



March 2010



FSGM0565RB

Green-Mode Fairchild Power Switch (FPS™)

Features

- Soft Burst-Mode Operation for Low Standby Power Consumption and Low Noise
- Precision Fixed Operating Frequency: 66kHz
- Pulse-by-Pulse Current Limit
- Various Protection Functions: Overload Protection (OLP), Over-Voltage Protection (OVP), Abnormal Over-Current Protection (AOCP), Internal Thermal Shutdown (TSD) with Hysteresis, Output-Short Protection (OSP), and Under-Voltage Lockout (UVLO) with Hysteresis
- Auto-Restart Mode
- Internal Startup Circuit
- Internal High-Voltage SenseFET: 650V
- Built-in Soft-Start: 15ms

Description

The FSGM0565RB is an integrated Pulse Width Modulation (PWM) controller and SenseFET specifically designed for offline Switch-Mode Power Supplies (SMPS) with minimal external components. The PWM controller includes an integrated fixed-frequency oscillator, Under-Voltage Lockout (UVLO), Leading-Edge Blanking (LEB), optimized gate driver, internal soft-start, temperature-compensated precise current sources for loop compensation, and self-protection circuitry. Compared with a discrete MOSFET and PWM controller solution, the FSGM series can reduce total cost, component count, size, and weight; while simultaneously increasing efficiency, productivity, and system reliability. This device provides a basic platform suited for cost-effective design of a flyback converter.

Applications

- Power Supply for LCD TV and Monitor, STB and DVD Combination

Ordering Information

Part Number	Package	Operating Junction Temperature	Current Limit	R _{DS(ON)} (Max.)	Output Power Table ⁽²⁾				Replaces Device
					230V _{AC} ± 15% ⁽³⁾		85-265V _{AC}		
					Adapter ⁽⁴⁾	Open Frame ⁽⁵⁾	Adapter ⁽⁴⁾	Open Frame ⁽⁵⁾	
FSGM0565RBWDTU	TO-220F 6-Lead ⁽¹⁾ W-Forming	-40°C ~ +125°C	3.00A	2.2Ω	70W	80W	41W	60W	FSDM0565RE
FSGM0565RBUDTU	TO-220F 6-Lead ⁽¹⁾ U-Forming	-40°C ~ +125°C	3.00A	2.2Ω	70W	80W	41W	60W	FSDM0565RE
FSGM0565RBLDTU	TO-220F 6-Lead ⁽¹⁾ L-Forming	-40°C ~ +125°C	3.00A	2.2Ω	70W	80W	41W	60W	FSDM0565RE

Notes:

1. Pb-free package per JEDEC J-STD-020B.
2. The junction temperature can limit the maximum output power.
3. 230V_{AC} or 100/115V_{AC} with voltage doubler.
4. Typical continuous power in a non-ventilated enclosed adapter measured at 50°C ambient temperature.
5. Maximum practical continuous power in an open-frame design at 50°C ambient temperature.

Application Circuit

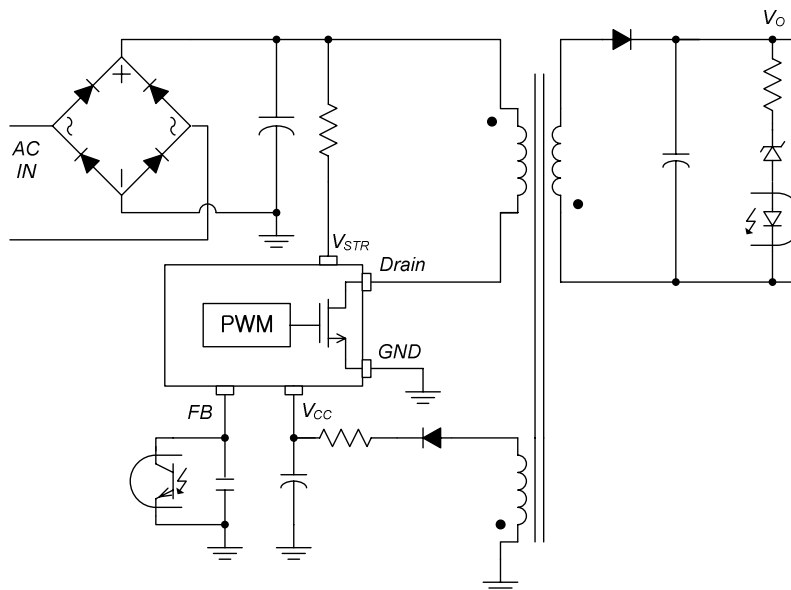


Figure 1. Typical Application Circuit

Internal Block Diagram

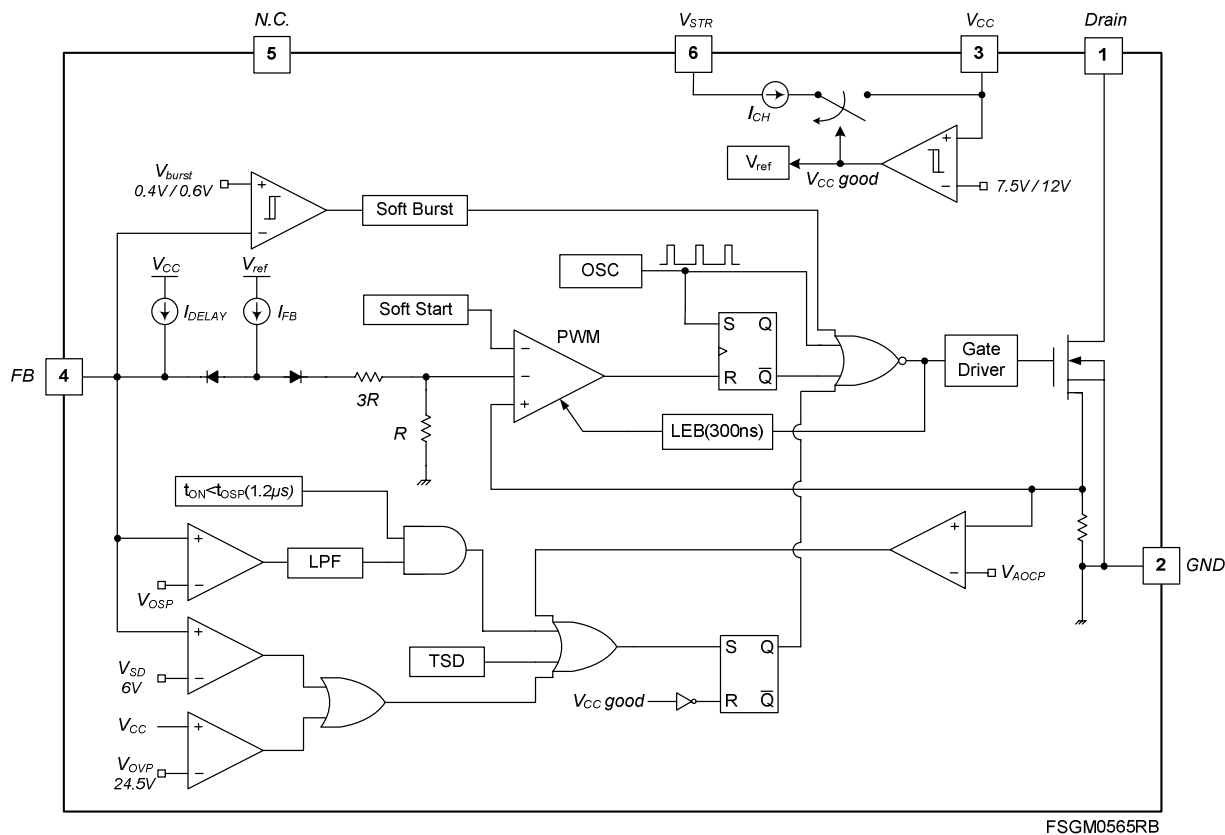


Figure 2. Internal Block Diagram

Pin Configuration

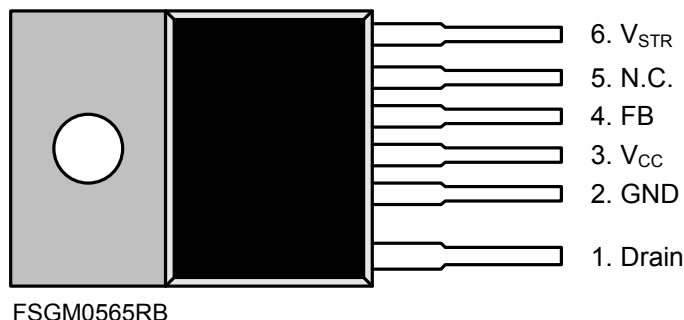


Figure 3. Pin Configuration (Top View)

