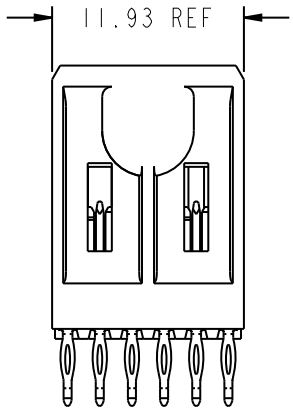


PRODUCT NUMBER  
70218-XYX  
70218-XYXLF



PLATING IN CONTACT AREA		
DASH NUMBER	PERFORMANCE LEVEL	NOTES
-AYY	TELCORDIA CO	SEE NOTE 9
-NIYY	TELCORDIA CO (NXT)	-
-N5YY	TELCORDIA UE (NXT)	-
-IYY	TELCORDIA CO	-
-2YY	TELECOM CLASS	-
-3YY	IEC CLASS I	-
-5YY	TELCORDIA UE	-
-AYYLF	TELCORDIA CO	SEE NOTE 10
-NIYYLF	TELCORDIA CO (NXT) IEC CLASS I	SEE NOTE 10
-N5YYLF	TELCORDIA UE (NXT)	SEE NOTE 10
-IYYLF	TELCORDIA CO IEC CLASS I	SEE NOTE 10
-2YYLF	TELECOM CLASS	SEE NOTE 10
-5YYLF	TELCORDIA UE	SEE NOTE 10

www.fciconnect.com			surface 3.200 ISO 1302	tolerance std ISO 406 ISO 1101	projection mm	mm
			TOLERANCES UNLESS OTHERWISE SPECIFIED		ANGULAR	LINEAR
Dr	T. BRUNGARD	01/24/00	0.X	±0.3	size	A4
Eng	M. STRAWSER	01/24/00	0.XX	±0.13	Scale	53:50
Chr	M. STRAWSER	01/24/00	0.XXX	±.051	ECN	*
Appr	M. STRAWSER	02/29/00	Product family		METRAL	Spec ref
			FCI		METRAL SIGNAL HEADER	dwg no
			1 MOD, 4 ROW PRESS-FIT		70218	Rev.
			catalog no		-	CUSTOMER
						sheet 1 of 7

rev	ecn no	dr	date
BR	Y06-0498	DCH	2006-05-31
BS	DG08-0246	CENH	2008-9-12
BT	DG08-0188	TER	2008-11-25
BU	DG08-0346	CENH	2008-12-12
BV	DG09-0256	TER	2009-08-19
BW	DG09-0366	TER	2009-11-24
BX	DG11-0020	TER	2011-01-13



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1

2

3

4

A

B

C

D

A

B

C

D



KEY		
CODE	DIMENSIONS	
	DIM "A" MATE	DIM "B" TAIL
1	5.00	4.30
2	5.75	4.30
3	6.50	4.30
4	7.25	4.30
5	5.00	13.60
6	5.75	13.60
7	6.50	13.60
8	7.25	13.60
9	5.00	17.00
11	6.50	17.00
12	7.25	17.00
13	8.25	4.30
14	8.25	13.60
19	8.00	4.30
20	8.00	13.60
21	8.00	17.00

REQUIRED PC BOARD LAYOUT  
COMPONENT SIDE

SEE PRINT 58351 FOR  
ADDITIONAL PCB INFORMATION



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www.fciconnect.com		surface3.200	tolerance std	projection	mm
		ISO 1302	ISO 406 ISO 1101		
		TOLERANCES UNLESS OTHERWISE SPECIFIED			
Dr	T. BRUNGARD	01/24/00	ANGULAR	0.X	±0.3
Eng	M. STRAWSER	01/24/00	LINEAR	0.XX	±0.13
Chr	M. STRAWSER	01/24/00	0° ±2°	0.XXX	±.051
Appr	M. STRAWSER	02/29/00	Product family	METRAL	Spec ref *
		title		dwg no	Rev.
		METRAL SIGNAL HEADER		70218	BX
		I MOD, 4 ROW PRESS-FIT			
		catalog no	-	CUSTOMER	sheet 2 of 7

