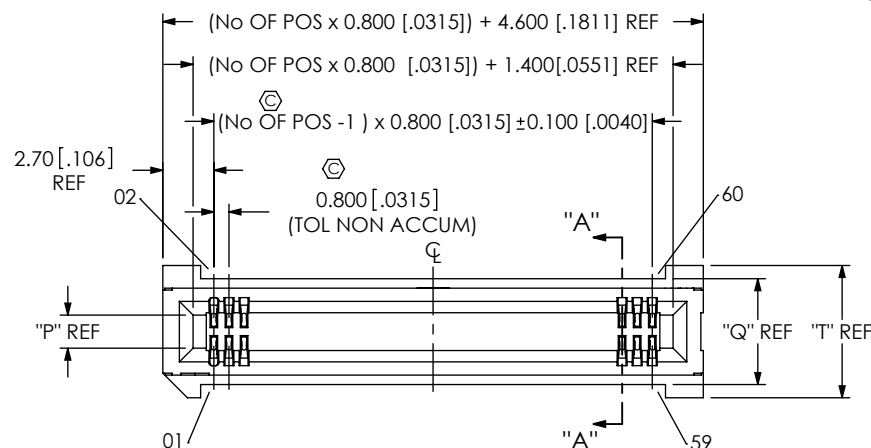


HSEC8-1XXX-XX-XX-DV-X-XX



No OF POSITIONS _____
 -10,-20,-30 (PER ROW, SEE FIG 1)
 -09,-13,-25,-37,-49,-40,-50,-60,-70,-
 80,-90,-100 (PER ROW, SEE FIG 2, SHT 2)

CARD THICKNESS _____
 [SEE TABLE 9, SHT 3]
 ***-01: 1.57 [.062] CARD
 ***-02: 2.00 [.079] CARD
 (10-60 POS, MULTIPLES OF 10 ONLY)
 (-K & -TR ONLY FOR OPTION 2)
 (USE HSEC8A-XXX-02-DV-XX)
 ***-03: 2.36 [.093] CARD
 (10-60 POS, MULTIPLES OF 10 ONLY)
 (-K & -TR ONLY FOR OPTION 2)
 (USE HSEC8A-XXX-03-DV-XX)
 (SEE NOTE 7 & 10)

PLATING SPECIFICATION

- SM: 30µ" SELECTIVE GOLD IN CONTACT AREA, MATTE TIN ON TAIL
- H: 30µ" HEAVY GOLD IN CONTACT AREA, 3µ" GOLD TAIL)
- S: 30µ" SELECTIVE GOLD IN CONTACT AREA, MATTE TIN ON TAIL
- L: 10µ" LIGHT SELECTIVE GOLD IN CONTACT AREA, MATTE TIN ON TAIL

ROW SPECIFICATION

OPTION 2

****PE: PASS THROUGH (SHT 7, FIG 7)**
 (10, 13, & 20 POS ONLY)
 (-A OPTION ONLY)
 (NOT AVAILABLE WITH ANY OTHER OPTION 2,
 EXCEPT -K AND/OR -TR)
****BL: BOARD LOCK (SHT 5, FIG 5)** (SEE NOTE 11)
****GR: GUIDE RAILS (SHT 6, FIG 6)**
 (10-60 POS, MULTIPLES OF 10 ONLY) (SEE NOTE 11)
 (-TR PACKAGING ONLY)
****WT: WELD TAB (SHT 7, FIG 8)**
 (-A OPTION ONLY)
****L: LATCHING (SHT 4, FIG 4)**
 (13, 25, 37, & 49 POS ONLY) (SEE NOTE 11)
****L2: ECDP LATCHING (SHT 8, FIG 9)**
 (09, 13, 25, & 49 POS ONLY) (SEE NOTE 11)
-K: POLYIMIDE FILM PAD (SEE SHT 2, FIG 3)
-TR: TAPE & REEL
 (09 THRU 70 POS ONLY)
 (LEAVE BLANK FOR TRAY)

— OPTION 1

-A: ALIGNMENT PIN
(USE XHSEC8X-XXX-XX-DV-A)
(LEAVE BLANK FOR NO ALIGNMENT PIN,
USE XHSEC8-XXX-01-DV-LC, NOT
AVAILABLE FOR CARD THICKNESS -02,
-03, OR -04. SEE FIG 10, SHT 3)

** = AVAILABLE ONLY WITH -.01 CARD THICKNESS

*** = FOR EXISTING CUSTOMER ONLY

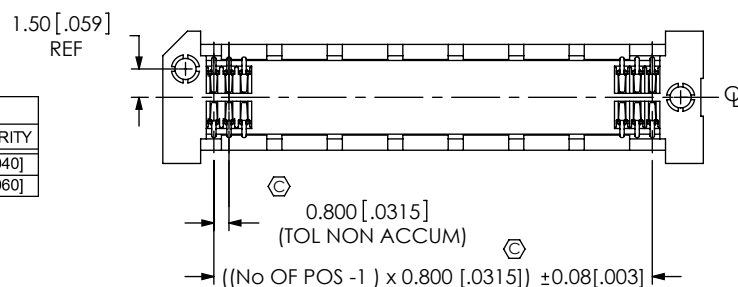
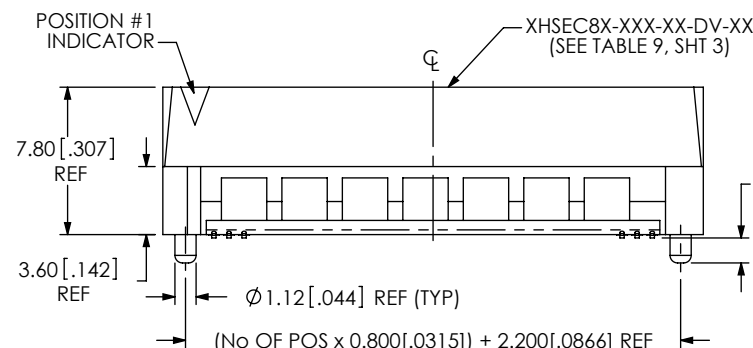


FIG 1

FOR POSITIONS -10, -20 & -30
HSEC8-130-01-XX-DV-A SHOWN
(SOME FEATURES NOT SHOWN FOR CLARITY)