Pin Definitions

Pin #	Name	Description
1	Drain	SenseFET Drain. High-voltage power SenseFET drain connection.
2	GND	Ground. This pin is the control ground and the SenseFET source.
3	V _{CC}	Power Supply. This pin is the positive supply input, which provides the internal operating current for both startup and steady-state operation.
4	FB	Feedback. This pin is internally connected to the inverting input of the PWM comparator. The collector of an opto-coupler is typically tied to this pin. For stable operation, a capacitor should be placed between this pin and GND. If the voltage of this pin reaches 6V, the overload protection triggers, which shuts down the FPS.
5	N.C.	No Connection.
6	V _{STR}	Startup. This pin is connected directly, or through a resistor, to the high-voltage DC link. At startup, the internal high-voltage current source supplies internal bias and charges the external capacitor connected to the V _{CC} pin. Once V _{CC} reaches 12V, the internal current source (I _{CH}) is disabled.

Absolute Maximum Ratings

Stresses exceeding the absolute maximum ratings may damage the device. The device may not function or be operable above the recommended operating conditions and stressing the parts to these levels is not recommended. In addition, extended exposure to stresses above the recommended operating conditions may affect device reliability. The absolute maximum ratings are stress ratings only.

Symbol	Parameter		Min.	Max.	Unit
V_{STR}	V_{STR} Pin Voltage			650	V
V_{DS}	Drain Pin Voltage			650	V
V_{CC}	V_{CC} Pin Voltage			26	V
V_{FB}	Feedback Pin Voltage		-0.3	12.0	V
I_{DM}	Drain Current Pulsed			11	A
I_{DS}	Continuous Switching Drain Current ⁽⁶⁾	$T_C=25^\circ\text{C}$		5.6	A
		$T_C=100^\circ\text{C}$		3.4	A
E_{AS}	Single Pulsed Avalanche Energy ⁽⁷⁾			295	mJ
P_D	Total Power Dissipation ($T_C=25^\circ\text{C}$) ⁽⁸⁾			45	W
T_J	Maximum Junction Temperature			150	$^\circ\text{C}$
	Operating Junction Temperature ⁽⁹⁾		-40	+125	$^\circ\text{C}$
T_{STG}	Storage Temperature		-55	+150	$^\circ\text{C}$
V_{ISO}	Minimum Isolation Voltage ⁽¹⁰⁾		2.5		kV
ESD	Electrostatic Discharge Capability	Human Body Model, JESD22-A114	2		kV
		Charged Device Model, JESD22-C101	2		

Notes:

6. Repetitive peak switching current when the inductive load is assumed: Limited by maximum duty ($D_{MAX}=0.75$) and junction temperature (see Figure 4).
7. $L=45\text{mH}$, starting $T_J=25^\circ\text{C}$.
8. Infinite cooling condition (refer to the SEMI G30-88).
9. Although this parameter guarantees IC operation, it does not guarantee all electrical characteristics.
10. The voltage between the package back side and the lead is guaranteed.

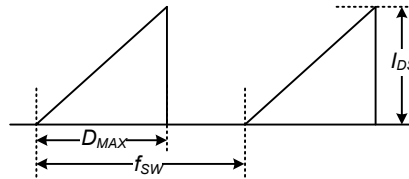


Figure 4. Repetitive Peak Switching Current

Thermal Impedance

$T_A=25^\circ\text{C}$ unless otherwise specified.

Symbol	Parameter	Value	Unit
θ_{JA}	Junction-to-Ambient Thermal Impedance ⁽¹¹⁾	62.5	$^\circ\text{C/W}$
θ_{JC}	Junction-to-Case Thermal Impedance ⁽¹²⁾	3	$^\circ\text{C/W}$

Notes:

11. Infinite cooling condition (refer to the SEMI G30-88).
12. Free standing with no heat-sink under natural convection.

Electrical Characteristics

$T_J = 25^\circ\text{C}$ unless otherwise specified.

Symbol	Parameter		Conditions	Min.	Typ.	Max.	Unit
SenseFET Section							
BV _{DSS}	Drain-Source Breakdown Voltage		V _{CC} = 0V, I _D = 250μA	650			V
I _{DSS}	Zero-Gate-Voltage Drain Current		V _{DS} = 520V, T _A = 125°C			250	μA
R _{DS(ON)}	Drain-Source On-State Resistance		V _{GS} = 10V, I _D =1A		1.8	2.2	Ω
C _{ISS}	Input Capacitance ⁽¹³⁾		V _{DS} = 25V, V _{GS} = 0V, f=1MHz		515		pF
C _{OSS}	Output Capacitance ⁽¹³⁾		V _{DS} = 25V, V _{GS} = 0V, f=1MHz		75		pF
t _r	Rise Time		V _{DS} = 325V, I _D = 4A, R _G =25Ω		26		ns
t _f	Fall Time		V _{DS} = 325V, I _D = 4A, R _G =25Ω		25		ns
t _{d(on)}	Turn-On Delay Time		V _{DS} = 325V, I _D = 4A, R _G =25Ω		14		ns
t _{d(off)}	Turn-Off Delay Time		V _{DS} = 325V, I _D = 4A, R _G =25Ω		32		ns
Control Section							
f _S	Switching Frequency		V _{CC} = 14V, V _{FB} = 4V	60	66	72	kHz
Δf _S	Switching Frequency Variation ⁽¹³⁾		-25°C < T _J < 125°C		±5	±10	%
D _{MAX}	Maximum Duty Ratio		V _{CC} = 14V, V _{FB} = 4V	65	70	75	%
D _{MIN}	Minimum Duty Ratio		V _{CC} = 14V, V _{FB} = 0V			0	%
I _{FB}	Feedback Source Current		V _{FB} = 0	160	210	260	μA
V _{START}	UVLO Threshold Voltage		V _{FB} = 0V, V _{CC} Sweep	11	12	13	V
V _{STOP}			After Turn-on, V _{FB} = 0V	7.0	7.5	8.0	V
V _{OP}	V _{CC} Operating Range			13		23	V
t _{S/S}	Internal Soft-Start Time		V _{STR} = 40V, V _{CC} Sweep		15		ms
Burst-Mode Section							
V _{BURH}	Burst-Mode Voltage		V _{CC} = 14V, V _{FB} Sweep	0.5	0.6	0.7	V
V _{BURL}				0.3	0.4	0.5	V
Hys					200		mV
Protection Section							
I _{LIM}	Peak Drain Current Limit		di/dt = 300mA/μs	2.75	3.00	3.25	A
V _{SD}	Shutdown Feedback Voltage		V _{CC} = 14V, V _{FB} Sweep	5.5	6.0	6.5	V
I _{DELAY}	Shutdown Delay Current		V _{CC} = 14V, V _{FB} = 4V	2.5	3.3	4.1	μA
t _{LEB}	Leading-Edge Blanking Time ⁽¹³⁾⁽¹⁴⁾				300		ns
V _{OVP}	Over-Voltage Protection		V _{CC} Sweep	23.0	24.5	26.0	V
t _{OSP}	Output Short Protection ⁽¹³⁾	Threshold Time	OSP Triggered when t _{ON} <t _{OSP} & V _{FB} >V _{OSP} (Lasts Longer than t _{OSP_FB})	1.0	1.2	1.4	μs
V _{OSP}		Threshold V _{FB}		1.8	2.0	2.2	V
t _{OSP_FB}		V _{FB} Blanking Time		2.0	2.5	3.0	μs
T _{SD}	Thermal Shutdown Temperature ⁽¹³⁾		Shutdown Temperature	130	140	150	°C
Hys			Hysteresis		30		°C

Continued on the following page...

