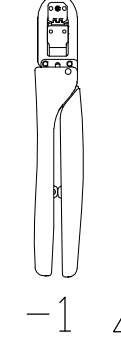
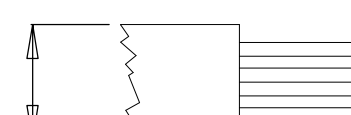
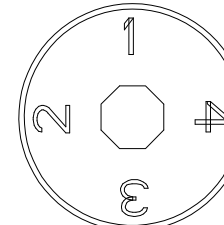
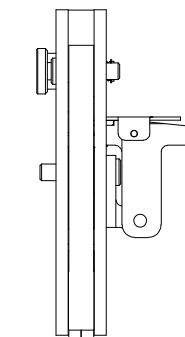
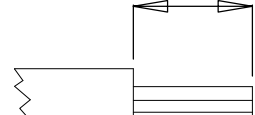
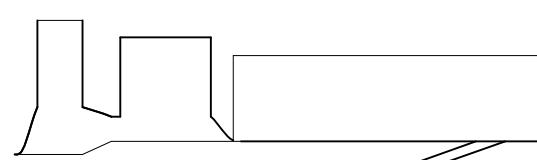
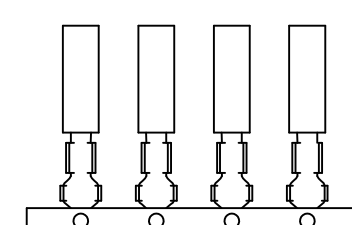


DIMENSIONING AND TOLERANCING PER ASME Y14.5M (ISO STANDARDS). THIS DRAWING IS A CONTROLLED DOCUMENT.

