

Overview

KEMET's 900 series encapsulated radial through-hole ceramic disc capacitors are specifically designed for interferencesuppression AC line filtering applications. Having internationally recognized safety certifications, these capacitors are well-suited for applications that require keeping potentially disruptive or damaging line transients and EMI out of susceptible equipment. They are also an ideal solution when needing to suppress line disturbances at the source.

Safety Certified Capacitors are classified as either X and/or Y capacitors. Class X capacitors are primarily used in line-to line (across-the-line) applications. In this application there is no danger of electric shock to humans should the capacitor fail, but could result in a risk of fire. The class Y capacitor is primarily used in line-to-ground (line by-pass) applications. In this application, failure of the capacitor could lead to danger of electric shock. With a working voltage of 400 VAC in line-to-line (Class X)and 250 VAC in line-to-ground (Class Y) applications, these safety capacitors meet the impulse test criteria outlined in IEC Standard 60384. Meeting subclass X1 and Y1 requirements, these devices are certified to withstand impulses up to 4 KV (X1) and 8 KV (Y1) respectively. These encapsulated devices also meet the flame test requirements outlined in UL Standard 94V-0.



C9	1	1	U	620	J	U	S	D	Α	Α	7317
Ceramic Series	Body Diameter	Lead Spacing ¹	Spec.	Capacitance Code (pF)	Capacitance Tolerance	Rated Voltage	Dielectric/ Temp. Char.	Design	Lead Config. ²	Failure Rate	Packaging (C-Spec) ^{1,2}
C9 = Ceramic 900 Series	0 = 7.0 mm 1 = 8.0 mm 2 = 9.0 mm 3 = 10.0 mm 4 = 11.0 mm 5 = 12.0 mm 7 = 14.0 mm	1 = 10.0 mm	U = Safety	2 significant digits + Number of zeroes Use 9 for 1.0 - 9.9pF e.g., 2.2pF = 229	C = $\pm 0.25 \text{pF}$ D = $\pm 0.5 \text{pF}$ J = $\pm 5\%$ K = $\pm 10\%$ M = $\pm 10\%$	U = X1 400 VAC / Y1 250 VAC	N = CH (NP0) S = SL Y = Y5P W = Y5U V = Y5V	D = Disc	A = Straight B = Vertical Kink C = Outside Kink	A = N/A	7317 = Ammo Pack WL30 = Bulk/3.0 mm Lead length WL35 = Bulk/3.5 mm Lead length WL40 = Bulk/4.0 mm Lead length WL45 = Bulk/4.5 mm Lead length WL50 = Bulk/5.0 mm Lead length WL20 = Bulk/20 mm Lead length

¹ "Vertical Kink" and "Outside Kink" lead configurations cannot be combined with the bulk/20 mm lead length option (WL20). 20 mm lead length is only available on capacitors ordered with straight leads (lead configuration ordering code "A"). For nonstandard lead length inquiries, please contact KEMET.

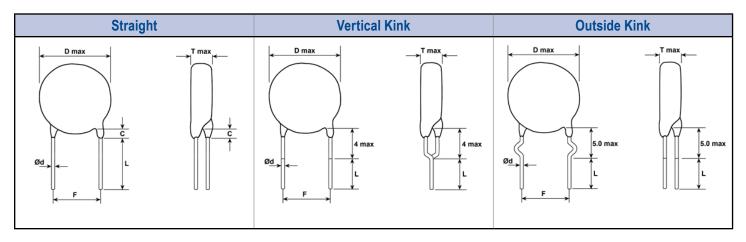
² Bulk packaging lead length availability is dependent upon "Lead Configuration." See "Dimensions" section of this document to verify availability of a specific lead length option. For nonstandard lead length inquiries, please contact KEMET.

