

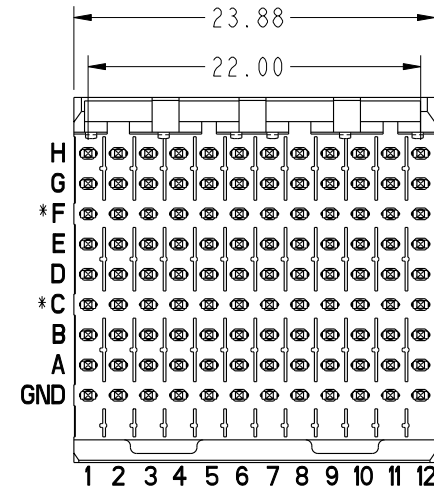
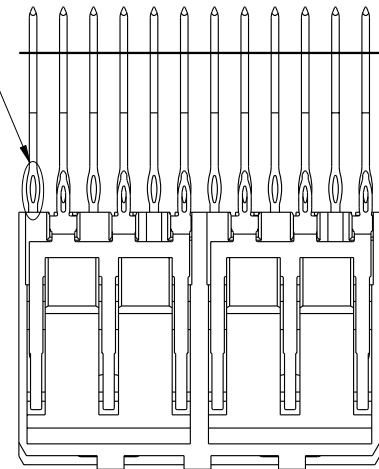
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PRODUCT NUMBER	PLATING PERFORMANCE LEVEL	FOR REAR PLUG-UP APPLICATIONS USE SHROUD
63784-1YYY	TELCORDIA CO	74993-102
63784-1YYLFF	TELCORDIA CO	84625-102LFF
63784-5YYY	TELCORDIA UE	74993-502
63784-5YYLFF	TELCORDIA UE	84625-502LFF
63784-9YYY	TELCORDIA CO	74993-102
63784-9YYLFF	TELCORDIA CO	84625-102LFF
63784-AYYY	CUSTOMER SPECIAL	74993-102
63784-AYYLFF	CUSTOMER SPECIAL	84625-102LFF



DETAIL A
SCALE 4:1
SEE NOTE 16



mat'l code SEE NOTE 5				tolerances unless otherwise specified				CUSTOMER			FCI www.fciconnect.com	
ltr	ecr no.	dr	date	linear		0.X ±0.3		COPY			title VERTICAL SIGNAL HDR 8 ROW P.F. 96 POS. SELECT LOAD EXT.	
AH	V06-0498	DCH	2006-05-30	0.XX ±0.13		projection			product family METRAL 1000 code size dwg no A 63784 213			
AJ	V07-0169	DCH	2007-03-27	angles		.XXX ±.051		MM			sheet 1 of 10	
AK	V08-0016	HTB	2008-01-10	dr		0° ±2°		scale				
AL	V08-0051	LP	2008-02-19	enrg		E. KROPER. 2001-01-10		1:1			cage code 22526	
-	-	-	-	chr		J. VOLSTORF 2001-01-10						
AF	V05-1022	LP	2005-11-08	appd		J. VOLSTORF 2001-01-10					4	
AG	V05-1125	LP	2005-12-19									
sheet index	revision sheet	AL	AL	AL	AL	AL	AL	AL	AL	AL		
		1	2	3	4	5	6	7	8	9	10	

PIN NO.	DIM A MATING LENGTH	DIM B TAIL LENGTH	PCB THICKNESS RANGE ACCOMMODATED BY PIN'S TAIL LENGTH				
			WHEN MATING TO A 74981 SERIES RECEPTACLE		WHEN MATING TO A 52066 SERIES METRAL 4000 RECEPTACLE		
			ROWS A,B, C,D,E,F,G & H	GROUND ROW	ROWS:A,B, D,E,G & H	ROW C & F	GROUND ROW
01*	5.00	4.30	1.60 MIN	1.60 MIN	1.60 MIN	1.60 MIN	1.60 MIN
22		12.20	2.95 - 3.80	2.95 - 4.20	2.95 - 3.80	2.95 - 3.80	2.95 - 4.20
30		12.95	2.95 - 4.55	3.25 - 4.95	2.95 - 4.55	2.95 - 4.55	3.25 - 4.95
05		13.70	2.95 - 5.30	4.00 - 5.70	3.30 - 5.30	2.95 - 5.30	4.00 - 5.70
35		14.45	3.05 - 6.05	4.75 - 6.45	4.05 - 6.05	3.05 - 6.05	4.75 - 6.45
48		15.20	3.80 - 6.80	5.50 - 7.20	4.80 - 6.80	3.80 - 6.80	5.50 - 7.20
40		15.70	4.30 - 7.30	6.00 - 7.70	5.30 - 7.30	4.30 - 7.30	6.00 - 7.70
65		16.40	5.00 - 8.00	6.70 - 8.40	6.00 - 8.00	5.00 - 8.00	6.70 - 8.40
09		17.10	5.70 - 8.70	7.40 - 9.10	6.70 - 8.70	5.70 - 8.70	7.40 - 9.10
02*	5.75	4.30	1.60 MIN	1.60 MIN	1.60 MIN	1.60 MIN	1.60 MIN
44		12.20	2.95 - 3.80	2.95 - 4.20	2.95 - 3.80	2.95 - 3.80	2.95 - 4.20
31		12.95	2.95 - 4.55	3.25 - 4.95	2.95 - 4.55	2.95 - 4.55	3.25 - 4.95
06		13.70	2.95 - 5.30	4.00 - 5.70	3.30 - 5.30	2.95 - 5.30	4.00 - 5.70
36		14.45	3.05 - 6.05	4.75 - 6.45	4.05 - 6.05	3.05 - 6.05	4.75 - 6.45
49		15.20	3.80 - 6.80	5.50 - 7.20	4.80 - 6.80	3.80 - 6.80	5.50 - 7.20
25		15.70	4.30 - 7.30	6.00 - 7.70	5.30 - 7.30	4.30 - 7.30	6.00 - 7.70
66		16.40	5.00 - 8.00	6.70 - 8.40	6.00 - 8.00	5.00 - 8.00	6.70 - 8.40
10		17.10	5.70 - 8.70	7.40 - 9.10	6.70 - 8.70	5.70 - 8.70	7.40 - 9.10
03*	6.50	4.30	1.60 MIN	1.60 MIN	1.60 MIN	1.60 MIN	1.60 MIN
45		12.20	2.95 - 3.80	2.95 - 4.20	2.95 - 3.80	2.95 - 3.80	2.95 - 4.20
32		12.95	2.95 - 4.55	3.25 - 4.95	2.95 - 4.55	2.95 - 4.55	3.25 - 4.95
07		13.70	2.95 - 5.30	4.00 - 5.70	3.30 - 5.30	2.95 - 5.30	4.00 - 5.70
37		14.45	3.05 - 6.05	4.75 - 6.45	4.05 - 6.05	3.05 - 6.05	4.75 - 6.45
50		15.20	3.80 - 6.80	5.50 - 7.20	4.80 - 6.80	3.80 - 6.80	5.50 - 7.20
41		15.70	4.30 - 7.30	6.00 - 7.70	5.30 - 7.30	4.30 - 7.30	6.00 - 7.70
24		16.40	5.00 - 8.00	6.70 - 8.40	6.00 - 8.00	5.00 - 8.00	6.70 - 8.40
11		17.10	5.70 - 8.70	7.40 - 9.10	6.70 - 8.70	5.70 - 8.70	7.40 - 9.10