2



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METRAL P/N	ROW	CONTACT CODE MOD. I						METRAL P/N	ROW	CONTACT CODE MOD. I						METRAL P/N	ROW	CONTACT CODE MOD. I						METRAL P/N	ROW	CONTACT CODE MOD. I						METRAL P/N	ROW	CONTACT CODE MOD. I													
		1	2	3	4	5	6			1	2	3	4	5	6			1	2	3	4	5	6			1	2	3	4	5	6			1	2	3	4	5	6	1	2	3	4	5	6		
70218-X01 SEE NOTE 11 LEAD FREE OPTION	D	19	19	-	3	-	1	70218-X06	D	3	3	3	3	3	3	70218-X11	D	1	-	-	-	1	-	70218-X16	D	2	-	-	-	2	-	70218-X21	D	1	4	4	4	4	19	70218-X26	D	2	2	2	2	2	2
	C	19	19	-	3	-	-		C	3	3	3	3	3	3		C	1	-	-	-	1	-		C	2	-	-	-	2	-		C	1	4	4	4	4	19		C	2	2	2	2	2	2
	B	19	19	-	3	-	1		B	4	3	4	4	3	3		B	1	-	-	-	1	-		B	2	-	-	-	2	-		B	3	4	4	4	4	19		B	2	2	2	2	2	1
	A	19	19	-	3	-	1		A	4	3	3	3	3	3		A	1	-	-	-	1	-		A	2	-	-	-	2	-		A	3	4	4	4	4	19		A	2	2	2	2	2	2
70218-X02 SEE NOTE 11 LEAD FREE OPTION	D	2	2	2	2	2	3	70218-X07	D	19	3	3	3	2	1	70218-X12	D	13	13	13	13	-	-	70218-X17	D	1	1	1	3	3	3	70218-X22	D	4	4	4	4	2	2	70218-X27	D	12	12	21	21	21	21
	C	2	2	2	2	2	3		C	19	3	3	3	2	1		C	13	13	13	-	-	-		C	13	13	13	13	13	13		C	4	4	4	4	2	2		C	12	12	21	21	21	21
	B	2	2	2	2	2	3		B	19	3	3	3	2	1		B	13	13	13	-	-	13		B	13	13	13	13	13	13		B	4	4	4	4	2	2		B	12	12	21	21	21	21
	A	2	2	2	2	2	3		A	19	3	3	3	2	1		A	13	13	13	-	-	13		A	13	13	13	13	13	13		A	4	4	4	4	2	2		A	12	12	21	21	21	21
70218-X03 SEE NOTE 11 LEAD FREE OPTION	D	3	3	3	3	3	3	70218-X08	D	19	3	3	3	3	3	70218-X13	D	14	14	14	14	-	-	70218-X18	D	2	2	2	2	2	2	70218-X23	D	2	2	4	4	4	4	70218-X28	D	9	12	12	12	12	21
	C	3	3	3	3	3	3		C	19	3	3	3	3	3		C	14	14	14	-	-	-		C	2	2	2	2	2	2		C	2	2	4	4	4	4		C	9	12	12	12	12	21
	B	3	3	4	4	3	3		B	19	3	3	3	3	3		B	14	14	14	-	-	14		B	2	2	1	2	2	2		B	2	2	4	4	4	4		B	11	12	12	12	12	21
	A	3	3	3	3	3	3		A	19	3	3	3	3	3		A	14	14	14	-	-	14		A	2	2	2	2	2	2		A	2	2	4	4	4	4		A	11	12	12	12	12	21
70218-X04 SEE NOTE 11 LEAD FREE OPTION	D	3	3	3	3	3	3	70218-X09	D	3	3	19	4	3	3	70218-X14	D	19	19	19	19	-	-	70218-X19	D	3	3	3	3	3	3	70218-X24	D	1	1	2	2	1	1	70218-X29	D	1	2	2	2	2	1
	C	3	3	4	4	3	3		C	3	3	19	4	3	3		C	19	19	-	-	-		C	3	3	3	3	3	3		C	1	1	2	1	1	1		C	2	2	2	2	2	2	
	B	3	3	3	3	3	3		B	3	3	19	4	3	3		B	19	19	-	-	19		B	3	3	1	3	3	3		B	1	1	2	1	1	1		B	2	2	2	2	2	2	
	A	3	3	3	3	3	3		A	3	3	19	4	3	3		A	19	19	-	-	19		A	3	3	3	3	3	3		A	1	1	2	1	1	1		A	2	2	2	2	2	2	
70218-X05 SEE NOTE 11 LEAD FREE OPTION	D	3	3	3	3	3	3	70218-X10	D	19	19	-	3	-	1	70218-X15	D	20	20	20	20	-	-	70218-X20	D	4	4	19	19	19	19	70218-X25	D	2	-	2	2	-	-	70218-X30	D	-	-	-	-	-	-
	C	3	3	4	4	3	3		C	19	19	-	3	-	1		C	20	20	20	-	-	-		C	4	4	19	19	19	19		C	2	-	-	-	-	-		C	1	1	1	1	1	3
	B	4	3	3	3	3	3		B	19	19	-	3	-	1		B	20	20	20	-	-	20		B	4	4	19	19	19	19		B	-	-	-	-	2	-		B	1	1	1	1	1	3
	A	4	3	3	3	3	3		A	19	19	-	3	-	1		A	20	20	20	-	-	20		A	4	4	19	19	19	19		A	2	2	-	-	2	-		A	1	1	1	1	1	3

