

Vishay Beyschlag

RoHS

COMPLIANT

**GREEN** 

(5-2008)

# **MELF Resistors with Established Reliability**



MMU 0102 VG03, MMA 0204 VG03 and MMB 0207 VG03 thin film MELF resistors with established reliability are the perfect choice for all high-reliability applications typically found in military, aircraft and spacecraft electronics. These versions supplement the families of professional and precision MELF resistors MMU 0102, MMA 0204 and MMB 0207.

## FEATURES

- Approved to EN 140401-803, version E
- Established reliability, failure rate level E6
- Advanced thin film technology
- Pure matte Sn termination on Ni barrier layer
- Single Lot Date Code
- Material categorization: For definitions of compliance please see <u>www.vishay.com/doc?99912</u>

### APPLICATIONS

- Medical
- Military
- Aerospace

METRIC SIZE						
DIN 0102 0204 0207						
EN/CECC	RC2211M	RC3715M	RC6123M			

<b>TECHNICAL SPECIFICATIO</b>	NS			
DESCRIPTION	MMU 0102 VG03	MMA 0204 VG03	MMB 0207 VG03	
EN/CECC style (size)	RC2211M	RC3715M	RC6123M	
Resistance range	100 $\Omega$ to 2.21 M $\Omega;$ 0 $\Omega$	1 $\Omega$ to 5.11 MΩ; 0 $\Omega$	1 $\Omega$ to 10 M $\Omega;$ 0 $\Omega$	
Resistance tolerance		± 1 %; ± 0.1 %		
Temperature coefficient		± 50 ppm/K; ± 15 ppm/K		
Rated dissipation, P <sub>70</sub>	0.2 W	0.25 W	0.4 W	
Operating voltage, U <sub>max.</sub> AC/DC	150 V	200 V	300 V	
Permissible film temperature, $\mathcal{G}_{F max.}$	125 °C			
Operating temperature range	- 55 °C to 125 °C			
Max. resistance change at $P_{70}$ for resistance range, $ \Delta R/R $ after:	100 $\Omega$ to 221 k $\Omega$	1 Ω to 332 kΩ	1 $\Omega$ to 1 M $\Omega$	
1000 h	≤ 0.15 % <sup>(1)</sup>			
8000 h		$\leq$ 0.3 % <sup>(1)</sup>		
225 000 h		≤ <b>1</b> %		
Permissible voltage against ambient (insulation):				
1 min; U <sub>ins</sub>	200 V	300 V	500 V	
Continuous	75 V	75 V	75 V	
Assessed failure rate level	E6 = 10 <sup>-6</sup> /h			
Quality factor, $\pi_Q$	tor, π <sub>Q</sub> 0.3			
Failure rate: FIT <sub>observed</sub>		< 0.1 x 10 <sup>-9</sup> /h		

#### Notes

• These resistors do not feature a limited lifetime when operated within the permissible limits. However, resistance value drift increasing over operating time may result in exceeding a limit acceptable to the specific application, thereby establishing a functional lifetime.

The failure rate level E6 (10<sup>-6</sup>/h, π<sub>Q</sub> = 0,3), corresponding to MIL level P, is superior to level E5 (10<sup>-5</sup>/h, π<sub>Q</sub> = 1) and thus may be used as a replacement.

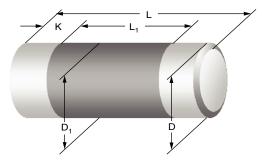
<sup>(1)</sup> These tightened requirements provide a user advantage over the requirements of EN 140401-803.