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mat'l code SEE NOTE 5				tolerances unless otherwise specified		CUSTOMER		FCI www.fciconnect.com	
ltr	ecn no.	dr	date	linear	0.X ±0.3	COPY		projection	title VERTICAL SIGNAL HDR 8 ROW P.F. 96 POS. SELECT LOAD EXT.
AL					0.XX ±0.13	MM			
					.XXX ±.051	1:1			
				angles	0° ±2°	scale		product family METRAL 1000	code
				dr	E. KROPER. 2001-01-10	A		size	213
				engr	J. VOLSTORF 2001-01-10	63784		dwg no	sheet
				chr	J. VOLSTORF 2001-01-10			2	
				appd	J. VOLSTORF 2001-01-10				
sheet index	revision sheet							cage code	22526

PIN NO.	DIM A MATING LENGTH	DIM B TAIL LENGTH	PCB THICKNESS RANGE ACCOMMODATED BY PIN LENGTH				
			WHEN MATING TO A 74981 SERIES RECEPTACLE		WHEN MATING TO A 52066 SERIES METRAL 4000 RECEPTACLE		
			ROWS A,B,C, D,E,F,G & H	GROUND ROW	ROWS:A,B, D,E,G & H	ROW C & F	GROUND ROW
04*	7.25	4.30	1.60 MIN	1.60 MIN	1.60 MIN	1.60 MIN	1.60 MIN
46		12.20	2.95 - 3.80	2.95 - 4.20	2.95 - 3.80	2.95 - 3.80	2.95 - 4.20
33		12.95	2.95 - 4.55	3.25 - 4.95	2.95 - 4.55	2.95 - 4.55	3.25 - 4.95
08		13.70	2.95 - 5.30	4.00 - 5.70	3.30 - 5.30	2.95 - 5.30	4.00 - 5.70
38		14.45	3.05 - 6.05	4.75 - 6.45	4.05 - 6.05	3.05 - 6.05	4.75 - 6.45
51		15.20	3.80 - 6.80	5.50 - 7.20	4.80 - 6.80	3.80 - 6.80	5.50 - 7.20
42		15.70	4.30 - 7.30	6.00 - 7.70	5.30 - 7.30	4.30 - 7.30	6.00 - 7.70
67		16.40	5.00 - 8.00	6.70 - 8.40	6.00 - 8.00	5.00 - 8.00	6.70 - 8.40
12		17.10	5.70 - 8.70	7.40 - 9.10	6.70 - 8.70	5.70 - 8.70	7.40 - 9.10
19*	8.00	4.30	1.60 MIN	1.60 MIN	1.60 MIN	1.60 MIN	1.60 MIN
47		12.20	2.95 - 3.80	2.95 - 4.20	2.95 - 3.80	2.95 - 3.80	2.95 - 4.20
34		12.95	2.95 - 4.55	3.25 - 4.95	2.95 - 4.55	2.95 - 4.55	3.25 - 4.95
20		13.70	2.95 - 5.30	4.00 - 5.70	3.30 - 5.30	2.95 - 5.30	4.00 - 5.70
39		14.45	3.05 - 6.05	4.75 - 6.45	4.05 - 6.05	3.05 - 6.05	4.75 - 6.45
52		15.20	3.80 - 6.80	5.50 - 7.20	4.80 - 6.80	3.80 - 6.80	5.50 - 7.20
43		15.70	4.30 - 7.30	6.00 - 7.70	5.30 - 7.30	4.30 - 7.30	6.00 - 7.70
68		16.40	5.00 - 8.00	6.70 - 8.40	6.00 - 8.00	5.00 - 8.00	6.70 - 8.40
21		17.10	5.70 - 8.70	7.40 - 9.10	6.70 - 8.70	5.70 - 8.70	7.40 - 9.10

A

A



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B

* STUB PINS - NO REAR PLUG-UP

** THE GREATEST RANGE OCCURS WHEN THE B DIMENSION OF PIN 'GND' IS ONE SIZE SHORTER THEN THE OTHER PINS.

mat'l code SEE NOTE 5				tolerances unless otherwise specified		CUSTOMER		www.fciconnect.com	
ltr	ecm no.	dr	date	linear	0.X ±0.3		COPY		title VERTICAL SIGNAL HDR 8 ROW P.F. 96 POS. SELECT LOAD EXT.
AL					0.XX ±0.13		projection		
					.XXX ±.051				
				angles	0° ±2°				product family METRAL 1000 code 213 size dwg no 63784 sheet 3
				dr	E. KROPER.	2001-01-10	MM		
				enrg	J. VOLSTORF	2001-01-10			
				chr	J. VOLSTORF	2001-01-10	scale 1:1		A
				appd	J. VOLSTORF	2001-01-10			
sheet index	revision sheet								

B

PRODUCT NUMBER
SEE SHEET 1



PRESS-FIT HOLES *	OPTION 1
HOLE DIAMETER AFTER PLATING	$\varnothing 0.65-0.80$
DRILLED HOLE	$\varnothing 0.81-0.86$ ($\varnothing 0.85$ DRILL)
COPPER PLATING	0.025 MIN
SnPb PLATING	0.005-0.015

* SEE PRINT 58351 FOR
ADDITIONAL PCB INFO.

mat'l code SEE NOTE 5				tolerances unless otherwise specified		CUSTOMER		FCj www.fciconnect.com	
ltr	ecn no.	dr	date	linear	0.X ±0.3	COPY		projection	title VERTICAL SIGNAL HDR 8 ROW P.F. 96 POS. SELECT LOAD EXT.
AL					0.XX ±0.13	MM			
					.XXX ±.051	1:1			
				angles	0° ±2°	scale		product family	METRAL 1000
				dr	E. KROPER. 2001-01-10	A		code	213
				engr	J. VOLSTORF 2001-01-10			size	dwg no
				chr	J. VOLSTORF 2001-01-10			A	63784
				appd	J. VOLSTORF 2001-01-10			sheet	4
sheet index	revision sheet								

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PRODUCT NUMBER

SEE SHEET 1

NOTES:

- 1. SEE APPLICATION SPECIFICATION GS-20-010 FOR INFORMATION ON AVAILABLE TOOLING, CURCUIT BOARD DESIGN CONSIDERATIONS, REPAIR PROCEDURES AND PRODUCT OFFERINGS.
- 2. SEE FCI PUBLICATION 950511-028 FOR "ELECTRICAL PERFORMANCE DATA FOR DIFFERENTIAL APPLICATIONS."
- 3. SEE FCI PUBLICATION 950511-028 FOR "ELECTRICAL PERFORMANCE DATA FOR SINGLE-ENDED APPLICATION."
- 4. UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS AND TOLERANCES TOLERANCES ARE IN ACCORDANCE WITH ASME Y14.5M, 1994
- 5. HOUSING MATERIAL: LIQUID CRYSTAL POLYMER, 30% GLASS FILLED, FLAME RETARDANT PER UL 94-V0.
PIN MATERIAL: PHOSPHER BRONZE
GROUND SPRING MATERIAL: PHOSPHER BRONZE
- 6. PLATING INFORMATION: PLATING ON CONTACT AREA MEETS THE PERFORMANCE LEVELS SHOWN IN TABLE ON SHEET 1. PLATING ON "LF" TAILS IS Sn. PLATING ON ALL OTHER TAILS IS SnPb.
- 7. DIMENSIONAL RESTRICTIONS OF PINS IN HEADERS.
FOR MATING WITH METRAL 1000 RECEPTACLES
DIM A : 5.00mm MIN, 8.00mm MAX FOR ROWS A-H
DIM A : 5.00mm MIN, 5.75mm MAX FOR ROW GND NEXT TO ROW A
DIM C : 5.00mm MIN, 8.00mm MAX FOR ROWS A-H
DIM C : 4.60mm MIN, 6.30mm MAX FOR ROW GND NEXT TO ROW A
FOR MATING WITH METRAL 4000 RECEPTACLES
DIM A : 5.00mm MIN, 6.50mm MAX FOR ROWS A, B, D, E, G & H
DIM A : 5.00mm MIN, 8.00mm MAX FOR ROW C & F
DIM A : 5.00mm MIN, 5.75mm MAX FOR ROW GND NEXT TO ROW A
DIM C : 5.00mm MIN, 7.00mm MAX FOR ROWS A, B, D, E, G & H
DIM C : 5.00mm MIN, 8.00mm MAX FOR ROW C & F
DIM C : 4.60mm MIN, 6.30mm MAX FOR ROW GND NEXT TO ROW A
- 8. THE MIN PCB THICKNESS FOR REAR PLUG-UP APPLICATIONS IS 2.9mm SINCE THE COMPLIANT SECTIONS OF THE GROUND SPRING OF THE HEADER DIRECTLY OPPOSE THE GROUND SPRING OF THE SHROUD. THE MIN PCB THICKNESS FOR FRONT PLUG-UP ONLY APPLICATIONS IS 1.6mm.