www.fciconnect.com		surface 3.200	tolerance std	projection	mm
		ISO 1302	ISO 406 ISO 1101		
		TOLERANCES UNLESS OTHERWISE SPECIFIED			
Dr	T. BRUNGARD	01/24/00	ANGULAR	0.X	±0.3
Eng	M. STRAWSER	01/24/00	LINEAR	0.XX	±0.13
Chr	M. STRAWSER	01/24/00	0° ±2°	0.XXX	±.051
Appr	M. STRAWSER	02/29/00	Product family	METRAL	Spec ref *
		METRAL SIGNAL HEADER			dwg no 70218
		1 MOD, 4 ROW PRESS-FIT			Rev. BX
		catalog no	CUSTOMER		sheet 3 of 7



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METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
70218-X31 SEE NOTE 11 LEAD FREE OPTION	D	4	4	3	3	3	3
	C	4	4	3	3	3	3
	B	4	4	3	3	3	3
	A	4	4	3	3	3	3
70218-X32 SEE NOTE 11 LEAD FREE OPTION	D	3	3	3	3	4	4
	C	3	3	3	3	4	4
	B	3	3	3	3	4	4
	A	3	3	3	3	4	4
70218-X33 SEE NOTE 11 LEAD FREE OPTION	D	19	19	19	19	4	4
	C	19	19	19	19	4	4
	B	19	19	19	19	4	4
	A	19	19	19	19	4	4
70218-X34 SEE NOTE 11 LEAD FREE OPTION	D	7	5	5	5	5	7
	C	7	5	5	5	5	7
	B	7	5	5	5	5	7
	A	7	5	5	5	5	7
70218-X35 SEE NOTE 11 LEAD FREE OPTION	D	5	7	5	5	5	5
	C	5	7	5	5	5	5
	B	5	5	5	5	5	5
	A	5	5	5	5	5	5
70218-X36 SEE NOTE 11 LEAD FREE OPTION	D	5	5	7	5	5	5
	C	5	5	7	5	5	5
	B	5	5	5	5	5	7
	A	5	5	5	5	5	7
70218-X37 SEE NOTE 11 LEAD FREE OPTION	D	5	5	5	5	5	7
	C	5	5	7	5	5	7
	B	5	5	5	5	5	7
	A	5	5	5	5	5	7
70218-X38 SEE NOTE 11 LEAD FREE OPTION	D	19	19	19	-	-	-
	C	19	19	19	-	-	-
	B	19	19	19	-	-	19
	A	19	19	19	-	-	19
70218-X39 SEE NOTE 11 LEAD FREE OPTION	D	-	3	-	3	-	3
	C	2	-	2	-	2	-
	B	-	2	-	2	-	2
	A	3	-	3	-	3	-
70218-X40 SEE NOTE 11 LEAD FREE OPTION	D	3	2	2	2	2	2
	C	3	2	2	2	2	2
	B	3	2	2	2	2	2
	A	3	2	2	2	2	2
70218-X41 SEE NOTE 11 LEAD FREE OPTION	D	7	6	6	6	6	6
	C	7	6	6	6	6	6
	B	7	6	6	6	6	6
	A	7	6	6	6	6	6
70218-X42 SEE NOTE 11 LEAD FREE OPTION	D	3	3	3	3	3	4
	C	3	3	3	3	3	3
	B	3	3	3	3	3	3
	A	3	3	3	3	3	3
70218-X43 SEE NOTE 11 LEAD FREE OPTION	D	6	6	6	6	6	8
	C	6	6	6	6	6	6
	B	6	6	6	6	6	6
	A	6	6	7	7	6	6
70218-X44 SEE NOTE 11 LEAD FREE OPTION	D	-	2	-	2	-	2
	C	2	-	2	-	2	-
	B	-	2	-	2	-	2
	A	2	-	2	-	2	-
70218-X45 SEE NOTE 11 LEAD FREE OPTION	D	-	1	-	1	-	-
