

Package Dimensions

The HEDS-9040 and 9140 have two channel quadrature outputs plus a third channel index output. This index output is a 90 electrical degree high true index pulse which is generated once for each full rotation of the codewheel.

The HEDS-9040 is designed for use with a HEDX-614X codewheel which has an optical radius of 23.36 mm (0.920 inch). The HEDS-9140 is designed for use with a HEDS-5140 codewheel which has an optical radius of 11.00 mm (0.433 inch).

The quadrature signals and the index pulse are accessed through five 0.025 inch square pins located on 0.1 inch centers.

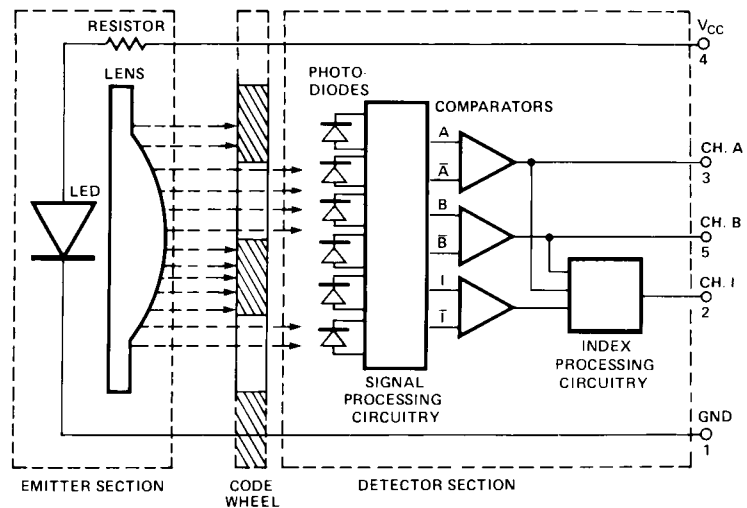
Standard resolutions between 256 and 2000 counts per revolution are available. Consult local Agilent sales representatives for other resolutions.

Applications

The HEDS-9040 and 9140 provide sophisticated motion control detection at a low cost, making them ideal for high volume applications. Typical applications include printers, plotters, tape drives, and industrial and factory automation equipment.

Note: Agilent Technologies encoders are not recommended for use in safety critical applications. Eg. ABS braking systems, power steering, life support systems and critical care medical equipment. Please contact sales representative if more clarification is needed.

Block Diagram



Theory of Operation

The HEDS-9040 and 9140 are emitter/detector modules. Coupled with a codewheel, these modules translate the rotary motion of a shaft into a three-channel digital output.

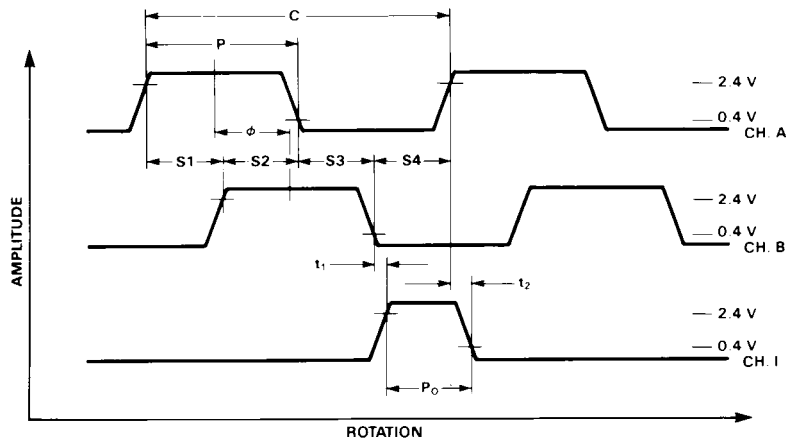
As seen in the block diagram, the modules contain a single Light Emitting Diode (LED) as its light source. The light is collimated into a parallel beam by means of a single polycarbonate lens located directly over the LED. Opposite the emitter is the integrated detector circuit. This IC consists of multiple sets of photodetectors and the signal processing circuitry necessary to produce the digital waveforms.

The codewheel rotates between the emitter and detector, causing the light beam to be interrupted by the pattern of spaces and bars on the codewheel. The photodiodes which detect these interruptions are arranged in a pattern that corresponds to the radius and design of the code-

wheel. These detectors are also spaced such that a light period on one pair of detectors corresponds to a dark period on the adjacent pair of detectors. The photodiode outputs are then fed through the signal processing circuitry resulting in A, $\bar{A}$, B, $\bar{B}$, I and $\bar{I}$. Comparators receive these signals and produce the final outputs for channels A and B. Due to this integrated phasing technique, the digital output of channel A is in quadrature with that of channel B (90 degrees out of phase).

