

3.5x2.8mm SURFACE MOUNT LED LAMP



ATTENTION **OBSERVE PRECAUTIONS** FOR HANDLING ELECTROSTATIC DISCHARGE SENSITIVE DEVICES

Part Number: AAA3528QWDCGKS

White Green

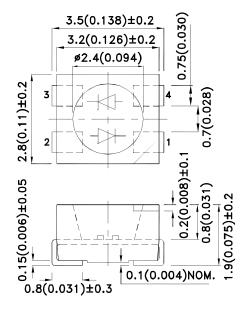
Features

- Both chips can be controlled separately.
- Suitable for all SMT assembly and solder process.
- Available on tape and reel.
- Package: 2000pcs / reel.
- Moisture sensitivity level : level 3.
- RoHS compliant.

Descriptions

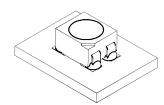
- The source color devices are made with InGaN Light Emitting Diode.
- The Green source color devices are made with AlGaInP on GaAs substrate Light Emitting Diode.
- Electrostatic discharge and power surge could damage
- It is recommended to use a wrist band or antielectrostatic glove when handling the LEDs.
- All devices, equipments and machineries must be electrically grounded.

Package Dimensions



GREEN 3 ── 4

> WHITE



- 1. All dimensions are in millimeters (inches).
- 2. Tolerance is ±0.25(0.01") unless otherwise noted.
- 3. The specifications, characteristics and technical data described in the datasheet are subject to change without prior notice.

 4. The device has a single mounting surface. The device must be mounted according to the specifications.

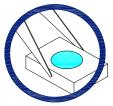
SPEC NO: DSAL1000 **REV NO: V.3B** DATE: SEP/01/2014 PAGE: 1 OF 8 **APPROVED: WYNEC CHECKED: Allen Liu** DRAWN: Y.Liu ERP: 1201006996

Handling Precautions

Compare to epoxy encapsulant that is hard and brittle, silicone is softer and flexible. Although its characteristic significantly reduces thermal stress, it is more susceptible to damage by external mechanical force.

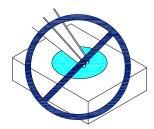
As a result, special handling precautions need to be observed during assembly using silicone encapsulated LED products. Failure to comply might lead to damage and premature failure of the LED.

1. Handle the component along the side surfaces by using forceps or appropriate tools.

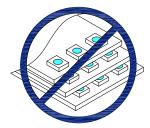


2. Do not directly touch or handle the silicone lens surface. It may damage the internal circuitry.

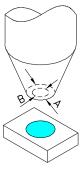




3. Do not stack together assembled PCBs containing exposed LEDs. Impact may scratch the silicone lens or damage the internal circuitry.



- 4.1. The inner diameter of the SMD pickup nozzle should not exceed the size of the LED to prevent air leaks.
- 4.2. A pliable material is suggested for the nozzle tip to avoid scratching or damaging the LED surface during pickup.
- 4.3. The dimensions of the component must be accurately programmed in the pick-and-place machine to insure precise pickup and avoid damage during production.



5. As silicone encapsulation is permeable to gases, some corrosive substances such as H_2S might corrode silver plating of leadframe. Special care should be taken if an LED with silicone encapsulation is to be used near such substances.

SPEC NO: DSAL1000 REV NO: V.3B DATE: SEP/01/2014 PAGE: 2 OF 8

APPROVED: WYNEC CHECKED: Allen Liu DRAWN: Y.Liu ERP: 1201006996

Selection Guide

| Part No. | Dice | Lens Type | lv (mcd) [2] @ 20mA | | Viewing Angle [1] |
|----------------|-----------------|-------------|------------------------|------|----------------------|
| | | | Min. | Тур. | 201/2 |
| AAA3528QWDCGKS | White (InGaN) | Water Clear | 300 | 450 | 120° |
| AAA3320QWDCGR3 | Green (AlGaInP) | Water Clear | 40 | 80 | |

Notes:

- $1.\,\theta1/2$ is the angle from optical centerline where the luminous intensity is 1/2 of the optical peak value.
- 2. Luminous intensity/ luminous Flux: +/-15%.
- 3. Luminous intensity value is traceable to the CIE127-2007 compliant national standards.