	C	1	-	-	-	1	-
	B	-	1	-	1	-	1
	A	1	-	-	-	1	-
70218-X46 SEE NOTE 11 LEAD FREE OPTION	D	1	1	1	1	1	1
	C	2	2	2	2	2	2
	B	2	2	3	3	2	4
	A	3	3	3	3	3	3
70218-X47 SEE NOTE 11 LEAD FREE OPTION	D	6	6	6	6	8	6
	C	6	6	6	6	6	6
	B	6	6	6	6	6	6
	A	6	6	7	7	6	6
70218-X48 SEE NOTE 11 LEAD FREE OPTION	D	3	1	1	1	1	1
	C	3	4	1	1	1	1
	B	1	4	3	3	1	1
	A	1	1	1	1	1	1
70218-X49 SEE NOTE 11 LEAD FREE OPTION	D	3	3	3	3	3	3
	C	3	3	3	3	3	3
	B	4	3	3	3	3	3
	A	4	3	3	3	3	3
70218-X50 SEE NOTE 11 LEAD FREE OPTION	D	2	2	2	2	2	2
	C	2	2	2	2	2	2
	B	2	2	2	2	2	4
	A	2	2	2	2	2	4
70218-X51 SEE NOTE 11 LEAD FREE OPTION	D	3	3	3	3	3	3
	C	3	3	3	3	3	3
	B	3	3	3	3	3	3
	A	3	3	4	4	3	3
70218-X52 SEE NOTE 11 LEAD FREE OPTION	D	3	1	2	2	2	2
	C	3	1	2	2	2	2
	B	3	1	2	2	2	2
	A	3	1	2	2	2	2
70218-X53 SEE NOTE 11 LEAD FREE OPTION	D	3	3	2	2	2	2
	C	3	3	2	2	2	2
	B	3	3	2	2	2	2
	A	3	3	2	2	2	2
70218-X54 SEE NOTE 11 LEAD FREE OPTION	D	2	-	2	-	2	-
	C	-	2	-	2	-	2
	B	2	-	2	-	2	-
	A	-	2	-	2	-	2
70218-X55 SEE NOTE 11 LEAD FREE OPTION	D	2	2	2	19	19	19
	C	2	2	2	19	19	19
	B	2	2	2	19	19	19
	A	2	2	2	19	19	19
70218-X56 SEE NOTE 11 LEAD FREE OPTION	D	9	9	9	9	9	9
	C	9	9	9	9	9	9
	B	9	9	9	9	9	21
	A	9	9	9	9	9	21
70218-X57 SEE NOTE 11 LEAD FREE OPTION	D	1	1	1	1	1	1
	C	1	1	1	1	1	1
	B	1	1	1	1	1	19
	A	1	1	1	1	1	19
70218-X58 SEE NOTE 11 LEAD FREE OPTION	D	2	-	2	-	2	-
	C	-	19	-	2	-	19
	B	2	-	19	-	19	-
	A	-	2	-	2	-	19
70218-X59 SEE NOTE 11 LEAD FREE OPTION	D	1	1	1	1	1	4
	C	1	1	1	4	1	1
	B	1	4	1	1	1	1
	A	1	1	1	1	1	4
70218-X60 SEE NOTE 11 LEAD FREE OPTION	D	1	1	1	3	1	1
	C	1	1	1	3	1	1
	B	3	3	1	3	1	1
	A	4	4	4	4	4	4

www.fciconnect.com		surface 3.200	tolerance std	projection	mm
		ISO 1302	ISO 406	ISO 1101	
		TOLERANCES UNLESS OTHERWISE SPECIFIED			
Dr	T. BRUNGARD	01/24/00	ANGULAR	0.X	±0.3
Eng	M. STRAWSER	01/24/00	LINEAR	0.XX	±0.13
Chr	M. STRAWSER	01/24/00	0° ±2°	0.XXX	±.051
Appr	M. STRAWSER	02/29/00	Product family	METRAL	Spec ref *
FCI		METRAL SIGNAL HEADER		dwg no	70218
		1 MOD, 4 ROW PRESS-FIT		Rev.	BX
		catalog no	-	CUSTOMER	sheet 4 of 7