The output of the comparator for I and $\bar{I}$ is sent to the index processing circuitry along with the outputs of channels A and B. The final output of channel I is an index pulse P_0 which is generated once for each full rotation of the codewheel. This output P_0 is a one state width (nominally 90 electrical degrees), high true index pulse which is coincident with the low states of channels A and B.

Output Waveforms



Definitions

Count (N): The number of bar and window pairs or counts per revolution (CPR) of the codewheel.

One Cycle (C): 360 electrical degrees ($^{\circ}e$), 1 bar and window pair.

One Shaft Rotation: 360 mechanical degrees, N cycles.

Position Error ($\Delta\Theta$): The normalized angular difference between the actual shaft position and the position indicated by the encoder cycle count.

Cycle Error (ΔC): An indication of cycle uniformity. The difference between an observed shaft

angle which gives rise to one electrical cycle, and the nominal angular increment of $1/N$ of a revolution.

Pulse Width (P): The number of electrical degrees that an output is high during 1 cycle. This value is nominally $180^{\circ}e$ or $1/2$ cycle.

Pulse Width Error (ΔP): The deviation, in electrical degrees, of the pulse width from its ideal value of $180^{\circ}e$.

State Width (S): The number of electrical degrees between a transition in the output of channel A and the neighboring transition in the output of channel B. There are 4 states per cycle, each nominally $90^{\circ}e$.

State Width Error (ΔS): The deviation, in electrical degrees, of each state width from its ideal value of $90^{\circ}e$.

Phase (ϕ): The number of electrical degrees between the center of the high state of channel A and the center of the high state of channel B. This value is nominally $90^{\circ}e$ for quadrature output.

Phase Error ($\Delta\phi$): The deviation of the phase from its ideal value of $90^{\circ}e$.

Direction of Rotation: When the codewheel rotates in the direction of the arrow on top of the module, channel A will lead channel B. If the codewheel rotates in the opposite direction, channel B will lead channel A.

Optical Radius (R_{OP}): The distance from the codewheel's center of rotation to the optical center (O.C.) of the encoder module.

Index Pulse Width (P_O): The number of electrical degrees that an index is high during one full shaft rotation. This value is nominally $90^{\circ}e$ or $1/4$ cycle.

Absolute Maximum Ratings

Storage Temperature, T_S	-40°C to +100°C
Operating Temperature, T_A	-40°C to +100°C
Supply Voltage, V_{CC}	-0.5 V to 7 V
Output Voltage, V_O	-0.5 V to V_{CC}
Output Current per Channel, I_{OUT}	-1.0 mA to 5 mA
Shaft Axial Play	± 0.25 mm (± 0.010 in.)
Shaft Eccentricity Plus Radial Play	0.1 mm (0.004 in.) TIR
Velocity	30,000 RPM ^[1]
Acceleration	250,000 rad/sec ² [1]

Note:

1. Absolute maximums for HEDS-5140/6140 codewheels only.

Recommended Operating Conditions

Parameter	Symbol	Min.	Typ.	Max.	Units	Notes
Temperature	T _A	-40		100	°C	
Supply Voltage	V _{CC}	4.5	5.0	5.5	Volts	Ripple < 100 mV _{p-p}
Load Capacitance	C _L			100	pF	2.7 kΩ pull-up
Count Frequency	f			100	kHz	Velocity (rpm) x N/60
Shaft Perpendicularity Plus Axial Play				± 0.25 (± 0.010)	mm (in.)	6.9 mm (0.27 in.) from mounting surface
Shaft Eccentricity Plus Radial Play				0.04 (0.0015)	mm (in.) TIR	6.9 mm (0.27 in.) from mounting surface

Note: The module performance is guaranteed to 100 kHz but can operate at higher frequencies. For the HEDS-9040 #T00 for operation below 0°C and greater than 50 kHz the maximum Pulse Width and Logic State Width errors are 60°e.

Encoding Characteristics

HEDS-9040 (except #T00), HEDS-9140

Encoding Characteristics over Recommended Operating Range and Recommended Mounting Tolerances unless otherwise specified. Values are for the worst error over the full rotation of HEDS-5140 and HEDS-6140 codewheels.

