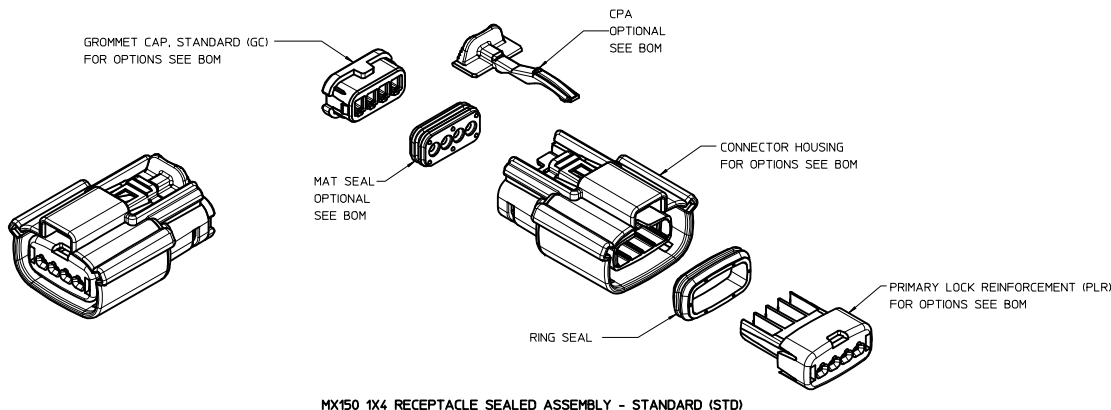
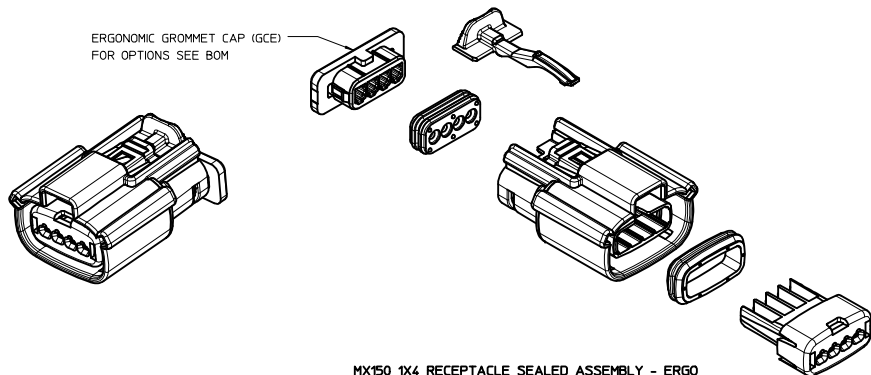
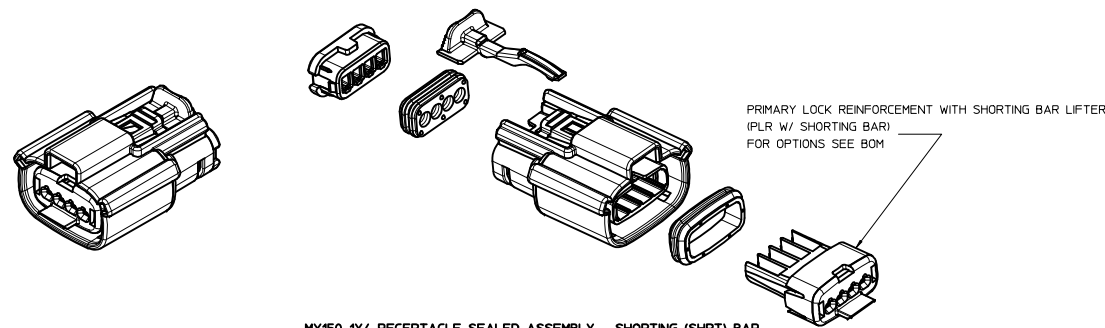




MX150 1X4 RECEPTACLE SEALED ASSEMBLY - STANDARD (STD)