REV F - 2006-04-17



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METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
70218-X61 SEE NOTE 11 LEAD FREE OPTION	D	3	3	3	19	3	3
	C	3	3	2	19	2	3
	B	3	3	3	19	3	3
	A	3	3	1	19	1	3
70218-X62 SEE NOTE 11 LEAD FREE OPTION	D	19	2	3	2	3	3
	C	19	3	3	3	3	3
	B	19	3	3	3	3	3
	A	19	3	1	3	3	3
70218-X63 SEE NOTE 11 LEAD FREE OPTION	D	1	1	-	1	1	-
	C	-	-	-	-	-	-
	B	-	-	-	-	-	-
	A	1	1	-	1	1	-
70218-X64 SEE NOTE 11 LEAD FREE OPTION	D	7	5	5	6	6	7
	C	7	5	5	6	6	7
	B	7	5	5	6	6	7
	A	7	5	5	6	6	7
70218-X65 SEE NOTE 11 LEAD FREE OPTION	D	3	1	1	2	2	3
	C	3	1	1	2	2	3
	B	3	1	1	2	2	3
	A	3	1	1	2	2	3
70218-X66 SEE NOTE 11 LEAD FREE OPTION	D	7	6	6	6	6	7
	C	7	6	6	6	6	7
	B	7	6	6	6	6	7
	A	7	6	6	6	6	7
70218-X67 SEE NOTE 11 LEAD FREE OPTION	D	7	5	5	5	5	5
	C	7	5	5	5	5	5
	B	7	5	5	5	5	5
	A	7	5	5	5	5	5
70218-X68 SEE NOTE 11 LEAD FREE OPTION	D	1	1	1	3	1	1
	C	1	1	1	3	1	1
	B	1	1	1	3	1	1
	A	1	1	1	3	1	1
70218-X69 SEE NOTE 11 LEAD FREE OPTION	D	3	1	1	3	1	1
	C	3	1	1	3	1	1
	B	3	1	1	3	1	1
	A	3	1	1	3	1	1
70218-X70 SEE NOTE 11 LEAD FREE OPTION	D	3	3	3	3	3	3
	C	3	3	3	3	3	3
	B	3	3	3	3	3	3
	A	-	-	-	-	-	3
70218-X71 SEE NOTE 11 LEAD FREE OPTION	D	-	3	4	3	-	3
	C	-	3	4	3	-	-
	B	-	-	4	-	3	3
	A	3	-	4	-	3	3
70218-X72 SEE NOTE 11 LEAD FREE OPTION	D	4	2	3	3	3	3
	C	4	3	3	3	3	3
	B	4	3	3	3	3	3
	A	4	3	1	3	3	3
70218-X73 SEE NOTE 11 LEAD FREE OPTION	D	-	2	-	2	-	2
	C	2	-	2	-	2	-
	B	-	2	-	2	-	2
	A	2	-	2	-	2	-
70218-X74 SEE NOTE 11 LEAD FREE OPTION	D	4	3	3	3	3	3
	C	4	3	3	3	3	3
	B	4	3	3	3	3	3
	A	4	3	3	3	3	3
70218-X75 SEE NOTE 11 LEAD FREE OPTION	D	7	7	7	7	7	7
	C	7	7	7	7	7	7
	B	7	7	7	7	7	7
	A	7	7	7	7	5	7
70218-X76 SEE NOTE 11 LEAD FREE OPTION	D	3	3	3	3	3	3
	C	3	3	3	3	3	3
	B	3	3	3	3	3	3
	A	3	3	3	3	1	3
70218-X77 SEE NOTE 11 LEAD FREE OPTION	D	8	6	7	7	7	7
	C	8	7	7	7	7	7
	B	8	7	7	7	7	7
	A	8	7	5	7	7	7
70218-X78 SEE NOTE 11 LEAD FREE OPTION	D	4	3	4	2	2	3
	C	4	3	4	2	2	3
	B	4	3	4	2	2	3
	A	4	3	4	2	4	3
70218-X79 SEE NOTE 11 LEAD FREE OPTION	D	4	3	4	2	2	4
	C	4	3	4	2	2	2
	B	4	3	4	2	2	2
	A	4	3	4	2	2	2
70218-X80 SEE NOTE 11 LEAD FREE OPTION	D	3	3	3	3	3	3
	C	3	3	3	3	3	3
	B	3	3	3	3	3	3
	A	3	3	4	4	3	3
70218-X81 SEE NOTE 11 LEAD FREE OPTION	D	6	6	6	6	6	5
	C	6	6	6	6	6	6
	B	6	6	6	6	6	6
	A	6	6	6	6	6	6
70218-X82 SEE NOTE 11 LEAD FREE OPTION	D	2	2	2	2	2	2
	C	3	3	4	3	4	3
	B	2	2	2	2	2	2
	A	2	2	2	2	2	2
70218-X83 SEE NOTE 11 LEAD FREE OPTION	D	1	2	2	2	2	2
	C	1	2	2	2	2	2
	B	1	2	2	2	2	2
	A	1	2	2	2	2	2
70218-X84 SEE NOTE 11 LEAD FREE OPTION	D	2	1	1	1	1	1
	C	2	1	1	1	1	1
	B	2	1	1	1	1	1
	A	2	1	1	1	1	1
70218-X85 SEE NOTE 11 LEAD FREE OPTION	D	1	1	1	1	2	1
	C	1	1	1	1	4	1
	B	1	1	1	1	2	1
	A	1	1	1	1	2	1
70218-X86 SEE NOTE 11 LEAD FREE OPTION	D	1	1	2	2	2	2
	C	1	1	2	2	2	2
	B	1	1	2	2	2	2
	A	1	1	2	2	2	2
70218-X87 SEE NOTE 11 LEAD FREE OPTION	D	2	1	2	1	2	2
	C	2	2	3	2	2	2
	B	2	2	2	2	2	2
	A	2	2	2	2	2	2
70218-X88 SEE NOTE 11 LEAD FREE OPTION	D	6	6	6	6	6	6
	C	7	7	8	6	6	6
	B	6	6	6	6	6	6
	A	6	6	6	6	6	6
70218-X89 SEE NOTE 11 LEAD FREE OPTION	D	2	2	2	2	2	2
	C	2	4	2	2	2	2
	B	2	2	2	2	2	2
	A	2	2	2	2	2	2
70218-X90 SEE NOTE 11 LEAD FREE OPTION	D	1	1	3	2	1	2
	C	2	2	2	2	2	2
	B	2	2	2	2	2	2
	A	2	2	2	2	2	2