No OF POS	COPLANARITY
-10 THRU -60	0.102 [.0040]
-70 THRU -100	0.152 [.0060]

NOTES:

1.  REPRESENTS A CRITICAL DIMENSION.
2. BURR ALLOWANCE: 0.04[.0015] MAX.
3. MINIMUM PUSHOUT FORCE: 2.2 NEWTONS.
4. ALL TAIL TO TAIL DIMENSIONS MEASURED TIP TO TIP.
5. ASSEMBLIES TO BE PACKAGED IN TRAYS, UNLESS -TR IS SPECIFIED.
6. NOTE DELETED.
7. MATING EDGE CARD THICKNESS TOLERANCE TO BE $\pm 10\%$ OF NOMINAL.
8. NOTE DELETED.
9. NOTE DELETED.
10. MATING CARD MUST HAVE LEAD-IN. SEE SAMTEC FOOTPRINT FOR SPECIFICATIONS.
11. L, L2, & BL IS NOT APPLICABLE FOR GUIDE RAIL TYPE USE. GR NOT APPLICABLE FOR L, L2, OR BL TYPE USE.

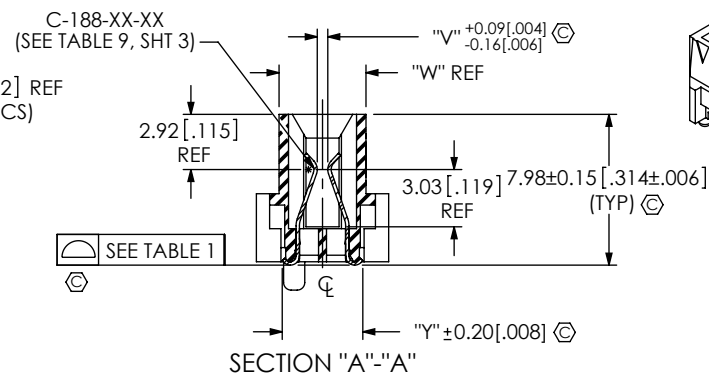


TABLE 5

CARD THICKNESS	NO OF POSITIONS	"P"	"Q"	"T"	"V"	"W"	"Y"
-01	-09 THRU -37 EXCEPT -13, -20, & -25	1.75[.070]	5.60[.220]	7.00[.280]	0.56[.022]	4.60[.180]	4.26[.168]
	-09 THRU -100 WITH END OPTIONS					4.60[.180]	
	-13, -20, -25, -40 THRU -100					5.60[.220]	
	ALL APPLICABLE					5.03[.198]	
-02	ALL APPLICABLE	2.18[.086]	6.03[.237]	7.43[.293]	0.99[.039]	5.03[.198]	4.69[.185]
-03	ALL APPLICABLE	2.54[.100]	6.39[.252]	7.79[.307]	1.35[.053]	5.39[.212]	5.05[.199]

F:\DWG\MISC\MKTG\HSEC8-1XXX-XX-XX-DV-X-XX-MKT.SLDDRW

UNLESS OTHERWISE SPECIFIED,
DIMENSIONS ARE IN MILLIMETERS.

TOLERANCES ARE:

DECIMALS	ANGLES
----------	--------

$$X: \pm .3 [01]$$
 $.XX: \pm .13 [.005]$

.XXX: $\pm .051$ [.0020]

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MATERIAL:

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SHEET SCALE: 2.5:1

INSULAT

INSULATOR: EOP
COLOR: -01 CARD THICKNESS BLACK,
-02 THU -04 CARD THICKNESS NATURAL
CONTACT: BeCu

DESCRIPTION:	
--------------	--

0.8mm HIGH SPEED EDGE CARD ASSEMBLY

DWG. NO.

HSEC8-1XXX-XX-XX-DV-X-XX

BY: BRATCHER 01/24/03

SHEET 1 OF 8



520 PARK EAST BLVD, NEW ALBANY, IN 47150
PHONE: 812-944-6733 FAX: 812-948-5047
e-Mail: info@SAMTEC.com code: 55322

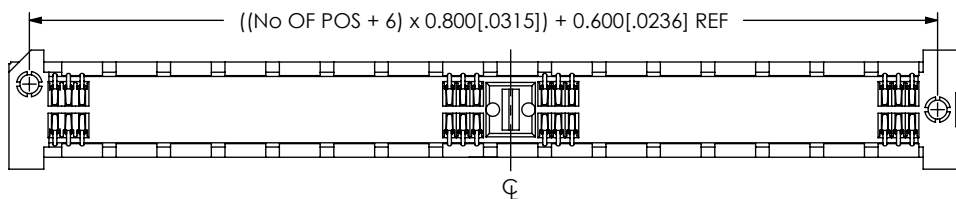
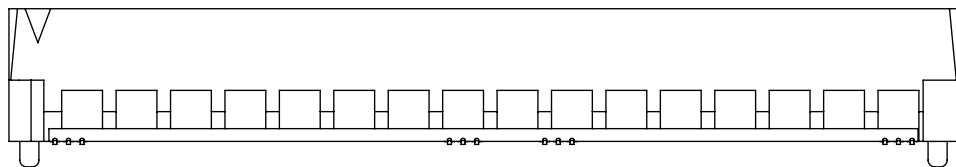
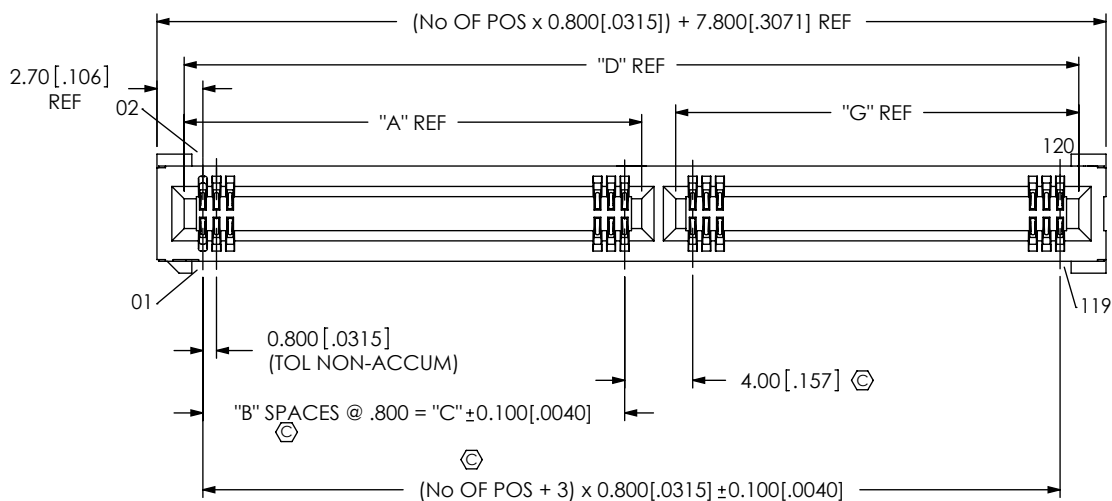