One world. One KEMET

Ordering Information



Lead Configurations



Dimensions – Millimeters

	Lead	F	Lead		L	Packaging	D	Т	е	Ød
Lead Config.	d Config. G Ordering Lead Space		Spacing Tolerance	Packaging Type	Lead Length	C-Spec Ordering Code ²	Body Diameter Body Thickness		Lead Meniscus	Lead Dia.
				Ammo Pack	20.0 +1.5/-1.0	7317			3.0 maximum	0.5 ±0.1
					3.0 ±1.0	WL30				
Straight	А	10.0	±1.0	Dulle	4.5 ±1.0	WL45	-			
				Bulk	5.0 ±1.0	WL50				
					20.0 minimum	WL20				
		10.0	±1.0	Ammo Pack	18.0 +2.0/-0	7317		1 - "Product		
Vertical Kink (Preformed)	В			Bulk	3.5 ±1.0	WL35		Codes and tings"		
					4.0 ±1.0	WL40				
				Ammo Pack	18.0 +2.0/-0	7317				
Outside Kink	С	10.0	±1.0		3.5 ±1.0	WL35				
(Preformed)	U U	10.0		Bulk	4.0 ±1.0	WL40				
					5.0 ±1.0	WL50				

¹ Lead Configuration is identified in the 13th character of the ordering code. See "Lead Configuration" and "Ordering Information" sections of this document for further details.

² The "Packaging C-Spec" is a 4-digit numeric or alphanumeric code which identifies both the packaging type and lead length requirement. When ordering, this code must be included in the 15th through 18th character positions of the ordering code. See "Ordering Information" section of this document for further details.



Benefits

- Safety Standard Recognized (IEC 60384-14)
- Reliable operation up to 125°C
- Class X1/Y1
- 10 mm lead spacing
- · Lead (Pb)-free and RoHS Compliant
- Halogen Free
- · Capacitance offerings ranging from 2.0 pF up to 4,700 pF
- Available capacitance tolerances of ± 0.25 pF, ± 0.5 pF, $\pm 5\%$, $\pm 10\%$, and $\pm 20\%$
- · High reliability
- · Preformed (crimped) or straight lead configurations
- · Non-polar device, minimizing installation concerns
- · 100% pure matte tin-plated lead finish allowing for excellent solderability
- · Encapsulation meets flammability standard UL 94V-0

Applications

Typical applications include:

- Line-to-line (Class X) filtering
- Line-to-ground (Class Y) filtering
- Antenna coupling
- · Primary and secondary coupling (switching power supplies)
- · Line disturbances suppression (motors and motor controls, relays, switching power supplies, and inverters)

Approval Standard and Certification No.

Safety Standard	Standard No.	Subclass	Working Voltage	Certificate No.	
VDE	IEC 60384–14	X1	400 VAC	40036417	
(ENEC)	IEC 00304-14	Y1	250 VAC	40030417	

These devices are VDE/ENEC recognized for antenna coupling and AC line-to-line (Class X) and line-to-ground (Class Y) applications per IEC60384–14.

Environmental Compliance

These devices are Halogen Free and RoHS Compliant. They meet all requirements set forth by both EU and China RoHS directives.







General Specifications/Performance Characteristics

Dielectric/Temperature Characteristic:	CH(NP0)	SL	Y5P	Y5U	Y5V
Operating Temperature Range:	-25°C to +125°C				
Capacitance Change with Reference to +25°C and 0 VDC Applied (TCC):	±60 ppm/°C	-1,000 ~ +350 ppm/°C	±10%	+20%/-55%	~ +30%/-80%
Dielectric Withstanding Voltage	4,000 VAC (60 ±5 seconds at 25°C)				
Quality Factor (Q)	30 pF% and above: ≥ 1,000 Below 30 pF: ≥ 400 +(20xC)* See "Dissipation Factor"			ctor"	
Dissipation Factor (tanδ) at +25°C1	See "Quality Factor"		2.50%	2.50%	5.0%
Insulation Resistance (IR) Limit at +25°C	10,000 MΩ Minimum (500 VDC applied for 60 ±5 seconds @ 25°C)				

* C = Nominal capacitance

¹ Capacitance and Dissipation Factor (DF) measured under the following conditions:

CH(NP0) and SL: 1 MHz \pm 100 kHz and 1.0 \pm 0.2 Vrms

X5P, Y5U and Y5V: 1 kHz \pm 50 Hz and 1.0 \pm 0.2 Vrms

Note: When measuring capacitance, it is important to ensure the set voltage level is held constant. The HP4284 & Agilent E4980 have a feature known as Automatic Level Control (ALC). The ALC feature should be switched to "ON."