www.fciconnect.com		surface3.200	tolerance std	projection	mm
Dr	T.BRUNGARD	01/24/00	ISO 1302 ✓	ISO 406	ISO 1101
Eng	M.STRAWSER	01/24/00	TOLERANCES UNLESS OTHERWISE SPECIFIED		ANGULAR
Chr	M.STRAWSER	01/24/00	0°	±2°	LINEAR
Appr	M.STRAWSER	02/29/00	0.X	±0.3	size A4
Product family		METRAL	0.XX	±0.13	Scale 53:50
Spec ref		*	0.XXX	±.051	ECN *
METRAL SIGNAL HEADER		dwg no		70218	Rev. BX
1 MOD, 4 ROW PRESS-FIT		CUSTOMER		sheet 5 of 7	
catalog no					

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1

2

3

4

A

A

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
70218-X91 SEE NOTE 11 LEAD FREE OPTION	D	2	2	2	2	2	2
	C	3	3	4	2	2	2
	B	2	2	2	2	2	2
	A	2	2	2	2	2	2

B

B

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
70218-X92 SEE NOTE 11 LEAD FREE OPTION	D	2	2	2	2	2	2
	C	2	2	2	4	2	2
	B	2	2	2	2	2	2
	A	2	2	2	2	2	2

C

C

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
70218-X93 SEE NOTE 11 LEAD FREE OPTION	D	2	2	2	2	1	2
	C	2	2	2	2	2	2
	B	2	2	2	2	2	2
	A	2	2	2	2	2	2

