Trimmer Potentiometers



Lead Sealed Type Multi-turns PV12/PV37/PV23/PV22/PV36 Series

PV12 Series

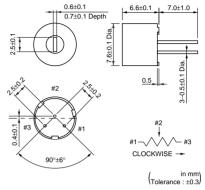
Features

- 1. The unique inner gear system recognizes the position of the center of the shaft of the potentiometer.
- 2. Sealed construction protects the interior from dust and liquid, which achieves stable performance.
- 3. Available for ultrasonic cleaning after soldering
- 4. Clutch mechanism prevents excessive wiper rotation.

Applications

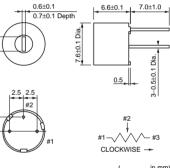
- 1. HDTVs 2. Professional cameras
- 3. CATV 4. FAX
- 5. Printers 6. Sensors
- 7. Switching power supplies





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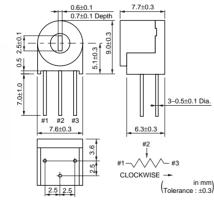
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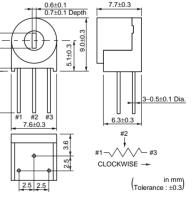
PV12P

 $\binom{\text{in mm}}{\text{Tolerance : }\pm 0.3}$









Part Number	Power Rating	Soldering Method	Number of Turns (Effective Rotation Angle)	Total Resistance Value	TCR
PV12□100A01	0.5W(70°C)	Flow/Soldering Iron	4	10ohm ±10%	±100ppm/°C
PV12□200A01	0.5W(70°C)	Flow/Soldering Iron	4	20ohm ±10%	±100ppm/°C
PV12□500A01	0.5W(70°C)	Flow/Soldering Iron	4	50ohm ±10%	±100ppm/°C
PV12□101A01	0.5W(70°C)	Flow/Soldering Iron	4	100ohm ±10%	±100ppm/°C
PV12□201A01	0.5W(70°C)	Flow/Soldering Iron	4	200ohm ±10%	±100ppm/°C
PV12□501A01	0.5W(70°C)	Flow/Soldering Iron	4	500ohm ±10%	±100ppm/°C
PV12□102A01	0.5W(70°C)	Flow/Soldering Iron	4	1k ohm ±10%	±100ppm/°C
PV12□202A01	0.5W(70°C)	Flow/Soldering Iron	4	2k ohm ±10%	±100ppm/°C
PV12□502A01	0.5W(70°C)	Flow/Soldering Iron	4	5k ohm ±10%	±100ppm/°C
PV12□103A01	0.5W(70°C)	Flow/Soldering Iron	4	10k ohm ±10%	±100ppm/°C



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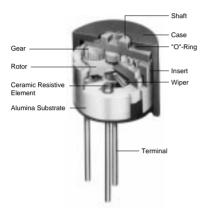
Part Number	Power Rating	Soldering Method	Number of Turns (Effective Rotation Angle)	Total Resistance Value	TCR
PV12□203A01	0.5W(70°C)	Flow/Soldering Iron	4	20k ohm ±10%	±100ppm/°C
PV12□503A01	0.5W(70°C)	Flow/Soldering Iron	4	50k ohm ±10%	±100ppm/°C
PV12□104A01	0.5W(70°C)	Flow/Soldering Iron	4	100k ohm ±10%	±100ppm/°C
PV12□204A01	0.5W(70°C)	Flow/Soldering Iron	4	200k ohm ±10%	±100ppm/°C
PV12□504A01	0.5W(70°C)	Flow/Soldering Iron	4	500k ohm ±10%	±100ppm/°C
PV12□105A01	0.5W(70°C)	Flow/Soldering Iron	4	1M ohm ±10%	±100ppm/°C
PV12□205A01	0.5W(70°C)	Flow/Soldering Iron	4	2M ohm ±10%	±100ppm/°C

Operating Temperature Range: -55 to 125 °C

The blank column is filled with the code of adjustment direction and lead type (H, P, T and S).

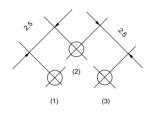
The order quantity should be an integral multiple of the "Minimum Quantity".

■ Construction



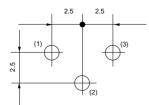
Mounting Holes

PV12H



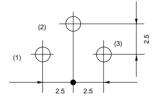
(Tolerance:±0.1) in mm

PV12T



 $\begin{pmatrix} \text{Tolerance:}\pm 0.1\\ \text{in mm} \end{pmatrix}$

PV12P/PV12S



 $\left(\begin{array}{c} \text{Tolerance:} \pm 0.1 \\ \text{in mm} \end{array} \right)$





Characteristics		
Tomporatura Cuala	ΔTR	±2%
Temperature Cycle	ΔV.S.S.	±1%
l lumidit.	ΔTR	±2%
Humidity	IR	100Mohm min.
Vibratian (20C)	ΔTR	±1%
Vibration (20G)	ΔV.S.S.	±1%
	ΔTR	±1%
Shock (100G)	ΔV.S.S.	±1%
T	ΔTR	±3%
Temperature Load Life	ΔV.S.S.	±2%
	ΔTR	±3%
Low Temperature Exposure	ΔV.S.S.	±1.5%
	ΔTR	±3%
High Temperature Exposure	ΔV.S.S.	±1.5%
Rotational Life (200 cycles)	ΔTR	±3%

ΔTR : Total Resistance Change

 $\Delta V.S.S.$: Voltage Setting Stability

IR : Insulation Resistance



PV37 Series

Features

- 1. Smaller volume (about one-third) than 25-turns potentiometer
- 2. Sealed construction protects the interior from dust and liquid, which achieves stable performance.
- 3. Available for ultrasonic cleaning after soldering
- 4. Clutch mechanism prevents excessive wiper rotation.
- 5. 5 standard terminal styles
- 6. Both Top and side adjustment directions
- 7. To be complied with RoHS directive by new Cd free cermet resistive material. Pb free terminals with Sn plating.

Applications

1. Measuring instruments 2. OA equipment

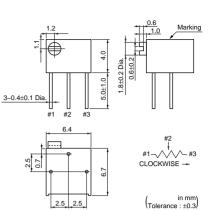
Marking

3-0.4±0.1 Dia

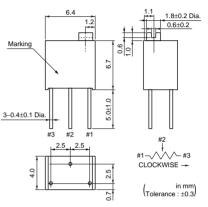
PV37Y

- 3. Medical equipment 4. Power supply
- 5. Base station for cellular phone



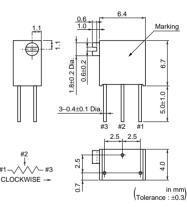


PV37W

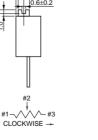




PV37X

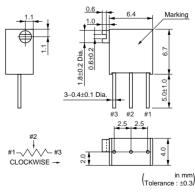






 $\binom{\text{in mm}}{\text{Tolerance : }\pm 0.3}$





Part Number	Power Rating	Soldering Method	Number of Turns (Effective Rotation Angle)	Total Resistance Value	TCR
PV37□100C01	0.25W(85°C)	Flow/Soldering Iron	12	10ohm ±10%	±150ppm/°C
PV37□200C01	0.25W(85°C)	Flow/Soldering Iron	12	20ohm ±10%	±150ppm/°C
PV37□500C01	0.25W(85°C)	Flow/Soldering Iron	12	50ohm ±10%	±150ppm/°C