Electrical / Optical Characteristics at TA=25°C [White]

| Symbol | Parameter | Device | Тур. | Max. | Units | Test Conditions |
|--------|--------------------------|---------|------|------|-------|-----------------|
| VF [1] | Forward Voltage | White | 3.3 | 4.0 | V | IF=20mA |
| lR | Reverse Current | White | | 50 | uA | VR = 5V |
| X [2] | Chromoticity Coordinates | \\/bito | 0.31 | | | |
| Y [2] | Chromaticity Coordinates | White | 0.31 | | | |
| С | Capacitance | White | 100 | | pF | VF=0V;f=1MHz |

- 1.Forward Voltage: +/-0.1V.
- 2. Measurement tolerance of the chromaticity coordinates is ± 0.01 .
- 3.Excess driving current and/or operating temperature higher than recommended conditions may result in severe light degradation or premature failure.

Electrical / Optical Characteristics at TA=25°C [Green]

| Symbol | Parameter | Device | Тур. | Max. | Units | Test Conditions |
|--------|--------------------------|--------|------|------|-------|--------------------|
| λpeak | Peak Wavelength | Green | 574 | | nm | I=20mA |
| λD [1] | Dominant Wavelength | Green | 570 | | nm | IF=20mA |
| Δλ1/2 | Spectral Line Half-width | Green | 20 | | nm | I=20mA |
| С | Capacitance | Green | 15 | | pF | VF=0V;f=1MHz |
| VF [2] | Forward Voltage | Green | 2.1 | 2.5 | ٧ | IF=20mA |
| lr | Reverse Current | Green | | 10 | uA | V _R =5V |

- 2.Forward Voltage: +/-0.1V.
- 3. Wavelength value is traceable to the CIE127-2007 compliant national standards.

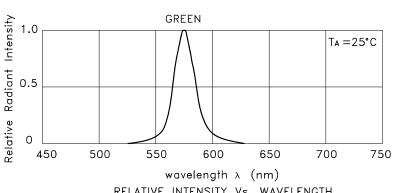
 4. Excess driving current and/or operating temperature higher than recommended conditions may result in severe light degradation or premature failure.

Absolute Maximum Ratings at TA=25°C

| Parameter | White Green | | Units | | |
|--------------------------|----------------|--|-------|--|--|
| Power dissipation | 120 75 | | mW | | |
| DC Forward Current | 30 30 | | mA | | |
| Peak Forward Current [1] | 150 150 | | mA | | |
| Reverse Voltage | 5 | | | | |
| Operating Temperature | -40°C To +85°C | | | | |
| Storage Temperature | -40°C To +85°C | | | | |

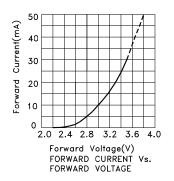
1. 1/10 Duty Cycle, 0.1ms Pulse Width.

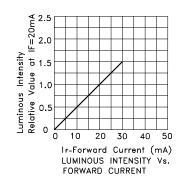
SPEC NO: DSAL1000 **REV NO: V.3B DATE: SEP/01/2014** PAGE: 3 OF 8 APPROVED: WYNEC **CHECKED: Allen Liu** DRAWN: Y.Liu ERP: 1201006996

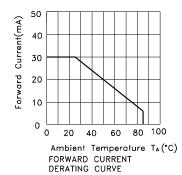


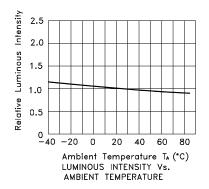
RELATIVE INTENSITY Vs. WAVELENGTH

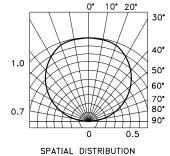
AAA3528QWDCGKS White





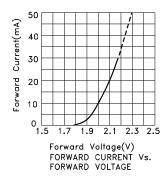


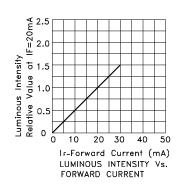


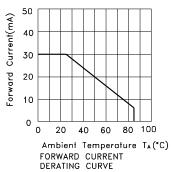


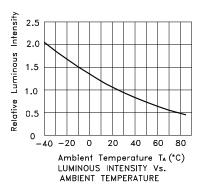
SPEC NO: DSAL1000 REV NO: V.3B DATE: SEP/01/2014 PAGE: 4 OF 8 APPROVED: WYNEC **CHECKED: Allen Liu** DRAWN: Y.Liu ERP: 1201006996