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D

D

www.fciconnect.com		surface 3.200	tolerance std	projection	mm
		ISO 1302	ISO 406 ISO 1101		
TOLERANCES UNLESS OTHERWISE SPECIFIED					←
Dr	T. BRUNGARD	01/24/00	ANGULAR	0.X ±0.3	size A4 Scale 53:50
Eng	M. STRAWSER	01/24/00	LINEAR	0.XX ±0.13	ECN *
Chr	M. STRAWSER	01/24/00	0° ±2°	0.XXX ±.051	
Appr	M. STRAWSER	02/29/00	Product family METRAL		Spec ref *
	METRAL SIGNAL HEADER			dwg no	70218
	1 MOD, 4 ROW PRESS-FIT				Rev. BX
	catalog no		CUSTOMER		sheet 6 of 7

2

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
70218-X121  SEE NOTE 11 LEAD FREE OPTION	D	2	2	3	19	1	19
	C	2	2	3	19	2	19
	B	2	2	3	19	19	2
	A	2	2	3	19	19	3



NOTES:

1. FOR DIM A AND B SEE SHEET 2 AND UP.
2. BODY MATERIAL: LIQUID CRYSTAL  
  
POLYMER 30 % GLASS.  
  
FLAME RETARDANT ACC. UL 94-V0.
3. PIN MATERIAL:  
PHOSPHOR BRONZE.
4. PLATING ON PRESS-FIT TAIL:  
70218 -XXX IS SnPb  
70218-XYLF IS SN (LEAD FREE)  
PLATING ON CONTACT AREA CONFORMS TO PERFORMANCE LEVEL SHOWN IN TABLE.
5. PRODUCT MARKING:  
PART NUMBER DESIGNATION & BATCH I.D.
6. ALL PRODUCTS WITH PART NUMBERS SHOWN IN SUBSEQUENT TABLES WILL BE PACKAGED IN TUBES. IF TRAY PACKAGING IS REQUIRED, A SUFFIX "P" WILL BE ADDED TO THE END OF THE PART NUMBER. EXAMPLE: XXXXX-XXXP OR XXXXX-XXXPLF
7. PRODUCT SPECIFICATION GS-12-180  
APPLICATION SPECIFICATION BUS-20-073
8. AFTER INSERTION INTO CIRCUIT BOARD WITH QUALIFIED TOOL.
9. -A PLATING HAS Au FLASH IN PRESS FIT AREA (LEAD FREE).
10. THE PRODUCTS WHERE THE PART NUMBER ENDS IN LF MEET THE EUROPEAN UNION DIRECTIVES AND OTHER COUNTRY REGULATIONS AS DESCRIBED IN GS-22-008.
11. FOR LEAD FREE PART NUMBERS, ADD AN "LF" SUFFIX. EXAMPLE: 70218-X01LF
12. ALL PRODUCTS EXCEPT THOSE WITH PART NUMBERS CONTAINING (DRAWING NO.)-N1--- OR (DRAWING NO.)-N5---WILL WITHSTAND EXPOSURE TO 260°C FOR 60 SECONDS IN A CONVECTION, INFRA-RED OR VAPOR PHASE REFLOW OVEN. PART NUMBERS (DRAWING NO.)-N1--- AND (DRAWINGS NO.)-N5---WILL NOT WITHSTAND REFLOW AND Au CONTACT SURFACE OF THE CONTACTS SHALL BE EXPOSED TO A MAXIMUM 140°C FOR NO LONGER THAN 15 SECONDS IN A WAVE SOLDER APPLICATION.

A

B

C

D

A

B

C

D



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www.fciconnect.com			surface 3.200 ISO 1302	tolerance std ISO 406 ISO 1101	projection mm			
			TOLERANCES UNLESS OTHERWISE SPECIFIED					
Dr	T.BRUNGARD	01/24/00	ANGULAR	LINEAR	0.X	±0.3	size A4	Scale 53:50
Eng	M.STRAWSER	01/24/00			0.XX	±0.13	ECN	*
Chr	M.STRAWSER	01/24/00	0°	±2°	0.XXX	±.051		
Appr	M.STRAWSER	02/29/00	Product family		METRAL	Spec ref *		
			METRAL SIGNAL HEADER			dwg no	70218	Rev. BX
			I MOD, 4 ROW PRESS-FIT			CUSTOMER		sheet 7 of 7
			catalog no		-			



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