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Part Number	Power Rating	Soldering Method	Number of Turns (Effective Rotation Angle)	Total Resistance Value	TCR
PV37□101C01	0.25W(85°C)	Flow/Soldering Iron	12	100ohm ±10%	±150ppm/°C
PV37□201C01	0.25W(85°C)	Flow/Soldering Iron	12	200ohm ±10%	±150ppm/°C
PV37□501C01	0.25W(85°C)	Flow/Soldering Iron	12	500ohm ±10%	±150ppm/°C
PV37□102C01	0.25W(85°C)	Flow/Soldering Iron	12	1k ohm ±10%	±150ppm/°C
PV37□202C01	0.25W(85°C)	Flow/Soldering Iron	12	2k ohm ±10%	±150ppm/°C
PV37□502C01	0.25W(85°C)	Flow/Soldering Iron	12	5k ohm ±10%	±150ppm/°C
PV37□103C01	0.25W(85°C)	Flow/Soldering Iron	12	10k ohm ±10%	±150ppm/°C
PV37□203C01	0.25W(85°C)	Flow/Soldering Iron	12	20k ohm ±10%	±150ppm/°C
PV37□253C01	0.25W(85°C)	Flow/Soldering Iron	12	25k ohm ±10%	±150ppm/°C
PV37□503C01	0.25W(85°C)	Flow/Soldering Iron	12	50k ohm ±10%	±150ppm/°C
PV37□104C01	0.25W(85°C)	Flow/Soldering Iron	12	100k ohm ±10%	±150ppm/°C
PV37□204C01	0.25W(85°C)	Flow/Soldering Iron	12	200k ohm ±10%	±150ppm/°C
PV37□254C01	0.25W(85°C)	Flow/Soldering Iron	12	250k ohm ±10%	±150ppm/°C
PV37□504C01	0.25W(85°C)	Flow/Soldering Iron	12	500k ohm ±10%	±150ppm/°C
PV37□105C01	0.25W(85°C)	Flow/Soldering Iron	12	1M ohm ±10%	±150ppm/°C
PV37□205C01	0.25W(85°C)	Flow/Soldering Iron	12	2M ohm ±10%	±150ppm/°C
PV37□100C31	0.25W(85°C)	Flow/Soldering Iron	12	10ohm ±10%	±150ppm/°C
PV37□200C31	0.25W(85°C)	Flow/Soldering Iron	12	20ohm ±10%	±150ppm/°C
PV37□500C31	0.25W(85°C)	Flow/Soldering Iron	12	50ohm ±10%	±150ppm/°C
PV37□101C31	0.25W(85°C)	Flow/Soldering Iron	12	100ohm ±10%	±150ppm/°C
PV37□201C31	0.25W(85°C)	Flow/Soldering Iron	12	200ohm ±10%	±150ppm/°C
PV37□501C31	0.25W(85°C)	Flow/Soldering Iron	12	500ohm ±10%	±150ppm/°C
PV37□102C31	0.25W(85°C)	Flow/Soldering Iron	12	1k ohm ±10%	±150ppm/°C
PV37□202C31	0.25W(85°C)	Flow/Soldering Iron	12	2k ohm ±10%	±150ppm/°C
PV37□502C31	0.25W(85°C)	Flow/Soldering Iron	12	5k ohm ±10%	±150ppm/°C
PV37□103C31	0.25W(85°C)	Flow/Soldering Iron	12	10k ohm ±10%	±150ppm/°C
PV37□203C31	0.25W(85°C)	Flow/Soldering Iron	12	20k ohm ±10%	±150ppm/°C
PV37□253C31	0.25W(85°C)	Flow/Soldering Iron	12	25k ohm ±10%	±150ppm/°C
PV37□503C31	0.25W(85°C)	Flow/Soldering Iron	12	50k ohm ±10%	±150ppm/°C
PV37□104C31	0.25W(85°C)	Flow/Soldering Iron	12	100k ohm ±10%	±150ppm/°C
PV37□204C31	0.25W(85°C)	Flow/Soldering Iron	12	200k ohm ±10%	±150ppm/°C
PV37□254C31	0.25W(85°C)	Flow/Soldering Iron	12	250k ohm ±10%	±150ppm/°C
PV37□504C31	0.25W(85°C)	Flow/Soldering Iron	12	500k ohm ±10%	±150ppm/°C
PV37□105C31	0.25W(85°C)	Flow/Soldering Iron	12	1M ohm ±10%	±150ppm/°C
PV37□205C31	0.25W(85°C)	Flow/Soldering Iron	12	2M ohm ±10%	±150ppm/°C

Operating Temperature Range: -55 to 125 °C

The blank column is filled with the code of adjustment direction and lead type (P, X, Y, W and Z).

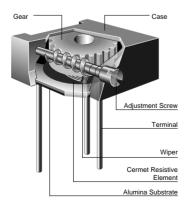
The order quantity should be an integral multiple of the "Minimum Quantity".

The last three digits express the individual specification codes. C01 for standard type and C31 for radial taping type (PV37Y/PV37Z series only).



Part Number	Power Rating (W)	Soldering Method	Number of Turns (Effective Rotation Angle)	Total Resistance Value	TCR (ppm/°C)	Remarks
PV37□100A01	0.25(85°C)	Flow/Soldering Iron	12	10 ohm±10%	±100	
PV37□200A01	0.25(85°C)	Flow/Soldering Iron	12	20 ohm±10%	±100	
PV37□500A01	0.25(85°C)	Flow/Soldering Iron	12	50 ohm±10%	±100	
PV37□101A01	0.25(85°C)	Flow/Soldering Iron	12	100 ohm±10%	±100	
PV37□201A01	0.25(85°C)	Flow/Soldering Iron	12	200 ohm±10%	±100	
PV37□501A01	0.25(85°C)	Flow/Soldering Iron	12	500 ohm±10%	±100	
PV37□102A01	0.25(85°C)	Flow/Soldering Iron	12	1k ohm±10%	±100	
PV37□202A01	0.25(85°C)	Flow/Soldering Iron	12	2k ohm±10%	±100	
PV37□502A01	0.25(85°C)	Flow/Soldering Iron	12	5k ohm±10%	±100	
PV37□103A01	0.25(85°C)	Flow/Soldering Iron	12	10k ohm±10%	±100	
PV37□203A01	0.25(85°C)	Flow/Soldering Iron	12	20k ohm±10%	±100	
PV37□253A01	0.25(85°C)	Flow/Soldering Iron	12	25k ohm±10%	±100	
PV37□503A01	0.25(85°C)	Flow/Soldering Iron	12	50k ohm±10%	±100	
PV37□104A01	0.25(85°C)	Flow/Soldering Iron	12	100k ohm±10%	±100	
PV37□204A01	0.25(85°C)	Flow/Soldering Iron	12	200k ohm±10%	±100	
PV37□254A01	0.25(85°C)	Flow/Soldering Iron	12	250k ohm±10%	±100	
PV37□504A01	0.25(85°C)	Flow/Soldering Iron	12	500k ohm±10%	±100	
PV37□105A01	0.25(85°C)	Flow/Soldering Iron	12	1M ohm±10%	±100	Non Standard
PV37□205A01	0.25(85°C)	Flow/Soldering Iron	12	2M ohm±10%	±100	Product
PV37□100A31	0.25(85°C)	Flow/Soldering Iron	12	10 ohm±10%	±100	
PV37□200A31	0.25(85°C)	Flow/Soldering Iron	12	20 ohm±10%	±100	(Cd included)
PV37□500A31	0.25(85°C)	Flow/Soldering Iron	12	50 ohm±10%	±100	
PV37□101A31	0.25(85°C)	Flow/Soldering Iron	12	100 ohm±10%	±100	
PV37□201A31	0.25(85°C)	Flow/Soldering Iron	12	200 ohm±10%	±100	
PV37□501A31	0.25(85°C)	Flow/Soldering Iron	12	500 ohm±10%	±100	
PV37□102A31	0.25(85°C)	Flow/Soldering Iron	12	1k ohm±10%	±100	
PV37□202A31	0.25(85°C)	Flow/Soldering Iron	12	2k ohm±10%	±100	
PV37□502A31	0.25(85°C)	Flow/Soldering Iron	12	5k ohm±10%	±100	
PV37□103A31	0.25(85°C)	Flow/Soldering Iron	12	10k ohm±10%	±100	
PV37□203A31	0.25(85°C)	Flow/Soldering Iron	12	20k ohm±10%	±100	
PV37□253A31	0.25(85°C)	Flow/Soldering Iron	12	25k ohm±10%	±100	
PV37□503A31	0.25(85°C)	Flow/Soldering Iron	12	50k ohm±10%	±100	
PV37□104A31	0.25(85°C)	Flow/Soldering Iron	12	100k ohm±10%	±100	
PV37□204A31	0.25(85°C)	Flow/Soldering Iron	12	200k ohm±10%	±100	
PV37□254A31	0.25(85°C)	Flow/Soldering Iron	12	250k ohm±10%	±100	
PV37□504A31	0.25(85°C)	Flow/Soldering Iron	12	500k ohm±10%	±100]
PV37□105A31	0.25(85°C)	Flow/Soldering Iron	12	1M ohm±10%	±100	
PV37□205A31	0.25(85°C)	Flow/Soldering Iron	12	2M ohm±10%	±100	