Table 1 – Product Ordering Codes and Ratings

Distantis		Capacitance	Capacitance Tolerance	Din	nensions (mn	ו)	Lead Spacing	
Dielectric/ Temp. Char.	KEMET Part Number			Body Diameter (Maximum)	Body Thickness (Maximum)	Lead Diameter	Bulk Packaging	Ammo Packaging
	C901U209CUND(1)A(2)	2.0 pF						
	C901U309CUND(1)A(2)	3.0 pF	±0.25 pF					
	C901U409CUND(1)A(2)	4.0 pF	±0.25 pi	7.0			10 mm	
	C901U509CUND(1)A(2)	5.0 pF						
	C901U609DUND(1)A(2)	6.0 pF						
	C901U709DUND(1)A(2)	7.0 pF						
	C901U809DUND(1)A(2)	8.0 pF	±0.5 pF		5.0	0.5 ±0.1		
СН	C901U909DUND(1)A(2)	9.0 pF						
(NP0)	C901U100DUND(1)A(2)	10 pF						
	C901U120JUND(1)A(2)	12 pF						
	C911U150JUND(1)A(2)	15 pF						
	C911U180JUND(1)A(2)	18 pF						
	C911U200JUND(1)A(2)	20 pF	±5%	8.0				
	C911U220JUND(1)A(2)	22 pF		0.0				
	C911U240JUND(1)A(2)	24 pF						
	C911U270JUND(1)A(2)	27 pF						
		i i	i i i i i i i i i i i i i i i i i i i			ï	1	
	KEMET Part Number	Capacitance	Capacitance Tolerance	Body Diameter (Maximum)	Body Thickness (Maximum)	Lead Diameter	Lead S	pacing

(1) To properly complete ordering code, insert the one-digit character code to reflect the required lead configuration: (See "Lead Configuration" section of this document, page 2, for further details.)

A = Straight

B = Vertical Kink

C = Outside Kink

(2) To properly complete ordering code, enter the four-digit numeric or alphanumeric "Packaging C-Spec Ordering Code." See "Dimensions" section of this document, page 2, for available options.