TABLE 2					
No OF POS	"A"	"B"	"C"	"D"	"G"
** -13	6.10 [.240]	5	4.000 [.1575]	15.00 [.591]	6.90 [.272]
** -25	6.10 [.240]	5	4.000 [.1575]	24.60 [.969]	16.50 [.650]
** -37	18.10 [.713]	20	16.000 [.6299]	34.20 [1.346]	14.10 [.555]
-40	18.90 [.744]	21	16.800 [.6614]	36.60 [1.441]	15.70 [.618]
** -49	22.90 [.902]	26	20.800 [.8189]	43.80 [1.724]	18.90 [.744]
-50	22.90 [.902]	26	20.800 [.8189]	44.60 [1.756]	19.70 [.776]
-60	26.90 [1.059]	31	24.800 [.9764]	52.60 [2.071]	23.70 [.933]
** -70	26.90 [1.059]	31	24.800 [.9764]	60.60 [2.386]	31.70 [1.248]
** -80	26.90 [1.059]	31	24.800 [.9764]	68.60 [2.701]	39.70 [1.563]
** -90	26.90 [1.059]	31	24.800 [.9764]	76.60 [3.016]	47.70 [1.878]
** -100	26.90 [1.059]	31	24.800 [.9764]	84.60 [3.331]	55.70 [2.193]

** = AVAILABLE ONLY WITH -01 CARD THICKNESS

FIG 2
FOR POSITIONS ** -13, ** -25, ** -37,
-40, ** -49, -50, -60, ** -70, ** -80, ** -90, ** -100
HSEC8-160-01-XX-DV-A SHOWN
(DIFFERENT AS SHOWN, OTHERWISE SAME AS FIG 1)
(SOME FEATURES NOT SHOWN FOR CLARITY)
(** = AVAILABLE ONLY WITH
-01 CARD THICKNESS)

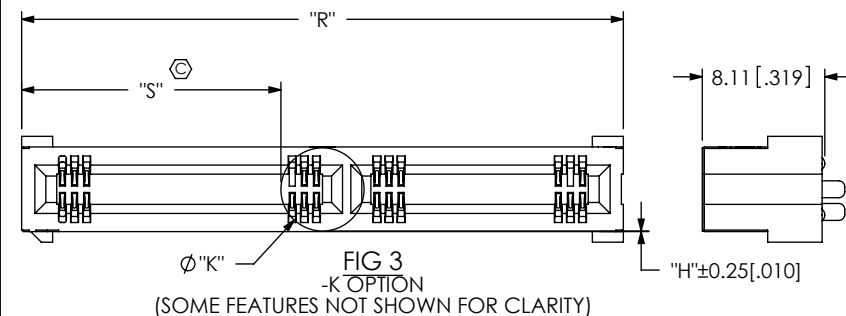
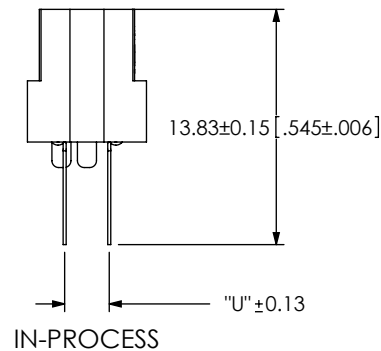


TABLE 3			
OPTION 2	No OF POS	"R"	"S"
NONE	-10 THRU -30	(No OF POS x 0.800 [.0315]) + 4.600 [.1811] REF	(("R" - "K") / 2) + / -0.51 [.020]
	-13, -25, -37, -40 THRU -100	(No OF POS x 0.800 [.0315]) + 7.800 [.3071] REF	
** -WT	-10 THRU -30	(No OF POS x 0.800 [.0315]) + 9.200 [.3622] REF	
	-13, -25, -37, -40 THRU -100	(No OF POS x 0.800 [.0315]) + 12.400 [.4882] REF	
** -L	-13, -25, -37, & -49	(No OF POS x 0.800 [.0315]) + 18.400 [.7244] REF	
** -BL	-10 THRU -30	(No OF POS x 0.800 [.0315]) + 15.850 [.6240] REF	
	-13, -25, -37, -40 THRU -100	(No OF POS x 0.800 [.0315]) + 19.050 [.7500] REF	
** -PE	-10, -13, & -20	(No OF POS x 0.800 [.0315]) + 7.000 [.2756] REF	
	-10, -20, -30	(No OF POS x 0.800 [.0315]) + 4.600 [.1811] REF	
** -GR	-40, -50, -60	(No OF POS x 0.800 [.0315]) + 7.800 [.3071] REF	
** -L2	-09, -13, -25, -49	(No OF POS x 0.800 [.0315]) + 11.800 [.4646] REF	

** = AVAILABLE ONLY WITH -01 CARD THICKNESS

TABLE 6				
CARD THICKNESS	No OF POS	KAPTON TYPE "K"	"U"	"H"
-01	-09 THRU -37	K-DOT-217-313-005	2.61 [103]	0.45 [.018]
	-40 THRU -100			-0.04 [.002]
-02	ALL APPLICABLE	K-DOT-217-313-005	3.04 [120]	0.24 [.009]
-03	ALL APPLICABLE	K-DOT-246-375-005	3.40 [134]	0.43 [.017]



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520 PARK EAST BLVD, NEW ALBANY, IN 47150
PHONE: 812-944-6733 FAX: 812-948-5047
e-Mail: info@SAMTEC.com code: 55322