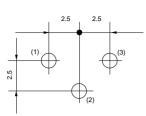
■ Construction

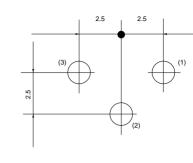




Mounting Holes

PV37P



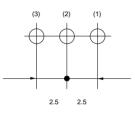


PV37W/PV37X

Tolerance:±0.1) in mm



PV37Y/PV37Z



 $\left(\begin{array}{c} \text{Tolerance:} \pm 0.1 \\ \text{in mm} \end{array} \right)$

■ Characteristics

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Temperature Cycle	ΔTR	±1%
	$\Delta V.S.S.$	±1%
11	ΔTR	±2%
Humidity	IR	100Mohm min.
Vibration (20C)	ΔTR	±1%
Vibration (20G)	$\Delta V.S.S.$	±1%
Shock (100G)	ΔTR	±1%
SHOCK (100G)	ΔV.S.S.	±1%
Temperature Load Life	ΔTR	±2%
remperature Load Life	$\Delta V.S.S.$	±1%
Low Temperature Exposure	ΔTR	±1%
Low remperature Exposure	$\Delta V.S.S.$	±1%
High Tomporature Exposure	ΔTR	±2%
High Temperature Exposure	ΔV.S.S.	±1%
	ΔTR	R≦100ohm ±3%
Rotational Life (200 cycles)		R>100ohm ±2%

 ΔTR : Total Resistance Change $\Delta V.S.S.$: Voltage Setting Stability

IR : Insulation Resistance

R : Standard Total Resistance





PV23 Series

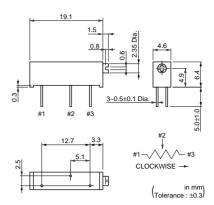
Features

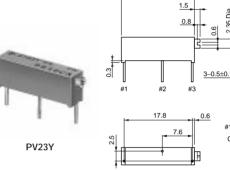
- 1. Small size (4.6x6.4x19.1mm) and high power rating (0.75W at 70deg.C)
- 2. Sealed construction protects the interior from dust and liquid, which achieves stable performance.
- 3. Available for ultrasonic cleaning after soldering
- 4. Clutch mechanism prevents excessive wiper rotation.
- 5. To be complied with RoHS directive by new Cd free cermet resistive material. Pb free terminals with Sn plating.

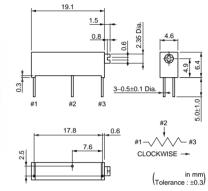
Applications

- 1. Measuring instruments 2. FAX
- 3. Copier 4. Printers
- 5. Sensors









Part Number	Power Rating	Soldering Method	Number of Turns (Effective Rotation Angle)	Total Posistance Value	
PV23□100C01	0.75W(70°C)	Flow/Soldering Iron	15	10ohm ±10%	±150ppm/°C
PV23□200C01	0.75W(70°C)	Flow/Soldering Iron	15	20ohm ±10%	±150ppm/°C
PV23□500C01	0.75W(70°C)	Flow/Soldering Iron	15	50ohm ±10%	±150ppm/°C
PV23□101C01	0.75W(70°C)	Flow/Soldering Iron	15	100ohm ±10%	±150ppm/°C
PV23□201C01	0.75W(70°C)	Flow/Soldering Iron	15	200ohm ±10%	±100ppm/°C
PV23□501C01	0.75W(70°C)	Flow/Soldering Iron	15	500ohm ±10%	±100ppm/°C
PV23□102C01	0.75W(70°C)	Flow/Soldering Iron	15	1k ohm ±10%	±100ppm/°C
PV23□202C01	0.75W(70°C)	Flow/Soldering Iron	15	2k ohm ±10%	±100ppm/°C
PV23□502C01	0.75W(70°C)	Flow/Soldering Iron	15	5k ohm ±10%	±100ppm/°C
PV23□103C01	0.75W(70°C)	Flow/Soldering Iron	15	10k ohm ±10%	±100ppm/°C
PV23□203C01	0.75W(70°C)	Flow/Soldering Iron	15	20k ohm ±10%	±100ppm/°C
PV23□503C01	0.75W(70°C)	Flow/Soldering Iron	15	50k ohm ±10%	±100ppm/°C
PV23□104C01	0.75W(70°C)	Flow/Soldering Iron	15	100k ohm ±10%	±100ppm/°C
PV23□204C01	0.75W(70°C)	Flow/Soldering Iron	15	200k ohm ±10%	±100ppm/°C
PV23□504C01	0.75W(70°C)	Flow/Soldering Iron	15	500k ohm ±10%	±100ppm/°C
PV23□105C01	0.75W(70°C)	Flow/Soldering Iron	15	1M ohm ±10%	±100ppm/°C
PV23□205C01	0.75W(70°C)	Flow/Soldering Iron	15	2M ohm ±10%	±100ppm/°C

Operating Temperature Range: -55 to 125 $^\circ\text{C}$

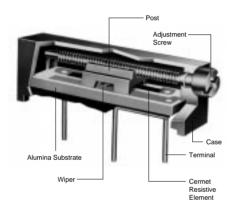
The blank column is filled with the code of adjustment direction and lead type (P and Y).

The order quantity should be an integral multiple of the "Minimum Quantity".



