

# AXL F RTD4 1H

**Axioline temperature module, 4 inputs for connecting resistance temperature detectors**

Data sheet  
8623\_en\_01

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## 1 Description

The module is designed for use within an Axioline F station. It is used to acquire signals from resistive temperature sensors.

The module supports all standard platinum and nickel sensors according to DIN EN 60751 and SAMA. Cu10, Cu50, Cu53 sensors as well as various KTY8x sensor types are also supported.

### Features

- 4 analog input channels for connecting resistance temperature detectors (RTDs)
- Linear inputs 500  $\Omega$  and 5 k $\Omega$
- Connection of sensors in 2, 3, or 4-wire technology
- Integrated, digital sensor linearization
- Standardized measured value representation directly in  $^{\circ}\text{C}$ ,  $^{\circ}\text{F}$  or  $\Omega$
- Measured value representation in 16-bit format or floating-point format
- Programmable filters
- Short-circuit protected inputs
- Device type label stored
- Temperature stability
- Very high immunity to interference
- Low emitted interference
- Diagnostic and status indicators
- Monitoring the installation with the "Channel Scout" function



This data sheet is only valid in association with the UM EN AXL SYS INST user manual.



Make sure you always use the latest documentation.  
It can be downloaded from the product at [phoenixcontact.net/products](http://phoenixcontact.net/products).

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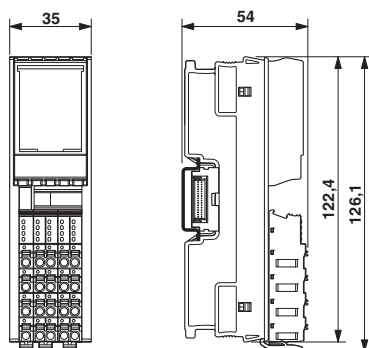
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### 3 Ordering data

| Description                                                                                                                                                                                  | Type                     | Order No. | Pcs. / Pkt. |
|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------|-----------|-------------|
| Axioline F temperature module, 4 inputs for connecting resistance temperature detectors (including bus base module and connectors)                                                           | AXL F RTD4 1H            | 2688556   | 1           |
| Accessories                                                                                                                                                                                  | Type                     | Order No. | Pcs. / Pkt. |
| Axioline F bus base module for housing type H (Replacement item)                                                                                                                             | AXL F BS H               | 2700992   | 5           |
| Axioline shield connection set (contains 2 busbar holders and 2 SK 5 shield connection clamps)                                                                                               | AXL SHIELD SET           | 2700518   | 1           |
| Zack marker strip for Axioline (device labeling), in 2 x 20.3 mm pitch, unprinted, 25-section, for individual labeling with B-STIFT 0.8, X-PEN, or CMS-P1-PLOTTER (Marking)                  | ZB 20,3 AXL UNPRINTED    | 0829579   | 25          |
| Zack marker strip, flat, in 10 mm pitch, unprinted, 10-section, for individual labeling with M-PEN 0.8, X-PEN, or CMS-P1-PLOTTER (Marking)                                                   | ZBF 10/5,8 AXL UNPRINTED | 0829580   | 50          |
| Insert label, Roll, white, Unlabeled, Can be labeled with: THERMOMARK ROLL, THERMOMARK X, THERMOMARK S1.1, Mounting type: Snapped into marker carrier, Lettering field: 35 x 28 mm (Marking) | EMT (35X28)R             | 0801602   | 1           |
| Documentation                                                                                                                                                                                | Type                     | Order No. | Pcs. / Pkt. |
| User manual, English, Axioline: System and installation                                                                                                                                      | UM EN AXL SYS INST       | -         | -           |

### 4 Technical data

#### Dimensions (nominal sizes in mm)



|                    |                                                                               |
|--------------------|-------------------------------------------------------------------------------|
| Width              | 35 mm                                                                         |
| Height             | 126.1 mm                                                                      |
| Depth              | 54 mm                                                                         |
| Note on dimensions | The depth is valid when a TH 35-7.5 DIN rail is used (according to EN 60715). |

#### General data

|                                          |                                                   |
|------------------------------------------|---------------------------------------------------|
| Color                                    | gray                                              |
| Weight                                   | 144 g (with plugs and bus base module)            |
| Ambient temperature (operation)          | -25 °C ... 60 °C                                  |
| Ambient temperature (storage/transport)  | -40 °C ... 85 °C                                  |
| Permissible humidity (operation)         | 5 % ... 95 % (according to DIN EN 61131-2)        |
| Permissible humidity (storage/transport) | 5 % ... 95 % (according to DIN EN 61131-2)        |
| Air pressure (operation)                 | 70 kPa ... 106 kPa (up to 3000 m above sea level) |

**General data**

|                                  |                                                   |
|----------------------------------|---------------------------------------------------|
| Air pressure (storage/transport) | 70 kPa ... 106 kPa (up to 3000 m above sea level) |
| Degree of protection             | IP20                                              |
| Protection class                 | III, IEC 61140, EN 61140, VDE 0140-1              |

**Connection data**

|                                          |                                             |
|------------------------------------------|---------------------------------------------|
| Name                                     | Axiline plug                                |
| Connection method                        | Push-in technology                          |
| Conductor cross section solid / stranded | 0.2 mm <sup>2</sup> ... 1.5 mm <sup>2</sup> |
| Conductor cross section [AWG]            | 24 ... 16                                   |

**Interface Axiline F local bus**

|                    |                 |
|--------------------|-----------------|
| Connection method  | Bus base module |
| Transmission speed | 100 MBit/s      |

**Communications power**

|                                    |                              |
|------------------------------------|------------------------------|
| Communications power $U_{bus}$     | 5 V DC (via bus base module) |
| Current consumption from $U_{bus}$ | max. 140 mA                  |
| Power consumption at $U_{BUS}$     | max. 700 mW                  |

**I/O supply**

|                                      |                                                                    |
|--------------------------------------|--------------------------------------------------------------------|
| Supply of analog modules $U_A$       | 24 V DC                                                            |
| Maximum permissible voltage range    | 19.2 V DC ... 30 V DC (including all tolerances, including ripple) |
| Current consumption from $U_A$       | max. 17 mA                                                         |
| Power consumption at $U_A$           | max. 400 mW                                                        |
| Surge protection                     | Electronic (35 V, 0.5 s)                                           |
| Protection against polarity reversal | Polarity protection diode                                          |
| Transient protection                 | Suppressor diode                                                   |

**Total power consumption of the module**

|                   |                                      |
|-------------------|--------------------------------------|
| Power consumption | max. 1.1 W (at $U_{BUS}$ and $U_A$ ) |
|-------------------|--------------------------------------|

**Analog inputs**

|                                                             |                                                             |
|-------------------------------------------------------------|-------------------------------------------------------------|
| Number of inputs                                            | 4 (for resistance temperature detectors)                    |
| Connection method                                           | Spring-cage connection with direct plug-in method           |
| Connection method                                           | 2, 3, 4-wire (shielded)                                     |
| Sensor types (RTD) that can be used                         | Pt, Ni, KTY, Cu sensors                                     |
| Linear resistance measuring range                           | 0 $\Omega$ ... 500 $\Omega$ , 0 k $\Omega$ ... 5 k $\Omega$ |
| Resolution A/D                                              | 24 bit                                                      |
| Measured value representation                               | 16 bits (15 bits + sign bit)                                |
| Data formats                                                | IB IL, S7-compatible                                        |
| Input filter time                                           | 40 ms, 60 ms, 100 ms, 120 ms (adjustable)                   |
| Relative accuracy                                           | (See Tables under tolerance values)                         |
| Absolute accuracy                                           | typ. $\pm 0.1$ K (Pt100 with 3-wire termination)            |
| Short-circuit protection, overload protection of the inputs | yes                                                         |
| Transient protection of inputs                              | yes                                                         |
| Transient protection of sensor supplies                     | yes                                                         |

## Analog inputs

|                                      |                                                                                                                                                                                                                                                  |
|--------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Nominal value of the current sources | 1 mA (Pt100, Ni100, $R_{Lin}$ 500 $\Omega$ ; pulse current, the specification is valid during the sampling phase)<br>210 $\mu$ A (Pt1000, Ni1000, $R_{Lin}$ 5000 $\Omega$ ; pulse current, the specification is valid during the sampling phase) |
| Differential non-linearity           | typ. 1 ppm / $\pm 0.0001\%$ (in all ranges)                                                                                                                                                                                                      |
| Integral non-linearity               | typ. 30 ppm / $\pm 0.003\%$ (Pt 100)<br>typ. 20 ppm / $\pm 0.002\%$ ( $R_{Lin}$ 500 $\Omega$ )<br>typ. 200 ppm / $\pm 0.02\%$ ( $R_{Lin}$ 5000 $\Omega$ )                                                                                        |

## PROFIBUS telegram data

|                             |         |
|-----------------------------|---------|
| Required parameter data     | 12 Byte |
| Need for configuration data | 6 Byte  |

## Electrical isolation/isolation of the voltage areas

|                                                     |                        |
|-----------------------------------------------------|------------------------|
| 5 V communications power (logic), 24 V supply (I/O) | 500 V AC, 50 Hz, 1 min |
| 5 V supply (logic)/functional earth ground          | 500 V AC, 50 Hz, 1 min |
| 24 V supply (I/O) / functional earth ground         | 500 V AC, 50 Hz, 1 min |

## Mechanical tests

|                                                              |                                           |
|--------------------------------------------------------------|-------------------------------------------|
| Vibration resistance in acc. with EN 60068-2-6/IEC 60068-2-6 | 5 g                                       |
| Shock in acc. with EN 60068-2-27/IEC 60068-2-27              | 25 g, 11 ms period, half-sine shock pulse |
| Continuous shock according to EN 60068-2-27/IEC 60068-2-27   | 10 g                                      |

## Conformance with EMC Directive 2004/108/EC

### Noise immunity test in accordance with EN 61000-6-2

|                                                            |                                                                                                                        |
|------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------|
| Electrostatic discharge (ESD) EN 61000-4-2/IEC 61000-4-2   | Criterion B; 6 kV contact discharge, 8 kV air discharge                                                                |
| Electromagnetic fields EN 61000-4-3/IEC 61000-4-3          | Criterion A; Field intensity: 10 V/m                                                                                   |
| Fast transients (burst) EN 61000-4-4/IEC 61000-4-4         | Criterion B, 2 kV                                                                                                      |
| Transient surge voltage (surge) EN 61000-4-5/IEC 61000-4-5 | Criterion B; supply lines DC: $\pm 0.5$ kV/ $\pm 0.5$ kV (symmetrical/asymmetrical); $\pm 1$ kV to shielded I/O cables |
| Conducted interference EN 61000-4-6/IEC 61000-4-6          | Criterion A; Test voltage 10 V                                                                                         |

### Noise emission test according to EN 61000-6-3

|                                        |         |
|----------------------------------------|---------|
| Radio interference properties EN 55022 | Class B |
|----------------------------------------|---------|

## Approvals

For the latest approvals, please visit [phoenixcontact.net/products](http://phoenixcontact.net/products).