Table 1 – Product Ordering Codes and Ratings cont'd

Dielectric/				Din	nensions (mm	ו)	Lead S	pacing
Temp. Char.	KEMET Part Number	Capacitance	Capacitance Tolerance	Body Diameter (Maximum)	Body Thickness (Maximum)	Lead Diameter	Bulk Packaging	Ammo Packaging
	C901U150JUSD(1)A(2)	15 pF 18 pF						
	C901U180JUSD(1)A(2) C901U200JUSD(1)A(2)	20 pF						
	C901U220JUSD(1)A(2)	20 pl 22 pF						
	C901U240JUSD(1)A(2)	24 pF						
	C901U270JUSD(1)A(2)	27 pF		7.0				
	C901U300JUSD(1)A(2)	30 pF						
	C901U330JUSD(1)A(2)	33 pF						
	C901U360JUSD(1)A(2)	36 pF						
SL	C901U390JUSD(1)A(2)	39 pF	±5%		5.0	0.5 ±0.1	10	mm
	C911U470JUSD(1)A(2)	47 pF						
	C911U500JUSD(1)A(2)	50 pF						
	C911U510JUSD(1)A(2)	51 pF		8.0				
	C911U560JUSD(1)A(2)	56 pF						
	C911U620JUSD(1)A(2)	62 pF						
	C921U680JUSD(1)A(2)	68 pF						
	C921U750JUSD(1)A(2)	75 pF		9.0				
	C921U820JUSD(1)A(2)	82 pF						
	C931U101JUSD(1)A(2)	100 pF		10.0				
	0004114041/11/(D/4) A (0)	400 - 5				· · · · · ·		
	C901U101KUYD(1)A(2)	100 pF					10 mm	
	C901U151KUYD(1)A(2)	150 pF		7.0				
	C901U221KUYD(1)A(2) C901U331KUYD(1)A(2)	220 pF 330 pF				0.5 ±0.1		
Y5P	C9010331K01D(1)A(2) C911U471KUYD(1)A(2)	470 pF	±10%	8.0	5.0			
	C921U561KUYD(1)A(2)	560 pF						
	C921U681KUYD(1)A(2)	680 pF		9.0				
	C941U102KUYD(1)A(2)	1,000 pF		11.0				
	0341010210110(1)/(2)	1,000 pi		11.0				
	C911U102MUWD(1)A(2)	1,000 pF		8.0				
	C921U152MUWD(1)A(2)	1,500 pF		9.0				
Y5U	C931U222MUWD(1)A(2)	2,200 pF	+20%	10.0	5.0	0.5 ±0.1	10	mm
130	C951U332MUWD(1)A(2)	3,300 pF	±20%	12.0	5.0	0.5 ±0.1	10	
	C961U392MUWD(1)A(2)	3,900 pF		13.0				
	C971U472MUWD(1)A(2)	4,700 pF		14.0		L		
	C901U102MUVD(1)A(2)	1,000 pF		7.0		1		
	C9010102M0VD(1)A(2) C911U152MUVD(1)A(2)	1,000 pF 1,500 pF		7.0				
Y5V	C9110152M0VD(1)A(2) C921U222MUVD(1)A(2)	2,200 pF	±20%	9.0	5.5	0.5 ±0.1	10	mm
130	C9210222M0VD(1)A(2)	2,200 pF 3,300 pF	±20/0	11.0	0.0	0.5 ±0.1	10	
	C951U472MUVD(1)A(2)	4,700 pF		12.0				
	KEMET Part Number	Capacitance	Capacitance Tolerance	Body Diameter (Maximum)	Body Thickness (Maximum)	Lead Diameter	Lead S	pacing

(1) To properly complete ordering code, insert the one-digit character code to reflect the required lead configuration: (See "Lead Configuration" section of this document, page 2, for further details.)

A = Straight

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(2) To properly complete ordering code, enter the four-digit numeric or alphanumeric "Packaging C-Spec Ordering Code." See "Dimensions" section of this document, page 2, for available options.



