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LIQUID CRYSTAL DISPLAY MODULE MODEL: AWG-S32240AMBHSGWH-A11 Customer's No.:

Acceptance

Approved and Checked by					

Approved by	Checked by	Made by
權 叡	樺 叡	權
2008/10/1	2008/10/1	2008/10/1
闕敏樺	PAT	ERIC

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Revise Records

Rev.	Date	Contents	Written	Approved
А	2008/10/01	Preliminary Spec.	ERIC	Nick Chen

Special Notes

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Note1.	
Note2.	
Note3.	
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Note5.	

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1. General Specifications

Operating Temperature	:	Min. -20° C ~ Max. 70° C
Storage Temperature	:	Min. -30° C ~ Max. 80° C
Dot Pixels	:	320 (W) x 240 (H) dots
Dot Size	:	0.33 (W) x 0.33 (H) mm
Dot Space	:	0.03 (W) x 0.03 (H) mm
Viewing Area	:	120.0 (W) x 90.0 (H) mm
Display Area	:	115.17(W)x86.37(H) mm
Outline Dimensions	:	160* (W) x 109.0** (H) x 12.4 max.*** (D) mm
		* Without FFC
		** Without LED Cable
Weight	:	N/A
LCD Type	:	STN/ Negative, Blue mode/ Transmissive
Viewing Direction	:	6 O'clock
Data Transfer	:	4-bit parallel data transfer
Backlight	:	With LED Backlight (White)
Drawings	:	As attached drawings
TOUCH PANEL	:	With Touch Panel

2. <u>Electrical Specifications</u>

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2.1 Absolute Maximum Ratings

					$V_{SS} = 0V$
Parameter	Symbol	Conditions	Min.	Max.	Units
Supply Voltage (Logic)	V _{DD} - V _{SS}		- 0.3	7.0	V
Supply Voltage (LCD Drive)	V_{LCD} - V_{SS}		0	35.0	V
Input Voltage	VI		- 0.3	$V_{DD} + 0.3$	V

2.2 DC Characteristics

 $Ta = 25^{\circ}C, V_{SS} = 0V$

						, 135 01
Parameter	Symbol	Conditions	Min.	Тур.	Max.	Units
Supply Voltage (Logic)	V_{DD} - V_{SS}		4.5	5.0	5.5	V
Summer Walters (LCD Drive)	V_{DD} - V_{EE}		12.0		32.0	V
Supply Voltage (LCD Drive)	V _{DD} - V _O		Shown in	3.1		V
High Level (Input Voltage)	V _{IH}		$0.8 \mathrm{x} \mathrm{V}_\mathrm{DD}$		V _{DD}	V
Low Level (Input Voltage)	V _{IL}		V _{SS}		$0.2 \mathrm{x} \mathrm{V}_{\mathrm{DD}}$	V
High Level (Output Voltage)	V _{OH}	$I_{OH} = -0.5 mA$	2.4			V
Supply Current	I _{DD}	$V_{DD} = 5.0V$		20	30	mA
Supply Current	I_{EE}	$V_{DD} = 5.0 V$		3.0	5.0	mA
Frame	\mathbf{f}_{F}	Duty = 50%	32	64	128	Hz

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$V_{}$	5	0V±10%
VDD -	э.	UVIIU%

Parameter	Symbol	Min.	Max.	Units
CP Pulse Time	f _{CP}		6.0	MHz
Clock Pulse Width	t _{WC}	50		ns
Load Pulse Width	t _{WL}	63		ns
Data Setup Time	t _{SEPUP}	30		ns
Data Hold Time	t _{HOLD}	30		ns
Clock Pulse Setup Time	t _{CL}	80		ns
Clock Pulse Hold Time	t _{LC}	110		ns
Rise/Fall Time	tr, tf		Note1	ns
FLM Setup Time	t _{FDS}	100	50	ns
FLM Hold Time	t _{FDH}	100		ns

Note1: The rise and fall times (tr, tf) must satisfy the following relationship (a. and b.).

a.
$$\operatorname{tr}, \operatorname{tf} < \frac{1}{2fcp} - t_{WC}$$

b. tr, tf
$$< 50$$
ns



This module contains these capacitors. Please be careful about timing characteristics.



2.4 Timing Chart

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2.5 Comparison of Display and Data

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2.6 Power Supply ON/OFF Sequence

2.6.1 ON Sequence



2.6.2 OFF Sequence



Please maintain the above sequence when turning on and off the power supply of the module. If DISPOFF is supplied to the module while internal alternate signal for LCD driving (M) is unstable, DC component will be supplied to the LCD panel. This may cause damage to the LCD module.