Electrical Characteristics (Continued)T_J = 25°C unless otherwise specified.

Symbol	Parameter	Conditions	Min.	Typ.	Max.	Unit
Total Device Section						
I _{OP}	Operating Supply Current, (Control Part in Burst Mode)	V _{CC} = 14V, V _{FB} = 0V	1.2	1.6	2.0	mA
I _{OPS}	Operating Switching Current, (Control Part and SenseFET Part)	V _{CC} = 14V, V _{FB} = 4V	2.0	2.5	3.0	mA
I _{START}	Start Current	V _{CC} = 11V (Before V _{CC} Reaches V _{START})	0.5	0.6	0.7	mA
I _{CH}	Startup Charging Current	V _{CC} = V _{FB} = 0V, V _{STR} = 40V	1.00	1.15	1.30	mA
V _{STR}	Minimum V _{STR} Supply Voltage	V _{CC} = V _{FB} = 0V, V _{STR} Sweep		26		V

Notes:

13. Although these parameters are guaranteed, they are not 100% tested in production.

14. t_{LEB} includes gate turn-on time.**Comparison of FSDM0565RE and FSGM0565RB**

Function	FSDM0565RE	FSGM0565RB	Advantages of FSGM0565RB
Burst Mode	Advanced Burst	Advanced Soft Burst	Low noise and low standby power
Lightning Surge		Strong	Enhanced SenseFET and controller against lightning surge
Soft-Start	10ms (Built-in)	15ms (Built-in)	Longer soft-start time
Protections	OLP OVP TSD	OLP OVP OSP AOCP TSD with Hysteresis	Enhanced protections and high reliability
Power Balance	Long T _{CLD}	Very Short T _{CLD}	The difference of input power between the low and high input voltage is quite small

Typical Performance Characteristics

Characteristic graphs are normalized at $T_A=25^\circ\text{C}$.

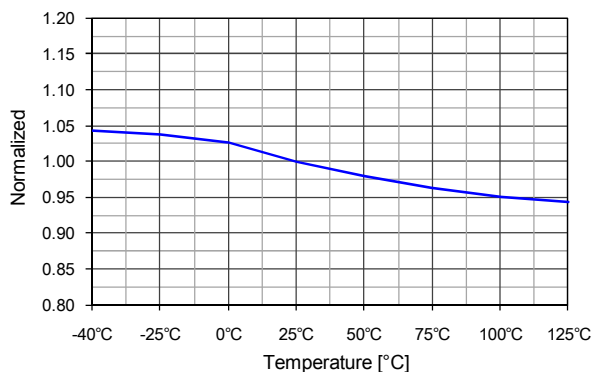


Figure 5. Operating Supply Current (I_{OP}) vs. T_A

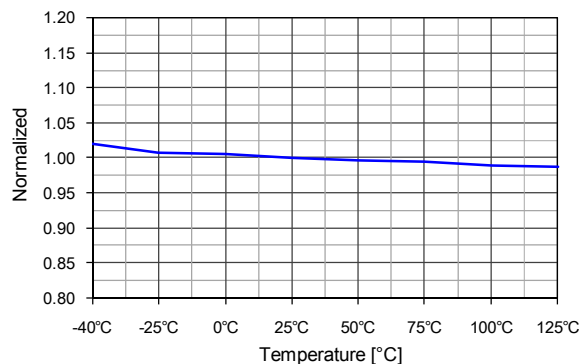


Figure 6. Operating Switching Current (I_{OPS}) vs. T_A

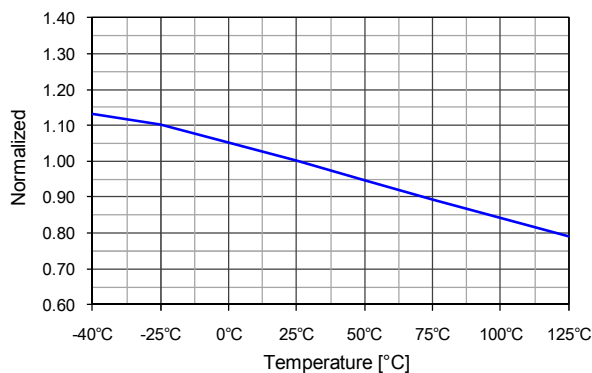


Figure 7. Startup Charging Current (I_{CH}) vs. T_A

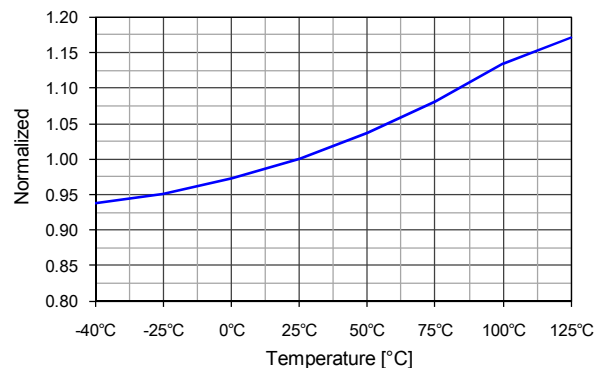


Figure 8. Peak Drain Current Limit (I_{LIM}) vs. T_A

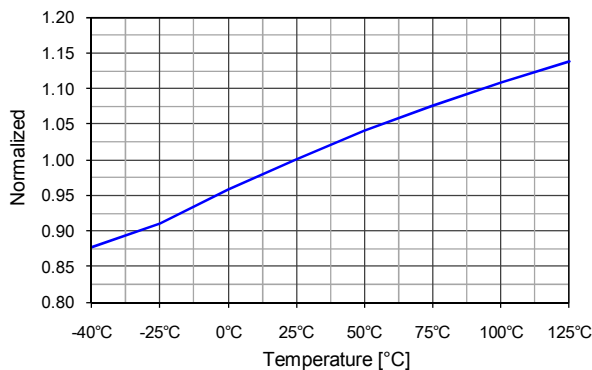


Figure 9. Feedback Source Current (I_{FB}) vs. T_A

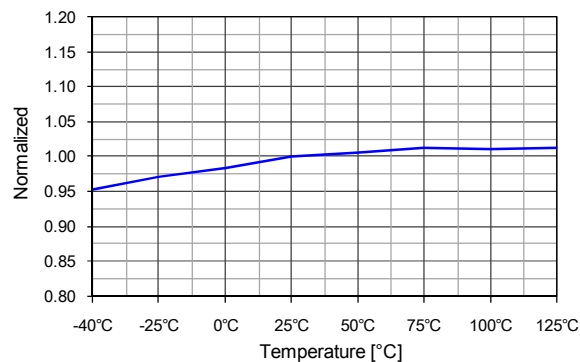


Figure 10. Shutdown Delay Current (I_{DELAY}) vs. T_A

Typical Performance Characteristics

Characteristic graphs are normalized at $T_A=25^\circ\text{C}$.