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## DIMENSIONS



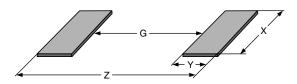
#### DIMENSIONS AND MASS

DIMENSIONS AND MASS								
ТҮРЕ	L (mm)	D (mm)	L <sub>1 min.</sub> (mm)	D <sub>1</sub> (mm)	K (mm)	MASS (mg)		
MMU 0102 VG03	2.2 + 0/- 0.1	1.1 + 0/- 0.1	1.2	D + 0/- 0.1	$0.4 \pm 0.05$	8		
MMA 0204 VG03	3.6 + 0/- 0.2	1.4 + 0/- 0.1	1.8	D + 0/- 0.15	0.8 ± 0.1	22		
MMB 0207 VG03	5.8 + 0/- 0.15	2.2 + 0/- 0.2	3.2	D + 0/- 0.2	1.15 ± 0.1	80		

#### Note

Color code marking is applied according to IEC 60062 <sup>(3)</sup> in five bands. Each color band appears as a single solid line, voids are permissible if at least <sup>2</sup>/<sub>3</sub> of the band is visible from each radial angle of view. The last color band for tolerance is approximately 50 % wider than the other bands. An interrupted blue band between the 1<sup>st</sup> and 2<sup>nd</sup> full band indicates the failure rate level E6. An interrupted orange band between the 4th and 5th full band indicates the temperature coefficient of 15 ppm/K.

### PATTERN STYLES FOR MELF RESISTORS



RECOMMENDED SOLDER PAD DIMENSIONS								
		WAVE SO	LDERING		REFLOW SOLDERING			
ТҮРЕ	G (mm)	Y (mm)	X (mm)	Z (mm)	G (mm)	Y (mm)	X (mm)	Z (mm)
MMU 0102 VG03	0.7	1.2	1.5	3.1	1.1	0.8	1.3	2.7
MMA 0204 VG03	1.5	1.5	1.8	4.5	1.7	1.2	1.6	4.1
MMB 0207 VG03	2.8	2.1	2.6	7.0	3.2	1.7	2.4	6.6

#### Note

• The given solder pad dimensions reflect the considerations for board design and assembly as outlined e.g. in standards IEC 61188-5-x, or in publication IPC 7351. They do not guarantee any supposed thermal properties, however, they will be found adequate for most general applications.



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PART NUM	IBER AND P	RODUCT DES	CRIPTION				
	MMA0204WC4999 MMA0204WZ0000						
	A 0   M A 0	2 0 4 2 0 4	W     C     4       W     Z     0		9 9 F 0 0 Z		0 0
TYPE/SIZE	VER	SION	TCR	RES	SISTANCE	TOLERANCE	PACKAGING
MMU 0102 MMA 0204 MMB 0207	W = EN 14 "Versi failure rate	on E"; e level E6	<b>C</b> = ± 50 ppm/K <b>E</b> = ± 15 ppm/K <b>Z</b> = Jumper	1 digi M∪ 8 9 0 1 2 3 4 5	igit value it multiplier $= *10^{-2}$ $= *10^{-1}$ $= *10^{0}$ $= *10^{1}$ $= *10^{2}$ $= *10^{2}$ $= *10^{2}$ $= *10^{2}$ $= *10^{3}$ $= *10^{4}$ $= *10^{5}$ = Jumper	F = ± 1 % B = ± 0.1 % Z = Jumper	B1 B3 B0 B2 B7
	iption: MMA 0204 iption: MMA 0204	-50 1 % VG03 BL VG03 BL 0R0	49R9				
MMA 0204	-50	1 %	VG03		BL		49R9
MMA 0204	-	-	VG03		BL		0R0
TYPE/SIZE	TCR	TOLERANCE	VERSION		PACKAGING	RES	SISTANCE
MMU 0102 MMA 0204 MMB 0207	± <b>50</b> ppm/K ± <b>15</b> ppm/K	± 1 % ± 0.1 %	VG03 = EN 140401 "Version E"; failure rate level	,	B1 BL B0 B2 B7	4K64	<b>9</b> = 49.9 Ω <b>1</b> = 4.64 kΩ 9 = Jumper

#### Notes

• The products can be ordered using either the PART NUMBER or the PRODUCT DESCRIPTION.

• Products within a packaging unit are single lot date code.