2.7 pec. for LED back-light

2.7.1 Absolute Maximum Ratings

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Parameter	Symbol	Conditions	Max	Units
Forward Current	I_F		180	mA
Reverse Voltage	V _R		5.0	V
LED Power Dissipation	P _D		0.63	W
Operation Temperature	T _{OPR}		-20 to 70	°C
Storage Temperature	T _{STG}		-40 to 80	°C

2.7.2 Operating Characteristics

 $Ta = 25^{\circ}C$

Parameter	Symbol	Conditions	Min	Тур.	Max	Units
Forward Voltage*	$V_{\rm F}$	I _F =120mA	3	3.3	3.5	V
Reverse Current	I _R	$V_R=5.0V$			0.3	mA
Luminance of Backlight Surface	L		800			cd/m ²
Uniformity**		I	75	80		%
	Х	I _F =220mA	0.27	0.30	0.33	
AVG. x of 1931 C.I.E.	Y		0.25	0.28	0.31	

*Measured between A,K (see the figure below) **Uniformity = (Min./Max.) x 100%

2.7.3 Schematics Related



3. Optical Specifications

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3.1 LCD Driving Voltage Recommended

Parameter	Symbol	Conditions	Min.	Тур.	Max.	Units
LCD Driving Voltage (Note 1)	V _{DD} -V _O	Ta = -20 °C	24.7	25.2	25.7	V
		Ta = 25 °C	20.8	21.2	21.6	V
		Ta = 70 °C	19.5	20.0	20.5	V

Note 1: Voltage (Applied actual waveform to LCD panel) for the best contrast. The range of minimum and maximum shows tolerance of the operating voltage. The specified contrast ratio and response time are not guaranteed over the entire range.

3.2 Optical Characteristics

Pa	Parameter		Conditions	Min.	Тур.	Max.	Units
Contrast Ratio (Note 1)		CR	Ta=25 °C	4	5.5	8	
Viewing Angle		F-R	θ Ta=25 °C		65		deg.
(Shown in 3	3.3)	R-L	♦ Ta=25 °C		-30 +30		deg.
Response	Rise (Note 2)	T _{ON}	Ta = 25 °C	100	120	180	msec
Time	Fall (Note 3)	T _{OFF}	Ta = 25 °C	110	140	210	msec

Note 1 : Contrast ratio is defined as follows. $CR = L_{OFF} / L_{ON}$ L_{ON} : Luminance of the ON segments, L_{OFF} : Luminance of the OFF segments

Note 2: The time that the luminance level reaches 90% of the saturation level from 0% when ON signal is applied.

Note 3 : The time that the luminance level reaches 10% of the saturation level from 100% when OFF signal is applied.

Note 4 : Definition of Driving Voltage V_D . Assuming that the typical driving waveforms shown below are applied to the LCD Panel at /A Duty - 1/B Bias (A : Duty Number, B : Bias Number). Driving voltage V_D is defined s follows: $V_D = (Vth1+Vth2)/2$

Vth1: The voltage VO-P that should provide 50% of the saturation level in the luminance at the segment which the ON signal is applied to.

Vth2 : The voltage VO-P that should provide 50% of the saturation level in the luminance at the segment which the OFF signal is applied to.



3.3 Definition of Viewing Angle

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*Conditions Operating Voltage : Vop Frame Frequency : 70Hz Appling Waveform : 1/N duty 1/a bias Contrast Ratio : larger than 2

$$\theta = \theta_1 + \theta_2$$

3.4 Definition of Viewing Angle θ_F and θ_B



Optimum viewing angle with the naked eye and viewing angle θ at Cmax. Above are not always the same.

3.5 Definition of Contrast Ratio(Cr)



4. <u>I/O Terminal</u>

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4.1 Pin Assignment

Pin No.	Symbol	Level	Function
1	DB0	I/O	Display data
2	DB1	I/O	Display data
3	DB2	I/O	Display data
4	DB3	I/O	Display data
5	/DISPOFF	H/L	Display control signal H: Display on L: Display off
6	FLM	H/L	Fist line marker
7	N/C		Non-connection
8	LP	H/L	Data latch signal
9	СР	H/L	Clock signal for shifting data
10	V _{DD}		Power supply for logic
11	V _{SS}		Power supply (0V, GND)
12	V_{EE}		Power supply for LCD drive
13	Vo		Voltage level for LCD contrast adjustment
14	FGND		Frame Ground

CCFL B/L

Pin No.	Symbol	Level	Function
1.	LEDA		Power Supply for LED Backlight Anode (+)
2.	N/C		No-connection
3.	N/C		No-connection
4.	LEDK		LED Backlight Power Supply Cathode (-)

Touch Panel

Pin No.	Symbol	Level	Function
1.	YU		BOTTOM
2.	XL		ТОР
3.	YL		BOTTOM
4.	XR		ТОР

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4.2 Example of Power Supply

It is recommended to apply a potentiometer for the contrast adjust due to the tolerance of the driving voltage and its temperature dependence.



