3.3V / 2.5V / 1.8V / 1.5V 1:5 LVCMOS Fanout Buffer

Description

The NB3F8L3005C is a 2:1:5 Clock / Data fanout buffer operating on a 3.3 V / 2.5 V Core V_{DD} and two flexible 3.3 V / 2.5 V / 1.8 V / 1.5 V VDDO_x supplies which must be equal or less than V_{DD} .

A Mux selects between a Crystal input, or a differential/SE Clock / Data inputs. Differential Inputs accept LVPECL, LVDS, HCSL, or SSTL and Single–Ended levels. The MUX control line, SEL selects CLK/CLK, or Crystal input pins per Table 3. The Crystal input is disabled when a Clock input is selected. Output enable pin, OE, synchronously forces a High Impedance state (Hi–Z) when Low per Table 4.

Outputs consist of five single-ended LVCMOS outputs.

Features

- Five LVCMOS / LVTTL Outputs up to 200 MHz
- Differential Inputs Accept LVPECL, LVDS, HCSL, SSTL, or LVCMOS/LVTTL
- Crystal Interface
- Crystal Input Frequency Range: 10 MHz to 50 MHz
- Output Skew: 10 ps Typical
- Additive RMS Phase Jitter @ 156.25 MHz, (12 kHz 20 MHz): 0.03 ps (Typical)
- Synchronous Output Enable
- Output Defined Level When Input is Floating
- Power Supply Modes:
 - Single $3.3 \text{ V} \pm 5\%$
 - Single 2.5 V ± 5%
 - Mixed 3.3 V ± 5% Core/2.5 V ± 5% Output Operating Supply
 - Mixed 3.3 V \pm 5% Core/1.8 V \pm 0.2 V Output Operating Supply
 - ◆ Mixed 3.3 V ± 5% Core/1.5 V ± 0.15 V Output Operating Supply
 - Mixed 2.5 V \pm 5% Core/ 1.8 V \pm 0.2 V Output Operating Supply
 - Mixed 2.5 V \pm 5% Core /1.5 V \pm 0.15 V Output Operating Supply
- Two Separate Output Bank Power Supplies
- Industrial Temperature Range: -40°C to 85°C
- These are Pb–Free Devices

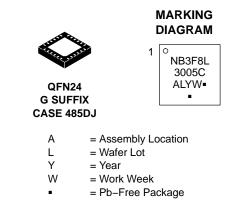
Applications

- Clock Distribution
- Networking and Communications
- High End Computing
- Wireless and Wired Infrastructure



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(*Note: Microdot may be in either location)

ORDERING INFORMATION

See detailed ordering and shipping information on page 12 of this data sheet.

End Products

- Servers
- Ethernet Switch/Routers
- ATE
- Test and Measurement

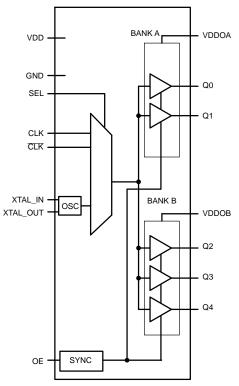


Figure 1. Simplified Logic Diagram

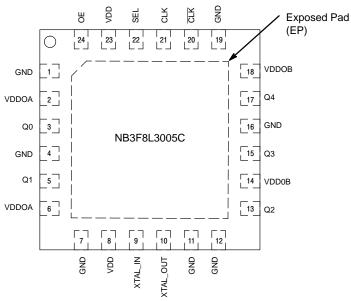


Figure 2. Pinout Configuration (Top View)

Table 1. PIN DESCRIPTION

Number	Name	Туре	Input Default	Description
3, 5	Q0, Q1	LVCMOS		Outputs – Bank A
13, 15, 17	Q2, Q3, Q4	LVCMOS		Outputs – Bank B
2, 6	VDDOA	Power		Positive Supply Pins for Bank A Outputs Q0 – Q1
14, 18	VDDOB	Power		Positive Supply Pins for Bank B Outputs Q2 – Q4
1, 4, 7, 11, 12, 16, 19	GND	GND		Ground Supply
8, 23	VDD	Power		V _{DD} Positive Supply pin for Core and Inputs.
9	XTAL_IN	XTAL OSC / CLK Input		Crystal Oscillator Interface or External Clock Source at LVCMOS Levels
10	XTAL_OUT	XTAL OSC Output		Crystal Interface
20	CLK	Diff / SE Input	Pullup / Pulldown	Inverting differential clock input
21	CLK	Diff / SE Input	Pulldown	Non-inverting clock input
22	SEL	LVCMOS / LVTTL Input	Pulldown	Input clock select. See Table 3 for function. Input Pulldown
24	OE	LVCMOS / LVTTL Input	Pulldown	Output Enable Control. See Table 4 for function.
_	EP	-		The Exposed Pad (EP) on the QFN–24 package bottom is thermally connected to the die for inproved heat transfer out of package. The exposed pad must be attached to a heat– sinking conduit. The pad is electrically connected to the die, and must be electrically connected to GND.