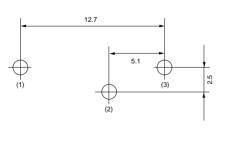
Part Number	Power Rating (W)	Soldering Method	Number of Turns (Effective Rotation Angle)	Total Resistance Value	TCR (ppm/°C)	Remarks
PV23□100A01	0.75(70°C)	Flow/Soldering Iron	15	10 ohm±10%	±100	
PV23□200A01	0.75(70°C)	Flow/Soldering Iron	15	20 ohm±10%	±100	
PV23□500A01	0.75(70°C)	Flow/Soldering Iron	15	50 ohm±10%	±100	
PV23□101A01	0.75(70°C)	Flow/Soldering Iron	15	100 ohm±10%	±100	
PV23□201A01	0.75(70°C)	Flow/Soldering Iron	15	200 ohm±10%	±100	
PV23□501A01	0.75(70°C)	Flow/Soldering Iron	15	500 ohm±10%	±100	
PV23□102A01	0.75(70°C)	Flow/Soldering Iron	15	1k ohm±10%	±100	
PV23□202A01	0.75(70°C)	Flow/Soldering Iron	15	2k ohm±10%	±100	Non Standard
PV23□502A01	0.75(70°C)	Flow/Soldering Iron	15	5k ohm±10%	±100	Product
PV23□103A01	0.75(70°C)	Flow/Soldering Iron	15	10k ohm±10%	±100	(Cd included)
PV23□203A01	0.75(70°C)	Flow/Soldering Iron	15	20k ohm±10%	±100	
PV23□503A01	0.75(70°C)	Flow/Soldering Iron	15	50k ohm±10%	±100	
PV23□104A01	0.75(70°C)	Flow/Soldering Iron	15	100k ohm±10%	±100	
PV23□204A01	0.75(70°C)	Flow/Soldering Iron	15	200k ohm±10%	±100	
PV23□504A01	0.75(70°C)	Flow/Soldering Iron	15	500k ohm±10%	±100	
PV23□105A01	0.75(70°C)	Flow/Soldering Iron	15	1M ohm±10%	±100	
PV23□205A01	0.75(70°C)	Flow/Soldering Iron	15	2M ohm±10%	±100	

■ Construction



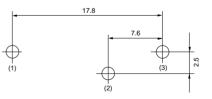
Mounting Holes

PV23P



Tolerance:±0.1) in mm

PV23Y



Tolerance:±0.1) in mm



Characteristics		
Temperature Cuele	ΔTR	±2%
Temperature Cycle	ΔV.S.S.	±1%
l lumidit.	ΔTR	±2%
Humidity	IR	100Mohm min.
Vibastian (200)	ΔTR	±1%
Vibration (20G)	ΔV.S.S.	±1%
	ΔTR	±1%
Shock (50G)	ΔV.S.S.	±1%
T	ΔTR	±3%
Temperature Load Life	ΔV.S.S.	±1%
	ΔTR	±1%
Low Temperature Exposure	ΔV.S.S.	±1%
	ΔTR	±2%
High Temperature Exposure	ΔV.S.S.	±1%
Rotational Life (200 cycles)	ΔTR	±3%

ΔTR : Total Resistance Change

 $\Delta V.S.S.$: Voltage Setting Stability

IR : Insulation Resistance



63

8

3.2±0.2

PV22 Series

Features

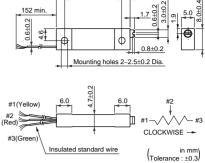
- 1. High power rating (1W at 70 deg.C)
- 2. Sealed construction protects the interior from dust and liquid, which achieves stable performance.
- 3. Available for ultrasonic cleaning after soldering
- 4. Clutch mechanism prevents excessive wiper rotation.
- 5. To be complied with RoHS directive by new Cd free cermet resistive material. Pb free terminals with Sn plating.

Applications

- 1. Measuring instruments 2. FAX
- 3. Copier 4. Printers
- 5. Sensors



PV22L

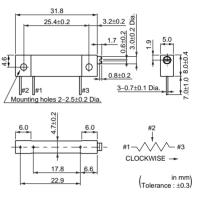


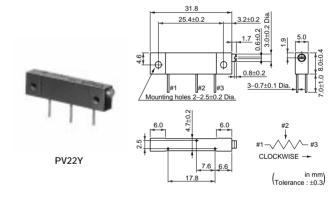
31.8

25.4±0.2



PV22S





Part Number	Power Rating	Soldering Method	Number of Turns (Effective Rotation Angle) Total Resistance Value		TCR
PV22□100C01	1.0W(70°C)	Flow/Soldering Iron	22	10ohm ±10%	±100ppm/°C
PV22□200C01	1.0W(70°C)	Flow/Soldering Iron	22	20ohm ±10%	±100ppm/°C
PV22□500C01	1.0W(70°C)	Flow/Soldering Iron	22	50ohm ±10%	±100ppm/°C
PV22□101C01	1.0W(70°C)	Flow/Soldering Iron	22	100ohm ±10%	±100ppm/°C
PV22□201C01	1.0W(70°C)	Flow/Soldering Iron	22	200ohm ±10%	±100ppm/°C
PV22□501C01	1.0W(70°C)	Flow/Soldering Iron	22	500ohm ±10%	±100ppm/°C
PV22□102C01	1.0W(70°C)	Flow/Soldering Iron	22	1k ohm ±10%	±100ppm/°C
PV22□202C01	1.0W(70°C)	Flow/Soldering Iron	22	2k ohm ±10%	±100ppm/°C
PV22□502C01	1.0W(70°C)	Flow/Soldering Iron	22	5k ohm ±10%	±100ppm/°C
PV22□103C01	1.0W(70°C)	Flow/Soldering Iron	22	10k ohm ±10%	±100ppm/°C
PV22□203C01	1.0W(70°C)	Flow/Soldering Iron	22	20k ohm ±10%	±100ppm/°C
PV22□503C01	1.0W(70°C)	Flow/Soldering Iron	22	50k ohm ±10%	±100ppm/°C
PV22□104C01	1.0W(70°C)	Flow/Soldering Iron	22	100k ohm ±10%	±100ppm/°C
PV22□204C01	1.0W(70°C)	Flow/Soldering Iron	22	200k ohm ±10%	±100ppm/°C
PV22□504C01	1.0W(70°C)	Flow/Soldering Iron	22	500k ohm ±10%	±100ppm/°C
PV22□105C01	1.0W(70°C)	Flow/Soldering Iron	22	1M ohm ±10%	±100ppm/°C

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Part Number	Power Rating	Soldering Method	Number of Turns (Effective Rotation Angle)	Total Resistance Value	TCR
PV222205C01	205C01 1.0W(70°C) Flow/Soldering Iron		22	2M ohm ±10%	±100ppm/°C

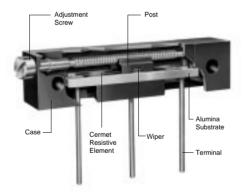
Operating Temperature Range: -55 to 150 $^\circ\text{C}$

The blank column is filled with the code of adjustment direction and lead type (L, S and Y).

The order quantity should be an integral multiple of the "Minimum Quantity".

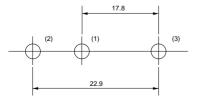
Part Number	Power Rating (W)	Soldering Method	Number of Turns (Effective Rotation Angle)	Total Resistance Value	TCR (ppm/°C)	Remarks
PV22□100A01	1.0(70°C)	Flow/Soldering Iron	22	10 ohm±10%	±100	
PV22□200A01	1.0(70°C)	Flow/Soldering Iron	22	20 ohm±10%	±100	
PV22□500A01	1.0(70°C)	Flow/Soldering Iron	22	50 ohm±10%	±100	
PV22□101A01	1.0(70°C)	Flow/Soldering Iron	22	100 ohm±10%	±100	
PV222201A01	1.0(70°C)	Flow/Soldering Iron	22	200 ohm±10%	±100	
PV22□501A01	1.0(70°C)	Flow/Soldering Iron	22	500 ohm±10%	±100	
PV22□102A01	1.0(70°C)	Flow/Soldering Iron	on 22 1k ohm±10%		±100	
PV22□202A01	1.0(70°C)	Flow/Soldering Iron	22	2k ohm±10%	±100	Non Standard
PV22□502A01	1.0(70°C)	Flow/Soldering Iron	22	5k ohm±10%	±100	Product
PV22□103A01	1.0(70°C)	Flow/Soldering Iron	22	10k ohm±10%	±100	(Cd included)
PV222203A01	1.0(70°C)	Flow/Soldering Iron	22	20k ohm±10%	±100	
PV22□503A01	1.0(70°C)	Flow/Soldering Iron	22	50k ohm±10%	±100	
PV22□104A01	1.0(70°C)	Flow/Soldering Iron	22	100k ohm±10%	±100	
PV22□204A01	1.0(70°C)	Flow/Soldering Iron	22	200k ohm±10%	±100	
PV22□504A01	1.0(70°C)	Flow/Soldering Iron	22	500k ohm±10%	±100	
PV22□105A01	1.0(70°C)	Flow/Soldering Iron	22	1M ohm±10%	±100	
PV222205A01	1.0(70°C)	Flow/Soldering Iron	22	2M ohm±10%	±100	