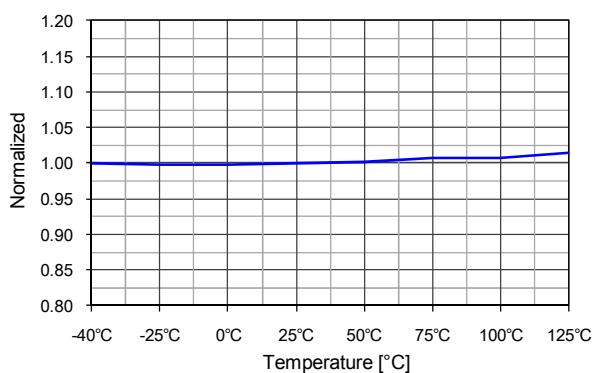


Figure 11. UVLO Threshold Voltage (V_{START}) vs. T_A

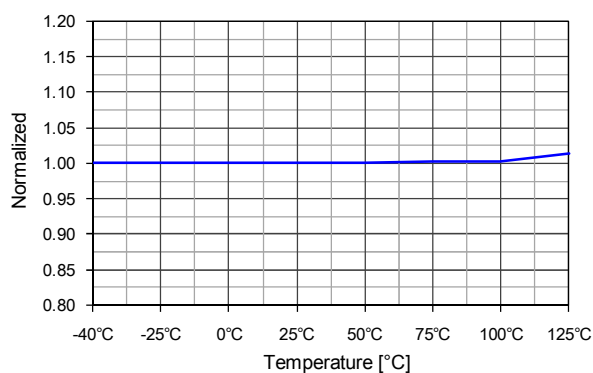


Figure 12. UVLO Threshold Voltage (V_{STOP}) vs. T_A

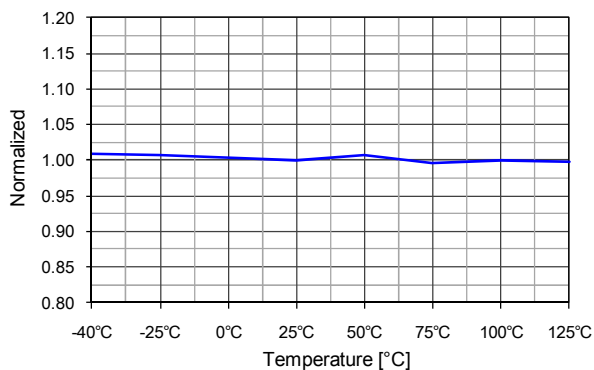


Figure 13. Shutdown Feedback Voltage (V_{SD}) vs. T_A

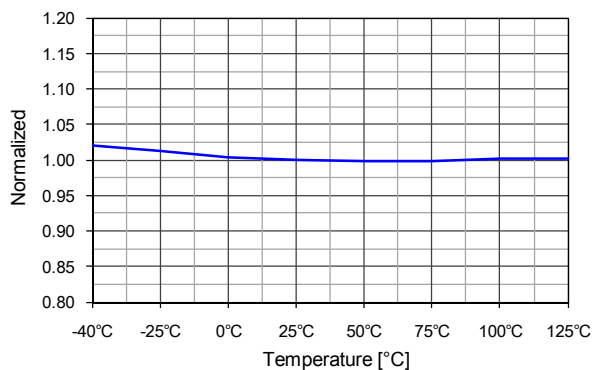


Figure 14. Over-Voltage Protection (V_{OVP}) vs. T_A

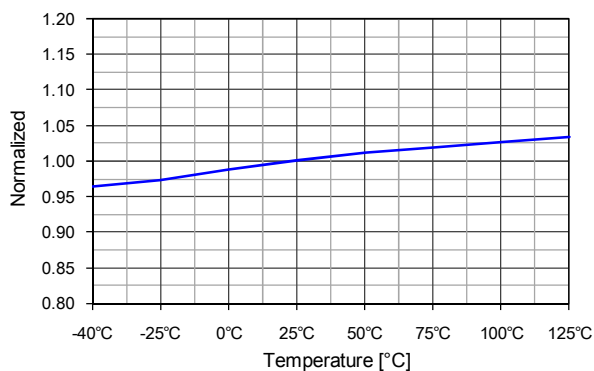


Figure 15. Switching Frequency (f_s) vs. T_A

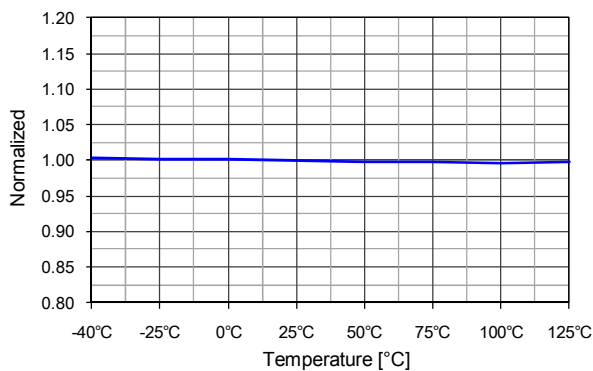


Figure 16. Maximim Duty Ratio (D_{MAX}) vs. T_A

Functional Description

1. Startup: At startup, an internal high-voltage current source supplies the internal bias and charges the external capacitor (C_{VCC}) connected to the V_{CC} pin, as illustrated in Figure 17. When V_{CC} reaches 12V, the FSGM0565RB begins switching and the internal high-voltage current source is disabled. The FSGM0565RB continues normal switching operation and the power is supplied from the auxiliary transformer winding unless V_{CC} goes below the stop voltage of 7.5V.

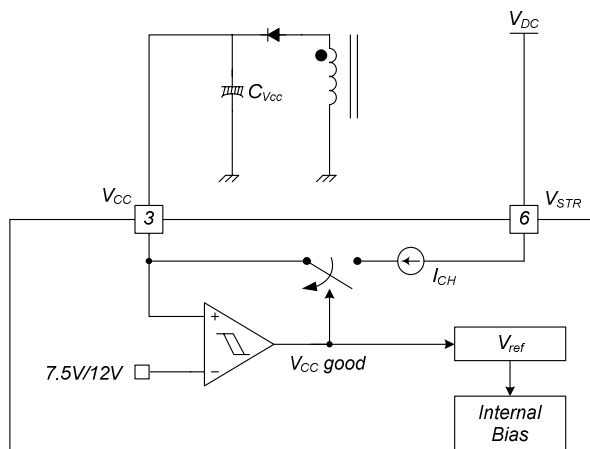


Figure 17. Startup Block

2. Soft-Start: The FSGM0565RB has an internal soft-start circuit that increases PWM comparator inverting input voltage, together with the SenseFET current, slowly after it starts. The typical soft-start time is 15ms. The pulse width to the power switching device is progressively increased to establish the correct working conditions for transformers, inductors, and capacitors. The voltage on the output capacitors is progressively increased to smoothly establish the required output voltage. This helps prevent transformer saturation and reduces stress on the secondary diode during startup.

3. Feedback Control: This device employs current-mode control, as shown in Figure 18. An opto-coupler (such as the FOD817) and shunt regulator (such as the KA431) are typically used to implement the feedback network. Comparing the feedback voltage with the voltage across the R_{SENSE} resistor makes it possible to control the switching duty cycle. When the reference pin voltage of the shunt regulator exceeds the internal reference voltage of 2.5V, the opto-coupler LED current increases, pulling down the feedback voltage and reducing drain current. This typically occurs when the input voltage is increased or the output load is decreased.