## 5 Additional technical data

| Filter time | Typical scan repeat time for all four measuring channels | Typical scan time for each measuring channel |
|-------------|----------------------------------------------------------|----------------------------------------------|
| 120 ms      | 1.64 s                                                   | 410 ms                                       |
| 100 ms      | 1.5 s                                                    | 375 ms                                       |
| 60 ms       | 1.16 s                                                   | 290 ms                                       |
| 40 ms       | 1.0 s                                                    | 250 ms                                       |

| Common mode rejection with different filter times |                                                                      |                                                                                        |
|---------------------------------------------------|----------------------------------------------------------------------|----------------------------------------------------------------------------------------|
| Filter time                                       | Optimization of common mode rejection for the interference frequency | Typical common mode rejection for measuring inputs of analog/digital converters (CMRR) |
| 120 ms                                            | 50 Hz                                                                | 80 dB (at 50 Hz)                                                                       |
| 100 ms                                            | 60 Hz                                                                | 90 dB (at 60 Hz)                                                                       |
| 60 ms                                             | -                                                                    | -                                                                                      |
| 40 ms                                             | -                                                                    | -                                                                                      |

| Connecting cable and maximum cable length specifications |                                  |                                           |
|----------------------------------------------------------|----------------------------------|-------------------------------------------|
| Connection method                                        | Maximum permissible cable length | Sensor type                               |
| 4-wire                                                   | 250 m                            | All                                       |
| 3-wire                                                   | 100 m                            | All                                       |
| 2-wire                                                   | 20 m                             | Pt 1000, Ni 1000, R <sub>Lin</sub> 5000 Ω |
| 2-wire                                                   | 3 m                              | Pt 100, Ni 100, R <sub>Lin</sub> 500 Ω    |

The maximum cable length specification is valid from the sensor to the connection terminal block and includes the maximum specified tolerances.

With 2-wire termination, longer cable lengths may increase the measuring tolerances.

The specifications are valid when using the reference cable type LiYCY (TP) 2\*2\*0.5 mm<sup>2</sup> and observing the Axioline F installation guidelines.

## 6 Temperature and resistance measuring ranges

| Supported measuring ranges                               |                                         |                 |               |
|----------------------------------------------------------|-----------------------------------------|-----------------|---------------|
| Sensor type                                              | Standard and manufacturer specification | Measuring range |               |
|                                                          |                                         | Lower limit     | Upper limit   |
| Pt sensors (e.g., Pt 100, Pt 500, Pt 1000)               | DIN IEC 60751 or SAMA RC 21-4-1966      | -200 °C         | +850 °C       |
| Ni sensors (e.g., Ni 100, Ni 1000)                       | DIN IEC 60751 or SAMA RC 21-4-1966      | -60 °C          | +180 °C       |
| Ni 500 (Viessmann)                                       | (Viessmann)                             | -60 °C          | +250 °C       |
| Ni 1000 (Landis & Gyr)                                   | (Landis & Gyr)                          | -50 °C          | +160 °C       |
| KTY 81-110                                               | (Philips)                               | -55 °C          | +150 °C       |
| KTY 81-210                                               | (Philips)                               | -55 °C          | +150 °C       |
| KTY 84                                                   | (Philips)                               | -40 °C          | +300 °C       |
| Cu 10                                                    | SAMA RC 21-4-1966                       | -70 °C          | +500 °C       |
| Cu 50                                                    | SAMA RC 21-4-1966                       | -50 °C          | +200 °C       |
| Cu 53                                                    | SAMA RC 21-4-1966                       | -50 °C          | +180 °C       |
| Linear resistor $R_{Lin}$ 500 $\Omega$ (linear range 1)  |                                         | 0 $\Omega$      | 500 $\Omega$  |
| Linear resistor $R_{Lin}$ 5000 $\Omega$ (linear range 2) |                                         | 0 $\Omega$      | 5000 $\Omega$ |



The linear input ranges have an additional overflow range of 5% of the measuring range final value. For linear input ranges, the measuring range around the zero point may be limited by  $\pm 0.03\%$ . If a short-circuit occurs or there is a resistance value of  $R = 0.0 \Omega$ , the "Underrange" message (8080<sub>hex</sub>/32896<sub>dec</sub>) may appear in the process data.

## 7 Tolerance data

### 7.1 Tolerances with 3-wire technology at 25°C

#### Measuring conditions:

- Nominal operation  $U_A = 24 \text{ V}$
- Connection of sensors in 3-wire technology
- Filter of RTD inputs 120 ms
- All channels are connected
- Installation on horizontal DIN rail on the wall
- Reference cable type LiYCY (TP) 2\*2\*0.5 mm<sup>2</sup> with a connection length of < 1 m

| No. | Sensor type                                       | Measuring range |             | Absolute tolerance |         | Relative tolerance (with reference to MRFV) |         |
|-----|---------------------------------------------------|-----------------|-------------|--------------------|---------|---------------------------------------------|---------|
|     |                                                   | Lower limit     | Upper limit | Typical            | Maximum | Typical                                     | Maximum |
| 1   | Pt 100 DIN and SAMA                               | -200 °C         | +200°C      | ±0.10 K            | ±0.38 K | ±0.05%                                      | ±0.19%  |
| 2   | Pt 100 DIN and SAMA                               | -200 °C         | +850 °C     | ±0.13 K            | ±0.55 K | ±0.02%                                      | ±0.06%  |
| 3   | Pt 1000 DIN and SAMA                              | -200 °C         | +850 °C     | ±0.15 K            | ±0.68 K | ±0.02%                                      | ±0.08%  |
| 4   | Ni 100                                            | -60°C           | +180°C      | ±0.05 K            | ±0.12 K | ±0.03%                                      | ±0.07%  |
| 5   | Ni 1000                                           | -60°C           | +180°C      | ±0.09 K            | ±0.46 K | ±0.05%                                      | ±0.26%  |
| 6   | Ni 1000 (Landis & Gyr)                            | -50°C           | +160°C      | ±0.09 K            | ±0.49 K | ±0.06%                                      | ±0.31%  |
| 7   | KTY 81-110                                        | -55°C           | +150°C      | ±0.08 K            | ±0.41 K | ±0.05%                                      | ±0.27%  |
| 8   | KTY84 (KTY84 - 130, KTY84 - 150)                  | -55°C           | +150°C      | ±1.20 K            |         | ±0.80%                                      |         |
| 9   | KTY 81-210                                        | -55°C           | +150°C      | ±0.05 K            |         | ±0.03%                                      |         |
| 10  | Cu 10                                             | -70°C           | +500°C      |                    |         |                                             |         |
| 11  | Cu 50                                             | -50°C           | +200°C      |                    |         |                                             |         |
| 12  | Cu 53                                             | -50°C           | +180°C      |                    |         |                                             |         |
| 13  | Linear resistor $R_{Lin}$ 500 Ω (linear range 1)  | 0 Ω             | 500 Ω       | ±0.12 Ω            | ±2.35 Ω | ±0.02%                                      | ±0.47%  |
| 14  | Linear resistor $R_{Lin}$ 5000 Ω (linear range 2) | 0.1 Ω           | 5000 Ω      | ±0.50 Ω            | ±6.5 Ω  | ±0.01%                                      | ±0.13%  |

MRFV= Measuring range final value

The data contains the offset error, gain error, and linearity error in its respective setting.

Please take the values for the temperature drift into consideration (see tables in Section "Temperature and drift response") when you determine the total tolerance.

**Typical tolerance values** are measured application values that are based on the maximum variance of all test objects.

The **maximum tolerance values** represent the worst case measurement inaccuracy. They contain the theoretically maximum possible tolerances in the corresponding measuring ranges. They also include the theoretically maximum tolerances of the test and calibration equipment. These tolerances are valid for at least 24 months.

## 7.2 Tolerances with 4-wire technology at 25°C

### Measuring conditions:

- Nominal operation  $U_A = 24 \text{ V}$
- Connection of sensors in 4-wire technology
- Filter of RTD inputs 120 ms
- All channels are connected
- Installation on horizontal DIN rail on the wall
- Reference cable type LiYCY (TP)  $2 \times 2 \times 0.5 \text{ mm}^2$  with a connection length of  $< 1 \text{ m}$

| No. | Sensor type                                       | Measuring range |             | Absolute tolerance |         | Relative tolerance (with reference to MRFV) |         |
|-----|---------------------------------------------------|-----------------|-------------|--------------------|---------|---------------------------------------------|---------|
|     |                                                   | Lower limit     | Upper limit | Typical            | Maximum | Typical                                     | Maximum |
| 1   | Pt 100 DIN and SAMA                               | -200 °C         | +200°C      | ±0.05 K            | ±0.25 K | ±0.03%                                      | ±0.13%  |
| 2   | Pt 100 DIN and SAMA                               | -200 °C         | +850 °C     | ±0.10 K            | ±0.42 K | ±0.01%                                      | ±0.05%  |
| 3   | Pt 1000 DIN and SAMA                              | -200 °C         | +850 °C     | ±0.13 K            | ±0.60 K | ±0.03%                                      | ±0.10%  |
| 4   | Ni 100                                            | -60°C           | +180°C      | ±0.04 K            | ±0.12 K | ±0.02%                                      | ±0.07%  |
| 5   | Ni 1000                                           | -60°C           | +180°C      | ±0.09 K            | ±0.43 K | ±0.05%                                      | ±0.24%  |
| 6   | Ni 1000 (Landis & Gyr)                            | -50°C           | +160°C      | ±0.09 K            | ±0.47 K | ±0.06%                                      | ±0.29%  |
| 7   | KTY 81-110                                        | -55°C           | +150°C      | ±0.08 K            | ±0.38 K | ±0.03%                                      | ±0.10%  |
| 8   | KTY84 (KTY84 - 130, KTY84 - 150)                  | -55°C           | +150°C      | ±1.20 K            |         | ±0.80%                                      |         |
| 9   | KTY 81-210                                        | -55°C           | +150°C      | ±0.05 K            |         | ±0.03%                                      |         |
| 10  | Cu 10                                             | -70°C           | +500°C      |                    |         |                                             |         |
| 11  | Cu 50                                             | -50°C           | +200°C      |                    |         |                                             |         |
| 12  | Cu 53                                             | -50°C           | +180°C      |                    |         |                                             |         |
| 13  | Linear resistor $R_{Lin}$ 500 Ω (linear range 1)  | 0 Ω             | 500 Ω       | ±0.12 Ω            | ±2.35 Ω | ±0.02%                                      | ±0.47%  |
| 14  | Linear resistor $R_{Lin}$ 5000 Ω (linear range 2) | 0.1 Ω           | 5000 Ω      | ±0.50 Ω            | ±6.5 Ω  | ±0.03%                                      | ±0.13%  |

MRFV= Measuring range final value

The data contains the offset error, gain error, and linearity error in its respective setting.