- 9. THESE HOLES ARE NEEDED FOR REAR PLUG-UP DESIGNS USING A SHROUD AND MAY BE OMITTED FOR FRONT PLUG-UP ONLY DESIGNS.
- 10. THE 'CONNECTOR OUTLINE' IS THE MIN OUTLINE REQUIRED. TO DETERMINE THE OUTLINE NECESSARY TO PERMIT THE VARIOUS TYPES OF REPAIR OPERATIONS, SEE APPLICATION SPECIFICATION GS-20-010.
- 11. CURRENT RATING : 1 AMP PER PIN
- 12. TEMPERATURE RANGE : -55°C TO +105°C
- 13. P/N 63784-XXXXLF
- 14. AFTER INSERTION INTO CIRCUIT BOARD WITH QUALIFIED TOOL.
- 15. PRODUCTS WHERE THE PART NUMBER ENDS IN LF MEET EUROPEAN UNION DIRECTIVES AND OTHER COUNTRY REGULATIONS AS DESCRIBED IN GS-22-008.



- 16. PIN TYPE IS AT THE MANUFACTURERS OPTION AND CAN BE EITHER BABY-H OR EYE OF THE NEEDLE STYLE

ALL PRODUCTS WILL WITHSTAND EXPOSURE TO 260°C FOR 60 SECONDS IN A CONVECTION, INFRA-RED OR VAPOR PHASE REFLOW OVEN.



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mat'l code SEE NOTE 5				tolerances unless otherwise specified		CUSTOMER		www.fciconnect.com	
ltr	ecn no.	dr	date	linear	0.X ±0.3	COPY			title VERTICAL SIGNAL HDR 8 ROW P.F. 96 POS. SELECT LOAD EXT.
AL					0.XX ±0.13	projection			
					.XXX ±.051				
				angles	0° ±2°			product family METRAL 1000 code size dwg no A 63784 sheet 5	
				dr	E. KROPER. 2001-01-10	MM			
				engr	J. VOLSTORF 2001-01-10	scale			
				chr	J. VOLSTORF 2001-01-10	1:1			
				appd	J. VOLSTORF 2001-01-10				
sheet index	revision sheet								



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1 | 2

METRAL P/N	ROW	CONTACT CODE											
		1	2	3	4	5	6	7	8	9	10	11	12
63784-X001 FOR LEAD FREE SEE NOTE 15	H	01	01	01	01	01	01	01	01	01	01	01	01
	G	01	01	01	01	01	01	03	03	03	01	01	19
	F	01	01	01	01	01	19	01	01	01	01	01	19
	E	01	01	01	01	01	19	01	03	03	03	01	19
	D	01	01	01	01	01	19	01	01	01	01	01	19
	C	01	01	01	01	01	19	01	01	01	01	01	19
	B	01	01	01	01	01	19	01	01	01	01	01	19
	A	01	01	01	01	01	01	01	01	01	01	01	19
	GND	01	01	01	01	01	01	01	01	01	01	01	01

CANNOT BE MATED TO A METRAL 4000 RECEPTACLE

METRAL P/N	ROW	CONTACT CODE											
		1	2	3	4	5	6	7	8	9	10	11	12
63784-X002 RPU FOR LEAD FREE SEE NOTE 15	H	05	05	05	05	05	05	05	05	05	05	05	05
	G	05	05	05	05	05	05	05	05	05	05	05	05
	F	05	05	05	05	05	05	05	05	05	05	05	05
	E	05	05	05	05	05	05	05	05	05	05	05	05
	D	01	01	01	01	01	01	01	01	01	01	01	01
	C	01	01	01	01	01	01	01	01	01	01	01	01
	B	01	01	01	01	01	01	01	01	01	01	01	01
	A	01	01	01	01	01	01	01	01	01	01	01	01
	GND	01	01	01	01	01	01	01	01	01	01	01	01

FOR REAR PLUG UP APPLICATIONS, PCB THICKNESS RANGE: 2.95 -5.30 WHEN MATED TO METRAL 1000 RECEPT. AND 3.30-5.30 WHEN MATED TO METRAL 4000 RECEPT. (2.30 MIN IN NON-STANDARD REAR PLUG UP APPLICATIONS)

METRAL P/N	ROW	CONTACT CODE											
		1	2	3	4	5	6	7	8	9	10	11	12
63784-X003 RPU FOR LEAD FREE SEE NOTE 15	H	01	01	01	01	01	01	01	01	01	01	01	01
	G	01	01	01	01	01	01	01	01	01	01	01	01
	F	01	01	01	01	01	01	01	01	01	01	01	01
	E	05	05	05	05	05	05	05	05	05	05	05	05
	D	05	05	05	05	05	05	05	05	05	05	05	05
	C	05	05	05	05	05	05	05	05	05	05	05	05
	B	05	05	05	05	05	05	05	05	05	05	05	05
	A	05	05	05	05	05	05	05	05	05	05	05	05
	GND	01	01	01	01	01	01	01	01	01	01	01	01

FOR REAR PLUG UP APPLICATIONS, PCB THICKNESS RANGE: 2.95 -5.30 WHEN MATED TO METRAL 1000 RECEPT. AND 3.30-5.30 WHEN MATED TO METRAL 4000 RECEPT. (2.30 MIN IN NON-STANDARD REAR PLUG UP APPLICATIONS)

METRAL P/N	ROW	CONTACT CODE											
		1	2	3	4	5	6	7	8	9	10	11	12
63784-X004 FOR LEAD FREE SEE NOTE 15	H	01	01	01	01	01	01	01	01	01	01	01	01
	G	01	01	01	01	01	01	03	03	03	03	01	19
	F	01	01	01	01	01	01	01	01	01	01	01	19
	E	01	01	01	01	01	01	03	03	03	03	01	19
	D	01	01	01	01	01	01	01	01	01	01	01	19
	C	01	01	01	01	01	01	01	01	01	01	01	19
	B	01	01	01	01	01	01	01	01	01	01	01	19
	A	01	01	01	01	01	01	01	01	01	01	01	19
	GND	01	01	01	01	01	01	01	01	01	01	01	01