All VDD, VDDO_x and GND pins must be externally connected to a power supply to guarantee proper operation. Bypass each V_{DD} and VDDO_x with 0.01 μF CAP to GND.

Table 2. PIN CHARACTERISTICS

Symbol	Parameter	Min	Тур	Max	Unit
C _{IN}	Input Capacitance		4		pF
R _{PU}	Input Pullup Resistor		50		kΩ
R _{PD}	Input Pulldown Resistor		50		kΩ
C _{PD}	Power Dissipation Capacitance (per output) VDDO = 3.3 V VDDO = 2.5 V VDDO = 1.8 V VDDO = 1.5 V				pF
R _{OUT}	Output Impedance VDDO = 3.3 V VDDO = 2.5 V VDDO = 1.8 V VDDO = 1.5 V		20		Ω

FUNCTION TABLES

Table 3. CLOCK ENABLE (SELx) FUNCTION TABLE

SEL Input	Selected Input Clock
0	CLK/CLK
1	Crystal Osc Input

Table 4. CLOCK OUTPUT ENABLE (OE) FUNCTION TABLE

OE Input	Q _n Outputs
0	Disabled, High Impedance
1	Outputs Enabled

Table 6. CRYSTAL CHARACTERISTICS

Table 5. CLK INPUT VS. OUTPUT STATUS

Input Condition	Output
CLK/CLK = OPEN	Logic LOW
CLK/CLK = GND	Undefined
$CLK = HIGH; \overline{CLK} = LOW$	Logic HIGH
CLK = LOW; CLK = HIGH	Logic LOW

Parameter	Min	Тур	Max	Unit
Mode of Oscillation		Fundamental		
Frequency	10		50	MHz
Equivalent Series Resistance (ESR)			50	Ω
Shunt Capacitance			7	pF
Drive Power			100	μW

Table 7. ATTRIBUTES

Characteris	Value	
ESD Protection Human Body Model Machine Model		>2 kV 200 V
Moisture Sensitivity (Note 2) QFN24		Level 3
Flammability Rating	Flammability Rating Oxygen Index: 28 to 34	
Transistor Count	474	
Meets or exceeds JEDEC Spec El/	VJESD78 IC Latchup Test	

2. For additional information, see Application Note AND8003/D.

Table 8. MAXIMUM RATINGS (Note 3)

Symbol	Parameter		Condition	Rating	Unit
V _{DD} , VDDO _x	Positive Power Supply		GND = 0 V	4.6	V
VI	Input Voltage XTAL_IN Diff, SELx, OE Inputs			$\begin{array}{l} 0 \leq V_{I} \leq V_{DD} \\ -0.5 \leq V_{I} \leq V_{DD} + 0.5 \end{array}$	V
Vo	Output Voltage			$-0.5 \le V_{O} \le VDDO_{X} + 0.5$	V
T _{stg}	Storage Temperature Range			-65 to +150	°C
θ_{JA}	Thermal Resistance (Junction-to-Ambient)	QFN24 QFN24	0 lfpm 500 lfpm	37 32	°C/W
θJC	Thermal Resistance (Junction-to-Case)	QFN24	(Note 3)	11	°C/W

Stresses exceeding Maximum Ratings may damage the device. Maximum Ratings are stress ratings only. Functional operation above the Recommended Operating Conditions is not implied. Extended exposure to stresses above the Recommended Operating Conditions may affect device reliability.