■ Construction



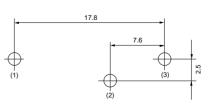
Mounting Holes

PV22S



(Tolerance:±0.1 in mm





(Tolerance:±0.1 in mm)

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■ Characteristics		
Tomporature Cuolo	ΔTR	±2%
Temperature Cycle	ΔV.S.S.	±1%
l lumiditu	ΔTR	±2%
Humidity	IR	100Mohm min.
Vibration (200)	ΔTR	±1%
Vibration (20G)	ΔV.S.S.	±1%
Shook (EOC)	ΔTR	±1%
Shock (50G)	ΔV.S.S.	±1%
Tomporatura Lood Life	ΔTR	±3%
Temperature Load Life	ΔV.S.S.	±1%
Low Tomporature Exposure	ΔTR	±1%
Low Temperature Exposure	ΔV.S.S.	±1%
Lligh Tomporature Europure	ΔTR	±2%
High Temperature Exposure	ΔV.S.S.	±1%
Rotational Life (200 cycles)	ΔTR	±2%

ΔTR : Total Resistance Change

 $\Delta V.S.S.$: Voltage Setting Stability

IR : Insulation Resistance



Marking

PV36 Series

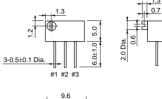
Features

- 1. High resolution 25-turns enables precision adjustment easily.
- 2. Sealed construction protects the interior from dust and liquid, which achieves stable performance.
- 3. Available for ultrasonic cleaning after soldering
- 4. Clutch mechanism prevents excessive wiper rotation.
- 5. 5 standard terminal styles
- 6. Both Top and side adjustment directions.
- 7. To be complied with RoHS directive by new Cd free cermet resistive material. Pb free terminals with Sn plating.

Applications

- 1. Measuring instruments 2. OA equipment
- 3. Medical equipment 4. Power supply
- 5. Base station for cellular phone





10.0

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2.5

5.2

Marking

3-0.5±0.1 Dia

0.5

0.5

2525

2.5 2.5

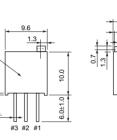


1.2 2.0 Dia.

0.6

PV36P





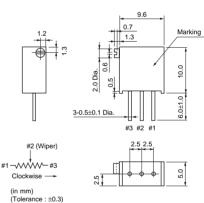
#2 (Wiper) Clockwise (in mm) (Tolerance : ±0.3)

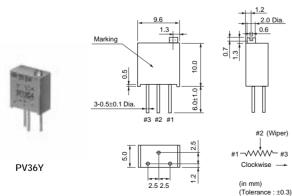
PV36W

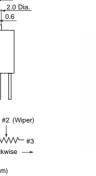
2.5



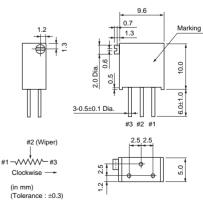
PV36X







PV36Z



Part Number	Power Rating	Soldering Method	Number of Turns (Effective Rotation Angle)	Total Resistance Value	TCR
PV36□100C01	0.5W(70°C)	Flow/Soldering Iron	25	10ohm ±10%	±150ppm/°C
PV36□200C01	0.5W(70°C)	Flow/Soldering Iron	25	20ohm ±10%	±150ppm/°C
PV36□500C01	0.5W(70°C)	Flow/Soldering Iron	25	50ohm ±10%	±150ppm/°C



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Part Number	Power Rating	Soldering Method	Number of Turns (Effective Rotation Angle)	Total Resistance Value	TCR
PV36□101C01	0.5W(70°C)	Flow/Soldering Iron	25	100ohm ±10%	±150ppm/°C
PV36□201C01	0.5W(70°C)	Flow/Soldering Iron	25	200ohm ±10%	±100ppm/°C
PV36□501C01	0.5W(70°C)	Flow/Soldering Iron	25	500ohm ±10%	±100ppm/°C
PV36□102C01	0.5W(70°C)	Flow/Soldering Iron	25	1k ohm ±10%	±100ppm/°C
PV36□202C01	0.5W(70°C)	Flow/Soldering Iron	25	2k ohm ±10%	±100ppm/°C
PV36□502C01	0.5W(70°C)	Flow/Soldering Iron	25	5k ohm ±10%	±100ppm/°C
PV36□103C01	0.5W(70°C)	Flow/Soldering Iron	25	10k ohm ±10%	±100ppm/°C
PV36□203C01	0.5W(70°C)	Flow/Soldering Iron	25	20k ohm ±10%	±100ppm/°C
PV36□253C01	0.5W(70°C)	Flow/Soldering Iron	25	25k ohm ±10%	±100ppm/°C
PV36□503C01	0.5W(70°C)	Flow/Soldering Iron	25	50k ohm ±10%	±100ppm/°C
PV36□104C01	0.5W(70°C)	Flow/Soldering Iron	25	100k ohm ±10%	±100ppm/°C
PV36□204C01	0.5W(70°C)	Flow/Soldering Iron	25	200k ohm ±10%	±100ppm/°C
PV36□254C01	0.5W(70°C)	Flow/Soldering Iron	25	250k ohm ±10%	±100ppm/°C
PV36□504C01	0.5W(70°C)	Flow/Soldering Iron	25	500k ohm ±10%	±100ppm/°C
PV36⊡105C01	0.5W(70°C)	Flow/Soldering Iron	25	1M ohm ±10%	±100ppm/°C
PV36□205C01	0.5W(70°C)	Flow/Soldering Iron	25	2M ohm ±10%	±100ppm/°C
PV36⊡100C31	0.5W(70°C)	Flow/Soldering Iron	25	10ohm ±10%	±150ppm/°C
PV36□200C31	0.5W(70°C)	Flow/Soldering Iron	25	20ohm ±10%	±150ppm/°C
PV36□500C31	0.5W(70°C)	Flow/Soldering Iron	25	50ohm ±10%	±150ppm/°C
vV36⊡101C31	0.5W(70°C)	Flow/Soldering Iron	25	100ohm ±10%	±150ppm/°C
PV36□201C31	0.5W(70°C)	Flow/Soldering Iron	25	200ohm ±10%	±100ppm/°C
PV36□501C31	0.5W(70°C)	Flow/Soldering Iron	25	500ohm ±10%	±100ppm/°C
PV36⊡102C31	0.5W(70°C)	Flow/Soldering Iron	25	1k ohm ±10%	±100ppm/°C
PV36⊟202C31	0.5W(70°C)	Flow/Soldering Iron	25	2k ohm ±10%	±100ppm/°C
PV36□502C31	0.5W(70°C)	Flow/Soldering Iron	25	5k ohm ±10%	±100ppm/°C
PV36⊡103C31	0.5W(70°C)	Flow/Soldering Iron	25	10k ohm ±10%	±100ppm/°C
PV36□203C31	0.5W(70°C)	Flow/Soldering Iron	25	20k ohm ±10%	±100ppm/°C
PV36□253C31	0.5W(70°C)	Flow/Soldering Iron	25	25k ohm ±10%	±100ppm/°C
V36□503C31	0.5W(70°C)	Flow/Soldering Iron	25	50k ohm ±10%	±100ppm/°C
PV36⊡104C31	0.5W(70°C)	Flow/Soldering Iron	25	100k ohm ±10%	±100ppm/°C
PV36□204C31	0.5W(70°C)	Flow/Soldering Iron	25	200k ohm ±10%	±100ppm/°C
PV36□254C31	0.5W(70°C)	Flow/Soldering Iron	25	250k ohm ±10%	±100ppm/°C
PV36□504C31	0.5W(70°C)	Flow/Soldering Iron	25	500k ohm ±10%	±100ppm/°C
PV36□105C31	0.5W(70°C)	Flow/Soldering Iron	25	1M ohm ±10%	±100ppm/°C
PV36□205C31	0.5W(70°C)	Flow/Soldering Iron	25	2M ohm ±10%	±100ppm/°C