Please take the values for the temperature drift into consideration (see tables in Section "Temperature and drift response") when you determine the total tolerance.

**Typical tolerance values** are measured application values that are based on the maximum variance of all test objects.

The **maximum tolerance values** represent the worst case measurement inaccuracy. They contain the theoretically maximum possible tolerances in the corresponding measuring ranges. They also include the theoretically maximum tolerances of the test and calibration equipment. These tolerances are valid for at least 24 months.

### 7.3 Tolerances influenced by electromagnetic interference

| Type of electromagnetic interference | Standard                   | Level                                 | Additional tolerances of measuring range final value | Criterion |
|--------------------------------------|----------------------------|---------------------------------------|------------------------------------------------------|-----------|
| Electromagnetic fields               | EN 61000-4-3/IEC 61000-4-3 | 10 V/m                                | None                                                 | A         |
| Fast transients (burst)              | EN 61000-4-4/IEC 61000-4-4 | 1.1 kV                                | None                                                 | A         |
| Conducted interference               | EN 61000-4-6/IEC 61000-4-6 | 150 kHz ... 80 MHz, 10 V, 80% (1 kHz) | None                                                 | A         |

The data was determined under nominal conditions with the following parameterization:  $R_{Lin}$ : 500  $\Omega$ , resolution: 0.01 K, 4-wire termination, filter: 120 ms.

The set-up was implemented in accordance with the installation guidelines (with shielded I/O cables).



No additional tolerances occur due to the influence of high-frequency interference caused by wireless transmission systems in the near vicinity.

The specifications refer to nominal operation. The modules are directly exposed to interference without the use of additional shielding measures (e.g., steel cabinet).

## 8 Temperature and drift response



Please also observe the calculation examples at the end of the document.

### 8.1 Tolerance and temperature response (drift response) for 3-wire termination

| Tolerance and temperature response at $T_A = -25^{\circ}\text{C}$ to $+60^{\circ}\text{C}$ |                 |             |           |           |
|--------------------------------------------------------------------------------------------|-----------------|-------------|-----------|-----------|
| Sensor type                                                                                | Measuring range |             | Drift     |           |
|                                                                                            | Lower limit     | Upper limit | Typical   | Maximum   |
| Pt 100 DIN and SAMA                                                                        | -200 °C         | +850 °C     | ±5 ppm/K  | ±18 ppm/K |
| Pt 1000 DIN and SAMA                                                                       | -200 °C         | +850 °C     | ±20 ppm/K | ±65 ppm/K |
| Ni 100 DIN and SAMA                                                                        | -60 °C          | +180 °C     | ±4 ppm/K  | ±20 ppm/K |
| Ni 1000 DIN and SAMA                                                                       | -60 °C          | +180 °C     | ±23 ppm/K | ±75 ppm/K |
| Linear resistor $R_{Lin}$ 500 Ω (linear range 1)                                           | 0 Ω             | 500 Ω       | ±5 ppm/K  | ±20 ppm/K |
| Linear resistor $R_{Lin}$ 5000 Ω (linear range 2)                                          | 0 Ω             | 5000 Ω      | ±34 ppm/K | ±95 ppm/K |

### 8.2 Tolerance and temperature response (drift response) for 4-wire termination

| Tolerance and temperature response at $T_A = -25^{\circ}\text{C}$ to $+60^{\circ}\text{C}$ |                 |             |           |           |
|--------------------------------------------------------------------------------------------|-----------------|-------------|-----------|-----------|
| Sensor type                                                                                | Measuring range |             | Drift     |           |
|                                                                                            | Lower limit     | Upper limit | Typical   | Maximum   |
| Pt 100 DIN and SAMA                                                                        | -200 °C         | +850 °C     | ±3 ppm/K  | ±18 ppm/K |
| Pt 1000 DIN and SAMA                                                                       | -200 °C         | +850 °C     | ±18 ppm/K | ±65 ppm/K |
| Ni 100 DIN and SAMA                                                                        | -60 °C          | +180 °C     | ±2 ppm/K  | ±20 ppm/K |
| Ni 1000 DIN and SAMA                                                                       | -60 °C          | +180 °C     | ±24 ppm/K | ±75 ppm/K |
| Linear resistor $R_{Lin}$ 500 Ω (linear range 1)                                           | 0 Ω             | 500 Ω       | ±4 ppm/K  | ±20 ppm/K |
| Linear resistor $R_{Lin}$ 5000 Ω (linear range 2)                                          | 0 Ω             | 5000 Ω      | ±25 ppm/K | ±80 ppm/K |

**Typical drift values** have been determined under nominal conditions with a filter of 120 ms. All channels were connected and parameterized in the same way.

**Typical tolerance values** are measured application values that are based on the maximum variance of all test objects.

Hardly any typical drift influences can be determined in the temperature range from  $T_A = +25^{\circ}\text{C}$  to  $+60^{\circ}\text{C}$ . The documented typical drift values basically occur in the temperature range from  $T_A = -25^{\circ}\text{C}$  to  $+25^{\circ}\text{C}$ .

The **maximum values** represent the worst case measurement inaccuracy.

### 8.3 Absolute tolerances with a Pt100 sensor at $T_A = -25^{\circ}\text{C} \dots +60^{\circ}\text{C}$

#### Measuring conditions:

- Nominal operation  $U_A = 24\text{ V}$
- Filter of RTD inputs 120 ms
- Installation on horizontal DIN rail on the wall
- Reference cable type LiYCY (TP)  $2 \times 2 \times 0.5\text{ mm}^2$  with a connection length of  $< 100\text{ m}$  (with 3-wire technology)
- Reference cable type LiYCY (TP)  $2 \times 2 \times 0.5\text{ mm}^2$  with a connection length of  $< 250\text{ m}$  (with 4-wire technology)

#### Tolerances at $T_A = -25^{\circ}\text{C} \dots +60^{\circ}\text{C}$

| Sensor type (4-wire termination) | Measuring range (nominal range) |                        | Connection method | Absolute tolerance  |                     |
|----------------------------------|---------------------------------|------------------------|-------------------|---------------------|---------------------|
|                                  | Lower limit                     | Upper limit            |                   | Typical             | Maximum             |
| Pt 100 DIN and SAMA              | $-200^{\circ}\text{C}$          | $+200^{\circ}\text{C}$ | 4-wire            | $\pm 0.08\text{ K}$ | $\pm 0.43\text{ K}$ |
| Pt 100 DIN and SAMA              | $-200^{\circ}\text{C}$          | $+200^{\circ}\text{C}$ | 3-wire            | $\pm 0.15\text{ K}$ | $\pm 0.56\text{ K}$ |

The data contains the offset error, gain error, and linearity error in its respective setting.

**Typical tolerance values** are measured application values that are based on the maximum variance of all test objects.

The **maximum tolerance values** represent the theoretical worst case measurement inaccuracy. Besides the maximum offset error and gain error, the maximum tolerance values also comprise the longtime drift as well as the maximum tolerances of the test and calibration equipment.

## 9 Internal circuit diagram

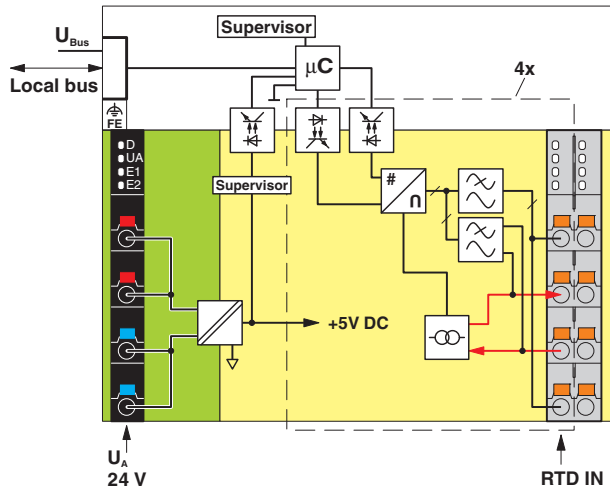


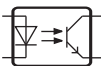
Figure 1 Internal wiring of the terminal points

Key:

Local bus      Axioline F local bus  
(hereinafter referred to as local bus)



Microprocessor



Optocoupler



Power supply unit with electrical isolation



Analog/digital converter



Low pass filter



Hardware monitoring



Constant current source



Electrically isolated area

## 10 Terminal point assignment

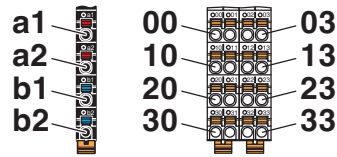


Figure 2 Terminal point assignment

| Terminal point       | Color  | Assignment                |                                                                |
|----------------------|--------|---------------------------|----------------------------------------------------------------|
| Supply voltage input |        |                           |                                                                |
| a1, a2               | Red    | 24 V DC (U <sub>A</sub> ) | Analog module supply (internally bridged)                      |
| b1, b2               | Blue   | GND                       | Reference potential of the supply voltage (internally bridged) |
| Analog inputs        |        |                           |                                                                |
| 00 ... 03            | Orange | U1+ ... U4+               | RTD sensor + channel 1 ... 4                                   |
| 10 ... 13            | Orange | I1+ ... I4+               | Constant current supply + channel 1 ... 4                      |
| 20 ... 23            | Orange | I1- ... I4-               | Constant current supply - channel 1 ... 4                      |
| 30 ... 33            | Orange | U1- ... U4-               | RTD sensor - channel 1 ... 4                                   |

## 11 Connection examples

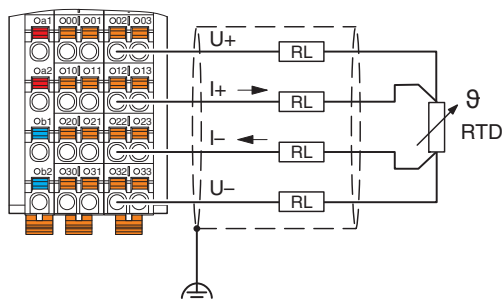


Figure 3 Connection example: 4-wire termination

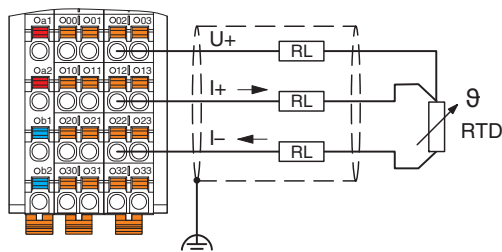


Figure 4 Connection example: 3-wire termination

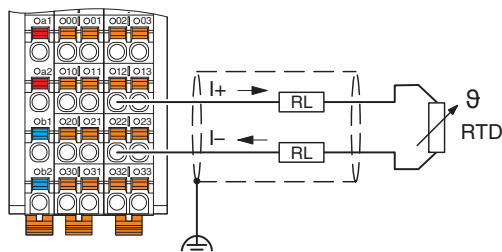


Figure 5 Connection example: 2-wire termination

In order to also measure 3-wire sensors with very long supply lines without additional tolerances, we also recommend 4-conductor connection technology here.