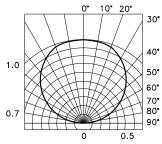
Green











SPATIAL DISTRIBUTION

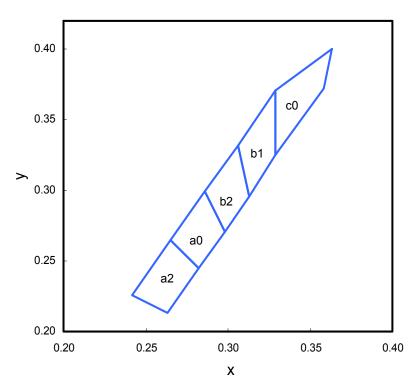
SPEC NO: DSAL1000 REV NO: V.3B DATE: SEP/01/2014 PAGE: 5 OF 8

APPROVED: WYNEC CHECKED: Allen Liu DRAWN: Y.Liu ERP: 1201006996



AAA3528QWDCGKS





| | x | у | | x | у | | x | у |
|----|-------|-------|----|-------|-------|----|-------|-------|
| | 0.263 | 0.213 | a0 | 0.282 | 0.245 | b2 | 0.298 | 0.271 |
| a2 | 0.282 | 0.245 | | 0.298 | 0.271 | | 0.313 | 0.296 |
| az | 0.265 | 0.265 | a0 | 0.286 | 0.299 | | 0.306 | 0.332 |
| | 0.242 | 0.226 | | 0.265 | 0.265 | | 0.286 | 0.299 |
| | 0.313 | 0.296 | c0 | 0.329 | 0.325 | | | |
| b1 | 0.329 | 0.325 | | 0.358 | 0.372 | | | |
| | 0.329 | 0.371 | | 0.363 | 0.400 | | | |
| | 0.306 | 0.332 | | 0.329 | 0.371 | | | |

Shipment may contain more than one chromaticity regions.

Orders for single chromaticity region are generally not accepted.

Measurement tolerance of the chromaticity coordinates is ±0.01.

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REV NO: V.3B CHECKED: Allen Liu

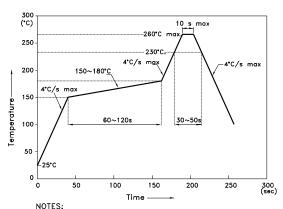
DATE: SEP/01/2014 DRAWN: Y.Liu

PAGE: 6 OF 8 ERP: 1201006996

AAA3528QWDCGKS

Reflow soldering is recommended and the soldering profile is shown below. Other soldering methods are not recommended as they might cause damage to the product.

Reflow Soldering Profile For Lead-free SMT Process.



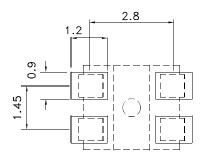
- NOTES:

 1.We recommend the reflow temperature 245°C(+/-5°C). The maximum soldering temperature should be limited to 260°C.

 2.Don't cause stress to the epoxy resin while it is exposed to high temperature.
 - to high temperature.

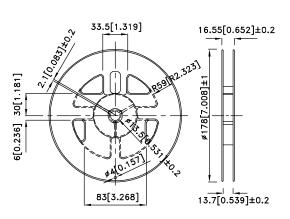
 3.Number of reflow process shall be 2 times or less.

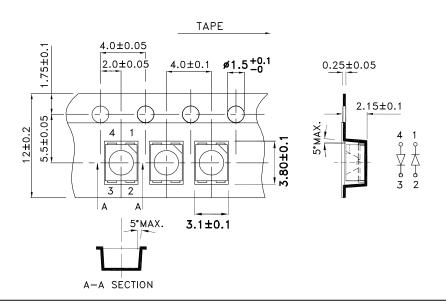
Recommended Soldering Pattern (Units: mm; Tolerance: ± 0.1)



Tape Dimensions (Units : mm)

Reel Dimension

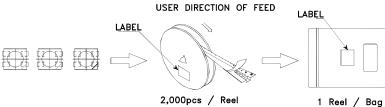


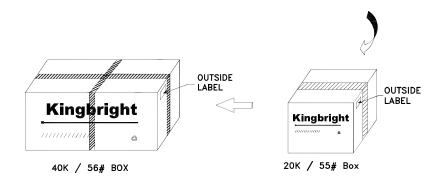


SPEC NO: DSAL1000 APPROVED: WYNEC REV NO: V.3B CHECKED: Allen Liu DATE: SEP/01/2014 DRAWN: Y.Liu PAGE: 7 OF 8 ERP: 1201006996

PACKING & LABEL SPECIFICATIONS

AAA3528QWDCGKS







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SPEC NO: DSAL1000 REV NO: V.3B DATE: SEP/01/2014 PAGE: 8 OF 8

APPROVED: WYNEC CHECKED: Allen Liu DRAWN: Y.Liu ERP: 1201006996



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