DESCRIPTION:
0.8mm HIGH SPEED EDGE CARD ASSEMBLY

DWG. NO.
HSEC8-1XXX-XX-XX-DV-X-XX

BY: BRATCHER 01/24/03 SHEET 2 OF 8

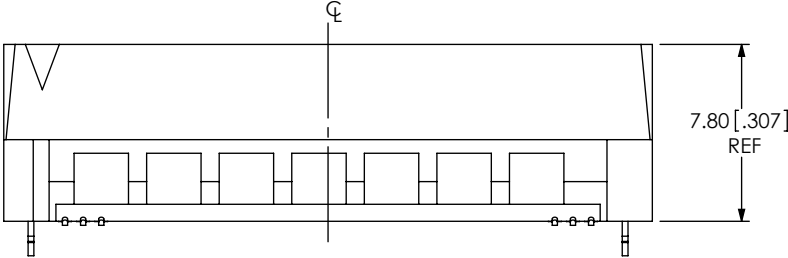


FIG 10
**NON-ALIGNMENT PIN OPTION
HSEC8-130-01-XX-DV-LC SHOWN
(DIFFERENT AS SHOWN, OTHERWISE SAME AS FIG 1)
(** = AVAILABLE ONLY WITH -01 CARD THICKNESS)
(SOME FEATURES NOT SHOWN FOR CLARITY)

TABLE 9				
CARD	OPTION 2	POS	BODY	CONTACT
-01	-L	ALL APPLICABLE	HSEC8-XXX-01-DV-XX-L	C-188-01-X
	-L2	ALL APPLICABLE	HSEC8-XXX-01-DV-XX-L2	C-188-01-X
	-BL	ALL APPLICABLE	HSEC8-XXX-01-DV-XX-BL	C-188-01-X
	-GR	ALL APPLICABLE	HSEC8-XXX-01-DV-XX-GR	C-188-01-X
	-PE	ALL APPLICABLE	HSEC8-XXX-01-DV-A-PE	C-188-01-X
	-WT	ALL APPLICABLE	HSEC8-XXX-01-DV-A-WT	C-188-01-X
	NONE	09 THRU 37 EXCEPT -13, -20, & -25	HSEC8-XXX-01-DV-XX	C-188-01-X
		-13, -20, -25, -40 THRU -100	RHSEC8-XXX-01-DV-XX	C-188-02-X
-02	NONE	ALL APPLICABLE	HSEC8A-XXX-02-DV-A	C-188-01-X
-03	NONE	ALL APPLICABLE	HSEC8A-XXX-03-DV-A	C-188-01-X

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	DWG. NO. HSEC8-1XXX-XX-XX-DV-X-XX	
	BY: BRATCHER 01/24/03	SHEET 3 OF 8

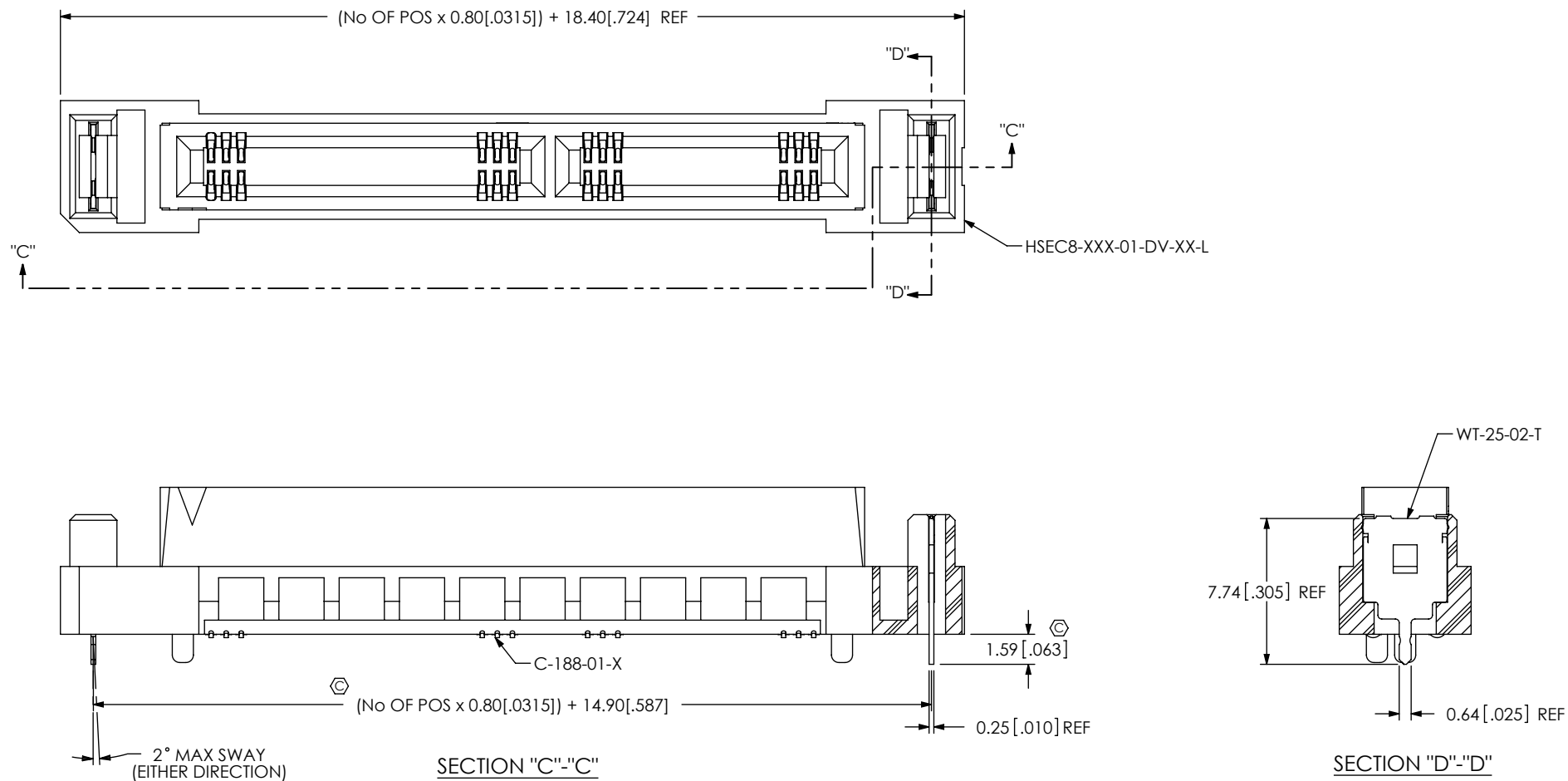


FIG 4

**L: LATCHING OPTION
HSEC8-137-01-XX-DV-A-L SHOWN
AVAILABLE IN -13, -25, -37 & -49 POSITIONS ONLY
(NOT AVAILABLE FOR -GR TYPE USE)
(DIFFERENT AS SHOWN, OTHERWISE SAME AS FIG 2)
(SOME FEATURES NOT SHOWN FOR CLARITY)
(** = AVAILABLE ONLY WITH -01 CARD THICKNESS)