Table 2 – Performance & Reliability: Test Methods and Conditions

lte	em	Specif	ication		Test Metho	od			
Operating Tem	perature Range			-25°C to +125°C)				
	Between lead wires	No fa	ilures	The capacitor shall between the lead w	not be damaged whe ires for 60 seconds.	n 4,000 VAC(rms) is applied			
Dielectric Strength	Body Insulation	No failures		The terminals (leads) of the capacitor shall be connected together. A metal foil is tightly wrapped around the body of the capacitor at a distance of about 3 to 4 mm from each terminal. The capacitor is then inserted into a container filled with metal balls approximately 1 mm in diameter. 4,000 VAC(rms) is applied for 60 seconds between the capacitor lead wires and metal balls.					
Insulation Re	sistance (IR)	10,000 MG	Ω minimum	The insulation resis after 60 ±5 seconds		red with 500 ±50 VDC applied			
Сарас	itance	Within specif	fied tolerance		· · · · · · · · · · · · · · · · · ·				
		Temperature Characteristics	Specification						
		Y5P, Y5U	DF ≤ 2.5%	Y5P, Y5U and Y5V: Capacitance is measured at 1 kHz ±20% and 5					
Dissingtion Fr		Y5V	DF ≤ 5.0%	Vrms or less. (20 $\pm 2^{\circ}$ C) NP0 and SL: Capacitance is measured at 1 MHz $\pm 20\%$ and 1.0 ± 0.2					
Dissipation Fa	Dissipation Factor (DF) or Q		≥ 30 pF: Q ≥ 1,000 < 30 pF: Q ≥ 400 +(20 x C) C = Nominal capacitance	Vrms (25°C)					
				A capacitance mea	surement is made at	each step specified:			
		Temperature Characteristics	Capacitance Change	Step	Temperature				
				2	+20 ±2°C				
		Y5P	Within ±10%	3	-25 ±2°C +20 ±2°C				
Temperature (Characteristics	Y5U	Within +22%/-56%	4	+20 ±2 C +85 ±2°C				
		Y5V	Within ~+30%/-80%	5	+03 ±2 °C +20 ±2°C				
		CH	0 ±60 ppm/°C -1,000 ~+350 ppm°C (+20°C ~+85°C)	Pre-treatment: Capacitor is stored	at 85 ±2°C for 1 hour	and then placed at room			
	Tensile	Lead wire or capacito	r body shall not break.	 Condition' for 24 ±2 hours before measurement. With the termination in its normal position, the specimen is held by its body in such a manner that the axis of the termination is vertical; a tensile force of 10 N is applied to the termination in the direction of its axis and acting in a direction away from the body of the specimen. 					
Terminal Strength	Bending	Lead wire or capacito	r body shall not break.	With the termination in its normal position, the specimen is held by its body in such a manner that the axis of the termination is vertical; a mass force of 5 N is then suspended from the end of the termination. The body of the specimen is then inclined within a period of 2 to 3 seconds, through an angle of approximately 90° in the vertical plane and then resumed to its initial position over the same period of time; this operation constitutes one bend. One bend immediately followed by a second bend in the opposite direction.					
Solder	Solderability		e a uniform coating of ction and over 3/4 of its ference.	The lead wire of the capacitor is dipped into molten solder for 2 ± 0.5 seconds. The depth of immersion is up to 1.5 mm (+5/-0 mm) from the root of lead wires. Solder Temperature: Lead free solder (Sn-3Ag – 0.5Cu) 245°C ±5°C.					



Table 2 – Performance & Reliability: Test Methods and Conditions cont'd

lte	m	Specif	ication	Test M	lethod				
_	Appearance	No visu	al defect	As shown in the figure below, the le solder up to 1.5 mm (+5/-0 mm) fror	ad wires are immersed in molten n the end of the epoxy meniscus				
_	IR	1,000) ΜΩ	(root of lead wire). Duration/Solder Temperature: 3.5 ± seconds/260°C ±5°C	0.5 seconds/350°C ±10°C or 10 ±1				
_	Dielectric Strength	Peri	tem 1	Thermal Capacitor					
Soldering Effect (Non-Preheat)	Capacitance	SL, CH (NP0): Withir	5V: Within ±10% n ±2.5% or ±0.25 pF, r is larger.	Screen I.5 to 2.0mm Molten Solder Pre-treatment: Capacitor is stored at 85°C ±2°C for 1 hour and then placed at room condition ¹ for 24 ±2 hours before initial measurements. Post-treatment: Capacitor is stored for 1 to 2 hours at room condition ¹ .					
	Appearance	No visua	al defect	Capacitor is stored at 120°C +0/-5°	C for 60 +0/-5 seconds. Then, as				
	IR	1,000) ΜΩ	up to 1.5 mm (+5/-0mm) from the er	wires are immersed in molten solder and of the epoxy meniscus (root of				
-	Dielectric Strength	Peri	tem 1	lead wire). Duration/Solder Temperature: 7.5 +0/-1 seconds/260°C ±5°C					
Soldering Effect (Preheat)	Capacitance	SL, CH (NP0): Within	5V: Within ±10% n ±2.5% or ±0.25 pF, r is larger.	Thermal Capacitor Screen L.5 Molten Solder Pre-treatment: Capacitor is stored at 85°C ±2°C for 1 hour and then placed at room condition ¹ for 24 ±2 hours before initial measurements. Post-treatment: Capacitor is stored for 1 to 2 hours at room condition ¹ .					
	Appearance	No visu	al defect	Steady State Humidity:	Load Humidity:				
-		Temperature Characteristics	Capacitance Change						
		Y5P	Within ±10%						
	Capacitance	Y5U	Within ±20%						
Biased Humidity		Y5V SL CH (NP0)	Within ±30% Within ±2.5% or ±0.25 pF, whichever is larger.	90 to 95% humidity at 40°C ±2°C for 500 ±12 hours. Post Treatment:	90 to 95% humidity at 40°C ±2°C for 500 ±12 hours with full rated voltage applied.				
	DF		5.0% maximum maximum	Capacitor is stored for 1 to 2 hours at room condition ¹ .	Post Treatment: Capacitor is stored for 1 to 2 hours at room condition ¹ .				
	Q	SL&CH(NP0): Le 100+1	ss than 30 pF: Q ≥ 0×C/3) pF: Q ≥ 200		nours at room condition'.				
_	IR	Y5P, Y5V and Y5U:	3,000 M Ω minimum 1,000 M Ω minimum						
	Dielectric Strength	No fa	ilures						