Parameter		Symbol	Min.	Typ. ^[1]	Max.	Units
Cycle Error		ΔC		3	5.5	°e
Pulse Width Error		ΔP		7	30	°e
Logic State Width Error		ΔS		5	30	°e
Phase Error		Δφ		2	15	°e
Position Error		ΔΘ		10	40	min. of arc
Index Pulse Width		P _O	60	90	120	°e
CH. I rise after CH. B or CH. A fall	-25°C to +100°C	t ₁	10	100	250	ns
	-40°C to +100°C	t ₁	-300	100	250	ns
CH. I fall after CH. A or CH. B rise	-25°C to +100°C	t ₂	70	150	300	ns
	-40°C to +100°C	t ₂	70	150	1000	ns

Note:

- Module mounted on tolerance circle of ± 0.13 mm (± 0.005 in.) radius referenced from module Side A aligning recess centers. 2.7 kΩ pull-up resistors used on all encoder module outputs.

Encoding Characteristics

HEDS-9040 #T00

Encoding Characteristics over Recommended Operating Range and Recommended Mounting Tolerances unless otherwise specified. Values are for the worst error over the full rotation of HEDM-614X Option TXX codewheel.

Parameter		Symbol	Min.	Typ. ^[1]	Max.	Units
Cycle Error		ΔC		3	7.5	°e
Pulse Width Error		ΔP		7	50	°e
Logic State Width Error		ΔS		5	50	°e
Phase Error		$\Delta \phi$		2	15	°e
Position Error		$\Delta \Theta$		2	20	min. of arc
Index Pulse Width		P_O	40	90	140	°e
CH. I rise after CH. B or CH. A fall	-40°C to +100°C	t_1	10	450	1500	ns
CH. I fall after CH. A or CH. B rise	-40°C to +100°C	t_2	10	250	1500	ns

Note:

1. Module mounted on tolerance circle of ± 0.13 mm (± 0.005 in.) radius referenced from module Side A aligning recess centers. 2.7 k Ω pull-up resistors used on all encoder module outputs.

Electrical Characteristics

Electrical Characteristics over Recommended Operating Range.

Parameter	Symbol	Min.	Typ. ^[1]	Max.	Units	Notes
Supply Current	I_{CC}	30	57	85	mA	
High Level Output Voltage	V_{OH}	2.4			V	$I_{OH} = -200 \mu A$ max.
Low Level Output Voltage	V_{OL}			0.4	V	$I_{OL} = 3.86$ mA
Rise Time	t_r		180 ^[2]		ns	$C_L = 25$ pF $R_L = 2.7$ k Ω pull-up
Fall Time	t_f		49 ^[2]		ns	

Notes:

1. Typical values specified at $V_{CC} = 5.0$ V and 25°C.
2. t_r and t_f 80 nsec for HEDS-9040 #T00.

Electrical Interface

To insure reliable encoding performance, the HEDS-9040 and 9140 three channel encoder modules require $2.7\text{ k}\Omega$ ($\pm 10\%$) pull-up resistors on output pins 2, 3, and 5 (Channels I, A and B) as shown in Figure 1. These pull-up resistors should be located as close to the encoder module as possible (within 4 feet). Each of the three encoder module outputs can drive a single TTL load in this configuration.

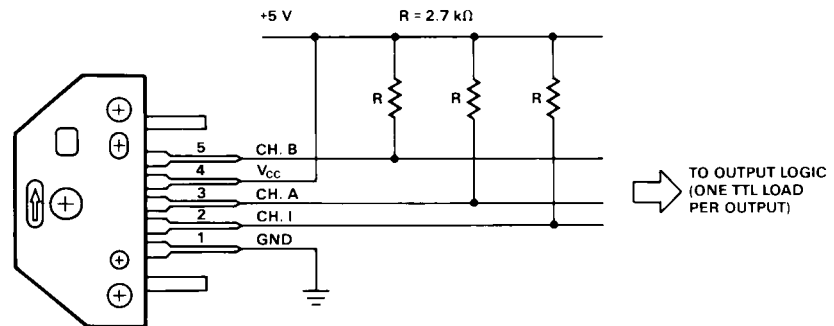


Figure 1. Pull-up Resistors on HEDS-9X40 Encoder Module Outputs.

Mounting Considerations

Figure 2 shows a mounting tolerance *requirement* for proper operation of the HEDS-9040 and HEDS-9140. The Aligning Recess Centers must be located within a tolerance circle of 0.005 in. radius from the nominal locations. This tolerance must be maintained whether the module is mounted with side A as the mounting plane using aligning pins (see Figure 5), or mounted with Side B as the mounting plane using an alignment tool (see Figures 3 and 4).