CANNOT BE MATED TO A METRAL 4000 RECEPTACLE

METRAL P/N	ROW	CONTACT CODE											
		1	2	3	4	5	6	7	8	9	10	11	12
63784-X005 RPU FOR LEAD FREE SEE NOTE 15	H	05	05	05	05	05	05	01	01	01	01	01	01
	G	05	05	05	05	05	05	01	01	01	01	01	01
	F	05	05	05	05	05	05	01	01	01	01	01	01
	E	05	05	05	05	05	05	01	01	01	01	01	01
	D	01	01	01	01	01	01	01	01	01	01	01	01
	C	01	01	01	01	01	01	01	01	01	01	01	01
	B	01	01	01	01	01	01	01	01	01	01	01	01
	A	01	01	01	01	01	01	01	01	01	01	01	01
	GND	01	01	01	01	01	01	01	01	01	01	01	01

FOR REAR PLUG UP APPLICATIONS, PCB THICKNESS RANGE: 2.95-5.30 WHEN MATED TO METRAL 1000 RECEPT. AND 3.30-5.30 WHEN MATED TO METRAL 4000 RECEPT. (2.30 MIN IN NON-STANDARD REAR PLUG-UP APPLICATIONS)

3 |

METRAL P/N	ROW	CONTACT CODE											
		1	2	3	4	5	6	7	8	9	10	11	12
63784-X006 RPU FOR LEAD FREE SEE NOTE 15	H	05	05	05	05	05	05	05	05	05	05	05	05
	G	05	05	05	05	05	05	05	05	05	05	05	05
	F	05	05	05	05	05	05	05	05	05	05	05	05
	E	05	05	05	05	05	05	05	05	05	05	05	05
	D	19	19	19	19	19	19	19	19	19	19	19	19
	C	01	01	01	01	01	01	01	01	01	01	01	01
	B	01	01	01	01	01	01	01	01	01	01	01	01
	A	01	01	01	01	01	01	01	01	01	01	01	01
	GND	01	01	01	01	01	01	01	01	01	01	01	01

FOR REAR PLUG UP APPLICATIONS, PCB THICKNESS RANGE: 2.95 -5.30 WHEN MATED TO METRAL 1000 RECEPT. AND THIS CONFIGURATION CANNOT BE MATED TO A METRAL 4000 RECEPT. (2.30 MIN IN NON-STANDARD REAR PLUG UP APPLICATIONS)

METRAL P/N	ROW	CONTACT CODE											
		1	2	3	4	5	6	7	8	9	10	11	12
63784-X007 FOR LEAD FREE SEE NOTE 15	H	02	02	02	02	02	02	02	02	02	02	02	02
	G	02	02	02	02	02	02	02	02	02	02	02	02
	F	02	02	02	02	02	02	02	02	02	02	02	02
	E	03	01	02	02	02	02	02	02	02	02	02	02
	D	02	02	02	02	02	02	02	02	02	02	02	03
	C	02	02	02	02	02	02	02	02	02	02	02	02
	B	02	02	02	02	02	02	02	02	02	02	02	02
	A	02	02	02	02	02	02	02	02	02	02	02	02
	GND	02	02	02	02	02	02	02	02	02	02	02	02

METRAL P/N	ROW	CONTACT CODE											
		1	2	3	4	5	6	7	8	9	10	11	12
63784-X008 FOR LEAD FREE SEE NOTE 15	H	02	02	02	02	02	02	02	01	01	01	01	01
	G	02	02	02	02	02	02	02	02	02	02	02	02
	F	02	02	02	02	02	02	02	02	02	02	02	02
	E	02	02	02	02	02	02	02	02	02	02	02	02
	D	02	02	02	02	02	02	02	02	02	02	02	02
	C	02	02	02	02	02	02	02	02	02	02	02	02
	B	02	02	02	02	02	02	02	02	02	02	02	02
	A	02	02	02	02	02	02	02	02	02	02	02	02
	GND	02	02	02	02	02	02	02	02	02	02	02	02

METRAL P/N	ROW	CONTACT CODE											
		1	2	3	4	5	6	7	8	9	10	11	12
63784-X009 RPU FOR LEAD FREE SEE NOTE 15	H	49	49	49	49	49	49	49	49	49	49	49	49
	G	49	49	49	49	49	49	49	49	49	49	49	49
	F	49	49	49	49	49	49	49	49	49	49	49	49
	E	49	49	49	49	49	49	49	49	49	49	49	49
	D	49	49	49	49	49	49	49	49	49	49	49	49
	C	49	49	49	49	49	49	49	49	49	49	49	49
	B	49	49	49	49	49	49	49	49	49	49	49	49
	A	35	49	49	49	49	49	49	49	49	49	49	49
	GND	36	36	36	36	36	36	36	36	36	36	36	36

FOR REAR PLUG UP APPLICATIONS, PCB THICKNESS RANGE: 4.75 -6.05 WHEN MATED TO METRAL 1000 RECEPT. AND 4.80-6.05 WHEN MATED TO METRAL 4000 RECEPT.

mat'l code SEE NOTE 5				tolerances unless otherwise specified				CUSTOMER		FCI	
ltr	ecn no.	dr	date	linear		0.X ±0.3		COPY		www.fciconnect.com	
AL				angles		0.XX ±0.13		projection		title	
						.XXX ±0.051				VERTICAL SIGNAL HDR 8 ROW	
				dr		0° ±2"				P.F. 96 POS. SELECT LOAD EXT.	
				engr		E. KROPER. 2001-01-10		product family		METRAL 1000	
				chr		J. VOLSTORF 2001-01-10		size		code	
				appd		J. VOLSTORF 2001-01-10		dwg no		213	
sheet index	revision sheet					scale		A		sheet	
						1:1		63784		6	

Pro/E

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cage code 22526

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PDM: Rev:AL

STATUS: Released

Printed: May 13, 2011

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METRAL P/N	ROW	CONTACT CODE											
		1	2	3	4	5	6	7	8	9	10	11	12
63784-X010 FOR LEAD FREE SEE NOTE 15	H	02	02	02	02	02	02	02	01	02	02	02	02
	G	02	02	02	02	02	02	02	01	02	02	02	02
	F	02	02	02	02	02	02	02	02	02	02	02	02
	E	02	02	02	02	02	02	02	01	02	02	02	02
	D	02	02	02	02	02	02	02	01	02	02	02	02
	C	02	02	02	02	02	02	02	02	02	02	02	02
	B	02	02	02	02	02	02	02	02	02	02	02	02
	A	02	02	02	02	02	02	02	01	02	02	02	02
	GND	02	02	02	02	02	02	02	02	02	02	02	02

METRAL P/N	ROW	CONTACT CODE											
		1	2	3	4	5	6	7	8	9	10	11	12
63784-X011 FOR LEAD FREE SEE NOTE 15	H	02	03	03	03	03	03	03	03	03	03	03	03
	G	03	03	03	03	03	03	03	03	03	03	03	02
	F	03	03	03	03	03	03	03	03	03	03	03	03
	E	03	03	03	03	03	03	03	03	03	03	03	03
	D	03	03	03	03	03	03	03	03	03	03	03	03
	C	03	03	03	03	03	03	03	03	03	03	03	03
	B	03	03	03	03	03	03	03	03	03	03	03	03
	A	03	03	03	03	03	03	03	03	03	03	03	03
	GND	02	02	02	02	02	02	02	02	02	02	02	02

METRAL P/N	ROW	CONTACT CODE											
		1	2	3	4	5	6	7	8	9	10	11	12
63784-X012 RPU FOR LEAD FREE SEE NOTE 15	H	45	45	45	45	45	45	45	45	45	45	22	22
	G	45	45	45	45	45	45	45	45	45	45	45	45
	F	22	45	45	45	45	45	45	45	45	45	45	45
	E	45	45	45	45	45	45	45	45	45	45	45	45
	D	45	45	45	45	45	45	45	45	45	45	45	45
	C	45	45	45	45	45	45	45	45	45	45	45	45
	B	45	45	45	45	45	45	45	45	45	45	45	45
	A	47	47	47	47	47	47	47	47	47	47	47	47
	GND	22	22	22	22	22	22	22	22	22	22	22	22