Parameterize the channel as 4-wire channel and jumper the Ix- and Ux- connections on the sensor side.

In this application you can connect sensors with a cable length up to 250 m.

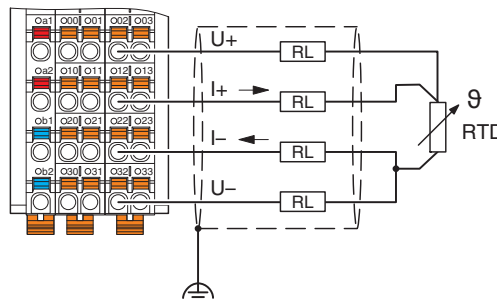


Figure 6 Connection example: 4-wire termination for 3-wire sensor with very long supply lines (> 100 m)

## 12 Connection notes



### NOTE: Damage to the electronics/measuring errors

Always connect the analog sensors using shielded, twisted pair cables.

Unshielded cables may lead to values outside the specified tolerance limits in environments subject to heavy noise.

Shielded, twisted connecting cables (e.g., Li-YCY (TP 2\*2\*0.5 mm<sup>2</sup>) must be used in environments subject to heavy noise as well as for sensor cables longer than 1 m.

Connect the cable shield to functional earth immediately after the cables enter the control cabinet.

If there is no closed control cabinet, connect the shield to a shield bus.

Use the AXL SHIELD SET Axiline shield connection set for an optimized connection directly in front of the module.



For further information on shielding, please refer to the UM EN AXL SYS INST user manual.

### 13 Local status and diagnostic indicators

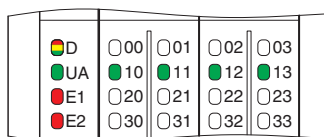


Figure 7 Local status and diagnostic indicators

| Designation | Color            | Meaning                                | State                    | Description                                                                                                                                                                                         |
|-------------|------------------|----------------------------------------|--------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| D           | Red/yellow/green | Diagnostics of local bus communication |                          |                                                                                                                                                                                                     |
|             |                  | Power down                             | OFF                      | Device in (power) reset.                                                                                                                                                                            |
|             |                  | Not connected                          | Red flashing             | Device operating, but there is no connection to previous device.                                                                                                                                    |
|             |                  | Reset                                  | Red ON                   | Application reset<br>Device operating, but there is still a connection to the previous device, the application is reset.                                                                            |
|             |                  | Ready                                  | Yellow ON                | Device operating, there is still a connection to the previous device, but the device has not yet detected a valid cycle after power on.                                                             |
|             |                  | Connected                              | Yellow flashing          | Valid data cycles have been detected, but the device is (not) yet part of the current configuration.                                                                                                |
|             |                  | Device application not active          | Green/yellow alternating | Valid data cycles are being detected.<br>The master application set the output data to valid, however, the slave application has not set the input data to valid as yet.                            |
|             |                  | Active                                 | Green flashing           | Device operating, communications within the station is OK.<br>The master application does not read the input data.<br>(The connection to the controller has not yet been established, for example.) |
|             |                  | Run                                    | Green ON                 | Valid data cycles are being detected. All data is valid                                                                                                                                             |
| UA          | Green            | U <sub>Analog</sub>                    | ON                       | Supply of analog modules present                                                                                                                                                                    |
|             |                  |                                        | OFF                      | Supply of analog modules not present                                                                                                                                                                |
| E1          | Red              | Supply voltage error                   | ON                       | Supply voltage is faulty.                                                                                                                                                                           |
|             |                  |                                        | OFF                      | Supply voltage is present.                                                                                                                                                                          |
| E2          | Red              | Error                                  | ON                       | I/O or channel error has occurred.                                                                                                                                                                  |
|             |                  |                                        | OFF                      | No error                                                                                                                                                                                            |
| 10 ... 13   | Red/Orange/Green | Channel Scout/error message            |                          |                                                                                                                                                                                                     |
|             |                  | Channel Scout                          | Orange flashing          | Channel searched for                                                                                                                                                                                |
|             |                  | Error message                          | Red ON                   | Open circuit, overrange or underrange                                                                                                                                                               |
|             |                  | OK                                     | Green ON                 | Normal operation                                                                                                                                                                                    |



Channel errors are errors that can be associated with a channel.  
Periphery errors are errors that affect the entire module.



For more information on the meaning of local diagnostic and status indicators, please refer to the UM EN AXL SYS INST user manual.

Error code and status of the E1 and E2 LEDs

| Error                   | E1 LED | E2 LED |
|-------------------------|--------|--------|
| No error                | OFF    | OFF    |
| Underrange              | OFF    | ON     |
| Overrange               | OFF    | ON     |
| Open circuit            | OFF    | ON     |
| Faulty supply voltage   | ON     | ON     |
| Parameter table invalid | OFF    | ON     |
| Device error            | OFF    | ON     |
| Flash format error      | OFF    | ON     |

## 14 Diagnostic behavior in the event of an error

The module diagnoses and indicates the following error states. The states are indicated in the diagnostic object (PDI object 0018<sub>hex</sub>), at the corresponding local diagnostic indicators, and in the IN process data when the IB IL format is set.

| No. | Error                                                                           | Indication in the process data                                                       | Messages via the "Diagnostics" object | Local diagnostic indicators                                                   |
|-----|---------------------------------------------------------------------------------|--------------------------------------------------------------------------------------|---------------------------------------|-------------------------------------------------------------------------------|
| 1   | U <sub>L</sub> missing                                                          | None (local bus without supply)                                                      | None                                  | All LEDs are off.<br>(Exception: UA LED)                                      |
| 2   | Measured value is above the valid measuring range (e.g., 500 Ω at Pt100 input). | 8001 <sub>hex</sub> : Measuring range exceeded (overrange)                           | Yes                                   | LED of the affected channel (10 ... 13) lights up red<br>E2 LED lights up red |
| 3   | Sensor connector is not plugged in, the sensor cable is completely interrupted  | 8002 <sub>hex</sub> : Open circuit                                                   | Yes                                   | LED of the affected channel (10 ... 13) lights up red<br>E2 LED lights up red |
| 4   | Measured value invalid (e.g., if channel is inactive)                           | 8004 <sub>hex</sub> : Measured value invalid                                         | Yes                                   | None                                                                          |
| 5   | U <sub>A</sub> (24 V) is missing or failure of internal I/O voltages            | 8020 <sub>hex</sub> : Faulty supply voltage<br>Peripheral fault message is triggered | Yes                                   | E1 LED is red                                                                 |
| 6   | Internal component faulty                                                       | 8040 <sub>hex</sub> : Device faulty                                                  | Yes                                   | E2 LED lights up red                                                          |
| 7   | Measured value is below the valid measuring range (e.g., 5 Ω at Pt100 input).   | 8080 <sub>hex</sub> : Below measuring range (underrange)                             | Yes                                   | LED of the affected channel (10 ... 13) lights up red                         |

## 15 Process data

The module uses four words of IN process data.

Each channel is mapped to a word.

### Input words IN1 to IN4

The measured values are transmitted to the controller board or the computer using process data input words IN1 to IN4.

The I/O data is mapped as follows.

| INx |              |    |    |    |    |   |   |   |   |   |   |   |   |   |   |
|-----|--------------|----|----|----|----|---|---|---|---|---|---|---|---|---|---|
| 15  | 14           | 13 | 12 | 11 | 10 | 9 | 8 | 7 | 6 | 5 | 4 | 3 | 2 | 1 | 0 |
| V   | Analog value |    |    |    |    |   |   |   |   |   |   |   |   |   |   |

V            Sign bit

In the IB IL format a diagnostic code is mapped to the input data in the event of an error.

| Code (hex) | Cause                                                    |
|------------|----------------------------------------------------------|
| 8001       | Measuring range exceeded (overrange)                     |
| 8002       | Open circuit                                             |
| 8004       | Measured value invalid/no valid measured value available |
| 8010       | Parameter table invalid                                  |
| 8020       | Faulty supply voltage                                    |
| 8040       | Device faulty                                            |
| 8080       | Below measuring range (underrange)                       |



As long as a used channel is not parameterized, the relevant status LED is OFF and the code 8004<sub>hex</sub> is transmitted in the process data.