R1+R2+VR=10 \sim 20K $_{\Omega}$



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5. <u>Reliability Test</u>

5.1 Test Item

No change on display and in operation under the following test condition.

No.	Test Item	Description	Condition	Note		
1.	High Temperature (Operation)	Durability test under long time high temperature with electrical stress (voltage, current) $70^{\circ}C \pm 2^{\circ}C$ 96hrs				
2.	High Temperature (Storage)	Durability test under long time high temperature storage	$80^{\circ}C \pm 2^{\circ}C 96hrs$	4		
3.	Low Temperature (Operation)	Durability test under long time low temperature with electrical stress (voltage, current)	$-20^{\circ}C \pm 2^{\circ}C$, 96hrs	3		
4.	Low Temperature (Storage)	Durability test under long time low temperature storage	$-30^{\circ}C \pm 2^{\circ}C$, 96hrs	3, 4		
5.	Damp Proof Test	Durability test under long time high temperature and high humidity	40°C± 2°C, 90∼95% RH 96hrs	3,4		
6.	Vibration Test	Total fixed amplitude: 1.5mm Vibration frequency: $10 \sim 55$ Hz One cycle 60 seconds to 3 directions of X, Y, Z for each 15 minutes		5		
7.	Drop Test	To be measured after dropping from 60cm high in packing state. E G D C E E G D C E E G C E G C E G G D C E G G D C E G G D E G G D E G G D E G G D E G G G D E G	od corner dropping nce e: once			

Note 1: Unless otherwise specified, tests will be conducted under the following condition,

Temperature $: 25^{\circ}C \pm 2^{\circ}C$

Humidity
$$: 65\% \pm 5\%$$

Note 2: Unless otherwise specified, tests will be not conducted under functioning state.

Note 3: No dew condensation to be observed.

Note 4: The function test shall be conducted after 4 hours storage at the normal temperature and humidity after removed from the test chamber.

Note 5: Vibration test will be conducted to the product itself without putting it in a container.

5.2 Judgment Standard

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Failure Mode	Test Item							Judgment Standard	
	1	2	3	4	5	6	7		
Orientation	*	*	*	*	*			No remarkable degradation of appearance under bias/ non-bias condition	
Current Value (IAC)	*	*	*	*	*			No remarkable increase	
Contrast	*		*	*	*			No remarkable poor contrast	
Domain	*	*	*	*	*			Less than 20% of all dots have reverse tilt of more than on third of one dot area.	
Bubble (Inside Cell)	*	*	*	*	*	*		As per "Appearance Standard" (Note. In- cluding one which disappear after 25°C 2H)	
Polarizer	*				*	*		As per "Appearance Standard" no remarkable appearance change	
Glass Damage							*	As per "Appearance Standard"	

Note. 1. * is strong linkage between Failure Mode and Test Item.
2. Number of Test Item should be referred to former page.
3. Judgment and Standard value should be fixed by other inspection standard and criteria samples.

Appearance Standards 6.

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6.1 Inspection Conditions

The LCD shall be inspected under 40W white fluorescent light. The distance between the eyes and the sample shall be more than 30cm. All directions for inspecting the sample should be within 45° against perpendicular line.



6.2 Definition of Applicable Zones



A Zone : Active display area

B Zone : Area from outside of "A Zone" to validity viewing area

C Zone : Rest parts

A Zone + B Zone = Validity viewing area

6.3 Standards

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No.	Parameter		Criteria		
		(1) Round Shape			
		Zone	Acc	ceptable Nu	mber
		Dimension (mm)	А	В	C
		$D \leq 0.2$	*	*	*
		$0.2 < D \le 0.3$	3	5	*
		$0.3 < D \le 0.4$	2	3	*
		$0.4 < D \le 0.5$	0	1	*
		0.5 < D	0	0	*
1.	Black and White Spots, Foreign	D = (Long + Short)/2 *: Disreg (2) Line Shape	gard		
	Substances	Zone Zone	Aco	eptable Nu	mber
		X (mm) Y (mm)	А	В	C
		0.03 ≥ W	*	*	*
		$2.0 \geq L 0.05 \geq W$	3	3	*
		$1.0 \geq L 0.1 \geq W$	3	3	*
		0.1 < W	In t	he same way	y (1)
		X : Length Y: Width *: Disre	egard		
		Total defects shall not exceed 5.			
		Zone	Acc	ceptable Nu	mber
		Dimension (mm)	А	В	C
	Air Bubbles (between glass & polarizer)	D ≤ 0.3	*	*	*
2.		$0.3 < D \le 0.4$	3	*	*
		$0.4 < D \le 0.6$	2	3	*
		0.6 < D	0	0	*
		*: Disregard		1	1
	· •	Total defects shall not exceed 3.			

To be continued.....