Operating Temperature Range: -55 to 125 °C

The blank column is filled with the code of adjustment direction and lead type (P, X, Y, W and Z).

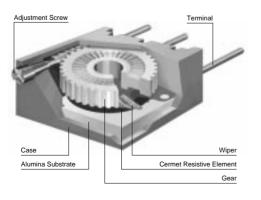
The order quantity should be an integral multiple of the "Minimum Quantity".

The last three digits express the individual specification codes. C01 for standard type and C31 for radial taping type (PV36W/PV36X series only).



Part Number	Power Rating (W)	Soldering Method	Number of Turns (Effective Rotation Angle)	Angle) Total Resistance value		Remarks	
PV36□100A01	0.5(70°C)	Flow/Soldering Iron	25	10 ohm±10%	±100		
PV36□200A01	0.5(70°C)	Flow/Soldering Iron	25	20 ohm±10%	±100		
PV36□500A01	0.5(70°C) Flow/Soldering		25	50 ohm±10%	±100		
PV36□101A01	0.5(70°C)	Flow/Soldering Iron	25	100 ohm±10%	±100		
PV36□201A01	0.5(70°C)	Flow/Soldering Iron	25	200 ohm±10%	±100		
PV36□501A01	0.5(70°C)	Flow/Soldering Iron	25	500 ohm±10%	±100		
PV36□102A01	0.5(70°C)	Flow/Soldering Iron	25	1k ohm±10%	±100		
PV36□202A01	0.5(70°C)	Flow/Soldering Iron	25	2k ohm±10%	±100		
PV36□502A01	0.5(70°C)	Flow/Soldering Iron	25	5k ohm±10%	±100		
PV36□103A01	0.5(70°C)	Flow/Soldering Iron	25	10k ohm±10%	±100		
PV36□203A01	0.5(70°C)	Flow/Soldering Iron	25	20k ohm±10%	±100		
PV36□253A01	0.5(70°C)	Flow/Soldering Iron	25	25k ohm±10%	±100		
PV36□503A01	0.5(70°C)	Flow/Soldering Iron	25	50k ohm±10%	±100		
PV36□104A01	0.5(70°C)	Flow/Soldering Iron	25	100k ohm±10%	±100		
PV36□204A01	0.5(70°C)	Flow/Soldering Iron	25	200k ohm±10%	±100		
PV36□254A01	0.5(70°C)	Flow/Soldering Iron	25	250k ohm±10%	±100		
PV36□504A01	0.5(70°C)	Flow/Soldering Iron	25	500k ohm±10%	±100		
PV36□105A01	0.5(70°C)	Flow/Soldering Iron	25	1M ohm±10%	±100	Non Standard	
PV36□205A01	0.5(70°C)	Flow/Soldering Iron	25	2M ohm±10%	±100	Non Standard	
PV36□100A31	0.5(70°C)	Flow/Soldering Iron	25	10 ohm±10%	±100	Product	
PV36□200A31	0.5(70°C)	Flow/Soldering Iron	25	20 ohm±10%	±100	(Cd included)	
PV36□500A31	0.5(70°C)	Flow/Soldering Iron	25	50 ohm±10%	±100		
PV36□101A31	0.5(70°C)	Flow/Soldering Iron	25	100 ohm±10%	±100		
PV36□201A31	0.5(70°C)	Flow/Soldering Iron	25	200 ohm±10%	±100		
PV36□501A31	0.5(70°C)	Flow/Soldering Iron	25	500 ohm±10%	±100		
PV36□102A31	0.5(70°C)	Flow/Soldering Iron	25	1k ohm±10%	±100		
PV36□202A31	0.5(70°C)	Flow/Soldering Iron	25	2k ohm±10%	±100		
PV36□502A31	0.5(70°C)	Flow/Soldering Iron	25	5k ohm±10%	±100		
PV36□103A31	0.5(70°C)	Flow/Soldering Iron	25	10k ohm±10%	±100		
PV36□203A31	0.5(70°C)	Flow/Soldering Iron	25	20k ohm±10%	±100		
PV36□253A31	0.5(70°C)	Flow/Soldering Iron	25	25k ohm±10%	±100		
PV36□503A31	0.5(70°C)	Flow/Soldering Iron	Iron 25 50k ohm±10%		±100		
PV36□104A31	0.5(70°C)	Flow/Soldering Iron	on 25 100k ohm±10%		±100		
PV36□204A31	0.5(70°C)	Flow/Soldering Iron	25	200k ohm±10%	±100	0	
PV36□254A31	0.5(70°C)	Flow/Soldering Iron	25	250k ohm±10%	m±10% ±100		
PV36□504A31	0.5(70°C)	Flow/Soldering Iron	25	500k ohm±10%	±100	7	
PV36□105A31	0.5(70°C)	Flow/Soldering Iron	25	1M ohm±10%	±100		
PV36□205A31	0.5(70°C)	Flow/Soldering Iron	25	2M ohm±10%	±100		

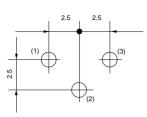
■ Construction





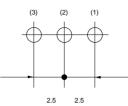
Mounting Holes

PV36P



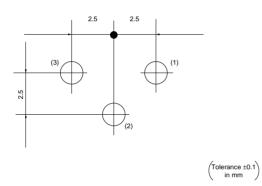






(Tolerance:±0.1 in mm





■ Characteristics

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T 1 0 1	ΔTR ±2%
Temperature Cycle	ΔV.S.S. ±1%
	ΔTR ±2%
Humidity	IR 100Mohm min.
Vibratian (200)	ΔTR ±1%
Vibration (20G)	ΔV.S.S. ±1%
Shaak (100C)	ΔTR ±1%
Shock (100G)	ΔV.S.S. ±1%
Tomporatura Load Life	ΔTR ±3%
Temperature Load Life	ΔV.S.S. ±1%
Low Temperature Exposure	ΔTR ±2%
	ΔV.S.S. ±1%
High Temperature Exposure	ΔTR ±3%
nigh remperature Exposure	ΔV.S.S. ±1%
Detational Life (200 evalue)	ΔTR R≦1kohm, R≧500kohm ··· ±5%
Rotational Life (200 cycles)	1kohm <r<500kohm td="" ±3%<="" ···=""></r<500kohm>

 ΔTR : Total Resistance Change $\Delta V.S.S.$: Voltage Setting Stability

IR : Insulation Resistance

R : Standard Total Resistance



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PV12/PV37/PV23/PV22/PV36 Series Notice

■ Notice (Operating and Storage Conditions)

- 1. Store in temperatures of -10 to +40 deg. C and relative humidity of 30-85%RH.
- 2. Do not store in or near corrosive gases.
- 3. Use within six months after delivery.
- 4. Open the package just before using.
- 5. Do not store under direct sunlight.
- If you use the trimmer potentiometer in an environment other than listed below, please consult with a Murata factory representative prior to using.