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USED ON _____														
TOOL NUMBER  -1 	WIRE SIZE mm ² [AWG] 	INSULATION DIAMETER mm [in.] 	INSUL. ADJ. 	FLIP LOCATOR 	STRIP LENGTH mm [in.] 	CRIMP HEIGHT mm [in.] 	CONTACT PART NUMBERS 						CONTACT DESCRIPTION (loose piece color code)	APPLIC. SPECIF.
							LOOSE PIECE 			STRIP FORM 				
91505-1	0.2 - 0.6 [24-20]	1.14 - 1.78 [.045-.070]	YES	NO	4.36 ± 0.39 [.172 ± .015]	1.01 ± 0.05 [.039 ± .002]	66103-[] 66400-[] 164163-[]	66105-[] 163086-[]	66399-[] 163088-[] 170246-[] 170248-[] 66702-[]	66102-[] 66332-[] 164160-[]	66104-[] 163085-[]	66331-[] 163087-[] 170245-[] 170247-[] 66671-[] 66672-[]	Type III+ (yellow) Type X	114-10004 -
91505-3	0.8 - 1.4 [18-16]	2.03 - 2.54 [.080-.100]				1.30 ± 0.05 [.051 ± .002]	66099-[] 66361-[] 164164-[]	66101-[] 163082-[] 164839-[] 170244-[]	66360-[] 163084-[] 164840-[] 170242-[]	66098-[] 66359-[] 164161-[]	66100-[] 163081-[] 163766-[] 170243-[]	66358-[] 163083-[] 163767-[] 170241-[]	Type III+ (blue and violet) Type VI	114-10004 114-10007
91515-1 91515-3	0.05 - 0.38 [30-22]	0.89-1.40 [.035-.055]	NO	NO	3.50-4.75 [.140-.187]	0.79 ± 0.05 [.031 ± .002]	61173-[]	61174-[]		350078-[]	350079-[]	COMMERCIAL M-N-L	114-1012	
	66107-[] 163092-[] 66595-[]						66109-[] 164163-[] 66596-[]	163090-[] 170250-[] 170252-[]	66106-[] 163091-[] 66585-[]	66108-[] 164160-[] 66586-[]	163089-[] 170249-[] 170251-[]	Type III+ (red) Type VI	114-10004 114-10007	
	0.2 - 0.6 [24-20] 0.05 - 0.15 [30-26]	1.14-1.78 [.045-.070]				1.003 ± 0.051 [.0395 ± .002]	66103-[] 163088-[] 66428-[] 66593-[]	66105-[] 164162-[] 66429-[] 66594-[]	163086-[] 170246-[] 170248-[]	66102-[] 163087-[] 66424-[] 66583-[]	66104-[] 164159-[] 66425-[] 66584-[]	163085-[] 170245-[] 170247-[]	Type III+ (yellow & brown) Type VI	114-10004 114-10007
91519-1 91519-3	0.8 - 1.4 [18-16] 1.9 - 2.1 [14]	2.03-2.54 [.080-.100]	YES	NO	3.96 ± 0.38 [.156 ± .015]	1.30 ± 0.05 [.051 ± .002] 1.73 ± 0.05 [.068 ± .002]	66360-[] 66361-[]			66358-[] 66359-[]		Type III+	114-10004	
91521-1 91521-3	0.8 - 1.4 [18-16] 1.9 - 2.1 [14]	2.79-3.81 [.110-.150]	YES	NO	4.75 ± 0.38 [.187 ± .015]	1.30 ± 0.05 [.051 ± .002] 1.73 ± 0.05 [.068 ± .002]	66601-[] 66602-[] 213603-2 213603-4			66598-[] 66597-[] 213603-1 213603-3		Type III+	114-10004	
91523-1 91523-3	0.2 - 0.6 [24-20]	2.03-2.54 [.080-.100]	NO	NO	3.56-4.75 [.140-.187]	0.99 ± 0.05 [.039 ± .002]	66400-[] 66399-[]			66332-[] 66331-[]		Type III+ (yellow)	114-10004	
	1.30 ± 0.05 .051 ± .002]					163082-[] 163084-[]	164164-[] 66099-[] 170244-[]	66101-[] 170242-[]	163081-[] 163083-[]	164161-[] 66098-[] 170243-[]	66100-[] 170241-[]	Type III+ (blue) Type VI	114-10004 114-10007	
	0.8 - 1.4 [18-16]	66589-[]				66590-[]	66579-[]	66580-[]						
91542-1 91542-3	0.2 - 0.35 [24-22] 2X 0.2 OR 0.56 [2X 24 OR 20]	1.52-3.43 [.060-.135]	YES	NO	3.96 ± 0.38 [.156 ± .015]	0.89 ± 0.08 [.035 ± .003] 0.99 ± 0.08 [.039 ± .003]	66565-[] 66566-[]			66563-[] 66564-[]		Type III+ (yellow)	114-10004	
91550-1 91550-3	0.8 - 1.4 [18-16] 1.9 - 2.1 [14]	2.03-3.43 [.080-.135]	YES	NO	4.75 ± 0.38 [.187 ± .015]	1.30 ± 0.05 [.051 ± .002] 1.73 ± 0.05 [.068 ± .002]	66587-[] 66588-[]			66577-[] 66578-[]		Type VI	114-10007	

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4. THE HAND TOOL INSTRUCTION SHEET, ALSO KNOWN AS AN "IS", FOR MOST CERTI-CRIMP II TOOLS USE IS 408-8547. IF THE TOOL HAS A FLIP LOCATOR USE IS 408-10414.