3. JEDEC standard multilayer board - 2S2P (2 signal, 2 power).

Table 9. POWER SUPPLY CHARACTERISTICS $V_{DD} \ge V_{DDO}$; $V_{DD} = 3.3 V \pm 5\%$ (3.135 V to 3.465 V) or $V_{DD} = 2.5 V \pm 5\%$ (2.375 V to 2.625 V) and $V_{DDOx} = 3.3 V \pm 5\%$ (3.135 V to 3.465 V) or 2.5 V $\pm 5\%$ (2.375 V to 2.625 V) or 1.8 V $\pm 0.2 V$ (1.6 V to 2.0 V) or 1.5 V $\pm 0.15 V$ (1.35 V to 1.65 V); $T_A = -40^{\circ}$ C to 85° C

Symbol	Parameter	Parameter Test Conditions		Тур	Max	Unit
I _{DD}	V _{DD} Power Supply Current	$f_{IN} = 0 \text{ MHz}$ $V_{DDO} = 3.3 \text{ V}, f_{IN} = 100 \text{ MHz}$ $V_{DDO} = 2.5 \text{ V}, f_{IN} = 100 \text{ MHz}$		30 30 20	38	mA
I _{DDO}	V _{DDO} Power Supply Current	OE = 0, no load V _{DDO} = 3.3 V, OE = 1, f _{IN} = 100 MHz V _{DDO} = 2.5 V, OE = 1, f _{IN} = 100 MHz		0.1 7 5		mA
I _{DD} + I _{DDO}	Total Device Current with Loads on All Outputs	OE = 1, f _{IN} = 100 MHz OE = 0		48 16		mA

NOTE: Device will meet the specifications after thermal equilibrium has been established when mounted in a test socket or printed circuit board with maintained transverse airflow greater than 500 lfpm. Electrical parameters are guaranteed only over the declared operating temperature range. Functional operation of the device exceeding these conditions is not implied. Device specification limit values are applied individually under normal operating conditions and not valid simultaneously.

Table 10. DC CHARACTERISTICS $T_A = -40^{\circ}C$ to $85^{\circ}C$

Symbol	Parameter	Test Conditions	Min	Тур	Max	Unit
V _{IH}	LVCMOS / LVTTL Input High Voltage (OE, SEL)	V _{DD} = 3.3 V ±5% V _{DD} = 2.5 V ± 5%	1.6 1.3		V _{DD} + 0.3 V _{DD} + 0.3	V
V _{IL}	LVCMOS / LVTTL Input Low Voltage (OE, SEL)	V _{DD} = 3.3 V ±5% V _{DD} = 2.5 V ± 5%	-0.3 -0.3		0.8 0.4	V
l _{IH}	Input High Current OE, SEL CLK/CLK	V _{DD} = V _{IN} = 3.465 V V _{DD} = V _{IN} = 3.465 V or 2.625 V			100 100	μΑ
Ι _{ΙL}	Input Low Current OE, SEL CLK CLK	$\begin{array}{l} {\sf V}_{\rm DD} = 3.465 \; {\sf V}; \; {\sf V}_{\rm IN} = 0.0 \; {\sf V} \\ {\sf V}_{\rm DD} = 3.465 \; {\sf V} \; {\rm or} \; 2.625 \; {\sf V} \; {\sf V}_{\rm IN} = 0.0 \; {\sf V} \\ {\sf V}_{\rm DD} = 3.465 \; {\sf V} \; {\rm or} \; 2.625 \; {\sf V} \; {\sf V}_{\rm IN} = 0.0 \; {\sf V} \end{array}$	-5 -5 -150		5	μΑ
V _{OH}	Output High Voltage		V _{DDO} - 0.1			V
V _{OL}	Output Low Voltage	$VDDO_X$ = 3.3 V \pm 5% or 2.5 V \pm 5%			0.5	V
		$VDDO_x = 1.8 \text{ V} \pm 0.2 \text{ V}$			0.4	
		$VDDO_x = 1.5 V \pm 0.15 V$			0.37	
V _{PP}	Peak–to–Peak Input Voltage V _{IL} > –0.3 V CLKx/CLKx	V_{DD} = 3.3 V ±5% or V_{DD} = 2.5 V ± 5%	0.15		1.3	V
VIHCMR	Input High Level Common Mode Range V _{CM} = V _{IH} ; V _{IL} > –0.3 V CLKx/CLKx	V_{DD} = 3.3 V ±5% or V_{DD} = 2.5 V ± 5%	0.5		V _{DD} – 0.85	V

NOTE: Device will meet the specifications after thermal equilibrium has been established when mounted in a test socket or printed circuit board with maintained transverse airflow greater than 500 lfpm. Electrical parameters are guaranteed only over the declared operating temperature range. Functional operation of the device exceeding these conditions is not implied. Device specification limit values are applied individually under normal operating conditions and not valid simultaneously.