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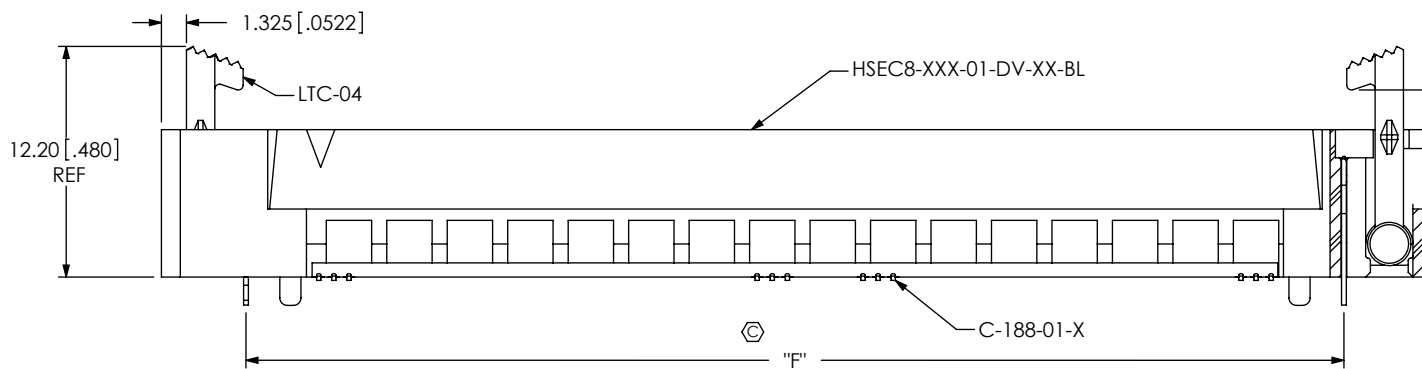
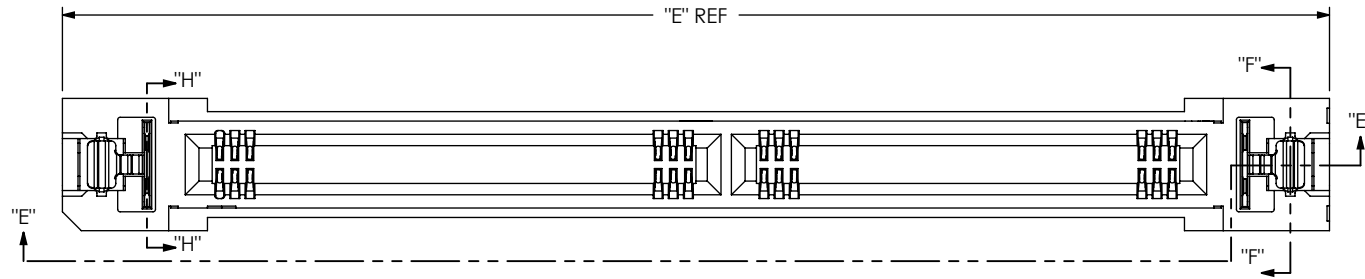
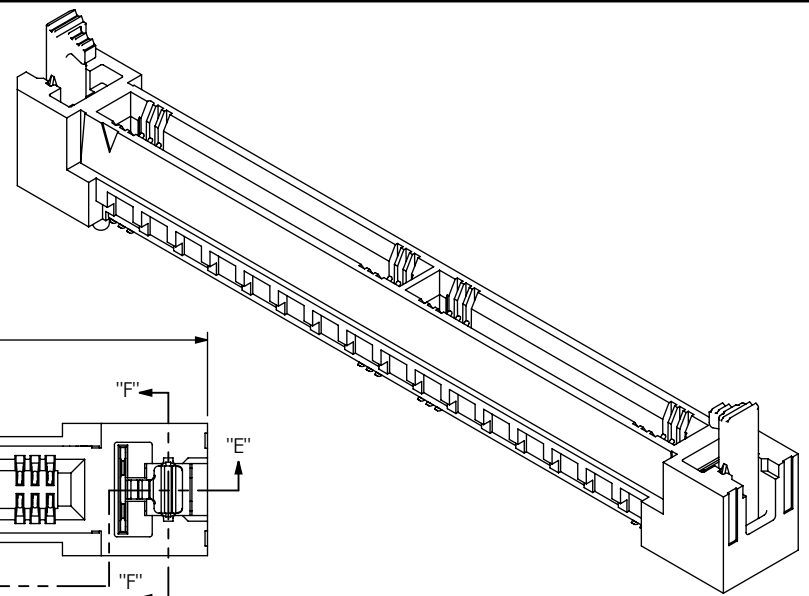
0.8mm HIGH SPEED EDGE CARD ASSEMBLY

DWG. NO.