PACKAGING						
TYPE	CODE	QUANTITY	CARRIER TAPE	WIDTH	PITCH	REEL DIAMETER
MMU 0102 VG03	B1	1000	Antistatic blister tape			180 mm/7"
	B3 = BL	3000	acc. IEC 60286-3	8 mm	4 mm	180 mm/7
	B0	10 000	Type II			330 mm/13"
	B1	1000	Antistatic blister tape	8 mm	4 mm	180 mm/7"
MMA 0204 VG03	B3 = BL	3000	acc. IEC 60286-3			
	B0	10 000	Type II			330 mm/13"
	B1	1000	Antistatic blister tape	12 mm	4 mm	180 mm/7"
MMB 0207 VG03	B2	2000	acc. IEC 60286-3			
	B7	7000	Type II			330 mm/13"

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EN 140401-803 ORDERING INFORMATION					
Example of the ordering information for a resistor: MMA 0204-50 1 % VG03 49R9 EN140401-803EZRC3715MR49R9FE6					
Example of the ordering information for a zero ohm jumper: MMA 0204 VG03 0R0 EN140401-803EZRC3715M-0R00-E6					
The elements used in the component number have the following meaning:					
EN140401-803	EN detail specification number				
EZ	Assessment level for the zero-defect approach				
RC3715M	Style (size)				
R	Temperature coefficient, according to EN 60062 $R = \pm 50 \text{ ppm/K}; P = \pm 15 \text{ ppm/K}$				
49R9	Resistance, according to EN 60062, 4 characters				
<b>F</b> Tolerance on rated resistance, according to EN 60062 $F = \pm 1\%$ ; $B = \pm 0.1\%$					
E6	Failure rate level according to EN 60115-1, annex ZR				

Notes

• The ordering information according to EN 140401-803:2007 shown above succeeds and replaces the ordering information according to earlier versions of the detail specification EN 140401-803 or its predecessor CECC 40401-803, for example:

for S
f

• EN 140401-803 succeeds the prior specifications CECC 40401-803, CECC 40401-001 (now "Version E") and CECC 40401-005 (now "Version A").

TEMPERATURE COEFFICIENT AND RESISTANCE RANGE							
DESC	RIPTION	RESISTANCE					
TCR	TOLERANCE	MMU 0102 VG03 MMA 0204 VG03 MMB 0207 VG03					
± 50 ppm/K	±1%	100 $\Omega$ to 2.21 $M\Omega$	1 $\Omega$ to 10 M $\Omega$				
± 15 ppm/K	± 0.1 %	100 Ω to 100 kΩ     75 Ω to 100 kΩ     75 Ω to 499 kΩ					
Jumper		$\leq$ 10 mΩ; $I_{max.}$ = 2 A	$\leq$ 10 mΩ; $I_{max.}$ = 3 A	$\leq$ 10 mΩ; $I_{max.}$ = 5 A			

Note

• According to EN 140401-803, resistance values are to be selected from the E96 series for  $\pm$  1 % tolerance and from the E192 series for  $\pm$  0.1 % tolerance.



CEFIC-EECA-EICTA<sup>(2)</sup> list

Substances directive (RoHS)

the following directives:

Annex II (ELV II)

Directive (WEEE)

of the IEC 60068 (3) series.

with the CAGE code D9539.

**RELATED PRODUCTS** 

factor  $\pi_{\rm O}$  = 3). See the datasheets:

"Professional MELF Resistors"

 "Precision MELF Resistors" (www.vishav.com/doc?28714)

(www.vishay.com/doc?28713)

"High Precision MELF Resistor"

(www.vishay.com/doc?28715)

**APPROVALS** 

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of legal restrictions

on

All products comply with the GADSL<sup>(1)</sup> and the

hazardous substances. This includes full compliance with

• 2000/53/EC End of Vehicle Life Directive (ELV) and

2011/65/EU Restriction of the use of Hazardous

• 2002/96/EC Waste Electrical and Electronic Equipment

The resistors are approved within the IECQ-CECC Quality

Assessment System for Electronic Components to the detail

specification EN 140401-803 which refers to EN 60115-1,

EN 140400 and the variety of environmental test procedures

Conformity is attested by the use of the CECC logo ( ) as

Vishay BEYSCHLAG has achieved "Approval of

Manufacturer" in accordance with IEC QC 001002-3,

clause 2. The release certificate for "Technology Approval

Schedule" in accordance with CECC 240001 based on

IEC QC 001002-3, clause 6 is granted for the

The Vishay BEYSCHLAG production facility is registered

A wider range of TCR, tolerance and resistance values, plus

the option of values from a different E series is available with

products approved to EN 140401-803, Version A, without

established reliability, nominal failure rate level E0 (quality

the mark of conformity on the package label.