3.1 Pulse-by-Pulse Current Limit: Because current-mode control is employed, the peak current through the SenseFET is limited by the inverting input of PWM comparator (V_{FB}^*), as shown in Figure 18. Assuming that the $210\mu A$ current source flows only through the internal resistor ($3R + R = 11.6k\Omega$), the cathode voltage of diode D2 is about 2.4V. Since D1 is blocked when the feedback voltage (V_{FB}) exceeds 2.4V, the maximum voltage of the cathode of D2 is clamped at this voltage. Therefore, the peak value of the current through the SenseFET is limited.

3.2 Leading-Edge Blanking (LEB): At the instant the internal SenseFET is turned on, a high-current spike usually occurs through the SenseFET, caused by primary-side capacitance and secondary-side rectifier reverse recovery. Excessive voltage across the R_{SENSE} resistor leads to incorrect feedback operation in the current mode PWM control. To counter this effect, the FSGM0565RB employs a leading-edge blanking (LEB) circuit. This circuit inhibits the PWM comparator for t_{LEB} (300ns) after the SenseFET is turned on.

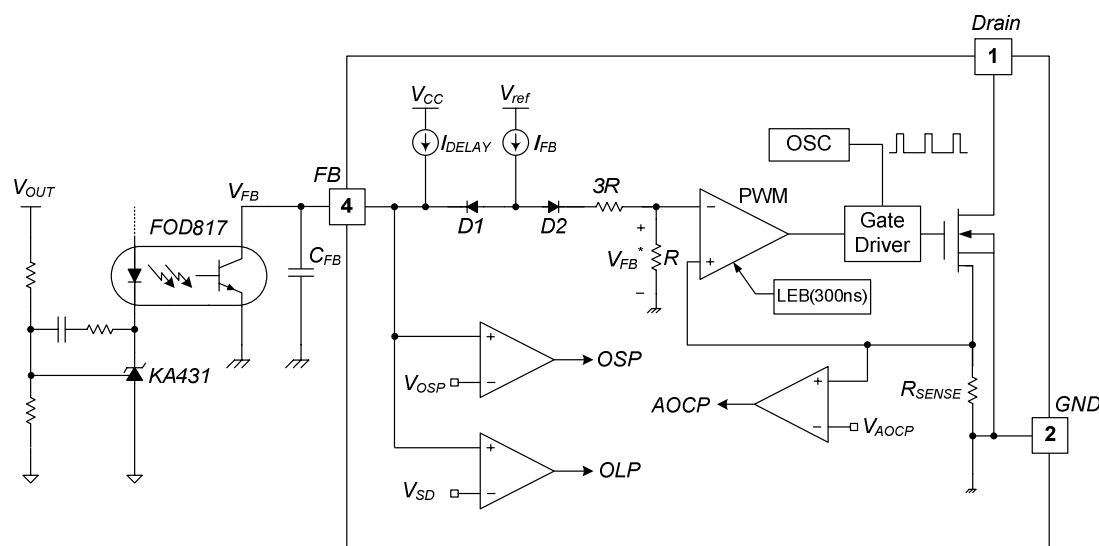


Figure 18. Pulse Width Modulation Circuit

4. Protection Circuits: The FSGM0565RB has several self-protective functions, such as Overload Protection (OLP), Abnormal Over-Current Protection (AOCP), Output-Short Protection (OSP), Over-Voltage Protection (OVP), and Thermal Shutdown (TSD). All the protections are implemented as auto-restart. Once the fault condition is detected, switching is terminated and the SenseFET remains off. This causes V_{CC} to fall. When V_{CC} falls to the Under-Voltage Lockout (UVLO) stop voltage of 7.5V, the protection is reset and the startup circuit charges the V_{CC} capacitor. When V_{CC} reaches the start voltage of 12.0V, the FSGM0565RB resumes normal operation. If the fault condition is not removed, the SenseFET remains off and V_{CC} drops to stop voltage again. In this manner, the auto-restart can alternately enable and disable the switching of the power SenseFET until the fault condition is eliminated. Because these protection circuits are fully integrated into the IC without external components, the reliability is improved without increasing cost.

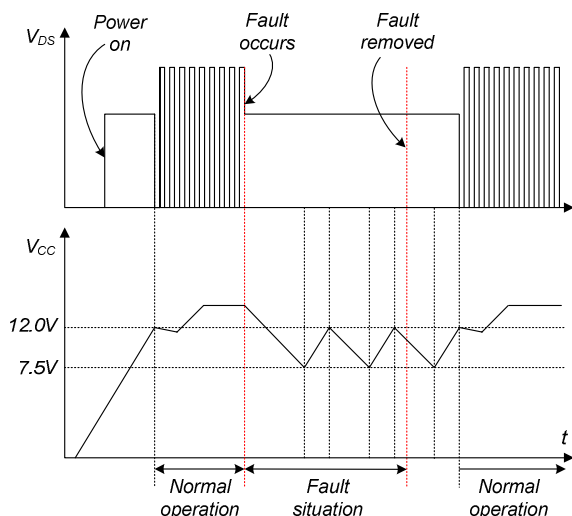


Figure 19. Auto-Restart Protection Waveforms

4.1 Overload Protection (OLP): Overload is defined as the load current exceeding its normal level due to an unexpected abnormal event. In this situation, the protection circuit should trigger to protect the SMPS. However, even when the SMPS is in normal operation, the overload protection circuit can be triggered during the load transition. To avoid this undesired operation, the overload protection circuit is designed to trigger only after a specified time to determine whether it is a transient situation or a true overload situation. Because of the pulse-by-pulse current limit capability, the maximum peak current through the SenseFET is limited and, therefore, the maximum input power is restricted with a given input voltage. If the output consumes more than this maximum power, the output voltage (V_{OUT}) decreases below the set voltage. This reduces the current through the opto-coupler LED, which also reduces the opto-coupler transistor current, thus increasing the feedback voltage (V_{FB}). If V_{FB} exceeds 2.4V, D1 is blocked and the 3.3 μ A current source starts to charge C_{FB} slowly up. In this condition, V_{FB} continues

increasing until it reaches 6.0V, when the switching operation is terminated, as shown in Figure 20. The delay time for shutdown is the time required to charge C_{FB} from 2.4V to 6.0V with 3.3 μ A. A 25 ~ 50ms delay is typical for most applications. This protection is implemented in auto-restart mode.

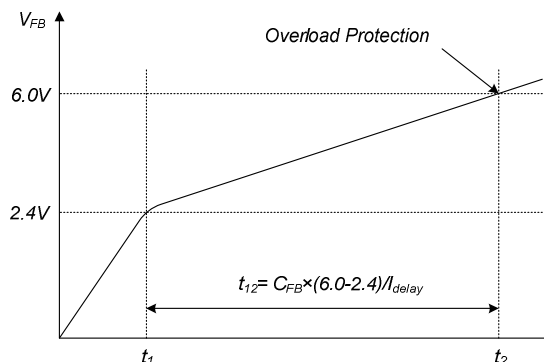


Figure 20. Overload Protection

4.2 Abnormal Over-Current Protection (AOCP): When the secondary rectifier diodes or the transformer pins are shorted, a steep current with extremely high di/dt can flow through the SenseFET during the minimum turn-on time. Even though the FSGM0565RB has overload protection, it is not enough to protect the FSGM0565RB in that abnormal case; since severe current stress is imposed on the SenseFET until OLP is triggered. The FSGM0565RB internal AOCP circuit is shown in Figure 21. When the gate turn-on signal is applied to the power SenseFET, the AOCP block is enabled and monitors the current through the sensing resistor. The voltage across the resistor is compared with a preset AOCP level. If the sensing resistor voltage is greater than the AOCP level, the set signal is applied to the S-R latch, resulting in the shutdown of the SMPS.