MX150 1X4 RECEPTACLE SEALED ASSEMBLY - ERGO
UNLESS COMPONENT NOTED, SEE STANDARD ASSEMBLY



MX150 1X4 RECEPTACLE SEALED ASSEMBLY - SHORTING (SHRT) BAR
UNLESS COMPONENT NOTED, SEE STANDARD ASSEMBLY

TABLE OF CONTENTS	
SHEET NO.	SHEET DESCRIPTION
1	NOTES
2	KEY CONFIGURATIONS
3	RECEPTACLE SEALED ASSEMBLY
4-5	BOM

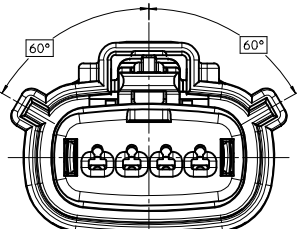
NOTES: VALID UNLESS OTHERWISE SPECIFIED

1. GENERAL:
- a. APPLICATION SPECIFICATION SEE: AS-33472-100
- CONTAINS: PRODUCT INTRODUCTION, PRODUCT SUMMARY, CONNECTOR ASSEMBLY, PACKAGING INFORMATION, CONNECTOR MATING, SERVICE INSTRUCTIONS, ELECTRICAL CONTINUITY CHECKING, CRIMPING, AND TROUBLESHOOTING.
 - STANDARD (NON-SHRT) CONFIGURATIONS DESIGNED TO MATE WITH DEVICE CONNECTION AS SPECIFIED IN DRAWING SD-33481-041 AND EWCAP 150-S-004-1-203, AVAILABLE AT <http://ewcap.uscarteams.org/>
 - SHORTING BAR CONFIGURATIONS DESIGNED TO MATE WITH BLADE SEALED ASSEMBLY SPECIFIED IN DRAWING SD-31280-200
 - FOR 15mm RECEPTACLE TERMINALS TO BE USED WITH THIS ASSEMBLY. SEE MOLEX DRAWING SD-33012-002.
 - SYSTEM TO BE USED WITH WIRE WITHIN DIAMETER RANGE OF 1.2mm TO 2.69mm.
 - ASSEMBLY SHIPPED WITH PLR AND CPA IN PRE-LOCK POSITION (SEE SECTION Z-Z PRE-LOCK).
 - IN THE EVENT THAT THE PLR IS FOUND IN THE SEATED (FINAL LOCK) POSITION, REFER TO MOLEX SPECIFICATION PS-34646-001, AVAILABLE AT www.molex.com <<http://www.molex.com>>.
 - ASSEMBLY CONFORMS TO SAE/USCAR-2 REV 4 WITH THE FOLLOWING EXCEPTIONS: ENGAGEMENT FORCE TO MOVE CPA FROM PRE-LOCK TO FINAL LOCK POSITION WHEN UNMATED: 40N MIN, 40N MAX.
 - DISENGAGEMENT FORCE TO MOVE CPA FROM FINAL LOCK TO PRE-LOCK POSITION: 3N MIN, 40N MAX.
 - TERMINAL INSERTION FORCE FOR WIRE DIAMETER ABOVE 2.5mm AND NOT EXCEEDING 2.69mm SHALL NOT EXCEED 40 NEWTONS.
- b. PRODUCT SPECIFICATION SEE: PS-33471-000
- CONTAINS: PRODUCT INTRODUCTION, PRODUCT SUMMARY, RATINGS (CURRENT, TEMPERATURE, SEALING, AND FLAMMABILITY), AND PRODUCT VALIDATION.
- c. PACKAGING SPECIFICATION PER MOLEX DRAWING: PK-31300-903
- d. PARTS MUST BE IN COMPLIANCE TO MOLEX CHEMICAL SUBSTANCES FOR PRODUCTS AND PACKAGING SPECIFICATION: ES-40000-5016
- e. DATA MUST BE SUBMITTED UNDER THE MOLEX PART NUMBER TO IMDS (COMPANY ID#13255)
2. DESIGN - MATERIALS:
- a. SEE BOM TABLE
3. DESIGN - GEOMETRY:
- a. THIS IS A 100% CAD GENERATED PART. THE CAD MATHEMATICAL DATA IS THE MASTER FOR THIS PART. FOR DIMENSIONAL OR ANY INFORMATION NOT SHOWN ON THIS DRAWING, ANALYZE THE CAD MODEL.
- b. GEOMETRIC DIMENSIONS AND TOLERANCES PER ASME Y14.5M - 1994
- c. EDGES AND UNDIMENSIONED DETAILS PER ISO13715
- d. CORNERS SHOWN AS SHARP TO BE R 0.2 MAX.
- e. LETTERING SHALL BE 0.15 MAX RAISED IN 0.25 MAX RECESS PAD, THIS INCLUDES RECYCLING CODE, CAVITY ID, VENDOR IDENTIFICATION, AND CUSTOMER MATERIAL NUMBER
- f. VISUAL DEFECTS SHALL MEET COSMETIC STANDARD PS-45499-002 (Class B)
- g. LASER MARKING: TBD