## 16 Significant values in various formats

### 16.1 Significant values in "IB IL" format

| Input data |            | R 0 $\Omega$ ... 500 $\Omega$ |               | R 0 $\Omega$ ... 5 k $\Omega$ |              | Temperature sensors |                  |
|------------|------------|-------------------------------|---------------|-------------------------------|--------------|---------------------|------------------|
| Resolution |            | 0.1 $\Omega$                  | 0.01 $\Omega$ | 1 $\Omega$                    | 0.1 $\Omega$ | 0.1°C or 0.1°F      | 0.01°C or 0.01°F |
| hex        | dec        | $\Omega$                      | $\Omega$      | $\Omega$                      | $\Omega$     | °C or °F            | °C or °F         |
| 8001       | Overrange  | > 525                         | > 325.12      | > 5250                        | > 3251.2     | > Limit value       | > Limit value    |
| 03E8       | 1000       | +100.0                        | +10.0         | +1000.0                       | +100.0       | +100.0              | +10.0            |
| 0001       | 1          | +0.1                          | +0.01         | +1.0                          | +0.1         | +0.1                | +0.01            |
| 0000       | 0          | $\leq 0$                      | $\leq 0$      | $\leq 0$                      | $\leq 0$     | 0                   | 0                |
| FFFF       | -1         |                               |               |                               |              | -0.1                | -0.01            |
| FC18       | -1000      |                               |               |                               |              | -100.000            | -10.0            |
| 8080       | Underrange |                               |               |                               |              | < Limit value       | < Limit value    |

### 16.2 Significant values in S7-compatible format

| Input data |            | R 0 $\Omega$ ... 500 $\Omega$ |               | R 0 $\Omega$ ... 5 k $\Omega$ |              | Temperature sensors |                  |
|------------|------------|-------------------------------|---------------|-------------------------------|--------------|---------------------|------------------|
| Resolution |            | 0.1 $\Omega$                  | 0.01 $\Omega$ | 1 $\Omega$                    | 0.1 $\Omega$ | 0.1°C or 0.1°F      | 0.01°C or 0.01°F |
| hex        | dec        | $\Omega$                      | $\Omega$      | $\Omega$                      | $\Omega$     | °C or °F            | °C or °F         |
| 7FFF       | Overrange  | > 525                         | > 325.12      | > 5250                        | > 3251.2     | > Limit value       | > Limit value    |
| 03E8       | 1000       | +100.0                        | +10.0         | +1000.0                       | +100.0       | +100.0              | +10.0            |
| 0001       | 1          | +0.1                          | +0.01         | +1.0                          | +0.1         | +0.1                | +0.01            |
| 0000       | 0          | $\leq 0$                      | $\leq 0$      | $\leq 0$                      | $\leq 0$     | 0                   | 0                |
| FFFF       | -1         |                               |               |                               |              | -0.1                | -0.01            |
| FC18       | -1000      |                               |               |                               |              | -100.000            | -10.0            |
| 8000       | Underrange |                               |               |                               |              | < Limit value       | < Limit value    |

## 17 Parameter, diagnostics and information (PDI)

Parameter and diagnostic data as well as other information is transmitted via the PDI channel of the Axioline F station.



For information on PDI, please refer to the UM EN AXL SYS INST user manual.

The standard and application objects stored in the module are described in the following section.



Please refer to the basic profile for comprehensive information.

The following applies to all tables below:

Please refer to the UM DE AXL SYS PRO or the basic profile for an explanation of the object codes and data types.

| Abbreviation | Meaning                         |
|--------------|---------------------------------|
| A            | Number of elements              |
| L            | Length of the elements in bytes |
| R            | Read                            |
| W            | Write                           |



Every visible string is terminated with a zero terminator (00<sub>hex</sub>). The length of a visible string element is therefore one byte larger than the amount of user data.

## 18 Standard objects

### 18.1 Objects for identification (device rating plate)

| Index (hex)              | Object name     | Object type | Data type      | A | L      | Rights | Meaning                     | Contents                                         |
|--------------------------|-----------------|-------------|----------------|---|--------|--------|-----------------------------|--------------------------------------------------|
| <b>Manufacturer</b>      |                 |             |                |   |        |        |                             |                                                  |
| 0001                     | VendorName      | Var         | Visible String | 1 | 16     | R      | Manufacturer name           | Phoenix Contact                                  |
| 0002                     | VendorID        | Var         | Visible String | 1 | 7      | R      | Manufacturer identification | 00A045                                           |
| 0003                     | VendorText      | Var         | Visible String | 1 | 49     | R      | Comment on the manufacturer | Components and systems for industrial automation |
| 0012                     | VendorURL       | Var         | Visible String | 1 | 30     | R      | URL of the manufacturer     | http://www.phoenix-contact.com                   |
| <b>Module - general</b>  |                 |             |                |   |        |        |                             |                                                  |
| 0004                     | DeviceFamily    | Var         | Visible String | 1 | 14     | R      | Device family               | I/O analog IN                                    |
| 0006                     | ProductFamily   | Var         | Visible String | 1 | 33     | R      | Product family              | Axioline - High speed I/O system                 |
| 000E                     | CommProfile     | Var         | Visible String | 1 | 4      | R      | Communication profile       | 633                                              |
| 000F                     | DeviceProfile   | Var         | Visible String | 1 | 5      | R      | Device profile              | 0010                                             |
| 0011                     | ProfileVersion  | Record      | Visible String | 2 | 11; 22 | R      | Device profile version      | 2009-10-22; Basic - Profile V1.12                |
| 003A                     | VersionCount    | Array       | Unsigned 16    | 4 | 4 * 2  | R      | Version counter             | e. g., 0005 0000 0000 0000                       |
| <b>Module - special</b>  |                 |             |                |   |        |        |                             |                                                  |
| 0005                     | Capabilities    | Var         | Visible String | 1 | 8      | R      | Properties                  | Energ_0                                          |
| 0007                     | ProductName     | Var         | Visible String | 1 | 17     | R      | Product designation         | AXL F RTD4 1H ME                                 |
| 0008                     | SerialNo        | Var         | Visible String | 1 | 11     | R      | Serial number               | xxxxxxxxxx (e. g., 0123456789)                   |
| 0009                     | ProductText     | Var         | Visible String | 1 | 24     | R      | Product text                | 4 analog input channels                          |
| 000A                     | OrderNumber     | Var         | Visible String | 1 | 8      | R      | Order No.                   | 2688569                                          |
| 000B                     | HardwareVersion | Record      | Visible String | 2 | 11; 3  | R      | Hardware version            | e. g., 2010-06-21; 01                            |
| 000C                     | FirmwareVersion | Record      | Visible String | 2 | 11; 6  | R      | Firmware version            | e. g., 2010-06-21; V1.10                         |
| 000D                     | PChVersion      | Record      | Visible String | 2 | 11; 14 | R      | Parameter channel version   | E.g., 0000-00-00; PDI-API V0.30                  |
| 0037                     | DeviceType      | Var         | Octet string   | 1 | 8      | R      | Module identification       | 00 20 00 08 00 00 00 A4 <sub>hex</sub>           |
| <b>Use of the device</b> |                 |             |                |   |        |        |                             |                                                  |
| 0014                     | Location        | Var         | Visible String | 1 | 59     | R/W    | Installation location       | Can be filled out by the user.                   |
| 0015                     | EquipmentIdent  | Var         | Visible String | 1 | 59     | R/W    | Equipment identifier        | Can be filled out by the user.                   |
| 0016                     | ApplDeviceAddr  | Var         | Unsigned 16    | 1 | 2      | R/W    | User-defined device number  | Can be filled out by the user.                   |

## 18.2 Object for multilingual capacity

| Index (hex) | Object name | Object type | Data type      | A | L    | Rights | Meaning  | Contents       |
|-------------|-------------|-------------|----------------|---|------|--------|----------|----------------|
| 0017        | Language    | Record      | Visible String | 2 | 6; 8 | R      | Language | en-us; English |

## 18.3 Object descriptions

| Index (hex) | Object name  | Object type | Data type | A  | L              | Rights      | Meaning                                             |
|-------------|--------------|-------------|-----------|----|----------------|-------------|-----------------------------------------------------|
| 0038        | ObjDescrReq  | Record      |           | 2  | 3              | Read, write | Object whose description is requested               |
| 0039        | ObjDescr     | Record      |           | 16 | See subindices | Read        | Description of the object whose index was requested |
| 003B        | PDIN_Descr   | Record      |           | 3  | 12             | R           | Description of the IN process data                  |
| 003C        | PDOOUT_Descr | Record      |           | 3  | 12             | R           | Description of the output process data              |



These objects are only important for tools and are therefore not described in more detail here.  
Please refer to the basic profile for comprehensive information.

## 18.4 Diagnostics objects

| Index (hex) | Object name | Object type | Data type  | A | L                    | Rights | Assignment/content           |
|-------------|-------------|-------------|------------|---|----------------------|--------|------------------------------|
| 0018        | DiagState   | Record      |            | 6 | 2; 1; 1;<br>2; 1; 14 | R      | Diagnostics state; see below |
| 0019        | ResetDiag   | Var         | Unsigned 8 | 1 | 1                    | W      | Reset diagnostics            |

**Diagnostics state (0018<sub>hex</sub>: DiagState)**

This object is used for a structured message of an error.

| <b>0018<sub>hex</sub>: DiagState (Read)</b> |                |                 |                          |                                   |                    |
|---------------------------------------------|----------------|-----------------|--------------------------|-----------------------------------|--------------------|
| Subindex                                    | Data type      | Length in bytes | Meaning                  | Contents                          |                    |
| 0                                           | Record         | 21              | Diagnostic state         | Complete diagnostics information  |                    |
| 1                                           | Unsigned 16    | 2               | Error number             | 0 ... 65535 <sub>dec</sub>        |                    |
| 2                                           | Unsigned 8     | 1               | Priority                 | 00 <sub>hex</sub>                 | No error           |
|                                             |                |                 |                          | 01 <sub>hex</sub>                 | Error              |
|                                             |                |                 |                          | 02 <sub>hex</sub>                 | Warning            |
|                                             |                |                 |                          | 81 <sub>hex</sub>                 | Error removed      |
|                                             |                |                 |                          | 82 <sub>hex</sub>                 | Warning eliminated |
| 3                                           | Unsigned 8     | 1               | Channel                  | 00 <sub>hex</sub>                 | No error           |
|                                             |                |                 |                          | 01 <sub>hex</sub>                 | Channel 1          |
|                                             |                |                 |                          | :                                 | :                  |
|                                             |                |                 |                          | 04 <sub>hex</sub>                 | Channel 4          |
|                                             |                |                 |                          | FF <sub>hex</sub>                 | Entire device      |
| 4                                           | Unsigned 16    | 2               | Error code               | See table below                   |                    |
| 5                                           | Unsigned 8     | 1               | More information follows | 00 <sub>hex</sub> (not supported) |                    |
| 6                                           | Visible String | 14              | Text (14 characters)     | See table below                   |                    |



The message with the priority 81<sub>hex</sub> or 82<sub>hex</sub> is a one-time internal message to the bus coupler that is implemented onto the error mechanisms of the higher-level system by the bus coupler.