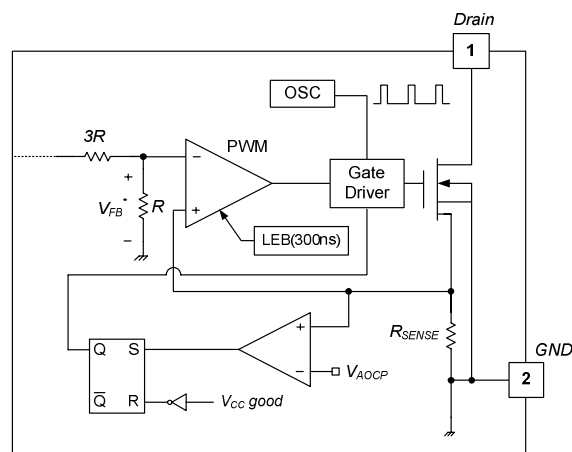


Figure 21. Abnormal Over-Current Protection

4.3. Output-Short Protection (OSP): If the output is shorted, steep current with extremely high di/dt can flow through the SenseFET during the minimum turn-on time. Such a steep current brings high-voltage stress on the drain of the SenseFET when turned off. To protect the device from this abnormal condition, OSP is included. It is comprised of detecting V_{FB} and SenseFET turn-on time. When the V_{FB} is higher than 2V and the SenseFET turn-on time is lower than 1.2 μ s, the FSGM0565RB recognizes this condition as an abnormal error and shuts down PWM switching until V_{CC} reaches V_{START} again. An abnormal condition output short is shown in Figure 22.

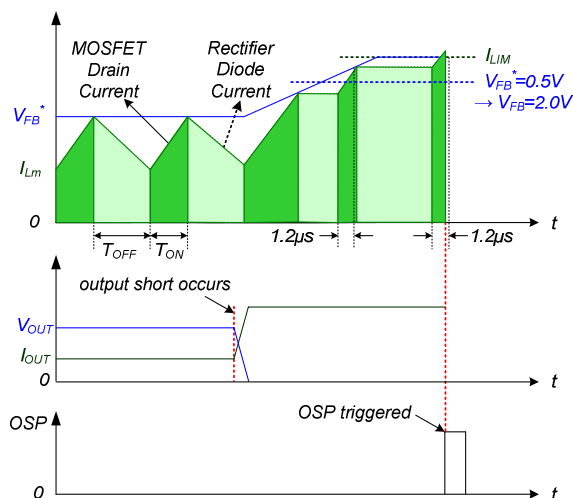


Figure 22. Output-Short Protection

4.4 Over-Voltage Protection (OVP): If the secondary-side feedback circuit malfunctions or a solder defect causes an opening in the feedback path, the current through the opto-coupler transistor becomes almost zero. Then V_{FB} climbs up in a similar manner to the overload situation, forcing the preset maximum current to be supplied to the SMPS until the overload protection is triggered. Because more energy than required is provided to the output, the output voltage may exceed the rated voltage before the overload protection is triggered, resulting in the breakdown of the devices in the secondary side. To prevent this situation, an OVP circuit is employed. In general, the V_{CC} is proportional to the output voltage and the FSGM0565RB uses V_{CC} instead of directly monitoring the output voltage. If V_{CC} exceeds 24.5V, an OVP circuit is triggered, resulting in the termination of the switching operation. To avoid undesired activation of OVP during normal operation, V_{CC} should be designed to be below 24.5V.

4.5 Thermal Shutdown (TSD): The SenseFET and the control IC on a die in one package makes it easier for the control IC to detect the over temperature of the SenseFET. If the temperature exceeds $\sim 140^{\circ}\text{C}$, the thermal shutdown is triggered and the FSGM0565RB stops operation. The FSGM0565RB operates in auto-restart mode until the temperature decreases to around 110°C , when normal operation resumes.

5. Soft Burst-Mode Operation: To minimize power dissipation in standby mode, the FSGM0565RB enters burst-mode operation. As the load decreases, the feedback voltage decreases. As shown in Figure 23, the device automatically enters burst mode when the feedback voltage drops below V_{BURL} (400mV). At this point, switching stops and the output voltages start to drop at a rate dependent on standby current load. This causes the feedback voltage to rise. Once it passes V_{BURH} (600mV), switching resumes. At this point, the drain current peak increases gradually. This soft burst-mode can reduce audible noise during burst-mode operation. The feedback voltage then falls and the process repeats. Burst-mode operation alternately enables and disables switching of the SenseFET, thereby reducing switching loss in standby mode.

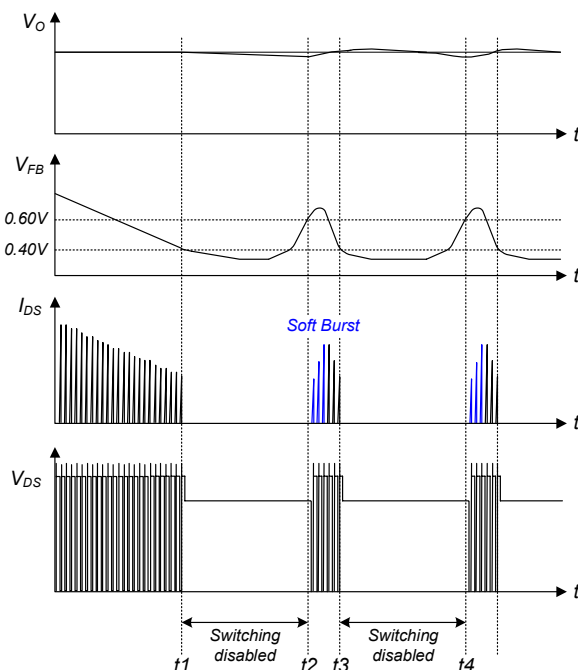


Figure 23. Burst-Mode Operation

Typical Application Circuit

Application	Input Voltage	Rated Output	Rated Power
LCD TV, Monitor Power Supply	390V _{DC}	5.0V(4A) 12.0V(4A)	68W

Key Design Notes:

- The delay time for overload protection is designed to be about 25ms with C105 (22nF). OLP time between 25ms (22nF) and 50ms (43nF) is recommended.
- The SMD-type capacitor (C106) must be placed as close as possible to the V_{CC} pin to avoid malfunction by abrupt pulsating noises and to improve ESD and surge immunity. Capacitance between 100nF and 220nF is recommended.