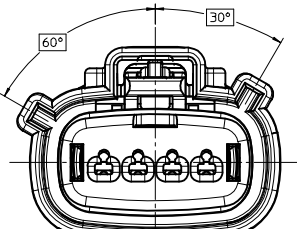
INSPECTION NUMBER LOG
LAST NUMBER USED: 5
ADDED:
REMOVED: 2

W	REMOVE THE 33471-0489 CPA
V11	RE-RELEASE TO CORRECT PRE-RELEASE STAMP ERROR
V10	CORRECT WRONG 33471-0488 AND 33471-0487
V9	ADD NEW P/N 33471-0492
V8	ADD NEW P/N 33471-0491
V7	CHANGE THE STATUS TO SELEABLE FROM TOOLED BUT NOT VALIDATED FOR DK GREY AND ST GREY
V6	ADD NEW P/N 33471-0489 33471-0490
REV	DESCRIPTION

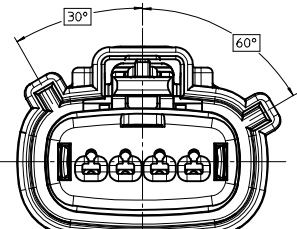
ENTER DESCRIPTION EC NO: UAU2015-1937 DRAWN BY: CHKO CHKD: APPR: WKSHY 2015/06/24 2015/07/22	DESCRIPTION W	REV	QUALITY SYMBOLS	GENERAL TOLERANCES (UNLESS SPECIFIED)		DIMENSION STYLE MM ONLY	SCALE 2:1	DESIGN UNITS METRIC	THIRD ANGLE PROJECTION 	TITLE MX150 1X4 RECEPTACLE SEALED ASSEMBLY MAT SEAL molex DOCUMENT NO. SD-33471-041 SHEET NO. 1 OF 6	
			▽=0	mm	INCH	DRAWN BY DATE	THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION				
			▽=0	4 PLACES ± .005 ± .005	DGRIFITHS 2010/03/31						
			▽=0	3 PLACES ± .010 ± .010	CHECKED BY DATE						
			▽=0	2 PLACES ± 0.10 ± .005	MDICK 2011/08/11						
			▽=0	1 PLACE ± 0.3 ± .005	APPROVED BY DATE						
			▽=0	0 PLACE ± ±	WKSHY 2010/04/06						
			ANGULAR ± 3 °		MATERIAL NO.	CHECKED NO.		SEE BOM			
			DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS		SD-33471-041						