Error code and status of the local status and diagnostics indicators

| Error                   | Error code          | Text         | Priority          | Channel                                    | D LED                 | LED UA | E1 LED | E2 LED |
|-------------------------|---------------------|--------------|-------------------|--------------------------------------------|-----------------------|--------|--------|--------|
| No error                | 0000 <sub>hex</sub> | Status OK    | 00 <sub>hex</sub> | 00 <sub>hex</sub>                          | Green ON              | ON     | OFF    | OFF    |
| Faulty supply voltage   | 5160 <sub>hex</sub> | Supply fail  | 01 <sub>hex</sub> | FF <sub>hex</sub>                          | Flashing green/yellow | OFF    | ON     | ON     |
| Device error            | 6301 <sub>hex</sub> | CS FLASH     | 01 <sub>hex</sub> | FF <sub>hex</sub>                          | Flashing green/yellow | ON     | OFF    | ON     |
| Flash format error      | 6302 <sub>hex</sub> | FO FLASH     | 01 <sub>hex</sub> | FF <sub>hex</sub>                          | Flashing green/yellow | ON     | OFF    | ON     |
| Parameter table invalid | 6320 <sub>hex</sub> | Invalid para | 01 <sub>hex</sub> | FF <sub>hex</sub>                          | Flashing green/yellow | ON     | OFF    | ON     |
| Open circuit            | 7710 <sub>hex</sub> | Open circuit | 01 <sub>hex</sub> | 01 <sub>hex</sub> ...<br>04 <sub>hex</sub> | Green ON              | ON     | OFF    | ON     |
| Overrange               | 8910 <sub>hex</sub> | Overrange    | 02 <sub>hex</sub> | 01 <sub>hex</sub> ...<br>04 <sub>hex</sub> | Green ON              | ON     | OFF    | ON     |
| Underrange              | 8920 <sub>hex</sub> | Underrange   | 02 <sub>hex</sub> | 01 <sub>hex</sub> ...<br>04 <sub>hex</sub> | Green ON              | ON     | OFF    | ON     |

### Reset diagnostics (0019<sub>hex</sub>: ResetDiag)

You can delete the diagnostics memory and acknowledge the diagnostic messages with this object.

| 0019 <sub>hex</sub> : ResetDiag (Write) |            |                 |                   |                   |                                                                                                |
|-----------------------------------------|------------|-----------------|-------------------|-------------------|------------------------------------------------------------------------------------------------|
| Subindex                                | Data type  | Length in bytes | Meaning           | Contents          |                                                                                                |
| 0                                       | Unsigned 8 | 1               | Reset diagnostics | 00 <sub>hex</sub> | All diagnostic messages approved                                                               |
|                                         |            |                 |                   | 02 <sub>hex</sub> | Deletes and acknowledges all pending diagnostic messages that have not been read out           |
|                                         |            |                 |                   | 06 <sub>hex</sub> | Deletes and acknowledges all the diagnostic messages and allows no further diagnostic messages |
|                                         |            |                 |                   | Other             | Reserved                                                                                       |

## 18.5 Objects for process data management

| Index (hex) | Object name | Object type | Data type    | A | L | Rights | Assignment                       |
|-------------|-------------|-------------|--------------|---|---|--------|----------------------------------|
| 0025        | PDIN        | Var         | Octet string | 1 | 8 | R      | Input process data               |
| 0026        | PDOUT       | Var         | Octet string | 1 | 8 | R      | OUT process data; not applicable |

### IN process data (0025<sub>hex</sub>: PDIN)

You can read the IN process data of the module with this object.

The structure corresponds to the representation in the "Process data" section.

| 0025 <sub>hex</sub> : PDIN (Read) |              |                 |                    |
|-----------------------------------|--------------|-----------------|--------------------|
| Subindex                          | Data type    | Length in bytes | Meaning            |
| 0                                 | Octet string | 8               | Input process data |

## 19 Application objects

| Index (hex) | Object name          | Object type | Data type    | A | L     | Rights | Assignment                                   |
|-------------|----------------------|-------------|--------------|---|-------|--------|----------------------------------------------|
| 0080        | ParaTable            | Array       | Unsigned 16  | 6 | 6 * 2 | R/W    | Parameter table                              |
| 0082        | Measured Value Float | Array       | Octet string | 4 | 4 * 6 | R      | Measured values in the extended float format |
| 0083        | PD Min               | Array       | Integer 16   | 4 | 4 * 2 | R      | Minimum process data value                   |
| 0084        | PD Max               | Array       | Integer 16   | 4 | 4 * 2 | R      | Maximum process data value                   |
| 0090        | Channel Scout        | Var         | Unsigned 8   | 1 | 1     | R/W    | Channel scout                                |

### 19.1 Parameter table (0080<sub>hex</sub>: ParaTable)

Parameterize the module using this object.

In the case of valid parameters, the parameterization is stored in the module permanently.

After resetting, the module works with the last permanently stored data. Upon delivery, the module works with the default data (default settings).

| 0080 <sub>hex</sub> : ParaTable (read, write) |                      |                 |                               |                     |
|-----------------------------------------------|----------------------|-----------------|-------------------------------|---------------------|
| Subindex                                      | Data type            | Length in bytes | Meaning                       | Default value       |
| 0                                             | Array of Unsigned 16 | 6 * 2           | Read/write all elements       | See subindices      |
| 1                                             | Unsigned 16          | 2               | Parameterization of channel 1 | 000F <sub>hex</sub> |
| :                                             | Unsigned 16          | 2               | :                             | 000F <sub>hex</sub> |
| 4                                             | Unsigned 16          | 2               | Parameterization of channel 4 | 000F <sub>hex</sub> |
| 5                                             | Unsigned 16          | 2               | Data format                   | 0000 <sub>hex</sub> |
| 6                                             | Unsigned 16          | 2               | Reserved                      | 0000 <sub>hex</sub> |

#### Parameterization channel 1 ... channel 4

##### Parameterization word

| 15   | 14 | 13     | 12 | 11 | 10 | 9                    | 8 | 7 | 6 | 5              | 4 | 3 | 2 | 1 | 0 |
|------|----|--------|----|----|----|----------------------|---|---|---|----------------|---|---|---|---|---|
| Wire |    | Filter |    | R0 |    | Res-<br>olu-<br>tion |   | 0 | 0 | Sensor<br>type |   |   |   |   |   |

##### Filter:

| Filter           | Code (bin) | Code (hex) |
|------------------|------------|------------|
| 120 ms (default) | 00         | 0          |
| 100 ms           | 01         | 1          |
| 60 ms            | 10         | 2          |
| 40 ms            | 11         | 3          |

##### Connection method (wire):

| Wire             | Code (bin) | Code (hex) |
|------------------|------------|------------|
| 3-wire (default) | 00         | 0          |
| 2-wire           | 01         | 1          |
| 4-wire           | 10         | 2          |
| Reserved         | 11         | 3          |

##### Resolution:

| Resolution      | Code (bin) | Code (hex) |
|-----------------|------------|------------|
| 0.1°C (default) | 00         | 0          |
| 0.01°C          | 01         | 1          |
| 0.1°F           | 10         | 2          |
| 0.01°F          | 11         | 3          |

**Resistance type (R0):**

Parameterization of the resistance type is only useful for Pt and Ni sensors (DIN and SAMA). For other sensors the resistance type does not have to be parameterized.

| R0 (Ω)               | Code (bin)  | Code (hex) |
|----------------------|-------------|------------|
| <b>100 (default)</b> | <b>0000</b> | <b>0</b>   |
| 10                   | 0001        | 1          |
| 20                   | 0010        | 2          |
| 30                   | 0011        | 3          |
| 50                   | 0100        | 4          |
| 120                  | 0101        | 5          |
| 150                  | 0110        | 6          |
| 200                  | 0111        | 7          |
| 240                  | 1000        | 8          |
| 300                  | 1001        | 9          |
| 400                  | 1010        | A          |
| 500                  | 1011        | B          |
| 1000                 | 1100        | C          |
| 1500                 | 1101        | D          |
| 2000                 | 1110        | E          |
| Reserved             | 1111        | F          |

**Sensor type:**

| Sensor type                       | Code (bin)  | Code (hex) |
|-----------------------------------|-------------|------------|
| Pt DIN                            | 0000        | 0          |
| Pt SAMA                           | 0001        | 1          |
| Ni DIN                            | 0010        | 2          |
| Ni SAMA                           | 0011        | 3          |
| Cu 10                             | 0100        | 4          |
| Cu 50                             | 0101        | 5          |
| Cu 53                             | 0110        | 6          |
| Ni 1000 (L&G)                     | 0111        | 7          |
| Ni 500 (Viessmann)                | 1000        | 8          |
| KTY 81-110                        | 1001        | 9          |
| KTY84 (KTY84 - 130, KTY84 - 150)  | 1010        | A          |
| KTY 81-210                        | 1011        | B          |
| Reserved                          | 1100        | C          |
| Linear R 0 Ω ... 500 Ω            | 1101        | D          |
| Linear R 0 Ω ... 5 kΩ             | 1110        | E          |
| <b>Channel inactive (default)</b> | <b>1111</b> | <b>F</b>   |



For the sensor types 0<sub>hex</sub> to 3<sub>hex</sub> parameterize the resistance type as well.

**Possible resolutions for the individual sensor types**

| Resolution for sensor type |                        |                       |            |            |
|----------------------------|------------------------|-----------------------|------------|------------|
| Temperature sensors        | Linear R 0 Ω ... 500 Ω | Linear R 0 Ω ... 5 kΩ | Code (bin) | Code (hex) |
| 0.1°C                      | 0.1 Ω                  | 1 Ω                   | 00         | 0          |
| 0.01°C                     | 0.01 Ω                 | 0.1 Ω                 | 01         | 1          |
| 0.1°F                      | 0.1 Ω                  | 1 Ω                   | 10         | 2          |
| 0.01°F                     | 0.01 Ω                 | 0.1 Ω                 | 11         | 3          |

**Data format/system bits:**

| 15 | 14 | 13 | 12 | 11 | 10 | 9           | 8 | 7 | 6 | 5 | 4 | 3 | 2 | 1 | 0 |
|----|----|----|----|----|----|-------------|---|---|---|---|---|---|---|---|---|
| 0  | 0  | 0  | 0  | 0  | B  | Data format | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | K |

| B: open circuit detection                      | Code (bin) | Code (hex) |
|------------------------------------------------|------------|------------|
| <b>Open circuit detection active (default)</b> | <b>0</b>   | <b>0</b>   |
| Open circuit detection disabled                | 1          | 1          |



Open circuit detection is activated by default. In the event of extreme EMC requirements, i.e., interference significantly above the industry standard, this bit can be used to disable open circuit detection.

| Data format                    | Code (bin) | Code (hex) |
|--------------------------------|------------|------------|
| <b>IB IL (default setting)</b> | <b>00</b>  | <b>0</b>   |
| Reserved                       | 01         | 1          |
| S7-compatible                  | 10         | 2          |
| Reserved                       | 11         | 3          |

| K: Temperature drift compensation    | Code (bin) | Code (hex) |
|--------------------------------------|------------|------------|
| <b>Compensation active (default)</b> | <b>0</b>   | <b>0</b>   |
| Compensation inactive                | 1          | 1          |

## 19.2 Measured value in extended float format (0082<sub>hex</sub>: Measured Value Float)

You can read the IN process data in Inline or S7-compatible format with the 0025<sub>hex</sub> object.