1. Schematic

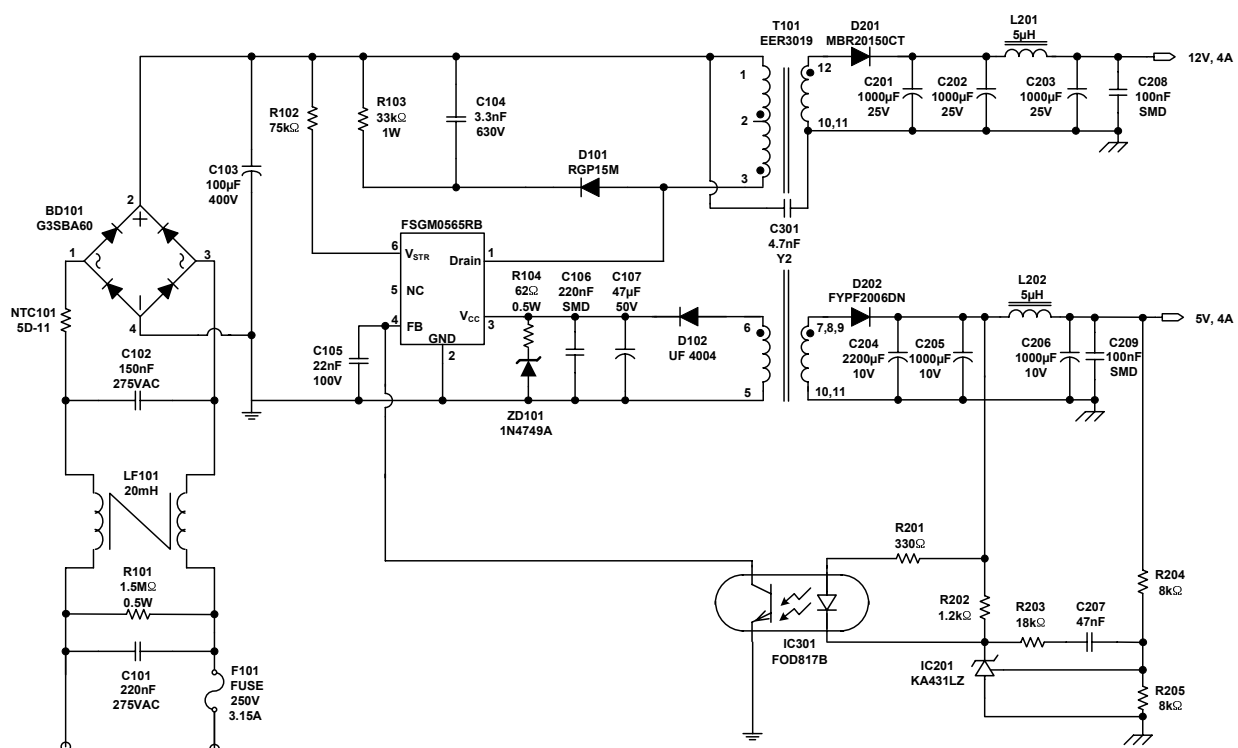


Figure 24. Schematic of Demonstration Board

6. Bill of Materials

Part #	Value	Note	Part #	Value	Note
Fuse			Capacitor		
F101	250V 3.15A		C101	220nF/275V	Box (Pilkor)
NTC			C102	150nF/275V	Box (Pilkor)
NTC101	5D-11	DSC	C103	100μF/400V	Electrolytic (SamYoung)
Resistor			C104	3.3nF/630V	Film (Sehwa)
R101	1.5MΩ, J	0.5W	C105	22nF/100V	Film (Sehwa)
R102	75kΩ, J	1/2W	C106	220nF	SMD (2012)
R103	33kΩ, J	1W	C107	47μF/50V	Electrolytic (SamYoung)
R104	62Ω, J	1/2W	C201	1000μF/25V	Electrolytic (SamYoung)
R201	330Ω, J	1/4W	C202	1000μF/25V	Electrolytic (SamYoung)
R202	1.2kΩ, F	1/4W, 1%	C203	1000μF/25V	Electrolytic (SamYoung)
R203	18kΩ, F	1/4W, 1%	C204	2200μF/10V	Electrolytic (SamYoung)
R204	8kΩ, F	1/4W, 1%	C205	1000μF/16V	Electrolytic (SamYoung)
R205	8kΩ, F	1/4W, 1%	C206	1000μF/16V	Electrolytic (SamYoung)
IC			C207	47nF/100V	Film (Sehwa)
FSGM0565RB	FSGM0565RB	Fairchild Semiconductor	C208	100nF	SMD (2012)
IC201	KA431LZ	Fairchild Semiconductor	C209	100nF	SMD (2012)
IC301	FOD817B	Fairchild Semiconductor	C301	4.7nF/Y2	Y-cap (Samhwa)
Diode			Inductor		
D101	RGP15M	Vishay	LF101	20mH	Line filter 0.7Ø
D102	UF4004	Vishay	L201	5μH	5A Rating
ZD101	1N4749	Vishay	L202	5μH	5A Rating
D201	MBR20150CT	Fairchild Semiconductor	Jumper		
D202	FYPF2006DN	Fairchild Semiconductor	J101		
BD101	G3SBA60	Vishay	Transformer		
			T101	600μH	

Physical Dimensions

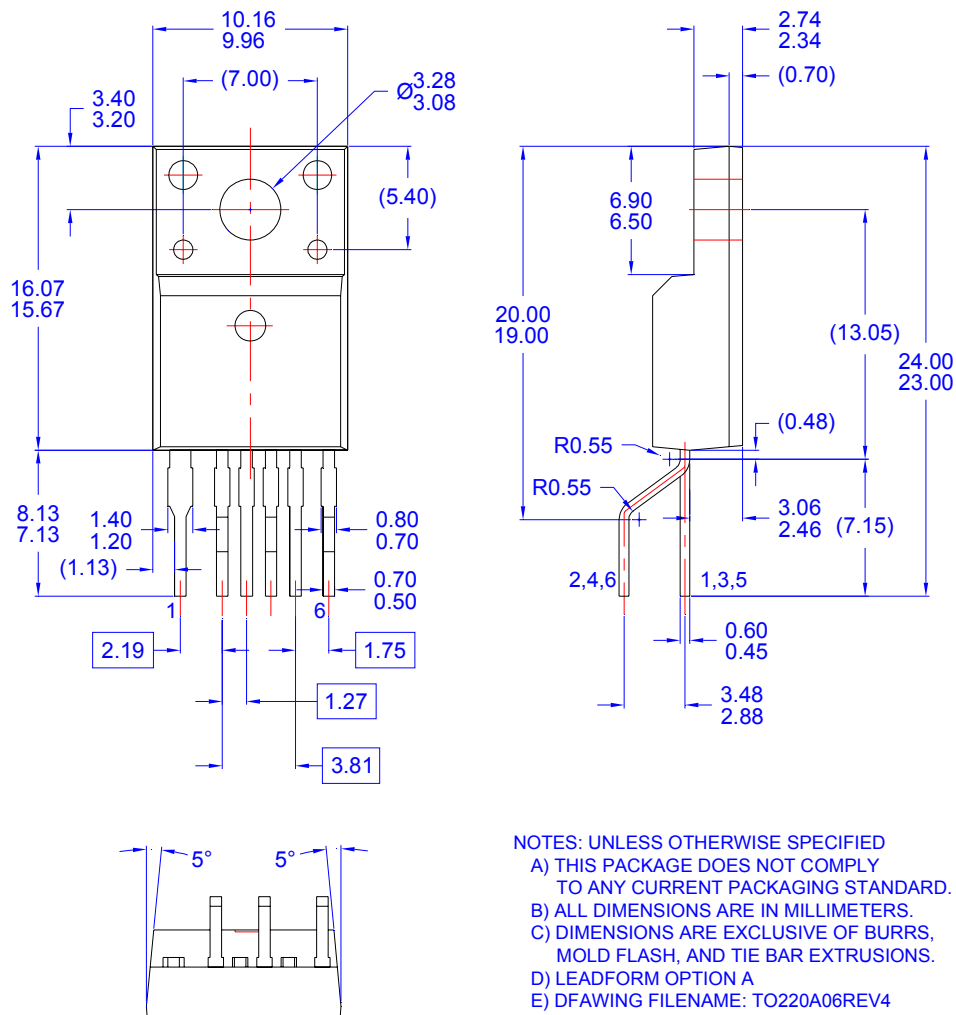


Figure 26. TO-220F-6L (W-Forming)