Table 2 – Performance & Reliability: Test Methods and Conditions cont'd

Ite	m	Specification	Test Method				
High Temperature Life	Appearance Capacitance Change IR Dielectric Strength	No visual defect Y5P, Y5V and Y5U: Within ±20% SL and CH (NP0): Within ±3 or ±0.3 pF, whichever is larger. 3,000 MΩ minimum SL and CH (NPO): 1,000 MΩ minimum No failures	Impulse Voltage: Each individual capacitor is subjected to three 8 kv impulses prior to life testing.				
Flame	Test	The capacitor flame extinguishes as follows:CycleTime1 ~ 430 seconds maximum560 seconds maximum	The capacitor is exposed to a flame for 15 seconds and then removed for 15 seconds. This test is repeated for 5 cycles.				
Active Flammability		The cheesecloth should not ignite.	The capacitors are individually wrapped in at least one, but not more than two, complete layers of cheesecloth. They are then subjected to 20 discharges. The interval between successive discharges is 5 seconds. The VAC is maintained for 2 minutes after the last discharge. $ \begin{array}{c ccccccccccccccccccccccccccccccccccc$				



Table 2 – Performance & Reliability: Test Methods and Conditions cont'd

lte	m	Specifi	cation			Test Method		
Passive Flammability		The burning time sh seco The tissue paper	The capacitor under test is held into a flame and in a position which best promotes burning. Each specimen is exposed to the flame one time.					
	Appearance	No visua						
		Temperature Characteristics SL, CH (NP0)	Capacitance Change Within ±5%	The capacitor is subjected to 5 temperature cycles.				
	Capacitance	Y5P	Within ±10%			(Temperature Cycl	Time	
		Y5U, Y5V	Within ±20%		Step	Temperature (°C)	(minutes)	
T		SL, CH (NP0)	≥30 pF: Q ≥ 350		1	-25 +0/-3	30	
Temperature Cycle			≥30 pF. Q ≥ 350 <30 pF: Q ≥ 275		2	Room temperature	3	
			+5/2C		3	125 +3/-0	30	
	DF/Q		C = Nominal capacitance		4	Room temperature	3	
		Y5P	DF ≤ 5%					
		Y5U, Y5V	DF ≤ 7.5%	Pre-trea	tment: Cap	acitor shall be stored at 85 $ition^1$ for 24 ±2 hours.	5 ± 2 for 1 hour the	en
	IR	3,000 MΩ SL and CH (NPO): 1	Post-treatment: Capacitor is stored for 1 to 2 hours at room condition ¹ .				ndition ¹ .	
	Dielectric Strength	No fa	lures					



Soldering and Mounting Information

Soldering:

When soldering this product to a PCB/PWB, do not exceed the solder heat resistance specification of the capacitor. Subjecting this product to excessive heating could reflow the solder joint between the lead and ceramic element and/or may result in thermal shocks that can crack the ceramic element.