Table 11. AC CHARACTERISTICS $V_{DD} \ge V_{DDO}$; $V_{DD} = 3.3 \text{ V} \pm 5\%$ (3.135 V to 3.465 V) or $V_{DD} = 2.5 \text{ V} \pm 5\%$ (2.375 V to 2.625 V)
and $V_{DDOx} = 3.3 \text{ V} \pm 5\%$ (3.135 V to 3.465 V) or 2.5 V $\pm 5\%$ (2.375 V to 2.625 V) or 1.8 V ± 0.2 V (1.6 V to 2.0 V) or 1.5 V ± 0.15 V
(1.35 V to 1.65 V); $T_A = -40^{\circ}C$ to 85°C

Symbol	Para	neter	Test Conditions	Min	Тур	Max	Unit
f _{MAX}	Output Frequency	Using External Crystal		10		50	MHz
		Using External Clock Source (Note 4)		DC		200	MHz
t _{sk(o)}	Output Skew (Notes 5 and 6)			10	25	ps
$t_{JITTER\Phi}$	Additive RMS Phase Jitter		V_{DDOx} = 3.3 V ± 5%		0.03		ps
	(Integrated	CLK/CLK	V_{DDOx} = 2.5 V ± 5%		0.03		1
	12 kHz – 20 MHz) f _C = 156.25 MHz		V_{DDOx} = 1.8 V ± 0.2 V		0.03		
	- C		$V_{\text{DDOx}} = 1.5 \text{ V} \pm 0.15 \text{ V}$		0.03		
		External clock	V_{DDOx} = 3.3 V ± 5%		0.03		
		over drives crystal interface	V_{DDOx} = 2.5 V ± 5%		0.03		
			V_{DDOx} = 1.8 V ± 0.2 V		0.03		1
			V_{DDOx} = 1.5 V ± 0.15 V		0.03		
		Input clock from crystal	V_{DDOx} = 3.3 V ± 5%		0.03		
			V_{DDOx} = 2.5 V ± 5%		0.03		
			V_{DDOx} = 1.8 V ± 0.2 V		0.03		
			V_{DDOx} = 1.5 V ± 0.15 V		0.03		1
t _R / t _F	Output Rise/Fall Time (20% and 80%) C _L = 10 pF		$V_{\text{DDOx}} = 3.3 \text{ V} \pm 5\%$	150	350	500	ps
			$V_{\text{DDOx}} = 2.5 \text{ V} \pm 5\%$	150	350	500	
			V_{DDOx} = 1.8 V ± 0.2 V	150	350	600	
			V_{DDOx} = 1.5 V ± 0.15 V	150	350	600	1
odc	Output D	uty Cycle	$V_{\text{DDOx}} = 3.3 \text{ V} \pm 5\%$	45		55	%
			$V_{\text{DDOx}} = 2.5 \text{ V} \pm 5\%$	40		60	
			V_{DDOx} = 1.8 V ± 0.2 V	40		60	1
			V_{DDOx} = 1.5 V \pm 0.15 V	40		60	1
PSRR		Supply Rejection	100 kHz, 100 mV _{PP} Ripple Injected on V _{DD} , V _{DDO} = 2.5 V		-44		dBo
t _{EN}	Output Enable Time (Note 7)	OE				4	cycle
t _{DIS}	Output Disable Time (Note 7)	OE				4	cycle
MUX_ISOLATION	MUX_ISOLATION		155.52 MHz	55			dB

NOTE: Device will meet the specifications after thermal equilibrium has been established when mounted in a test socket or printed circuit board with maintained transverse airflow greater than 500 lfpm. Electrical parameters are guaranteed only over the declared operating temperature range. Functional operation of the device exceeding these conditions is not implied. Device specification limit values are applied individually under normal operating conditions and not valid simultaneously.

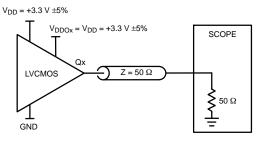
4. XTAL_IN can be overdriven relative to a signal a crystal would provide.

Defined as skew between outputs at the same supply voltage and with equal load conditions. Measured at VDDO_x/2.
This parameter is defined in accordance with JEDEC Standard 65.