Vishay BEYSCHLAG manufacturing process.

### DESCRIPTION

Production is strictly controlled and follows an extensive set of instructions established for reproducibility. A homogeneous film of metal alloy is deposited on a high grade ceramic body ( $Al_2O_3$ ) and conditioned to achieve the desired temperature coefficient. Nickel plated steel termination caps are firmly pressed on the metallized rods. A special laser is used to achieve the target value by smoothly cutting a helical groove in the resistive layer without damaging the ceramics. The resistor elements are covered by a protective coating designed for electrical, mechanical and climatic protection. The terminations receive a final pure tin on nickel plating. Five color code rings designate the resistance value and tolerance in accordance with **IEC 60062** <sup>(3)</sup>.

The result of the determined production is verified by an extensive testing procedure performed on 100 % of the individual resistors. This includes pulse load screening (for  $R \ge 10 \Omega$ ) and additional non-linearity screening (for  $R \ge 30 \Omega$ ) for the elimination of products with a potential risk of early life failures according to EN 140401-803, 2.1.2.2. Only accepted products are laid directly into the blister tape in accordance with **IEC 60286-3** <sup>(3)</sup>, **Type II**. Products within a package unit are from the same production lot and carry the same date code.

#### ASSEMBLY

The resistors are suitable for processing on automatic SMD assembly systems. They are suitable for automatic soldering using wave, reflow or vapour phase as shown in **IEC 61760-1** <sup>(3)</sup>. Solderability is specified for 2 years after production or requalification, however, excellent solderability is proven after extended storage in excess of 10 years. The permitted storage time is 20 years.

The resistors are completely lead (Pb)-free, the pure tin plating provides compatibility with lead (Pb)-free soldering processes. The immunity of the plating against tin whisker growth has been proven under extensive testing.

The encapsulation is resistant to all cleaning solvents commonly used in the electronics industry, including alcohols, esters and aqueous solutions. The suitability of conformal coatings, if applied, shall be qualified by appropriate means to ensure the long-term stability of the whole system.

#### Notes

<sup>&</sup>lt;sup>(1)</sup> Global Automotive Declarable Substance List, see <u>www.gadsl.org</u>.

<sup>(2)</sup> CEFIC (European Chemical Industry Council), EECA (European Electronic Component Manufacturers Association), EICTA (European trade organisation representing the information and communications technology and consumer electronics), see <u>www.eicta.org/index.php?id=995</u> → issues → environment policy → chemicals → chemicals for electronics.

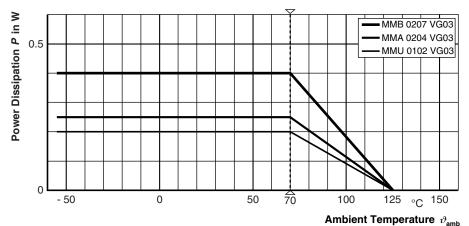
<sup>&</sup>lt;sup>(3)</sup> The quoted IEC standards are also released as EN standards with the same number and identical contents.