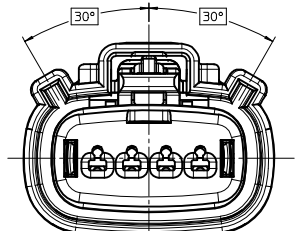
KEY A



KEY B



KEY C

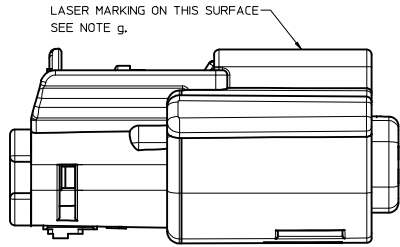


KEY D

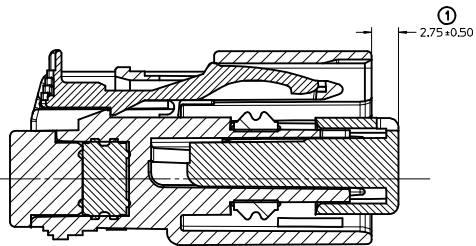
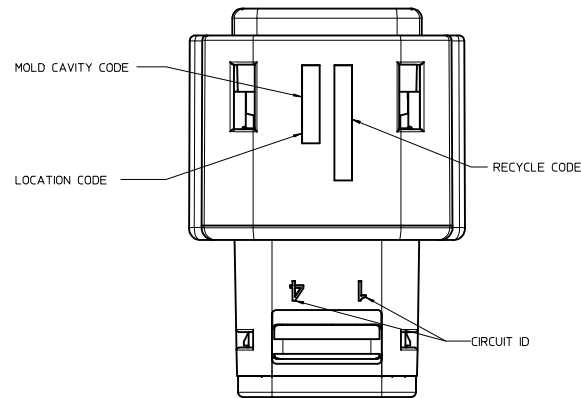
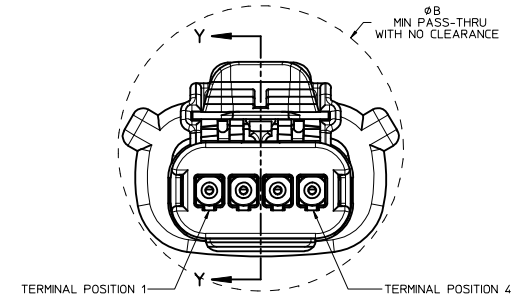
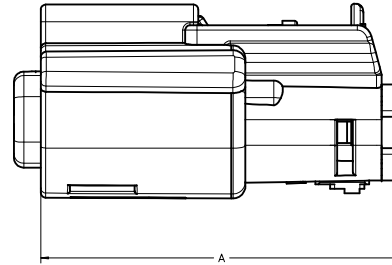
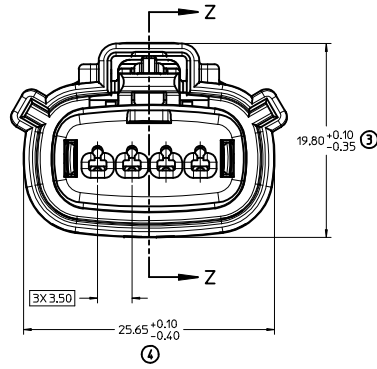
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				DRAWN BY DATE		TITLE			
				DGRIFFITHS 2010/03/31		MX150 1X4 RECEPTACLE			
				CHECKED BY DATE		SEALED ASSEMBLY			
				MD130 2011/08/11		MAT SEAL			
				APPROVED BY DATE					
				WKOSH 2010/04/06					
				ANGULAR $\pm 3^\circ$		MATERIAL NO.		DOCUMENT NO.	
				DRAFT WHERE APPLICABLE		SEE BOM		SD-33471-041	
				MUST REMAIN WITHIN DIMENSIONS		SIZE D THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION		SHEET NO. 2 OF 6	

20 19 18 17 16 15 14 13 12 11 10 9 8 7 6 5 4 3 2 1

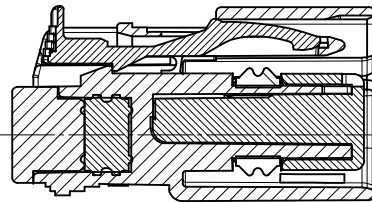
RECEPTACLE SEALED ASSEMBLY



LASER MARKING ON THIS SURFACE
SEE NOTE g.



2.75 ±0.50



PRIMARY LOCK REINFORCEMENT (PLR) SHOWN
IN PRE-STAGED POSITION

SECTION Z-Z

PRIMARY LOCK REINFORCEMENT (PLR) SHOWN
IN FINAL-LOCK POSITION

SECTION Y-Y

CHARTED DIMENSIONS		
CONFIGURATION	A	B
MX150 1X4 RECPT SEALED ASSY - STANDARD	36.95 ±0.70	29.14
MX150 1X4 RECPT SEALED ASSY - ERGO	36.95 ±0.90	29.33
MX150 1X4 RECPT SEALED ASSY - SHORTING (SHRT) BAR	36.95 ±0.70	29.14

ENTER DESCRIPTION EC NO: UAU2015-1937 DRAWN BY: W CHKD: W APPR: WKOSHY REV	DESCRIPTION 2015/06/24 2015/07/22	QUALITY SYMBOLS ▽=0 ▽=0 ▽=0	GENERAL TOLERANCES (UNLESS SPECIFIED)				DIMENSION STYLE MM ONLY		SCALE 4:1	DESIGN UNITS METRIC	 THIRD ANGLE PROJECTION	TITLE MX150 1X4 RECEPTACLE SEALED ASSEMBLY MAT SEAL molex	DOCUMENT NO. SD-33471-041	SHEET NO. 3 OF 6		
			mm		INCH		DRAWN BY	DATE								
			4 PLACES ±---		±---		DGRIFITHS	2010/03/31								
			3 PLACES ±---		±---		CHECKED BY	DATE								
			2 PLACES ±0.10		±---		MDICK	2011/08/11								
			1 PLACE ±0.3		±---		APPROVED BY	DATE								
			0 PLACE ±		±		WKOSHY	2010/04/06								
			ANGULAR ± 3 °				MATERIAL NO.									
			DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS				SIZE D								THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION	

19 18 17 16 15 14 13 12 11 10 9 8 7 6 5 4 3 2 1



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Электрон
Связь**

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