The trimmer potentiometer should not be used under

■ Notice (Rating)

- 1. When using with partial load (rheostat), minimize the power depending on the resistance value.
- The maximum input voltage to a trimmer potentiometer should not exceed (P.R)^1/2 or the maximum operating voltage, whichever is smaller.
- The maximum input current to a trimmer potentiometer should not exceed (P/R)^1/2 or the allowable wiper current, whichever is smaller.

Notice (Soldering and Mounting)

1. Soldering

- (1) Standard soldering condition
 - (a) Flow soldering :
 >Pre-heating temp.
 Soldering temp.
 Soldering time
 3 sec. max.
 - (b) Soldering iron :
 >Temperature of tip 300 deg. C max.
 >Soldering time 3 sec. max.
 >Wattage of iron 40W max.

Before using other soldering conditions than those listed above, please consult with Murata factory representative prior to using. If the soldering conditions are not suitable, e.g., excessive time and/or excessive temperature, the trimmer potentiometer may deviate from the specified characteristics.

- (2) To minimize mechanical stress when adjusting, the trimmer potentiometer should be mounted onto PCB without gap.
- (3) The soldering iron should not come in contact with the case of the trimmer potentiometer. If such contact does occur, the trimmer potentiometer may be damaged.
- 2. Mounting
- Use PCB hole to meet the pin of the trimmer potentiometer. If the trimmer potentiometer installs into insufficient PCB hole, the

the following environmental conditions:

- Corrosive gaseous atmosphere
 (Ex. Chlorine gas, Hydrogen sulfide gas, Ammonia gas, Sulfuric acid gas, Nitric oxide gas, etc.)
- (2) In liquid
 - (Ex. Oil, Medical liquid, Organic solvent, etc.)
- (3) Dusty / dirty atmosphere
- (4) Direct sunlight
- (5) Static voltage nor electric/magnetic fields
- (6) Direct sea breeze
- (7) Other variations of the above

trimmer potentimeter may be damaged by mechanical stress.

- (2) Do not apply excessive force (preferably 9.8N (Ref.; 1kgf) max.), when the trimmer potentiometer is mounted to the PCB.
- 3. Cleaning
- Isopropyl-alcohol and Ethyl-alcohol are applicable solvents for cleaning. If you use any other types of solvents, please consult with a Murata factory representative prior to using.
- (2) The total cleaning time by cold dipping, vapor and ultrasonic washing (conditions as below) method should be less than 3 minutes.
- (3) For ultra-sonic cleaning, the available condition is as follows.

>Power: 600W (67 liter) max. >Frequency: 28kHz

>Temperature: Ambient temperature Due to the ultra-sonic cleaning equipment's peculiar self-resonance point and that the cleaning compatibility usually depends on the jig construction and/or the cleaning condition such as the depth of immersion, please check the cleaning equipment to determine the suitable conditions.

If the trimmer potentiometer is cleaned by other conditions, the trimmer potentiometer may be damaged.



PV12/PV37/PV23/PV22/PV36 Series Notice

■ Notice (Handling)

- 1. Use suitable screwdrivers that fit comfortably in driver slot. We recommend the screwdrivers below.
 - * Recommended screwdriver for manual adjustment ENGINEER INC. : DA-40

(Murata P/N : KMDR180)

We can supply the screwdrivers above.

If you place order, please specify the Murata P/N.

- 2. Don't apply more than 9.8N (Ref.; 1kgf) of twist and stress after mounting onto PCB to prevent contact intermittence. If excessive force is
- Notice (Other)
- Please make sure that your product has been evaluated and confirmed against your specifications when our product is mounted to your product.
- 2. Murata cannot guarantee trimmer potentiometer integrity when used under conditions other than those specified in this document.

applied, the trimmer potentiometer may not function.

- 3. When adjusting with an adjustment tool, the applied force to the adjustment screw should not exceed 4.9N (Ref.; 500gf). If excessive force is applied, the trimmer potentiometer may not function due to damage.
- 4. When using a lock paint to fix slot position, please use adhesive resin without chlorine or sulfur (Three-bond "1401 series").



SMD Sealed Type/Lead Sealed Type Specifications and Test Methods

The following describes trimmer potentiometer testing conducted by Murata Manufacturing Co., Ltd. in accordance with MIL-R-22097 (Military specification for variable resistors, non-wirewound) and MIL-STD-202 (Test methods for electronic and electrical component parts).

No.	Item	Test Methods							
		against a stop. The po	sitioning o same devi	f the co ice. Use	entact arm and term the test voltage	minal sho specified	uld be th in Table	I and #3) with the contact ne same for subsequent to 1 for total resistance mea ents.	otal resistance
		Total Resistance, Nominal (ohm)	Maxim	um Tes ge (V)	st				
1	Total Resistance	10≦R≦100		.0					
		100 <r≦1k< td=""><td></td><td>.0</td><td></td><td></td><td></td><td></td><td></td></r≦1k<>		.0					
		<u>1k<r≦10k< u=""> 10k<r≦100k< td=""><td></td><td>0.0 0.0</td><td></td><td></td><td></td><td></td><td></td></r≦100k<></r≦10k<></u>		0.0 0.0					
		100k <r< td=""><td></td><td>0.0</td><td></td><td></td><td></td><td></td><td></td></r<>		0.0					
		Table 1: Total resis	stance test	voltage	e				
2	Residual Resistance	between the contact a wise limit of mechanica	Position the contact arm at the extreme counterclockwise limit of mechanical travel and measure the resis between the contact arm and the corresponding end terminal. Then, position the contact arm at the extrer wise limit of mechanical travel and measure the resistance between the contact arm and the correspondir minal. During this test, take suitable precautions to ensure that the rated current of the resistance element exceeded						extreme clock- onding end ter-
		adjustment rotor (scre- angle (number of turns contact resistance vari where the contact arm adjustment rotor (scre-	w) should I s) for a tota ation is ob moves fro w) should I	be rotat al of 6 c served om the t be such	ted in both direction ycles. Only the last at least twice in the remination, on or in that the adjustme	ons throug st 3 cycle he same l off, the re ent rotor (gh 90% o s should location, esistance (screw) o	t shown in Figure 1, or its of the actual effective-elect count in determining whe exclusive of the roll-on or e element. The rate of rota completes 1 cycle for 5 se in Table 2 unless otherw	etrical rotational ether or not a r roll-off points ation of the conds minimum
	Contract Decistories	Standard Total Resi R (ohm)	stance	Test C	Current			#1 , ^{Rx} , #3	Oscilloscope
3	Contact Resistance Variation			20	mA			#2	
	Valiation	100 <r<500< td=""><td></td><td></td><td>mΔ</td><td colspan="3">Constant Current Source Proofread AC</td><td>AC</td></r<500<>			mΔ	Constant Current Source Proofread AC			AC
		500≦R<1k			nA				Amplifier 0
		<u>1k≦R<2k</u> 2k≦R<50k			nA nA	Rx : Trimmer Potentiometer		mmer Potentiometer	
		2k≦R<50k 50k≦R<200k			μΑ			scope bandwidth :100Hz to 50kHz	
		200k≦R<1M)μA	Figure 1: CRV measuring circuit		cuit	
		1M≦R<2M		50	μA	-			
		2M≦R			μΑ				
		Table 2: Tes	t current fo	or CRV					
4	Temperature Coefficient of Resistance	utes. Temperature coe $TCR = \frac{R_2 - R_1}{R_1 (T_2 - T_1)}$ $T_1 : Reference T_2 : Test tem$	efficient of 1 < 10 ⁶ (ppm ce tempera perature ir ce at refer	resistar n/°C) nture in n degre ence te	nce should be app degrees celsius es celsius emperature ohm			nperatures (see Table 3) f ng formula.	for 30-45 min-
		Sequence	1*	2	3	4*	5	6	
		Temperature (°C)	+25	-15	Min. operating Temperature	+25	+65	Max. operating Temperature	
		Note*: Reference temperature Table 3: Test temperatures					<u>.</u>		
5	Voltage Setting Stability	The wiper should be set at approximately 40% of the actual effective-electrical rotational angle (number of adequate DC test potential should be applied between terminal #1 and terminal #3. The voltage between and terminal #3, and the voltage between terminal #1 and terminal #2, should be measured and applied following formula. Voltage setting stability= $\left(\frac{e'}{E} - \frac{e}{E}\right) \times 100$ (%) e : Before test (The voltage between terminal #1 and terminal #2) e': After test (The voltage between terminal #1 and terminal #2) E: The voltage between terminal #1 and terminal #3 Figure 2					veen terminal #1		