The 0082<sub>hex</sub> object is also available.

This object provides the measured value in the highest internal accuracy of the terminal in the float format.

| 0082 <sub>hex</sub> : Measured Value Float (Read) |                  |                 |                              |
|---------------------------------------------------|------------------|-----------------|------------------------------|
| Subindex                                          | Data type        | Length in bytes | Meaning                      |
| 0                                                 | Array of Records | 4 * 6           | Read all elements            |
| 1                                                 | Record           | 6               | Measured value for channel 1 |
| :                                                 | :                | :               | :                            |
| 4                                                 | Record           | 6               | Measured value channel 4     |

### Measured value channel 1 ... channel 4

| Element | Data type  | Length in bytes | Meaning                                    |
|---------|------------|-----------------|--------------------------------------------|
| 1       | Float 32   | 4               | Value in the float format acc. to IEEE 754 |
| 2       | Unsigned 8 | 1               | Status                                     |
| 3       | Unsigned 8 | 1               | Unit code                                  |

Structure of the float format according to IEEE 754 in the bit representation:

|           |           |           |           |
|-----------|-----------|-----------|-----------|
| VEEE EEEE | EMMM MMMM | MMMM MMMM | MMMM MMMM |
|-----------|-----------|-----------|-----------|

|   |                                               |
|---|-----------------------------------------------|
| V | 1 sign bit, 0: positive, 1: negative          |
| E | 8 bits exponent with offset 7F <sub>hex</sub> |
| M | 23 bits mantissa                              |

Some example values for conversion from floating point to hexadecimal representation:

| Floating point | Hexadecimal representation |
|----------------|----------------------------|
| 1.0            | 3F 80 00 00                |
| 10.0           | 41 20 00 00                |
| 1.03965528     | 3F 85 13 6D                |
| - 1.0          | BF 80 00 00                |

## Extended Float Format

The Extended Float Format is a specially defined format. It consists of the measured value in the float format, a status and a unit code.

Status is necessary because the float format defines no patterns providing information on the status of the numerical value.

Status corresponds to the LSB of the Inline diagnostic codes (e.g. overrange: Status = 01, Inline diagnostic code = 8001<sub>hex</sub>). If Status = 0, the measured value is valid.

| Unit code | Code                    |
|-----------|-------------------------|
| °C        | 32 (20 <sub>hex</sub> ) |
| °F        | 33 (21 <sub>hex</sub> ) |
| Ohms (Ω)  | 37 (25 <sub>hex</sub> ) |

| Status                    | Code              |
|---------------------------|-------------------|
| Measured value is valid   | 00 <sub>hex</sub> |
| Measured value is invalid | Other             |

### 19.3 Minimum process data value (0083<sub>hex</sub>: PD Min)

Object 0083<sub>hex</sub> can be used to read the minimum process data values.

The values are initialized after each parameterization. The highest value is assigned for the minimum process data value.

PD Min = 7FFF 7FFF 7FFF 7FFF<sub>hex</sub>

On every analog conversion, the PD Min value is compared with the current measured values and overwritten if necessary.

| 0083 <sub>hex</sub> : PD Min (Read) |                     |                 |                                      |
|-------------------------------------|---------------------|-----------------|--------------------------------------|
| Subindex                            | Data type           | Length in bytes | Meaning                              |
| 0                                   | Array of Integer 16 | 4 * 2           | Read all elements                    |
| 1                                   | Integer 16          | 2               | Minimum process data value channel 1 |
| :                                   | :                   | :               | :                                    |
| 4                                   | Integer 16          | 2               | Minimum process data value channel 4 |

### 19.4 Maximum process data value (0084<sub>hex</sub>: PD Max)

Object 0084<sub>hex</sub> can be used to read the maximum process data values.

The values are initialized after each parameterization. The lowest value is assigned for the maximum process data value.

PD Max = 8000 8000 8000 8000<sub>hex</sub>

On every analog conversion, the PD Max value is compared with the current measured values and overwritten if necessary.

| 0084 <sub>hex</sub> : PD Max (Read) |                     |                 |                                      |
|-------------------------------------|---------------------|-----------------|--------------------------------------|
| Subindex                            | Data type           | Length in bytes | Meaning                              |
| 0                                   | Array of Integer 16 | 4 * 2           | Read all elements                    |
| 1                                   | Integer 16          | 2               | Maximum process data value channel 1 |
| :                                   | :                   | :               | :                                    |
| 4                                   | Integer 16          | 2               | Maximum process data value channel 4 |

### 19.5 Channel scout (0090<sub>hex</sub>)

This object is used to quickly find a channel.

| 0090 <sub>hex</sub> : channel scout (read, write) |           |                 |               |          |                                                                            |
|---------------------------------------------------|-----------|-----------------|---------------|----------|----------------------------------------------------------------------------|
| Subindex                                          | Data type | Length in bytes | Meaning       | Contents |                                                                            |
| 0                                                 | Var       | 1               | Channel scout | 0        | Disable all channel scout processes                                        |
|                                                   |           |                 |               | 1 ... 4  | Green LED of the channel is flashing at 0.5 Hz (1 second ON, 1 second OFF) |

The function is terminated automatically after five minutes if you do not deactivate the Channel Scout processes. The flashing overrides all diagnostic messages of the selected channel. When a channel is parameterized, the Channel Scout function is aborted.

- 0            Disable all channel scout processes
- 1 ... 4    Green LED of the channel is flashing at 0.5 Hz (1 second ON, 1 second OFF)

## 20 Parameterization example

A different parameterization is selected for every channel. The data format is the IB Inline format.

| Channel | Connection method (wire) | Filter | R0            | Resolution | Sensor type                          |
|---------|--------------------------|--------|---------------|------------|--------------------------------------|
| 1       | 3-wire                   | 120 ms | 100 $\Omega$  | 0.1°C      | Pt100 DIN                            |
| 2       | 2-wire                   | 40 ms  | Not relevant  | 1 $\Omega$ | Linear R 0 $\Omega$ ... 5 k $\Omega$ |
| 3       | 4-wire                   | 120 ms | 1000 $\Omega$ | 0.1°C      | Ni 1000 DIN                          |
| 4       | 2-wire                   | 120 ms | Not relevant  | 0.1°C      | Cu 10                                |

The individual parameterization words are combined in accordance with the modular principle.

| Channel | Parameter word (hex) | Parameter word (bin) |    |        |    |    |    |   |   |            |   |   |   |             |   |   |   |
|---------|----------------------|----------------------|----|--------|----|----|----|---|---|------------|---|---|---|-------------|---|---|---|
|         |                      | 15                   | 14 | 13     | 12 | 11 | 10 | 9 | 8 | 7          | 6 | 5 | 4 | 3           | 2 | 1 | 0 |
|         |                      | Wire                 |    | Filter |    | R0 |    |   |   | Resolution |   |   |   | Sensor type |   |   |   |
| 1       | 0000                 | 0                    | 0  | 0      | 0  | 0  | 0  | 0 | 0 | 0          | 0 | 0 | 0 | 0           | 0 | 0 | 0 |
| 2       | 700E                 | 0                    | 1  | 1      | 1  | 0  | 0  | 0 | 0 | 0          | 0 | 0 | 0 | 1           | 1 | 1 | 0 |
| 3       | 8C02                 | 1                    | 0  | 0      | 0  | 1  | 1  | 0 | 0 | 0          | 0 | 0 | 0 | 0           | 0 | 1 | 0 |
| 4       | 4044                 | 0                    | 1  | 0      | 0  | 0  | 0  | 0 | 0 | 0          | 1 | 0 | 0 | 0           | 1 | 0 | 0 |

This results in the following parameter table:

| Element | Meaning                       | Value (hex) |
|---------|-------------------------------|-------------|
| 1       | Parameterization of channel 1 | 0000        |
| 2       | Parameterization of channel 2 | 700E        |
| 3       | Parameterization of channel 3 | 8C02        |
| 4       | Parameterization of channel 4 | 4044        |
| 5       | Data format, system bits      | 0000        |
| 6       | Reserved                      | 0000        |

## 21 Device descriptions

The device is described in the device description files. The device descriptions for controllers from Phoenix Contact are included in PC Worx and the corresponding service packs. The device description files for other systems are available for download at [phoenixcontact.net/download](http://phoenixcontact.net/download) in the download area of the bus coupler used.