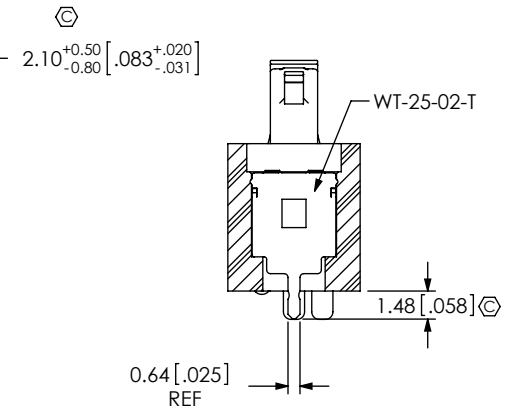
HSEC8-1XXX-XX-XX-DV-X-XX

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SHEET 4 OF 8



SECTION "E"-"E"

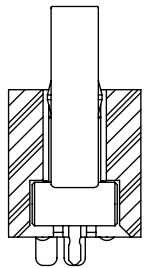


SECTION "H"-"H"

FIG 5

**BL: BOARD LOCK OPTION
HSEC8-160-01-XX-DV-A-BL SHOWN
(NOT AVAILABLE FOR -GR TYPE USE)

(DIFFERENT AS SHOWN, OTHERWISE SAME AS FIG 4)
(** = AVAILABLE ONLY WITH -.01 CARD THICKNESS)
(SOME FEATURES NOT SHOWN FOR CLARITY)



SECTION "F"-"F"

TABLE 4		
No OF POSITIONS	"E"	"F"
-10	23.85 [0.939]	14.90 [0.587]
**13	29.45 [1.159]	20.50 [0.807]
-20	31.85 [1.254]	22.90 [0.902]
**25	39.05 [1.537]	30.10 [1.185]
-30	39.85 [1.569]	30.90 [1.217]
**37	48.65 [1.915]	39.70 [1.563]
-40	51.05 [2.010]	42.10 [1.657]
**49	58.25 [2.293]	49.30 [1.941]
-50	59.05 [2.325]	50.10 [1.972]
-60	67.05 [2.640]	58.10 [2.287]
**70	75.05 [2.955]	66.10 [2.602]
**80	83.05 [3.270]	74.10 [2.917]
**90	91.05 [3.585]	82.10 [3.232]
**100	99.05 [3.900]	90.10 [3.547]

** = AVAILABLE ONLY WITH -.01 CARD THICKNESS

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e-Mail: info@SAMTEC.com code: 55322

DESCRIPTION:
0.8mm HIGH SPEED EDGE CARD ASSEMBLY

DWG. NO.
HSEC8-1XXX-XX-XX-DV-X-XX

BY: BRATCHER 01/24/03

SHEET 5 OF 8

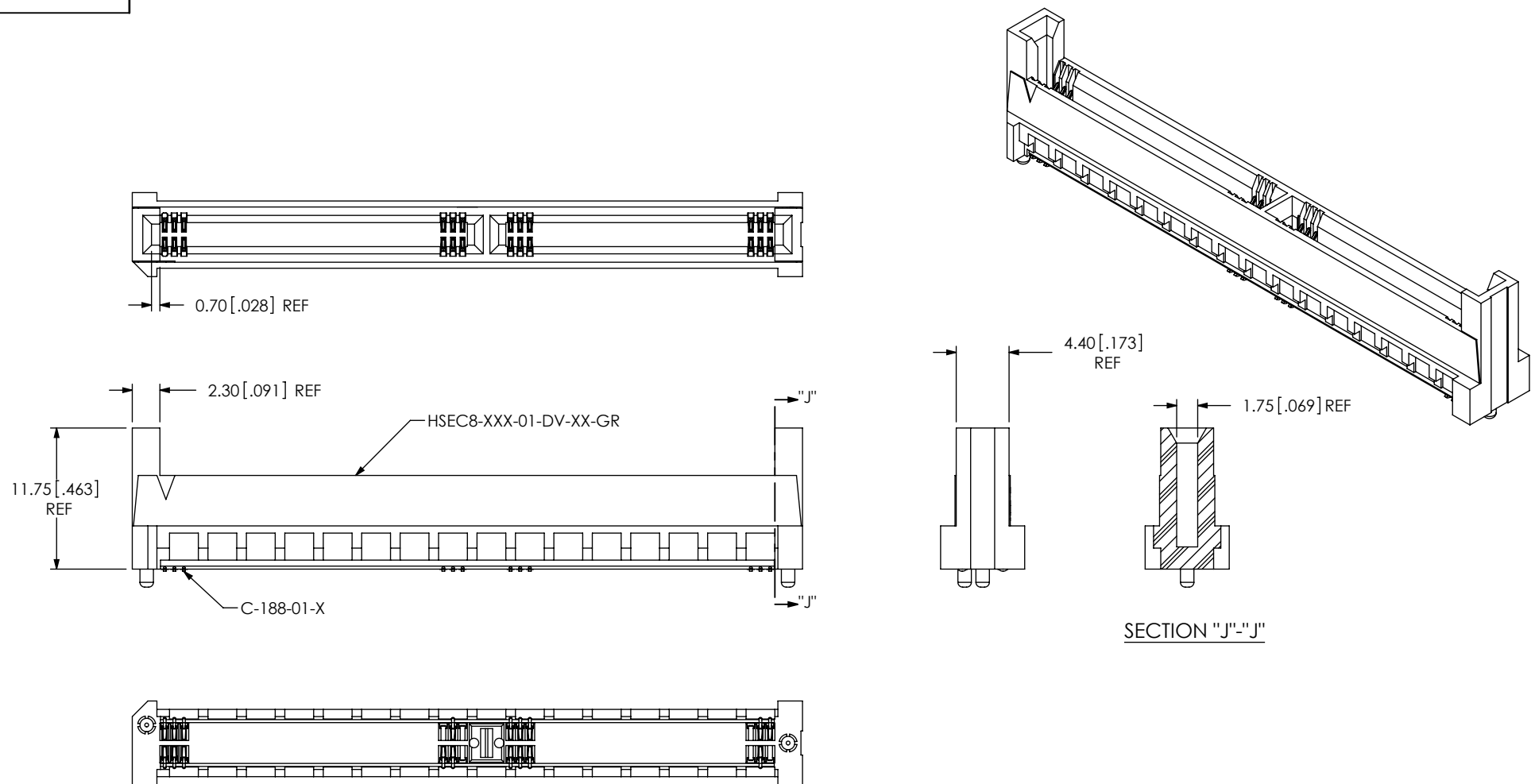


FIG 6
**-GR: GUIDE RAILS OPTION
HSEC8-160-01-XX-DV-A-GR SHOWN
AVAILABLE IN -10, -20, -30, -40, -50, & -60 POSITIONS ONLY
(NOT AVAILABLE FOR -L; -BL TYPE USE)
(DIFFERENT AS SHOWN, OTHERWISE SAME AS FIG 2)
(SOME FEATURES NOT SHOWN FOR CLARITY)
(** = AVAILABLE ONLY WITH -01 CARD THICKNESS)