METRAL P/N	ROW	CONTACT CODE											
		1	2	3	4	5	6	7	8	9	10	11	12
63784-X013 FOR LEAD FREE SEE NOTE 15	H	02	02	02	02	02	02	02	02	02	02	02	02
	G	02	02	02	02	02	02	02	02	02	02	02	02
	F	02	02	02	02	02	02	02	02	02	02	02	02
	E	03	02	02	02	01	02	02	02	02	02	02	02
	D	02	02	02	02	02	02	02	02	02	02	02	02
	C	02	02	02	02	02	02	02	02	02	02	02	02
	B	02	02	02	02	02	02	02	02	02	02	02	02
	A	02	02	02	02	02	02	02	02	02	02	02	02
	GND	02	02	02	02	02	02	02	02	02	02	02	02

METRAL P/N	ROW	CONTACT CODE											
		1	2	3	4	5	6	7	8	9	10	11	12
63784-X014 FOR LEAD FREE SEE NOTE 15	H	03	03	03	03	03	03	03	03	03	03	03	01
	G	03	03	03	03	03	03	03	03	03	03	03	03
	F	01	03	03	03	03	03	03	03	03	03	03	03
	E	03	03	03	03	03	03	03	03	03	03	03	03
	D	03	03	03	03	03	03	03	03	03	03	03	03
	C	03	03	03	03	03	03	03	03	03	03	03	03
	B	03	03	03	03	03	03	03	03	03	03	03	03
	A	19	19	19	19	19	19	19	19	19	19	19	19
	GND	01	01	01	01	01	01	01	01	01	01	01	01

FOR REAR PLUG UP APPLICATIONS, PCB THICKNESS RANGE: 2.95 -3.80 WHEN MATED TO METRAL 1000 RECEPT. AND THIS CONFIGURATION CANNOT BE MATED TO A METRAL 4000 RECEPT.

CAN NOT BE MATED TO A METRAL 4000 RECEPTACLE

METRAL P/N	ROW	CONTACT CODE											
		1	2	3	4	5	6	7	8	9	10	11	12
63784-X015 FOR LEAD FREE SEE NOTE 15	H	02	02	02	02	02	02	02	02	02	02	02	02
	G	02	02	02	02	02	02	02	02	02	02	02	02
	F	03	03	03	03	03	03	03	03	03	03	03	03
	E	02	02	02	02	02	02	02	02	02	02	02	02
	D	02	02	02	02	02	02	02	02	02	02	02	02
	C	03	03	03	03	03	03	03	03	03	03	03	03
	B	02	02	02	02	02	02	02	02	02	02	02	02
	A	01	02	02	02	02	02	02	02	02	02	02	02
	GND	02	02	02	02	02	02	02	02	02	02	02	02

METRAL P/N	ROW	CONTACT CODE											
		1	2	3	4	5	6	7	8	9	10	11	12
63784-X016 RPU FOR LEAD FREE SEE NOTE 15	H	49	49	49	49	49	49	49	49	49	49	49	49
	G	49	49	49	49	49	49	49	49	49	49	49	49
	F	41	41	41	41	41	41	41	41	41	41	41	41
	E	49	49	49	49	49	49	49	49	49	49	49	49
	D	49	49	49	49	49	49	49	49	49	49	49	49
	C	41	41	41	41	41	41	41	41	41	41	41	41
	B	49	49	49	49	49	49	49	49	49	49	49	49
	A	48	49	49	49	49	49	49	49	49	49	49	49
	GND	49	49	49	49	49	49	49	49	49	49	49	49

PCB THICKNESS RANGE FOR REAR PLUG UP APPLICATIONS 5.50 TO 6.80

METRAL P/N	ROW	CONTACT CODE											
		1	2	3	4	5	6	7	8	9	10	11	12
63784-X017 FOR LEAD FREE SEE NOTE 15	H	02	02	02	02	02	02	02	02	02	02	02	02
	G	04	04	04	04	04	04	04	04	04	02	02	02
	F	02	02	02	02	02	02	02	02	02	02	02	02
	E	02	02	02	02	02	02	02	02	02	02	02	02
	D	04	04	04	04	04	04	04	04	04	02	02	02
	C	02	02	02	02	02	02	02	02	02	02	02	02
	B	02	02	02	02	02	02	02	02	02	02	02	02
	A	04	04	04	04	04	04	04	04	02	02	02	02
	GND	01	01	01	01	01	01	01	01	01	01	01	01

CAN NOT BE MATED TO A METRAL 4000 RECEPTACLE

METRAL P/N	ROW	CONTACT CODE											
		1	2	3	4	5	6	7	8	9	10	11	12
63784-X018 FOR LEAD FREE SEE NOTE 15	H	02	02	02	02	02	02	02	02	02	02	02	01
	G	02	02	02	02	02	02	02	02	02	02	02	02
	F	02	02	02	02	02	02	02	02	02	02	02	02
	E	02	02	02	02	02	02	02	02	02	02	02	02
	D	02	02	02	02	02	02	02	02	02	02	02	02
	C	02	02	02	02	02	02	02	02	02	02	02	02
	B	02	02	02	02	02	02	02	02	02	02	02	02
	A	02	02	02	02	02	02	02	02	02	02	02	02
	GND	01	01	01	01	01	01	01	01	01	01	01	01

mat'l code SEE NOTE 5				tolerances unless otherwise specified				CUSTOMER		FCi www.fciconnect.com	
ltr	ecn no.	dr	date	linear		0.X ±0.3		COPY		title	
AL				linear		0.XX ±0.13		projection		VERTICAL SIGNAL HDR 8 ROW	
				angles		.XXX ±.051				P.F. 96 POS. SELECT LOAD EXT.	
				dr		E. KROPER. 2001-01-10		MM		product family METRAL 1000 code	
				enrg		J. VOLSTORF 2001-01-10				size	
				chr		J. VOLSTORF 2001-01-10		A		63784	
				appd		J. VOLSTORF 2001-01-10		1:1		sheet 7	
sheet index		revision sheet									

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cage code 22526

Pro/E

PDM: Rev:AL

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METRAL P/N	ROW	CONTACT CODE											
		1	2	3	4	5	6	7	8	9	10	11	12
63784-X019 RPU FOR LEAD FREE SEE NOTE 15	H	03	03	03	03	03	03	03	03	03	03	03	02
	G	03	03	03	03	03	03	03	03	03	03	03	03
	F	03	03	03	03	03	03	03	03	03	03	03	03
	E	11	11	11	11	11	11	11	11	11	11	11	11
	D	41	41	41	41	41	41	41	41	41	41	41	41
	C	24	24	24	24	24	24	24	24	24	24	24	24
	B	41	41	41	41	41	41	41	41	41	41	41	41
	A	24	24	24	24	24	24	24	24	24	24	24	24
	GND	49	49	49	49	49	49	49	49	49	49	49	49

FOR REAR PLUG UP APPLICATIONS, PCB THICKNESS RANGE: 5.70 -7.30 WHEN MATED TO METRAL 1000 RECEPT. AND 6.70-7.30 WHEN MATED TO METRAL 4000 RECEPT. (2.30 MIN IN NON-STANDARD REAR PLUG UP APPLICATIONS)