No.	Parameter	Criteria
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3.	The Shape o	f Dot	(2) Dot Shape (with Projection) (2) Dot Shape (with Projection) (3) Pin Hole (4) Deformation	As per the sh hand. Should not b next dot. $(X+Y)/2 \le 0$ 0.1mm is no $(X+Y)/2 \le 0$	e connected to .2mm (Less than counted.)	
4.	Polarizer Sci	atches	(Defect number of (4): 1pc.) Not to be conspicuous defects.			
5.	Polarizer Dirts Complex Foreign Substance Defects		I f the stains are removed easily from is not defective.	LCDP surfa	ce, the module	
6.			Black spots, line shaped foreign subs glass & polarizer should be 5pcs max			
7.	Distance bet different For Substance de	ween eign	$D \le 0.2$: 20mm or more 0.2 < D: 40mm or more			

Messrs.					
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7. Handling and Precautions

The Following precautions will guide you in handling our product correctly.

- 1 Liquid crystal display devices
 - 1.1 The liquid crystal display device panel used in the liquid crystal display module is made of plate glass. Avoid any strong mechanical shock. Should the glass break handle it with care.
 - 1.2 The polarizer adhering to the surface of the LCD is made of a soft material. Guard against scratching it.
- 2 Care of the liquid crystal display module against static electricity discharge.
 - 2.1 When working with the module, be sure to ground your body and any electrical equipment you may be using. We strongly recommend the use of anti static mats (made of rubber), to protect work tables against the hazards of electrical shock.
 - 2.2 Avoid the use of work clothing made of synthetic fibers. We recommend cotton clothing or other conductivity-treated fibers.
 - 2.3 Slowly and carefully remove the protective film from the LCD module, since this operation can generate static electricity.
- 3 When the LCD module alone must be stored for long periods of time:
 - 3.1 Protect the modules from high temperature and humidity.
 - 3.2 Keep the modules out of direct sunlight or direct exposure to ultra-violet rays.
 - 3.3 Protect the modules from excessive external forces.
- 4 Use the module with a power supply that is equipped with an over current protector circuit, since the module is not provided with this protective feature.
- 5 Do not ingest the LCD fluid itself should it leak out of a damaged LCD module. Should hands or clothing come in contact with LCD fluid, wash immediately with soap.
- 6 Conductivity is not guaranteed for models that use metal holders where solder connections between the metal holder and the PCB are not used. Please contact us to discuss appropriate ways to assure conductivity.

Messrs.					
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8. Warranty:

This product has been manufactured to your company's specifications as a part for use in your company's general electronic products. It is guaranteed to perform according to delivery specifications. For any other use apart from general electronic equipment, we cannot take responsibility if the product is used in medical devices, nuclear power control equipment, aerospace equipment, fire and security systems, or any other applications in which there is a direct risk to human life and where extremely high levels of reliability are required. If the product is to be used in any of the above applications, we will need to enter into a separate product liability agreement.

- 1 We cannot accept responsibility for any defect, which may arise from additional manufacturing of the product (including disassembly) and reassembly), after product delivery.
- 2 We cannot accept responsibility for any defect, which may arise after the application of strong external force to the product.
- 3 We cannot accept responsibility for any defect, which may arise due to the application of static electricity after the product has passed your company's acceptance inspection procedures.
- 4 We cannot accept responsibility for industrial property, which may arise through the use of your product, with exception to those issues relating directly to the structure or method of manufacturing of our product. Acrowise-origin longer than one year from Acrowise production.

9. Dimensional Outlines

• Please see the next page......





Мы молодая и активно развивающаяся компания в области поставок электронных компонентов. Мы поставляем электронные компоненты отечественного и импортного производства напрямую от производителей и с крупнейших складов мира.

Благодаря сотрудничеству с мировыми поставщиками мы осуществляем комплексные и плановые поставки широчайшего спектра электронных компонентов.

Собственная эффективная логистика и склад в обеспечивает надежную поставку продукции в точно указанные сроки по всей России.

Мы осуществляем техническую поддержку нашим клиентам и предпродажную проверку качества продукции. На все поставляемые продукты мы предоставляем гарантию.

Осуществляем поставки продукции под контролем ВП МО РФ на предприятия военно-промышленного комплекса России, а также работаем в рамках 275 ФЗ с открытием отдельных счетов в уполномоченном банке. Система менеджмента качества компании соответствует требованиям ГОСТ ISO 9001.

Минимальные сроки поставки, гибкие цены, неограниченный ассортимент и индивидуальный подход к клиентам являются основой для выстраивания долгосрочного и эффективного сотрудничества с предприятиями радиоэлектронной промышленности, предприятиями ВПК и научноисследовательскими институтами России.

С нами вы становитесь еще успешнее!

Наши контакты:

Телефон: +7 812 627 14 35

Электронная почта: sales@st-electron.ru

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