When soldering these capacitors with a soldering iron, it should be performed under the following conditions:

- Temperature of iron-tip: 400°C maximum
- Soldering iron wattage: 50 W maximum
- · Soldering time: 3.5 seconds maximum

Cleaning (ultrasonic cleaning):

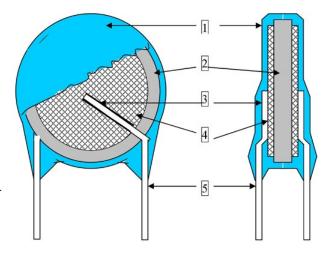
To perform ultrasonic cleaning, observe the following conditions:

- · Rinse bath capacity: Output of 20 watts per liter or less
- · Rinsing time: 5 minute maximum
- Do not vibrate the PCB/PWB directly
- · Excessive ultrasonic cleaning may lead to fatigue destruction of the lead wires

Construction

Reference	ltem	Material				
1	Encapsulation ¹	Epoxy resin, Pigment (Blue/UL 94 V–0)				
2	Dielectric Material	BaTiO ₃				
3	Solder	Sn 96.5, Ag 3, Cu 0.5				
4	Electrodes	Ag (Glass frit)				
5	Lead Wires	Tinned copper clad steel wire (Sn Plating 100% 3-7 μm)				

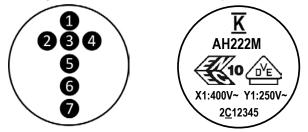
¹ The minimum thickness of the insulation coating (encapsulation) is 0.4 mm Note: Image is exaggerated in order to clearly identify all components of construction.





Capacitor Marking

These capacitors shall be stamped or laser marked with KEMET's trademark, type designation, capacitor class, rated voltage, rated capacitance, and capacitance tolerance codes. In addition, all devices are marked with the recognized approval mark and a date/lot code for traceability. Marking will be supplied either on one side or both sides of the encapsulated capacitor body. All marking shall be legible to allow for clear identification of the component. Marking appears in legible contrast. Illustrated below is an example of the marking format and content. (Two sided marking is limited to capacitors with body diameters ≤ 8.0 mm.)



Location #	Description			Detail				
0	KEMET Trademark	<u>K</u>						
2 ¹	Type Designation (2 characters)	АН						
3 ¹	Rated Capacitance (3 numeric characters)	First two digits are the significant figures of capacitance. Third digit indicates the additional number of zeros. For example, 2,200 pF is identified as 222. (For values below 10 pF an "R" is used in place of the decimal point, e.g., 2R0 = 2.0 pF.)						
4	Capacitance Tolerance Code (1 character)	C = 0.25 pF, D = 0.5 pF, J = ±5%, K = ±10%, M = ±20%						
6	VDE & ENEC approval mark IEC 60384–14 3rd (2005)							
6	Capacitor Class and Rated Voltage	X1: 400 V~ Y1: 250 V~						
			Date/Lot Co	ode, e.g., 3 <u>C</u> 12345				
		3	<u>C</u>	1	2345			
0	Date/Lot Code	Last digit of year, e.g., 3 = 2013	Manufacturing Location Code	Manufacturing Month: 1-9 = Jan - Sept A = October N = November D = December	Last 4 digits of lot no.			

Packaging Quantities

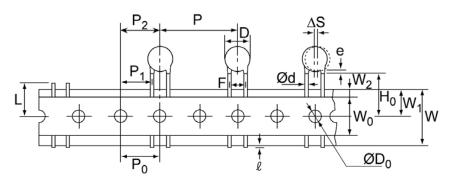
Packaging Type		Carrier Tape Quantity
	Loose (Bulk Bag)	(25.4 mm Pitch ¹)
Ammo Pack	N/A	500 pieces/box
Bulk	500 pieces/bag	N/A

¹ For details regarding component pitch on carrier tape, see "Ammo Pack Taping Format" and "Ammo Pack Taping Specifications" sections of this document.

