITH PART NUMBERS CONTAINING (DRAWING NO.)-N1--- OR (DRAWING NO.)-N5---WILL WITHSTAND EXPOSURE TO 260°C FOR 60 SECONDS IN A CONVECTION, INFRA-RED OR VAPOR PHASE REFLOW OVEN. PART NUMBERS (DRAWING NO.)-N1--- AND (DRAWINGS NO.)-N5---WILL NOT WITHSTAND REFLOW AND Au CONTACT SURFACE OF THE CONTACTS SHALL BE EXPOSED TO A MAXIMUM 140°C FOR NO LONGER THAN 15 SECONDS IN A WAVE SOLDER APPLICATION.

- FOR LEAD FREE PART NUMBERS, ADD AN "LF" SUFFIX. EXAMPLE: 89025-X01LF

mat'l code				tolerances unless otherwise specified		CUSTOMER			
lfr	ecn no.	dr	date	linear	0.X ±0.3	COPY		www.fcjconnect.com	
CR					0.XX ±0.13	projection	title METRAL SIGNAL HEADER		
					.XXX ±.051		1 MOD, 5 ROW PRESS-FIT		
				angles	0° ±2°		product family METRAL		code
				dr	T.BRUNGARD 11/19/99	size		dwg no	213
				engr	M.STRAWSER 11/19/99	A		89025	sheet
				chr	M.STRAWSER 11/19/99	scale		8	8
				appd	M.STRAWSER 02/29/00	1:1			
sheet index	revision sheet								

cage code 22526



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