METRAL P/N	ROW	CONTACT CODE											
		1	2	3	4	5	6	7	8	9	10	11	12
63784-X020 RPU FOR LEAD FREE SEE NOTE 15	H	03	03	03	03	03	03	03	03	03	03	03	03
	G	03	03	03	03	03	03	03	03	03	03	03	03
	F	- 03	- 03	- 03	- 03	- 03	- 03	- 03	- 03	- 03	- 03	- 03	- 03
	E	41	41	41	41	41	41	41	41	41	41	41	41
	D	37	37	37	37	37	37	37	37	37	37	37	37
	C	50	50	50	50	50	50	50	50	50	50	50	50
	B	37	37	37	37	37	37	37	37	37	37	37	37
	A	50	50	50	50	50	50	50	50	50	50	50	50
	GND	06	06	06	06	06	06	06	06	06	06	06	06

FOR REAR PLUG UP APPLICATIONS, PCB THICKNESS RANGE: 4.30 -5.70 WHEN MATED TO METRAL 1000 RECEPT. AND 5.30-5.70 WHEN MATED TO METRAL 4000 RECEPT. (2.30 MIN IN NON-STANDARD REAR PLUG UP APPLICATIONS)

METRAL P/N	ROW	CONTACT CODE											
		1	2	3	4	5	6	7	8	9	10	11	12
63784-X021 RPU FOR LEAD FREE SEE NOTE 15	H	03	03	03	03	03	03	03	03	03	03	03	02
	G	03	03	03	03	03	03	03	03	03	03	03	03
	F	- 03	- 03	- 03	- 03	- 03	- 03	- 03	- 03	- 03	- 03	- 03	- 03
	E	41	41	41	41	41	41	41	41	03	03	03	03
	D	37	37	37	37	37	37	37	37	03	03	03	03
	C	50	50	50	50	50	50	50	50	03	03	03	03
	B	37	37	37	37	37	37	37	37	03	03	03	03
	A	50	50	50	50	50	50	50	50	03	03	03	03
	GND	06	06	06	06	06	06	06	06	02	02	02	02

FOR REAR PLUG UP APPLICATIONS, PCB THICKNESS RANGE: 4.30 -5.70 WHEN MATED TO METRAL 1000 RECEPT. AND 5.30-5.70 WHEN MATED TO METRAL 4000 RECEPT. (2.30 MIN IN NON-STANDARD REAR PLUG UP APPLICATIONS)

METRAL P/N	ROW	CONTACT CODE											
		1	2	3	4	5	6	7	8	9	10	11	12
63784-X022 RPU FOR LEAD FREE SEE NOTE 15	H	03	03	03	03	03	03	03	03	03	03	03	03
	G	03	03	03	03	03	03	03	03	03	03	03	03
	F	- 03	- 03	- 03	- 03	- 03	- 03	- 03	- 03	- 03	- 03	- 03	- 03
	E	41	41	41	41	03	03	03	03	41	41	41	41
	D	37	37	37	37	03	03	03	03	37	37	37	37
	C	50	50	50	50	03	03	03	03	50	50	50	50
	B	37	37	37	37	03	03	03	03	37	37	37	37
	A	50	50	50	50	03	03	03	03	50	50	50	50
	GND	06	06	06	06	02	02	02	02	06	06	06	06

FOR REAR PLUG UP APPLICATIONS, PCB THICKNESS RANGE: 4.30 -5.70 WHEN MATED TO METRAL 1000 RECEPT. AND 5.30-5.70 WHEN MATED TO METRAL 4000 RECEPT. (2.30 MIN IN NON-STANDARD REAR PLUG UP APPLICATIONS)

METRAL P/N	ROW	CONTACT CODE											
		1	2	3	4	5	6	7	8	9	10	11	12
63784-X023 RPU FOR LEAD FREE SEE NOTE 15	H	03	03	03	03	03	03	03	03	03	03	03	03
	G	03	03	03	03	03	03	03	03	03	03	03	03
	F	- 03	- 03	- 03	- 03	- 03	- 03	- 03	- 03	- 03	- 03	- 03	- 03
	E	03	03	03	03	41	41	41	41	41	41	41	41
	D	03	03	03	03	37	37	37	37	37	37	37	37
	C	03	03	03	03	50	50	50	50	50	50	50	50
	B	03	03	03	03	37	37	37	37	37	37	37	37
	A	03	03	03	03	50	50	50	50	50	50	50	50
	GND	02	02	02	02	06	06	06	06	06	06	06	06

FOR REAR PLUG UP APPLICATIONS, PCB TH'K RANGE: 4.30-5.70 WHEN MATED TO METRAL 1000 RECEPT. AND 5.30-5.70 WHEN MATED TO METRAL 4000 RECEPT. (2.30 MIN IN NON-STANDARD REAR PLUG-UP APPLICATIONS)

METRAL P/N	ROW	CONTACT CODE											
		1	2	3	4	5	6	7	8	9	10	11	12
63784-X024 RPU FOR LEAD FREE SEE NOTE 15	H	03	03	03	03	03	03	03	03	03	03	03	03
	G	03	03	03	03	03	03	03	03	03	03	03	03
	F	- 03	- 03	- 03	- 03	- 03	- 03	- 03	- 03	- 03	- 03	- 03	- 03
	E	41	41	41	41	41	41	41	41	03	03	03	03
	D	37	37	37	37	37	37	37	37	03	03	03	03
	C	50	50	50	50	50	50	50	50	03	03	03	03
	B	37	37	37	37	37	37	37	37	03	03	03	03
	A	50	50	50	50	50	50	50	50	03	03	03	03
	GND	06	06	06	06	06	06	06	06	02	02	02	02

FOR REAR PLUG UP APPLICATIONS, PCB THICKNESS RANGE: 4.30 -5.70 WHEN MATED TO METRAL 1000 RECEPT. AND 5.30-5.70 WHEN MATED TO METRAL 4000 RECEPT. (2.30 MIN IN NON-STANDARD REAR PLUG UP APPLICATIONS)

METRAL P/N	ROW	CONTACT CODE											
		1	2	3	4	5	6	7	8	9	10	11	12
63784-X025 RPU FOR LEAD FREE SEE NOTE 15	H	03	03	03	03	03	03	03	03	03	03	03	03
	G	03	03	03	03	03	03	03	03	03	03	03	03
	F	- 03	- 03	- 03	- 03	- 03	- 03	- 03	- 03	- 03	- 03	- 03	- 03
	E	03	03	03	03	03	03	03	03	03	03	41	41
	D	03	03	03	03	03	03	03	03	03	03	37	37
	C	03	03	03	03	03	03	03	03	03	03	50	50
	B	03	03	03	03	03	03	03	03	03	03	37	37
	A	03	03	03	03	03	03	03	03	03	03	50	50
	GND	02	02	02	02	02	02	02	02	02	02	06	06

FOR REAR PLUG UP APPLICATIONS, PCB THICKNESS RANGE: 4.30 -5.70 WHEN MATED TO METRAL 1000 RECEPT. AND 5.30-5.70 WHEN MATED TO METRAL 4000 RECEPT. (2.30 MIN IN NON-STANDARD REAR PLUG UP APPLICATIONS)

METRAL P/N	ROW	CONTACT CODE											
		1	2	3	4	5	6	7	8	9	10	11	12
63784-X026 RPU FOR LEAD FREE SEE NOTE 15	H	03	03	03	03	03	03	03	03	03	03	03	03
	G	03	03	03	03	03	03	03	03	03	03	03	03
	F	- 03	- 03	- 03	- 03	- 03	- 03	- 03	- 03	- 03	- 03	- 03	- 03
	E	03	03	03	03	03	03	41	41	41	41	41	41
	D	03	03	03	03	03	03	37	37	37	37	37	37
	C	03	03	03	03	03	03	50	50	50	50	50	50
	B	03	03	03	03	03	03	37	37	37	37	37	37
	A	03	03	03	03	03	03	50	50	50	50	50	50
	GND	02	02	02	02	02	02	06	06	06	06	06	06