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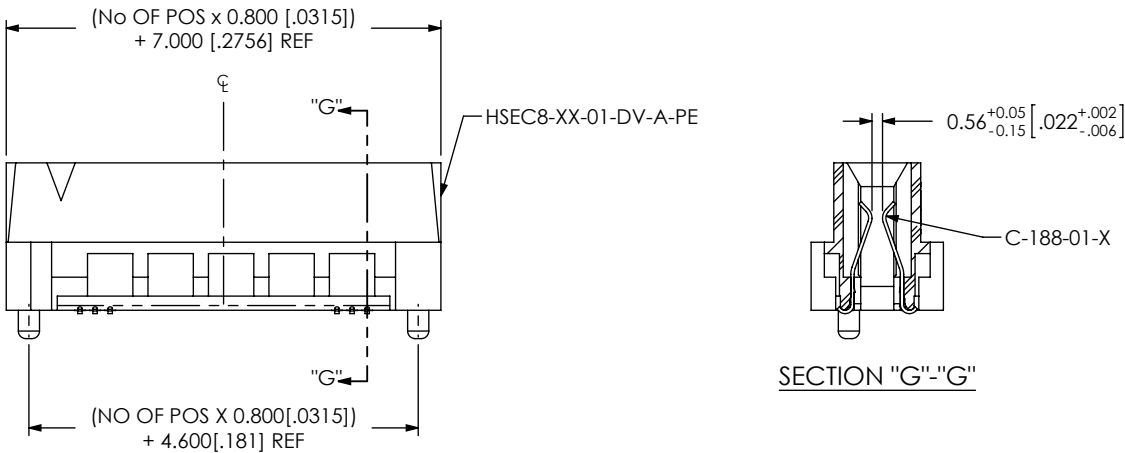


FIG 7
** PE: PASS THROUGH OPTION
HSEC8-120-01-XX-DV-A-PE SHOWN
AVAILABLE IN -10, -13 & -20 POSITIONS ONLY
(DIFFERENT AS SHOWN, OTHERWISE SAME AS FIG 1)
(SOME FEATURES NOT SHOWN FOR CLARITY)
** = AVAILABLE ONLY WITH -01 CARD THICKNESS

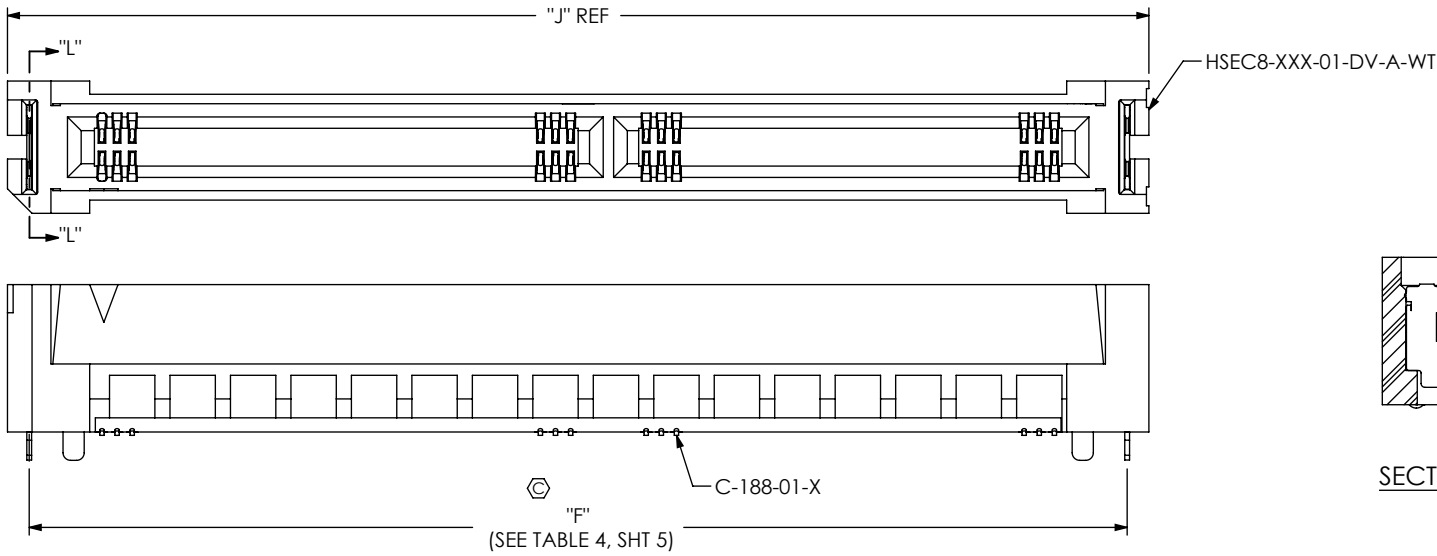


FIG 8
**-WT: WELD TAB OPTION
HSEC8-160-01-XX-DV-A-WT SHOWN
AVAILABLE IN ALL POSITIONS
(-A OPTION REQUIRED)
(DIFFERENT AS SHOWN, OTHERWISE SAME AS FIG 5)
(SOME FEATURES NOT SHOWN FOR CLARITY)
** = AVAILABLE ONLY WITH -01 CARD THICKNESS

TABLE 7	
No OF POSITIONS	"J"
-10	17.20 [0.677]
** -13	22.80 [0.898]
-20	25.20 [0.992]
** -25	32.40 [1.276]
-30	33.20 [1.307]
** -37	42.00 [1.654]
-40	44.40 [1.748]
** -49	51.60 [2.031]
-50	52.40 [2.063]
-60	60.40 [2.378]
** -70	68.40 [2.693]
** -80	76.40 [3.008]
** -90	84.40 [3.323]
** -100	92.40 [3.638]

** = AVAILABLE ONLY WITH -01 CARD THICKNESS

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0.8mm HIGH SPEED EDGE CARD ASSEMBLY