7. These parameters are guaranteed by characterization. Not tested in production. See Parameter Measurement Information

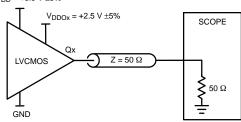
8. AC parameters for LVCMOS are dependent upon output capacitive loading.

PARAMETER MEASUREMENT INFORMATION



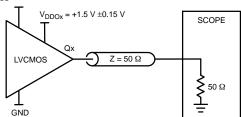






3.3 V Core / 2.5 V Output Load AC Test Circuit

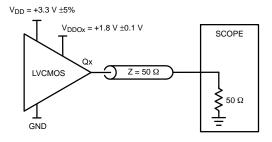
 $V_{DD} = +3.3 \text{ V} \pm 5\%$



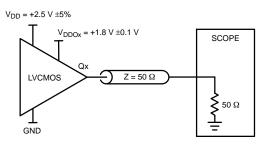
3.3 V Core / 1.5 V Output Load AC Test Circuit

 $V_{DD} = +2.5 V \pm 5\%$ $V_{DDOX} = V_{DD} = +2.5 V \pm 5\%$ LVCMOS $Z = 50 \Omega$ = 50Ω

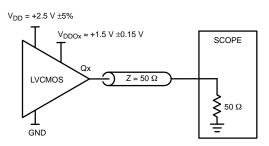
2.5 V Core / 2.5 V Output Load AC Test Circuit



3.3 V Core / 1.8 V Output Load AC Test Circuit



2.5 V Core / 1.8 V Output Load AC Test Circuit



2.5 V Core / 1.5 V Output Load AC Test Circuit

Figure 3. Operational Supply and Termination Test Conditions

PARAMETER MEASUREMENT INFORMATION

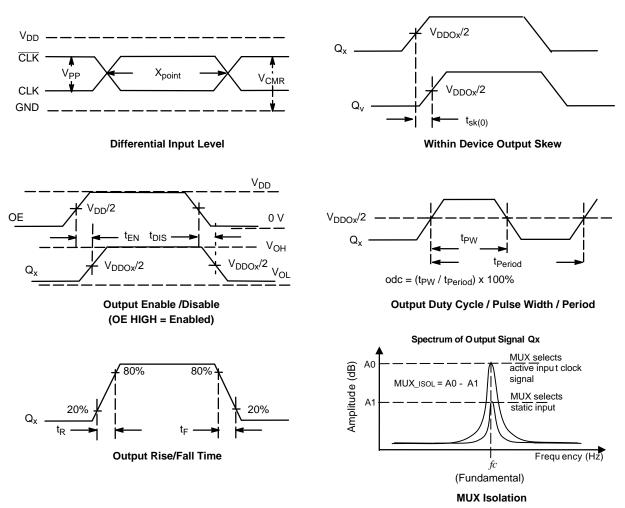


Figure 4. Operational Waveforms and MUX Input Isolation Plot

APPLICATION INFORMATION

Recommendations for Unused LVCMOS Output Pins

Inputs:

CLK/CLK Inputs

For applications not requiring the use of the differential input, both CLK and $\overline{\text{CLK}}$ can be left floating. Though not required, but for additional protection, a 1 k Ω resistor can be tied from CLK to ground.

Crystal Inputs

For applications not requiring the use of the crystal oscillator input, both XTAL_IN and XTAL_OUT can be left floating. Though not required, but for additional protection, a 1 k Ω resistor can be tied from XTAL_IN to ground.

LVCMOS Control Pins

All control pins have internal pulldowns; additional resistance is not required but can be added for additional protection. A 1 k Ω resistor can be used.

Power Supplies

VDD is the power supply for the core and input circuitry.

VDDOA and **VDDOB** are two separate positive power supplies for two banks of outputs:

VDDOA pins 2 and 6 are connected internally for outputs Q0 - Q1.

VDDOB pins 14 and 18 are connected internally for outputs Q2 – Q4.

Differential Input with Single-Ended Interconnect

Refer to Figure 5 to interconnect a single–ended to a Differential Pair of inputs. The reference bias voltage $V_{REF} = V_{DD}/2$ is generated by the resistor divider of R3 and R4. Bypass capacitor (C1) can filter noise on the DC bias. This bias circuit should be located as close to the input pin as possible. Adjust R1 and R2 to common mode voltage of the signal input swing to preserve duty cycle.