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Physical Dimensions

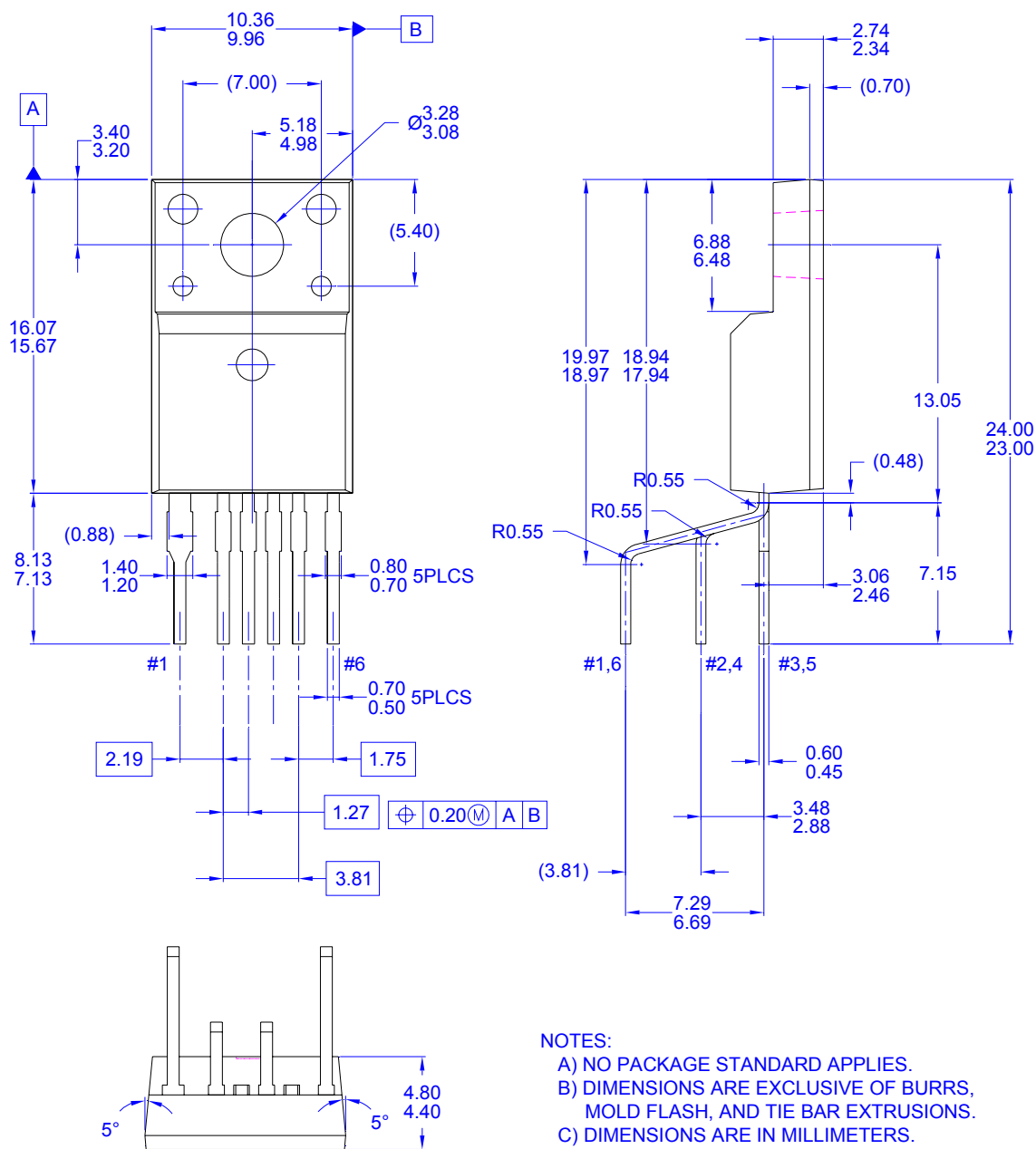


Figure 27. TO-220F-6L (U-Forming)

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Physical Dimensions

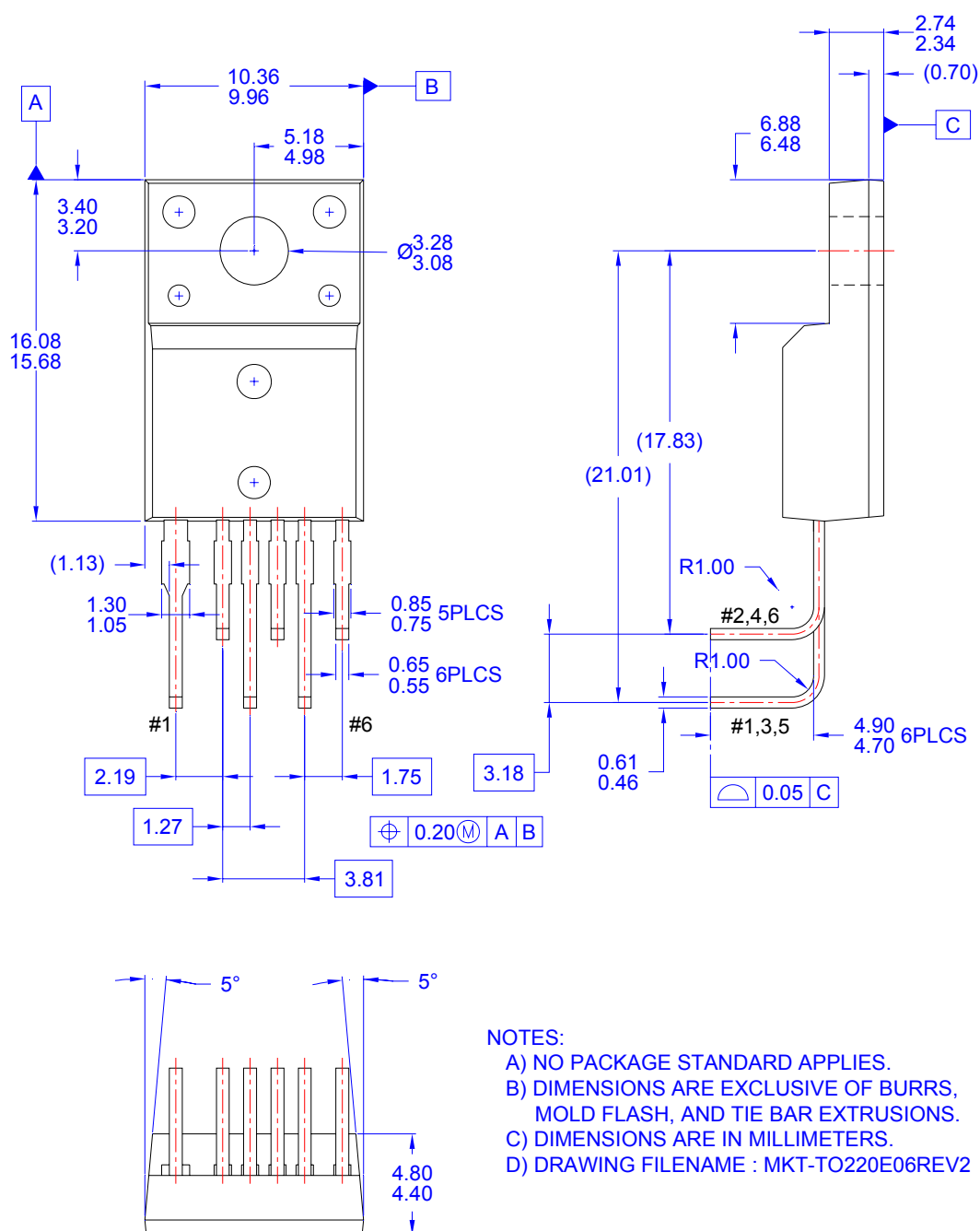


Figure 28. TO-220F-6L (L-Forming)

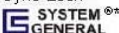
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Rev. I47



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Телефон: +7 812 627 14 35

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Адрес: 198099, Санкт-Петербург,
Промышленная ул, дом № 19, литера Н,
помещение 100-Н Офис 331