FOR REAR PLUG UP APPLICATIONS, PCB THICKNESS RANGE: 4.30 -5.70 WHEN MATED TO METRAL 1000 RECEPT. AND 5.30-5.70 WHEN MATED TO METRAL 4000 RECEPT. (2.30 MIN IN NON-STANDARD REAR PLUG UP APPLICATIONS)

METRAL P/N	ROW	CONTACT CODE											
		1	2	3	4	5	6	7	8	9	10	11	12
63784-X027 FOR LEAD FREE SEE NOTE 15	H	03	03	03	03	03	03	03	03	03	03	03	03
	G	03	03	03	03	03	03	03	03	03	03	03	03
	F	- 03	- 03	- 03	- 03	- 03	- 03	- 03	- 03	- 03	- 03	- 03	- 03
	E	03	03	03	03	03	03	03	03	03	03	03	03
	D	03	03	03	03	03	03	03	03	03	03	03	03
	C	03	03	03	03	03	03	03	03	03	03	03	03
	B	03	03	03	03	03	03	03	03	03	03	03	03
	A	03	03	03	03	03	03	03	03	03	03	03	03
	GND	02	02	02	02	02	02	02	02	02	02	02	02

mat'l code SEE NOTE 5				tolerances unless otherwise specified			CUSTOMER		FCi		www.fciconnect.com	
ltr	ecn no.	dr	date	linear	0.X ±0.3		COPY					
AL				linear	0.XX ±0.13		projection		title			
				angles	.XXX ±.051				VERTICAL SIGNAL HDR 8 ROW			
					0° ±2°				P.F. 96 POS. SELECT LOAD EXT.			
				dr	E. KROPER.	2001-01-10	MM		product family		METRAL 1000	code
				engr	J. VOLSTORF	2001-01-10	← MM →		size		dwg no	213
				chr	J. VOLSTORF	2001-01-10	scale		A		63784	sheet
				appd	J. VOLSTORF	2001-01-10	1:1					8
sheet index	revision sheet											

Pro/E 3 cage code 22526 4

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A

B

METRAL P/N	ROW	CONTACT CODE											
		1	2	3	4	5	6	7	8	9	10	11	12
63784-X028 RPU FOR LEAD FREE SEE NOTE 15	H	05	05	05	05	05	05	05	05	05	05	05	05
	G	05	05	05	05	05	05	05	05	05	05	05	05
	F	05	05	05	05	05	05	05	05	05	05	05	05
	E	05	05	05	05	05	05	05	05	05	05	05	05
	D	01	01	01	01	01	01	01	01	01	01	01	01
	C	01	01	01	01	01	01	01	01	01	01	01	01
	B	01	01	01	01	01	01	01	01	01	01	01	01
	A	01	01	01	01	01	01	01	01	01	01	01	01
GND	01	01	01	01	01	01	01	01	01	01	01	01	

FOR REAR PLUG UP APPLICATIONS, PCB THICKNESS RANGE: 2.95 -5.30 WHEN MATED TO METRAL 1000 RECEPT. AND 3.30-5.30 WHEN MATED TO METRAL 4000 RECEPT. (2.30 MIN IN NON-STANDARD REAR PLUG UP APPLICATIONS) NO PIN ALIGNER

METRAL P/N	ROW	CONTACT CODE											
		1	2	3	4	5	6	7	8	9	10	11	12
63784-X029 RPU FOR LEAD FREE SEE NOTE 15	H	01	01	01	01	01	01	01	01	01	01	01	01
	G	01	01	01	01	01	01	01	01	01	01	01	01
	F	01	01	01	01	01	01	01	01	01	01	01	01
	E	05	05	05	05	05	05	05	05	05	05	05	05
	D	05	05	05	05	05	05	05	05	05	05	05	05
	C	05	05	05	05	05	05	05	05	05	05	05	05
	B	05	05	05	05	05	05	05	05	05	05	05	05
	A	05	05	05	05	05	05	05	05	05	05	05	05
GND	01	01	01	01	01	01	01	01	01	01	01	01	

FOR REAR PLUG UP APPLICATIONS, PCB THICKNESS RANGE: 2.95 -5.30 WHEN MATED TO METRAL 1000 RECEPT. AND 3.30-5.30 WHEN MATED TO METRAL 4000 RECEPT. (2.30 MIN IN NON-STANDARD REAR PLUG UP APPLICATIONS) NO PIN ALIGNER

METRAL P/N	ROW	CONTACT CODE											
		1	2	3	4	5	6	7	8	9	10	11	12
63784-X030 RPU FOR LEAD FREE SEE NOTE 15	H	05	05	05	05	05	05	01	01	01	01	01	01
	G	05	05	05	05	05	05	01	01	01	01	01	01
	F	05	05	05	05	05	05	01	01	01	01	01	01
	E	05	05	05	05	05	05	01	01	01	01	01	01
	D	01	01	01	01	01	01	01	01	01	01	01	01
	C	01	01	01	01	01	01	01	01	01	01	01	01
	B	01	01	01	01	01	01	01	01	01	01	01	01
	A	01	01	01	01	01	01	01	01	01	01	01	01
GND	01	01	01	01	01	01	01	01	01	01	01	01	

FOR REAR PLUG UP APPLICATIONS, PCB THICKNESS RANGE: 2.95 -5.30 WHEN MATED TO METRAL 1000 RECEPT. AND 3.30-5.30 WHEN MATED TO METRAL 4000 RECEPT. (2.30 MIN IN NON-STANDARD REAR PLUG UP APPLICATIONS) NO PIN ALIGNER

METRAL P/N	ROW	CONTACT CODE											
		1	2	3	4	5	6	7	8	9	10	11	12
63784-X031 RPU FOR LEAD FREE SEE NOTE 15	H	05	05	05	05	05	05	05	05	05	05	05	05
	G	05	05	05	05	05	05	05	05	05	05	05	05
	F	05	05	05	05	05	05	05	05	05	05	05	05
	E	05	05	05	05	05	05	05	05	05	05	05	05
	D	19	19	19	19	19	19	19	19	19	19	19	19
	C	01	01	01	01	01	01	01	01	01	01	01	01
	B	01	01	01	01	01	01	01	01	01	01	01	01
	A	01	01	01	01	01	01	01	01	01	01	01	01
GND	01	01	01	01	01	01	01	01	01	01	01	01	

FOR REAR PLUG UP APPLICATIONS, PCB THICKNESS RANGE: 2.95 -5.30 WHEN MATED TO METRAL 1000 RECEPT. AND 3.30-5.30 WHEN MATED TO METRAL 4000 RECEPT. (2.30 MIN IN NON-STANDARD REAR PLUG UP APPLICATIONS) NO PIN ALIGNER

METRAL P/N	ROW	CONTACT CODE											
		1	2	3	4	5	6	7	8	9	10	11	12
63784-X032 RPU FOR LEAD FREE SEE NOTE 15	H	03	03	03	03	03	03	03	03	03	03	19	02
	G	03	03	03	03	03	03	03	03	03	03	19	19
	F	-	03	-	03	-	03	-	03	-	03	-	03
	E	41	41	41	41	41	41	41	41	03	03	19	19
	D	37	37	37	37	37	37	37	37	19	19	03	03
	C	50	50	50	50	50	50	50	50	03	03	19	19
	B	37	37	37	37	37	37	37	37	03	03	19	19
	A	50	50	50	50	50	50	50	50	03	03	19	19
GND	06	06	06	06	06	06	06	06	02	02	02	02	