This configuration requires that the sum of the output impedance of the driver (Ro) and the series resistance (Rs) equals the transmission line impedance. In addition, matched termination by R1 and R2 will attenuate the signal amplitude in half. Termination may be done by using Rs or by using R1 and R2. First, Rs = 0 and then R3 and R4 in parallel should equal the transmission line impedance. For most 50 Ω applications, R1 and R2 can be 100 Ω . The differential input can handle full rail LVCMOS signaling, but it is recommended that the amplitude be reduced. The datasheet specifies a differential amplitude which needs to be doubled for a single ended equivalent stimulus. V_{ILmin} cannot be less than -0.3 V and V_{IHmax} cannot be more than $V_{DD} + 0.3$ V. The datasheet specifications are characterized and guaranteed by using a differential signal.

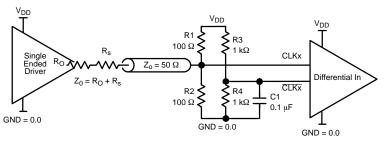


Figure 5. Differential Input with Single-ended Interconnect

Crystal Input Interface

The device has been characterized with 18 pF parallel resonant crystals. The capacitor values, C1 and C2, shown in Figure 6 below as 15 pF were determined using an 18 pF parallel resonant crystal and were chosen to minimize the ppm error. The optimum C1 and C2 values can be slightly adjusted for different board layouts.

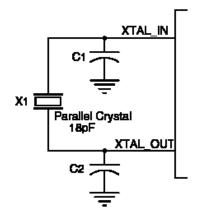


Figure 6. Crystal Input Interface

CLOCK Overdriving the XTAL Interface

The XTAL_IN input can accept a single-ended LVCMOS signal through an AC coupling capacitor. A general LVCMOS interface diagram is shown in Figure 7 and a general LVPECL interface in Figure 8. The XTAL_OUT pin must be left floating. The maximum amplitude of the input signal should not exceed 2 V and the input edge rate can be as slow as 10 ns. This configuration requires that the output impedance of the driver (Ro) plus the series resistance (Rs) equals the transmission line impedance. In addition, matched termination at the crystal input will attenuate the signal in half. This can be done in one of two ways. First, R1 and R2 in parallel should equal the transmission line impedance. For most 50 Ω applications, R1 and R2 can be 100 Ω . This can also be accomplished by removing R1 and making R2 50 Ω . By overdriving the crystal oscillator, the device will be functional, but note, the device performance is guaranteed by using a quartz crystal.

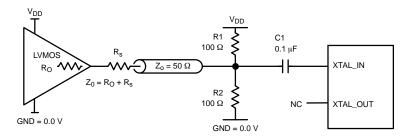


Figure 7. General Diagram for LVCMOS Driver to XTAL Input Interface Use Rs or R1 / R2

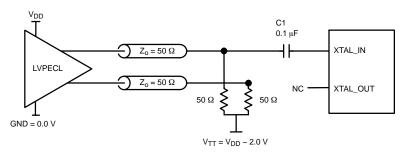
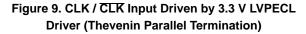


Figure 8. General Diagram for LVPECL Driver to XTAL Input Interface

Differential Clock Input Interface

The CLK / $\overline{\text{CLK}}$ accept LVDS, LVPECL, SSTL, HCSL differential signals. Signals must meet the V_{PP} and VCMR input requirements. Figures 9 to 13 show interface examples for the CLK / $\overline{\text{CLK}}$ input with built–in 50 Ω terminations driven by the most common driver types. The

V_{DD} = +3.3 V V_{DD} = +3.3 V V_{DD} = +3.3 V 125 Ω 125 C Q, CLKx $Z_0 = 50 \Omega$ LVPECL Differential CLKx $Z_0 = 50 \Omega$ 0. 84 C 84 Ω GND = 0.0 V GND = 0.0 V GND = 0.0 V

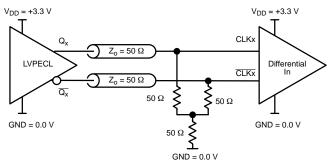


V_{DD} = +3.3 V V_{DD} = +3.3 V 33 Ω (Opt) 0 CLK> Z₀ = 50 Ω HCSL Differential CLKx $Z_0 = 50 \Omega$ Q, 33 Ω (Opt) 50 Q 50 C GND = 0.0 V GND = 0.0 V

Figure 11. CLK / CLK Input Driven by a 3.3 V HCSL Driver

GND = 0.0 V

input interfaces suggested here are examples only. If the driver is from another vendor, use their termination recommendation. Please consult with the vendor of the driver component to confirm the driver termination requirements.