## 22 Measuring errors through connecting cables for sensors with 2-wire termination

Diagram 1

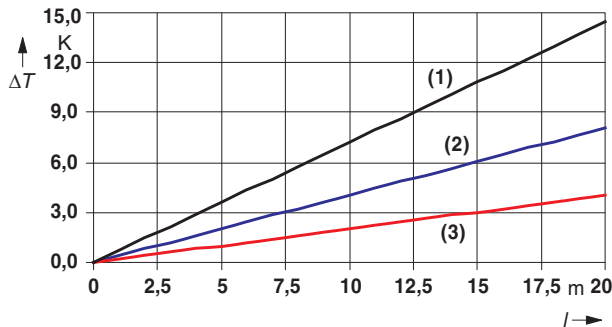


Figure 8 Systematic temperature measuring error  $\Delta T$  depending on the cable length  $l$

Curves depending on cable cross section  $A$

- 1 Temperature measuring error for  $A = 0.14 \text{ mm}^2$
- 2 Temperature measuring error for  $A = 0.25 \text{ mm}^2$
- 3 Temperature measuring error for  $A = 0.50 \text{ mm}^2$

(Measuring error valid for: copper cable  $\chi = 57 \text{ m}/\Omega\text{mm}^2$ ,  $T_A = 25^\circ\text{C}$  and Pt100 sensor)

Diagram 2

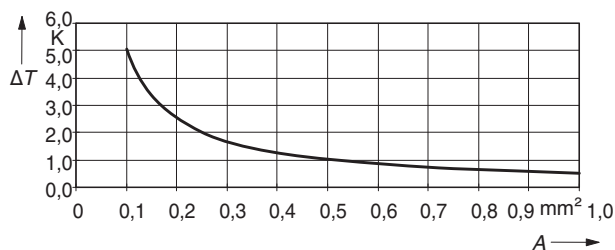


Figure 9 Systematic temperature measuring error  $\Delta T$  depending on the cable cross section  $A$

(Measuring error valid for: copper cable  $\chi = 57 \text{ m}/\Omega\text{mm}^2$ ,  $T_A = 25^\circ\text{C}$ ,  $l = 5 \text{ m}$ , and Pt100 sensor)

Diagram 3

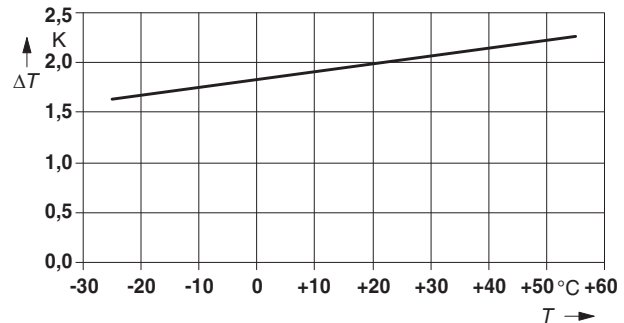


Figure 10 Systematic temperature measuring error  $\Delta T$  depending on the cable temperature  $T$

(Measuring error valid for: copper cable  $\chi = 57 \text{ m}/\Omega\text{mm}^2$ ,  $T_A = 25^\circ\text{C}$ ,  $l = 5 \text{ m}$ ,  $A = 0.25 \text{ mm}^2$ , and Pt100 sensor)

### Conclusion

All diagrams show that the increase in cable resistance causes the measuring error.

A considerable improvement is made when Pt1000 sensors are used. Due to the 10-fold higher temperature coefficient  $\alpha$  ( $\alpha = 0.385 \text{ } \Omega/\text{K}$  for Pt100 to  $\alpha = 3.85 \text{ } \Omega/\text{K}$  for Pt1000) the effect of the cable resistance on the measurement is decreased by factor 10. All errors in the diagrams above would be reduced by factor 10.

Diagram 1 clearly shows the effect of the cable length on the cable resistance and therefore on the measuring error. The solution is to use the shortest possible sensor cables.

Diagram 2 shows the influence of the cable diameter on the cable resistance. It can be seen that cables with a diameter of less than  $0.5 \text{ mm}^2$  cause the error to increase exponentially.

Diagram 3 shows the influence of the ambient temperature on the cable resistance. This parameter is of minor importance and can hardly be influenced. It is mentioned here only for the sake of completeness.

The formula for calculating the cable resistance is as follows:

$$R_L = R_{L20} \times \left( 1 + 0,0039 \frac{1}{K} \times (T - 20^\circ\text{C}) \right)$$

$$R_L = \frac{l}{\chi \times A} \times \left( 1 + 0,0039 \frac{1}{K} \times (T - 20^\circ\text{C}) \right)$$

Where:

|                      |                                                                          |
|----------------------|--------------------------------------------------------------------------|
| $R_L$                | Cable resistance in $\Omega$                                             |
| $R_{L20}$            | Cable resistance at $20^\circ\text{C}$ in $\Omega$                       |
| $l$                  | Cable length in m                                                        |
| $\chi$               | Specific electrical resistance of copper in $\text{m}/\Omega\text{mm}^2$ |
| $A$                  | Cable cross section in $\text{mm}^2$                                     |
| $0.0039 \text{ 1/K}$ | Temperature coefficient for copper (percentage purity of 99.9%)          |
| $T$                  | Ambient temperature (cable temperature) in $^\circ\text{C}$              |

Since there are two cable resistances in the measuring system (forward and return), the value must be doubled. The absolute measuring error in Kelvin [K] is provided for platinum detectors according to DIN using the average temperature coefficient  $\chi$  ( $\chi = 0.385 \text{ } \Omega/\text{K}$  for Pt100;  $\chi = 3.85 \text{ } \Omega/\text{K}$  for Pt1000).

## 23 Calculation examples

### 23.1 Typical temperature behavior

#### Task setting:

Temperatures of up to  $+45^\circ\text{C}$  are achieved in the control cabinet.

1. What typical drift values of the measuring inputs are to be expected for temperature measurement with a Pt100 sensor using 4-wire technology at a measuring temperature of  $+180^\circ\text{C}$  for this device?
2. What typical measuring tolerance is to be expected at  $+45^\circ\text{C}$ ?

#### Calculation:

The temperature difference is calculated using the formula (1):

$$\Delta T_A = T_S - 25^\circ\text{C} \quad (1)$$

Where:

|                         |                                                                                                                                  |
|-------------------------|----------------------------------------------------------------------------------------------------------------------------------|
| $\Delta T_A$            | Temperature difference (difference between current switch cabinet temperature and reference temperature of $+25^\circ\text{C}$ ) |
| $T_S$                   | Current temperature in the switch cabinet                                                                                        |
| Value for this example: |                                                                                                                                  |
| $T_S$                   | $= 45^\circ\text{C}$                                                                                                             |

According to formula (1)

$$\begin{aligned} \Delta T_A &= T_S - 25^\circ\text{C} \\ &= 45^\circ\text{C} - 25^\circ\text{C} \\ &= 20 \text{ K} \end{aligned}$$

The temperature drift of the Pt100 sensor is calculated according to formula (2):

$$T_{\text{Drift}} = \Delta T_A \times T_K \times T_M \quad (2)$$

Where:

|                    |                                                |
|--------------------|------------------------------------------------|
| $T_{\text{Drift}}$ | Temperature drift of the Pt100 measuring input |
| $\Delta T_A$       | Temperature difference; from formula (1)       |
| $T_K$              | Temperature coefficient                        |
| $T_M$              | Measuring temperature                          |

Values for this example:

|              |                                         |
|--------------|-----------------------------------------|
| $\Delta T_A$ | $= 20 \text{ K}$                        |
| $T_K$        | $= \pm 3 \text{ ppm/K (typical drift)}$ |
| $T_M$        | $= 180^\circ\text{C}$                   |

According to formula (2)

$$\begin{aligned} T_{\text{Drift}} &= \Delta T_A \times T_K \times T_M \\ &= 20 \text{ K} \times \pm 3 \text{ ppm/K} \times 180^\circ\text{C} \\ &= 20 \times \pm 3 \times 10^{-6} \times 180^\circ\text{C} \\ T_{\text{Drift}} &= \pm 0.01 \text{ K} \end{aligned}$$

#### Solution:

Under these marginal conditions, a typical temperature drift of  $\pm 0.01 \text{ K}$  is to be expected.

#### Calculation of the typical measuring tolerance:

The measuring tolerance is calculated using the formula (3):

$$\Delta T_{\text{Tot}} = \Delta T_{25} + T_{\text{Drift}} \quad (3)$$

Where:

|                          |                                                |
|--------------------------|------------------------------------------------|
| $\Delta T_{\text{Tot}}$  | Total tolerance                                |
| $\Delta T_{25}$          | Typical tolerance at $25^\circ\text{C}$        |
| $T_{\text{Drift}}$       | Drift at $45^\circ\text{C}$ ; from formula (2) |
| Values for this example: |                                                |
| $\Delta T_{25}$          | $= \pm 0.05 \text{ K}$                         |
| $T_{\text{Drift}}$       | $= \pm 0.01 \text{ K}$                         |

According to formula (3)

$$\begin{aligned} \Delta T_{\text{Tot}} &= \Delta T_{25} + T_{\text{Drift}} \\ &= \pm 0.05 \text{ K} + \pm 0.01 \text{ K} \\ \Delta T_{\text{Tot}} &= \pm 0.06 \text{ K} \end{aligned}$$

### 23.2 Maximum temperature behavior (worst case)

#### Task setting:

Temperatures of up to  $+40^\circ\text{C}$  are achieved in the control cabinet.

What typical drift values of the measuring inputs are to be expected for temperature measurement with a Pt100 sensor using 4-wire technology at a measuring temperature of  $+200^\circ\text{C}$  for this device?

#### Calculation:

The measuring tolerance is calculated using the formula (3):

$$\Delta T_{\text{Tot}} = \Delta T_{25} + T_{\text{Drift}} \quad (3)$$

Values for this example:

|                    |                        |
|--------------------|------------------------|
| $\Delta T_{25}$    | $= \pm 0.25 \text{ K}$ |
| $T_{\text{Drift}}$ | Must be calculated     |

To calculate the drift, proceed as described in the example for the typical temperature response.

The temperature difference is calculated using the formula (1):

$$\Delta T_A = T_S - 25^\circ\text{C} \quad (1)$$

Value for this example:

$$T_S = 40^\circ\text{C}$$

According to formula (1)

$$\begin{aligned} \Delta T_A &= T_S - 25^\circ\text{C} \\ &= 40^\circ\text{C} - 25^\circ\text{C} \\ &= 15 \text{ K} \end{aligned}$$

The maximum temperature drift of the Pt100 sensor is calculated according to formula (2):

$$T_{\text{Drift}} = \Delta T_A \times T_K \times T_M \quad (2)$$

Values for this example:

|              |                                          |
|--------------|------------------------------------------|
| $\Delta T_A$ | $= 15 \text{ K}$                         |
| $T_K$        | $= \pm 18 \text{ ppm/K}$ (maximum drift) |
| $T_M$        | $= 200^\circ\text{C}$                    |

According to formula (2)

$$\begin{aligned} T_{\text{Drift}} &= \Delta T_A \times T_K \times T_M \\ &= 15 \text{ K} \times \pm 18 \text{ ppm/K} \times 200^\circ\text{C} \\ &= 15 \times \pm 18 \times 10^{-6} \times 200^\circ\text{C} \\ T_{\text{Drift}} &= \pm 0.05 \text{ K} \end{aligned}$$

The measuring tolerance is calculated using the formula (3):

According to formula (3)

$$\begin{aligned} \Delta T_{\text{Tot}} &= \Delta T_{25} + T_{\text{Drift}} \\ &= \pm 0.25 \text{ K} + \pm 0.05 \text{ K} \\ \Delta T_{\text{Tot}} &= \pm 0.30 \text{ K} \end{aligned}$$

#### Solution:

With an ambient temperature of  $+40^\circ\text{C}$ , a maximum worst case measuring tolerance of  $\pm 0.30 \text{ K}$  is to be expected.



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