FOR REAR PLUG UP APPLICATIONS, PCB THICKNESS RANGE: 4.30-5.70 WHEN MATED TO METRAL 1000 RECEPT. CANNOT BE MATED TO METRAL 4000 RECEPT. (2.30 MIN IN NON-STANDARD REAR PLUG-UP APPLICATIONS)

mat'l code SEE NOTE 5				tolerances unless otherwise specified		CUSTOMER		FCi		
ltr	ecn no.	dr	date	linear	0.X ±0.3	COPY		www.fciconnect.com		
AL				angles	0.XX ±0.13	projection	title		VERTICAL SIGNAL HDR 8 ROW	
					.XXX ±.051		product family		METRAL 1000	
					0° ±2°		MM	code		213
				dr	E. KROPER. 2001-01-10		size		dwg no	
				engr	J. VOLSTORF 2001-01-10		A		63784	sheet
				chr	J. VOLSTORF 2001-01-10		1:1		9	
				appd	J. VOLSTORF 2001-01-10					
sheet index	revision sheet							cage code	22526	

Pro/E 3 cage code 22526 4

METRAL P/N	ROW	CONTACT CODE											
		1	2	3	4	5	6	7	8	9	10	11	12
63784-X037 FOR LEAD FREE SEE NOTE 15	H	03	02	02	03	02	03	02	02	02	02	03	02
	G	03	02	02	03	02	03	02	03	03	02	03	02
	F	03	02	02	03	03	03	03	02	02	03	03	02
	E	03	02	02	03	02	03	02	03	02	02	03	02
	D	03	02	02	03	02	03	02	03	02	02	03	03
	C	03	02	02	03	03	03	03	03	02	03	03	02
	B	03	02	02	03	02	03	02	02	02	02	03	02
	A	03	02	02	03	02	03	02	02	02	02	03	02
	GND	02	02	02	02	02	02	02	02	02	02	02	02

METRAL P/N	ROW	CONTACT CODE											
		1	2	3	4	5	6	7	8	9	10	11	12
63784-X042 FOR LEAD FREE SEE NOTE 15	H	01	02	02	02	02	02	01	02	02	02	02	03
	G	02	02	02	02	02	02	02	02	02	02	02	03
	F	02	02	02	02	02	02	02	02	02	02	02	03
	E	02	02	02	02	02	02	02	02	02	02	02	03
	D	02	02	02	02	02	02	02	02	02	02	02	03
	C	02	02	02	02	02	02	02	02	02	02	02	03
	B	02	02	02	02	02	02	02	02	02	02	03	03
	A	02	02	02	02	02	02	02	02	02	02	02	03
	GND	01	01	01	01	01	01	01	01	01	01	01	01


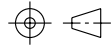

METRAL P/N	ROW	CONTACT CODE											
		1	2	3	4	5	6	7	8	9	10	11	12
63784-X038 FOR LEAD FREE SEE NOTE 15	H	02	02	02	19	-	19	-	02	-	02	-	19
	G	02	02	02	19	-	19	-	02	-	02	-	19
	F	02	-	02	19	-	19	-	-	-	02	-	19
	E	02	02	02	19	-	19	-	02	-	02	-	19
	D	02	02	02	19	-	19	-	02	-	02	-	19
	C	02	02	02	19	-	19	-	02	-	02	-	19
	B	02	02	02	19	-	19	-	02	-	02	-	19
	A	02	02	02	19	-	19	-	02	-	02	-	19
	GND	-	-	-	-	-	-	-	-	-	-	-	-

METRAL P/N	ROW	CONTACT CODE											
		1	2	3	4	5	6	7	8	9	10	11	12
63784-X043 FOR LEAD FREE SEE NOTE 15	H	02	02	02	02	01	02	01	02	02	02	02	03
	G	02	02	02	02	01	02	02	02	02	02	02	03
	F	02	02	02	02	01	02	02	02	02	02	02	03
	E	02	02	02	02	01	02	02	02	02	02	02	03
	D	02	02	02	02	03	02	02	02	02	02	02	03
	C	02	02	02	02	03	02	02	02	02	02	02	03
	B	02	02	02	02	03	02	02	02	02	02	02	03
	A	02	02	02	02	03	02	02	02	02	02	02	03
	GND	01	01	01	01	01	01	01	01	01	01	01	01

METRAL P/N	ROW	CONTACT CODE											
		1	2	3	4	5	6	7	8	9	10	11	12
63784-X039 FOR LEAD FREE SEE NOTE 15	H	02	02	02	02	02	02	02	02	02	03	03	03
	G	02	02	02	02	02	02	02	02	03	03	03	03
	F	02	02	02	03	02	02	02	02	03	03	03	03
	E	02	02	02	01	02	02	02	02	03	03	03	03
	D	03	01	02	01	02	02	02	02	03	03	03	03
	C	02	02	02	01	02	02	02	02	03	03	03	03
	B	02	02	02	01	02	02	02	02	03	03	03	03
	A	03	01	02	01	02	02	02	02	03	03	03	03
	GND	01	01	01	01	01	01	01	01	01	01	01	01

METRAL P/N	ROW	CONTACT CODE											
		1	2	3	4	5	6	7	8	9	10	11	12
63784-X040 FOR LEAD FREE SEE NOTE 15	H	03	03	03	03	03	03	02	02	02	02	02	02
	G	03	03	03	03	03	03	02	02	02	02	02	02
	F	03	03	03	03	03	03	02	02	02	02	02	02
	E	03	03	03	03	03	03	02	02	02	02	02	02
	D	03	03	03	03	03	03	02	02	02	02	02	02
	C	03	03	03	03	03	03	02	02	02	02	02	02
	B	03	03	03	03	03	03	02	02	02	02	02	02
	A	03	03	03	03	03	03	02	02	02	02	02	02
	GND	01	01	01	01	01	01	01	01	01	01	01	01

METRAL P/N	ROW	CONTACT CODE											
		1	2	3	4	5	6	7	8	9	10	11	12
63784-X041 FOR LEAD FREE SEE NOTE 15	H	02	02	02	02	02	02	02	02	02	02	01	02
	G	02	02	02	02	02	02	02	02	02	02	01	02
	F	02	02	02	02	02	02	02	02	02	02	01	02
	E	02	02	02	02	02	02	02	02	02	02	02	02
	D	02	02	02	02	02	02	02	02	02	02	03	02
	C	02	02	02	02	02	02	02	02	02	02	03	02
	B	02	02	02	02	02	02	02	02	02	02	03	02
	A	02	02	02	02	02	02	02	02	02	02	01	02
	GND	01	01	01	01	01	01	01	01	01	01	01	01

mat'l code SEE NOTE 5				tolerances unless otherwise specified				CUSTOMER		 www.fciconnect.com	
ltr	ecm no.	dr	date	linear	0.X ±0.3				COPY		title VERTICAL SIGNAL HDR 8 ROW P.F. 96 POS. SELECT LOAD EXT.
AL					0.XX ±0.13				projection		
					.XXX ±.051						
				angles	0° ±2°						product family METRAL 1000 code size dwg no A 63784 sheet 10
					dr	E. KROPER.	2001-01-10	MM		scale 1:1	
					enrg	J. VOLSTORF	2001-01-10				
					chr	J. VOLSTORF	2001-01-10				
				appd	J. VOLSTORF	2001-01-10					
sheet index	revision sheet										

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