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Figure 1 - Ammo Pack Taping Format (10 mm Lead Spacing)



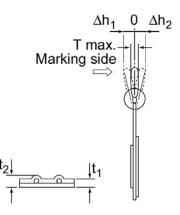


Table 3 – Ammo Pack Taping Specifications

Lead Spacing		10 mm	
Lead Style		Straight	Preformed ¹
Item	Symbol	Dimensions (mm)	
Lead Spacing	F	10.0 ±1.0	
Component Pitch	Р	25.4 ±2	
Sprocket Hole Pitch	P ₀	12.7 ±0.3	
Sprocket Hole Center to Component Center	P ₂	12.7 ±1.5	
Sprocket Hole Center to Lead Center	P ₁	7.7 ±1.5	
Body Diameter	D	See "Product Ordering Codes and Ratings" section of this document.	
Component Alignment (side/side)	ΔS	0 ±2.0	
Carrier Tape Width	W	18.0 +1.0/-0.5	
Sprocket Hole Position	W ₁	9.0 ±0.5	
Height to Seating Plane ² (preformed leads ¹)	H _o	N/A	18.0 +2.0/-0
Height to Seating Plane ² (straight leads)	Н	20.0 +1.5/-1.0	N/A
Lead Protrusion	ł	2.0 maximum	
Diameter of Sprocket Hole	D ₀	4.0 ±0.2	
Lead Diameter	φd	0.5 ±0.1	
Carrier Tape Thickness	t,	0.6 ±0.3	
Total Thickness (Carrier Tape, Hold-Down Tape and Lead)	t ₂	1.5 maximum	
Component Alignment (front/back)	Δh_1	2.0 maximum	
Component Alignment (nont/back)	Δh_2	2.0 maximum	
Cut Out Length	L	11.0 maximum	
Hold-Down Tape Width	W ₀	11.0 minimum	
Hold-Down Tape Position	W ₂	1.5 ±1.5	
Coating Extension on Leads (meniscus)	е	3.0 maximum for straight lead; not to exceed the bend for preformed ¹ lead configurations.	
Body Thickness	Т	See "Product Ordering Codes and Ratings" section of this document.	

¹Preformed (crimped) lead configurations include vertical kink and outside kink. See "Lead Configurations" and "Ordering Information" sections of this document for further details.

²Also referred to as "lead length" in this document.



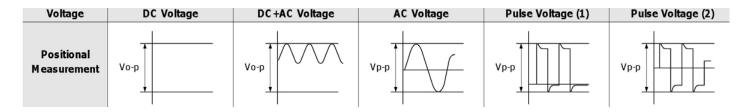
Application Notes:

Storage and Operating Conditions:

The insulating coating of these devices does not form an air and moisture-tight seal. Avoid exposure to moisture and do not use or store these devices in a corrosive atmosphere, especially where chloride gas, sulfide gas, acid, alkali, salt, or the like are present. Before cleaning, bonding or molding these devices, it is important to verify that your process does not affect product quality and performance. KEMET recommends testing and evaluating the performance of a cleaned, bonded or molded product prior to implementing and/or qualifying any of these processes. Store the capacitors where the temperature and relative humidity do not exceed 40 degrees Centigrade and 70% respectively. For optimum solderability, capacitor stock should be used promptly, preferably within 6 months of receipt.

Working Voltage:

Application voltage (Vp-p or Vo-p) must not exceed the voltage rating of the capacitor. Irregular voltages can be generated for a transient period of time when voltage is initially applied and/or removed from a circuit. It is important to choose a capacitor with a voltage rating greater than or equal to these irregular voltages.



Operating Temperature and Self-Generating Heat:

The surface temperature of a capacitor should be kept below the upper limit of its rated operating temperature range. Be sure to take into account the heat generated by the capacitor itself. When the capacitor is used in a high-frequency current, pulse current or similar current, it may self-generate heat due to dielectric loss. Temperature rise due to self-generated heating should not exceed 20°C (while operated at an atmosphere temperature of 25°C).

Handling - Vibration and Impact:

Do not expose these devices or their leads to excessive shock or vibration during use.

FAILURE TO FOLLOW THE ABOVE CAUTIONS MAY RESULT, WORST CASE, IN A SHORT CIRCUIT AND CAUSE FUMING OR PARTIAL DISPERSION WHEN THE PRODUCT IS USED.



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Search Our FAQs: KnowledgeEdge	http://www.kemet.com/keask	
Electrolytic LifeCalculator	http://www.kemet.com:8080/elc	

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