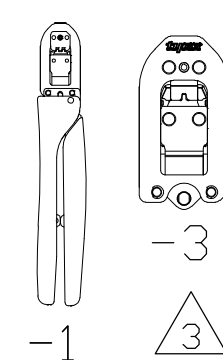
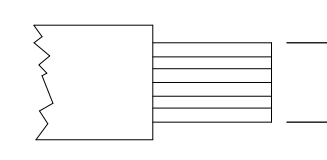
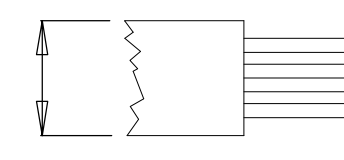
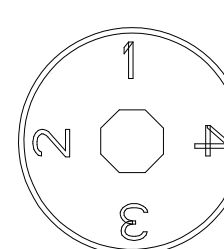
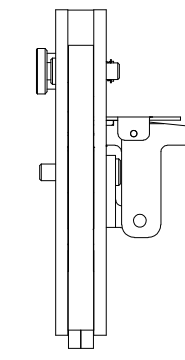
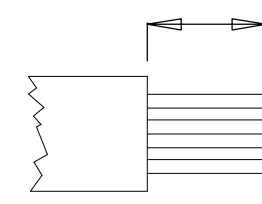
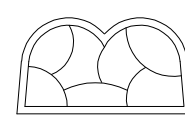
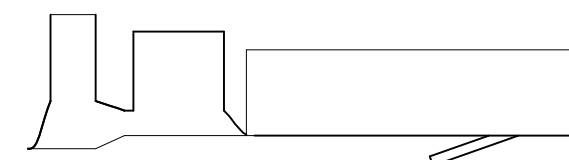
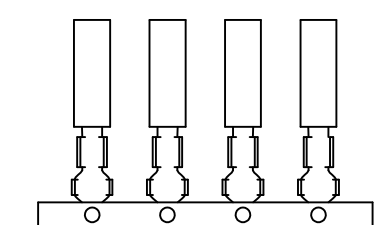
CERTI-CRIMP II DATA SHEET

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CHK: 22FEB2012		B.A.WOLFE		TE Connectivity	
APVD: 22FEB2012		B.A. WOLFE			
NAME:		CERTI-CRIMP II TOOL DATA SHEET			
SCALE: -		SIZE: A1		DRAWING NO: 1583004	
SHEET: 1		OF: 2		REV: B	

P	LTR	REVISION RECORD	DATE	DWN	APVD	ANGLES: -	SURFACE TEXTURE: 
		REVISED - 91542-1 AND -3	2-2012	MY	BAW		

LOC: A
DIST: 00

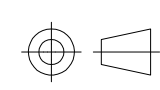
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USED ON _____														
TOOL NUMBER  -1 	WIRE SIZE mm ² [AWG] 	INSULATION DIAMETER mm [in.] 	INSUL. ADJ. 	FLIP LOCATOR 	STRIP LENGTH mm [in.] 	CRIMP HEIGHT mm [in.] 	CONTACT PART NUMBERS 				CONTACT DESCRIPTION (loose piece color code)	APPLIC. SPECIF.		
							LOOSE PIECE 		STRIP FORM 					
91564-1 91564-3	0.20-0.56 [24-20]	1.02-2.03 [.040-.080]	NO	NO	3.55-4.75 [.140-.187]	1.00 ± 0.05 [.039 ± .002]	66103-[]	66593-[]	66596-[]	66102-[]	66583-[]	66586-[]	Type III+ (yellow) (red)	114-10004
	0.05-0.15 [30-26]	1.02-1.52 [.040-.060]					66105-[]	170246-[]	66594-[]	66104-[]	170245-[]	66584-[]		
	0.12-0.22 [26-24]	0.89-1.40 [.035-.055]				0.79 ± 0.04 [.031 ± .002]	66429-[]	170248-[]		66425-[]	170247-[]			
							66595-[]	66428-[]		66585-[]	66424-[]			
							66107-[]	66237-[]	170252-[]	66106-[]	170249-[]			
							66109-[]	170250-[]		66108-[]	170251-[]			

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CERTI-CRIMP II DATA SHEET

LOC
A
DIST
00

P		LTR	REVISION RECORD		DATE	DWN	APVD	DIMENSIONS: mm		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DWN	21FEB2012	MATERIAL	-	HEAT TREAT	-				
										0 PLC ± - 1 PLC ± - 2 PLC ± - 3 PLC ± - 4 PLC ± -		CHK	22FEB2012	B.A. WOLFE							
										APVD			22FEB2012	B.A. WOLFE							
								ANGLES ±		NAME		CERTI-CRIMP II TOOL DATA SHEET									
								SURFACE TEXTURE		SCALE		MULTIMATE CONTACT FAMILY OPEN BARREL									
								√		SIZE		DRAWING NO		SHEET		REV					
										-		A1		1583004		2 of 2					
																B					



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Электрон
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