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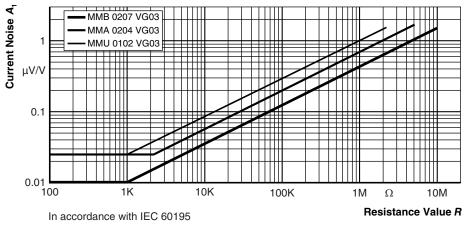
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## FUNCTIONAL PERFORMANCE

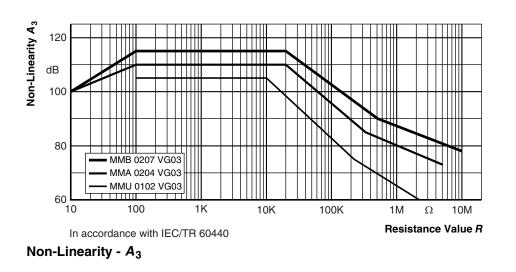


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### Derating









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### **FUNCTIONAL PERFORMANCE**

Further information on the performance of these products is given in the following datasheets:

- "Professional MELF Resistors", document no. 28713
- "Precision MELF Resistors", document no. 28714

### **TESTS AND REQUIREMENTS**

All tests are carried out in accordance with the following specifications:

EN 60115-1, generic specification

EN 140400, sectional specification

EN 140401-803, detail specification

For further information on the tests and requirements of these products please refer to the specifications mentioned above, and to the following datasheets:

- "Professional MELF Resistors" (www.vishay.com/doc?28713)
- "Precision MELF Resistors" (www.vishay.com/doc?28714)

### **HISTORICAL 12NC INFORMATION**

- The resistors had a 12-digit numeric code starting with 2312.
- The subsequent 4 digits indicated the resistor type, specification and packaging; see the 12NC table.
- The remaining 4 digits indicated the resistancle value:
  - The first 3 digits indicate the resistance value.
  - The last digit indicated the resistance decade in accordance with the resistance decade table.

#### **RESISTANCE DECADE**

RESISTANCE DECADE	LAST DIGIT
1 Ω to 9.99 Ω	8
10 Ω to 99.9 Ω	9
100 Ω to 999 Ω	1
1 kΩ to 9.99 kΩ	2
10 kΩ to 99.9 kΩ	3
100 kΩ to 999 kΩ	4
1 MΩ to 9.99 MΩ	5
10 MΩ	6

#### Historical 12NC Example

The 12NC of a MMU 0102 VG03 resistor, value 287K and TCR 50 with  $\pm$  1 % tolerance, supplied in blister tape of 3000 units per reel was: 2312 165 02874.

HISTORICAL 12NC - Resistor type and packaging							
DE	SCRIPTION		2312				
	SCRIPTION		В	LISTER TAPE ON REE	ËL	BULK CASE	
ТҮРЕ	TCR	TOL.	B1 1000 PIECES	BL 3000 PIECES	B0 10 000 PIECES	M8 8000 PIECES	
	± 50 ppm/K	±1%	170 0	165 0	175 0	060 0	
MMU 0102 VG03	± 15 ppm/K	± 0.1 %	172 0	167 0	177 0	062 0	
	Jur	nper	172 90001	167 90001	177 90001	062 90001	
ТҮРЕ	TCR	TOL.	B1 1000 PIECES	BL 3000 PIECES	B0 10 000 PIECES	M3 3000 PIECES	
	± 50 ppm/K	±1%	140 0	155 0	145 0	040 0	
MMA 0204 VG03	± 15 ppm/K	± 0.1 %	142 0	157 0	147 0	042 0	
	Jur	nper	142 90001	157 90001	147 90001	042 90001	
ТҮРЕ	TCR	TOL.	B1 1000 PIECES	B2 2000 PIECES	B7 7000 PIECES		
	± 50 ppm/K	±1%	180 0	195 0	185 0	-	
MMB 0207 VG03	± 15 ppm/K	± 0.1 %	182 0	197 0	187 0		
	Jum	nper	182 90001	197 90001	187 90001		

Document Number: 28707 Revision: 21-May-12 for technical questions, contact: specialresistors@vishay.com

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Vishay Intertechnology, Inc. hereby certifies that all its products that are identified as RoHS-Compliant fulfill the definitions and restrictions defined under Directive 2011/65/EU of The European Parliament and of the Council of June 8, 2011 on the restriction of the use of certain hazardous substances in electrical and electronic equipment (EEE) - recast, unless otherwise specified as non-compliant.

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