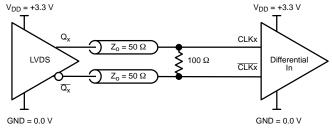


Figure 12. CLK / CLK Input Driven by 3.3 V LVDS Driver

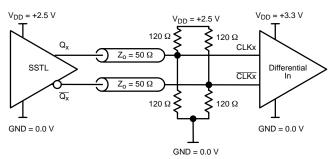


Figure 13. CLK / CLK Input Driven by 2.5 V SSTL Driver

VFQFN EPAD Thermal Release Path

In order to maximize both the removal of heat from the package and the electrical performance, a land pattern must be incorporated on the Printed Circuit Board (PCB) within the footprint of the package corresponding to the exposed metal pad or exposed heat slug on the package, as shown in Figure 14. The solderable area on the PCB, as defined by the solder mask, should be at least the same size/shape as the exposed pad/slug area on the package to maximize the thermal/electrical performance. Sufficient clearance should be designed on the PCB between the outer edges of the land pattern and the inner edges of pad pattern for the leads to avoid any shorts. While the land pattern on the PCB provides a means of heat transfer and electrical grounding from the package to the board through a solder joint, thermal vias are necessary to effectively conduct from the surface of the PCB to the ground plane(s). The land pattern must be connected

to ground through these vias. The vias act as "heat pipes". The number of vias (i.e. "heat pipes") is application specific and dependent upon the package power dissipation as well as electrical conductivity requirements. Thus, thermal and electrical analysis and/or testing are recommended to determine the minimum number needed. Maximum thermal and electrical performance is achieved when an array of vias is incorporated in the land pattern. It is recommended to use as many vias connected to ground as possible. It is also recommended that the via diameter should be 12 to 13 mils (0.30 to 0.33 mm) with 1 oz copper via barrel plating. This is desirable to avoid any solder wicking inside the via during the soldering process which may result in voids in solder between the exposed pad/slug and the thermal land. Precautions should be taken to eliminate any solder voids between the exposed heat slug and the land pattern. Note: These recommendations are to be used as a guideline only.

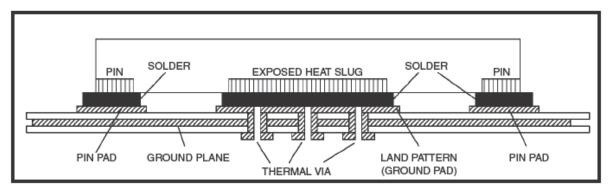


Figure 14. Suggested Assembly for Exposed Pad Thermal Release Path – Cut-away View (not to scale)

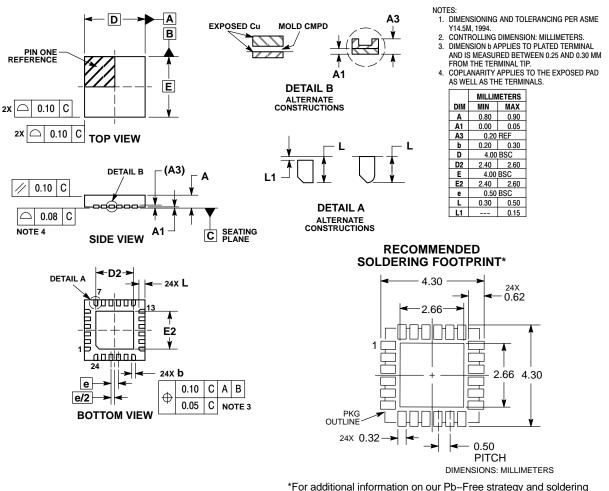
ORDERING INFORMATION

Device	Package	Shipping [†]
NB3F8L3005CMNTXG	QFN24 (Pb–Free)	3000 / Tape & Reel
NB3F8L3005CMNTBG		1000 / Tape & Reel

+For information on tape and reel specifications, including part orientation and tape sizes, please refer to our Tape and Reel Packaging Specifications Brochure, BRD8011/D.

PACKAGE DIMENSIONS

QFN24, 4x4, 0.5P CASE 485DJ ISSUE O



*For additional information on our Pb–Free strategy and soldering details, please download the ON Semiconductor Soldering and Mounting Techniques Reference Manual, SOLDERRM/D.

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