DWG. NO.
HSEC8-1XXX-XX-XX-DV-X-XX

BY: BRATCHER 01/24/03 SHEET 7 OF 8

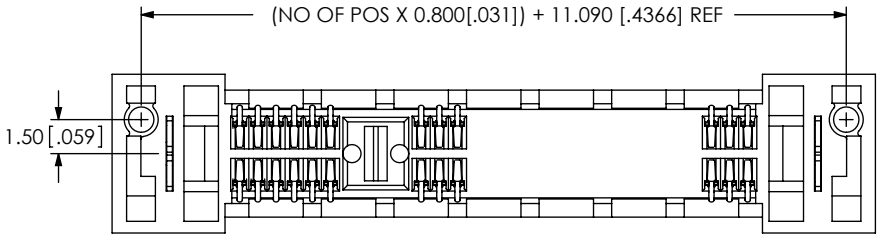
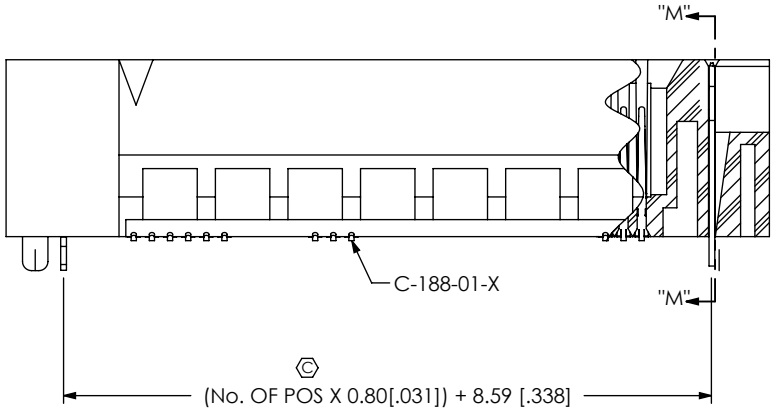
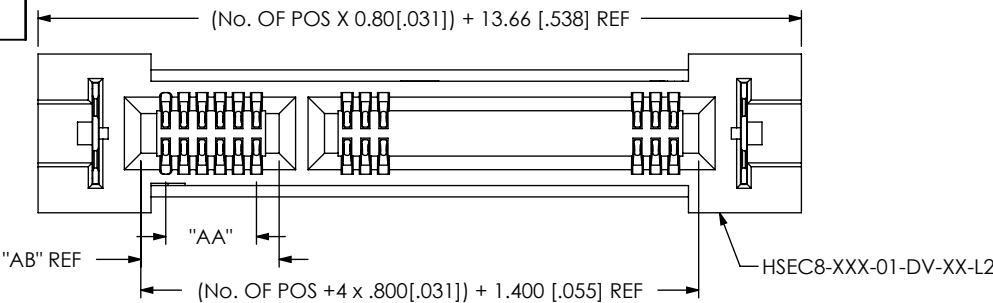
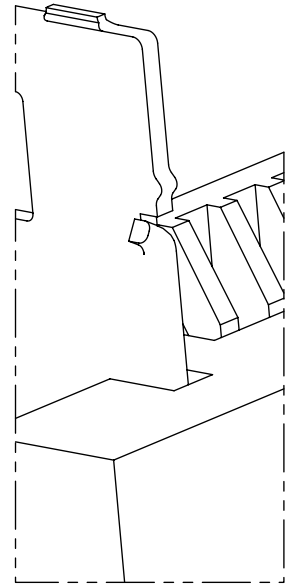
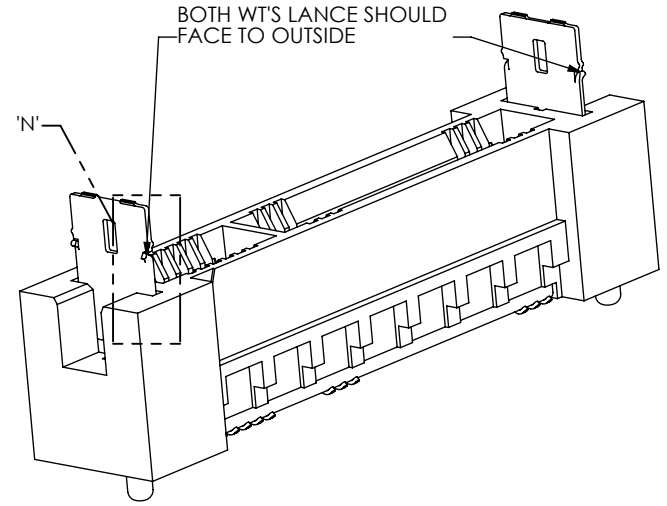
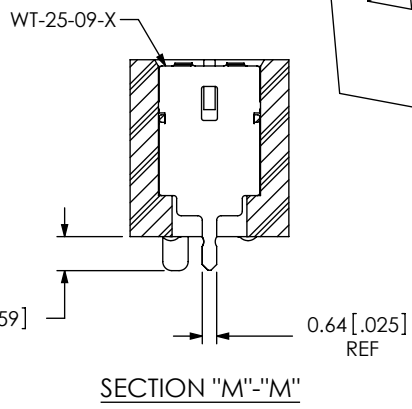


FIG 9
**-L2: ECDP LATCHING OPTION
HSEC8-125-01-XX-DV-A-L2 SHOWN
(AVAILABLE IN 9, 13, 25, & 49 POS ONLY)
(NOT AVAILABLE FOR -GR TYPE USE)
(DIFFERENT AS SHOWN, OTHERWISE SAME AS FIG 4)
(SOME FEATURES NOT SHOWN FOR CLARITY)
(** = AVAILABLE ONLY WITH -01 CARD THICKNESS)



SCALE 12 : 1

TABLE 8		
No OF POSITIONS	"AA"	"AB"
-09	2.400 [0.0945]	4.500 [0.1772]
-13	4.000 [0.1575]	6.100 [0.2402]
-25	4.000 [0.1575]	6.100 [0.2402]
-49	20.800 [0.8189]	22.900 [0.9016]

F:\DWG\MISC\MKTG\HSEC8-1XXX-XX-XX-DV-X-XX-MKT.SLDDRW

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	520 PARK EAST BLVD, NEW ALBANY, IN 47150 PHONE: 812-944-6733 FAX: 812-948-5047 e-Mail info@SAMTEC.com code 55322		
	DESCRIPTION: 0.8mm HIGH SPEED EDGE CARD ASSEMBLY		
	DWG. NO. HSEC8-1XXX-XX-XX-DV-X-XX		
BY: BRATCHER 01/24/03		SHEET 8 OF 8	



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Электрон
Связь**

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