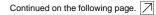
Continued on the following page.



SMD Sealed Type/Lead Sealed Type Specifications and Test Methods

Continued from the preceding page.

No.	Item	Test Methods			
		The trimmer potentiometer should be subjected to Table 4 temperature for 5 cycles. The trimmer potentiometer should be removed from the chamber, and maintained at a temperature of 25±5°C for 1~2 hours. Sequence 1 2 3 4			
6	Temperature Cycle	Temp. (°C) PVseries PV22 series PVF2 series -55±3 +25±2 +125±3 +150±3 +25±2 Time (min.) 30 5 max. 30 5 max.			
		Table 4: One cycle of temperature cycle.			
7	Humidity	1) PVC6, PV12, PV32, PV34 PVM44 → Ol series The trimmer potentiometer should be placed in a chamber at a temperature of 40±2°C and a humidity of 90–95% without loading for 250±86 hours (500±12 hours for PVM44 → D01 series). The trimmer potentiometer should be removed from the chamber, and maintained at a temperature of 25±5°C for 5±1/6 hours. 2) PVG2 series The trimmer potentiometer should be placed in a chamber at 60±2°C and 90–95% without loading for 100±12 hours. The trimmer potentiometer should be removed from the chamber, and maintained at a temperature of 25±5°C for 5±1/6 hours. 2) PVG3, PVG5, PV01, PV22, PV23, PV36, PV37 series The trimmer potentiometer should be subjected Figure-3 the programmed humidity environment for 10 cycle. The trimmer potentiometer should be removed from the chamber, and maintained at a temperature of 25±5°C for 1.5±1/2 hours. WILSTD-202 METHOD 105 The <u>trimmer potentiometer should be removed from the chamber, and maintained at a temperature of 25±5°C for 1.5±1/2 hours.</u> WILSTD-202 METHOD 105 The <u>trimmer potentiometer should be removed from the chamber, and maintained at a temperature of 25±5°C for 1.5±1/2 hours.</u> WILSTD-202 METHOD 106 The <u>trimmer potentiometer should be removed from the chamber, and maintained at a temperature of 25±5°C for 1.5±1/2 hours.</u> WILSTD-202 METHOD 106 The <u>trimmer potentiometer should be removed from the chamber, and maintained at a temperature of 25±5°C for 1.5±1/2 hours.</u> WILSTD-202 METHOD 106 The <u>trimmer potentiometer should be removed from the chamber, and maintained at a temperature of 25±5°C for 1.5±1/2 hours.</u> WILSTD-202 METHOD 106 The <u>trimmer potentiometer should be removed from the chamber, and maintained at a temperature of 25±5°C for 1.5±1/2 hours.</u> WILSTD-202 METHOD 106 The <u>trimmer potentiometer should be removed from the chamber should be remo</u>			
8	Vibration	 PV□ series The trimmer potentiometer should be vibrated throughout the frequency range at the 20G level. A complete frequency range, 10Hz to 2000Hz and back, should be made within 15 minutes for a total of 4 sweeps in each of the three axis direction for a total of 12 sweeps. PVF2 series The trimmer potentiometer should be subjected to vibration at 0.3 inch amplitude. The frequency should be varied uniformly between the approximate limits of 10Hz and 55Hz. This motion should be applied for period of 2 hours in 			
9	Shock	 each of 3 mutually perpendicular directions (total of 6 hours). 1) PV series The trimmer potentiometer should be shocked at the 100G (50G for PV22 and PV23 series) level and should be subjected to 4 shocks in each of the three axis directions for a total of 12 shocks. 2) PVM4A D01 series The trimmer potentiometer should be shocked at the 100G level and should be subjected to 3 shocks in each of the six axis directions for a total of 18 shocks. 			
10	Temperature Road Life	Full rated continuous working voltage not exceeding the maximum rated voltage should be applied intermittently between terminal #1 and terminal #3 of the trimmer potentiometer, 1.5 hours on and 0.5 hours off, for a total of 1000±12 hours, at a temperature of 70±2°C (85±2°C for PV01 and PV37 series, 50±2°C for PVF2 series). The trimmer potentiometer should be removed from the chamber, and maintained at a temperature of 25±5°C for 1 to 2 hours.			
11	High Temperature Exposure (Except for PVF2)	The trimmer potentiometer should be placed in a chamber at a temperature of $125\pm3^{\circ}C$ ($150\pm3^{\circ}C$ for PV22 series) 250 ± 8 hours without loading. The trimmer potentiometer should be removed from the chamber, and maintained at a temperature of $25\pm5^{\circ}C$ for 1 to 2 hours.			
12	Low Temperature Exposure (Except for PVF2 and PVM4A	The trimmer potentiometer should be placed in a chamber at a temperature of -55±3°C for 1 hours without loading. Full rated continuous working voltage not exceeding the maximum rated voltage should be applied for 45 minutes. The trimmer potentiometer should be removed from the chamber, and maintained at a temperature of 25±5°C for approximately 24 hours.			





SMD Sealed Type/Lead Sealed Type Specifications and Test Methods

Continued from the preceding page.

No.	Item	Test Methods
13	Low Temperature Operation (Only for PVF2 and PVM4AD01)	The trimmer potentiometer should be placed in a chamber at a temperature of -25±3°C (-55±3°C for PVM4A D01 series) 48±4 hours without loading. The trimmer potentiometer should be removed from the chamber, and main- tained at a temperature of 25±5°C for 1-2 hours
14	Rotational Life	 1)PV series Full rated continuous working voltage not exceeding the maximum rated voltage should be applied with the circuit shown in the figure. The adjustment rotor (screw) should be continuously cycled through not less than 90% of effective-electrical rotational angle (number of turns), at the rate of 1 cycle for 5 seconds minimum to 2.5 minutes maximum for total of 200 cycles. End Terminal Resistor 1 End Terminal End Terminal Resistor 2 End Terminal DC supply Figure 4 2) PVG3, PVG5 series The adjustment rotor (screw) should be continuously cycled though not less than 90% of effective-electrical rotation-al angle (number of turns), at the rate of 1 cycle for 5 seconds minimum to 2.5 minutes maximum for a total of 50 (100 for PVG5) cycles, without loading. 3) PVF2, PVM4A DD1 series The wiper should be rotated over 90% of the effective rotational angle without loading at a speed of 10 cycles per minute, for 100 cycles continuously.





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