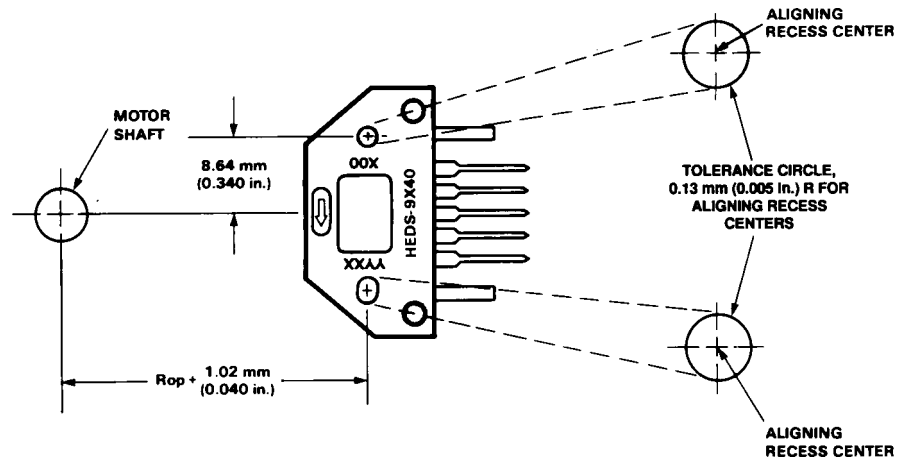


Figure 2. HEDS-9X40 Mounting Tolerance.

Mounting with an Alignment Tool

The HEDS-8905 and HEDS-8906 alignment tools are recommended for mounting the modules with Side B as the mounting plane. The HEDS-8905 is used to mount the HEDS-9140, and the HEDS-8906 is used to mount the HEDS-9040. These tools fix the module position using the codewheel hub as a reference. They will not work if Side A is used as the mounting plane.

The following assembly procedure uses the HEDS-8905/8906 alignment tool to mount a HEDS-9140/9040 module and a HEDS-5140/6140 codewheel:

Instructions:

1. Place codewheel on shaft.
2. Set codewheel height by placing alignment tool on motor base (pins facing up) flush up against the codewheel as shown in Figure 3. Tighten codewheel setscrew and remove alignment tool.
3. Insert mounting screws through module and thread into the motor base. Do not tighten screws.
4. Slide alignment tool over codewheel hub and onto module as shown in Figure 4. The pins of the alignment tool should fit snugly inside the alignment recesses of the module.

5. While holding alignment tool in place, tighten screws down to secure module.

6. Remove alignment tool.

Mounting with Aligning Pins

The HEDS-9040 and HEDS-9140 can also be mounted using aligning pins on the motor base. (Hewlett-Packard does not provide aligning pins.) For this configuration, Side A must be used as the mounting plane. The aligning recess centers must be located within the 0.005 in. R Tolerance Circle as explained above. Figure 5 shows the necessary dimensions.

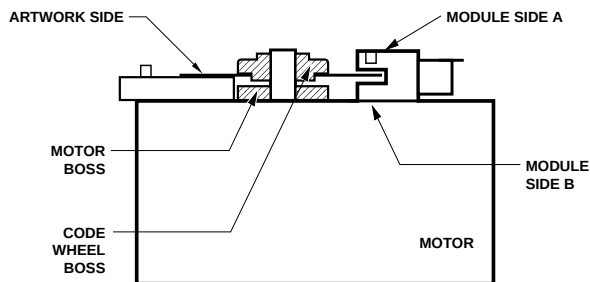
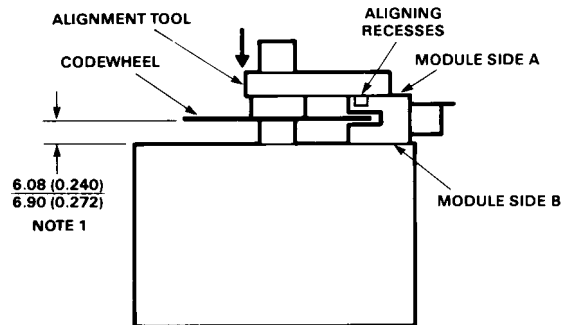


Figure 3. Alignment Tool is Used to Set Height of Codewheel.



NOTE 1: THIS DIMENSION IS FROM THE MOUNTING PLANE TO THE NON-HUB SIDE OF THE CODEWHEEL.

Figure 4. Alignment Tool is Placed over Shaft and onto Codewheel Hub. Alignment Tool Pins Mate with Aligning Recesses on Module.

Mounting with Aligning Pins

The HEDS-9040 and HEDS-9140 can also be mounted using aligning pins on the motor base.

(Agilent does not provide aligning pins.) For this configuration, Side A *must* be used as the mounting plane. The aligning recess centers must be located within the 0.005

in. Radius Tolerance Circle as explained in "Mounting Considerations." Figure 5 shows the necessary dimensions.

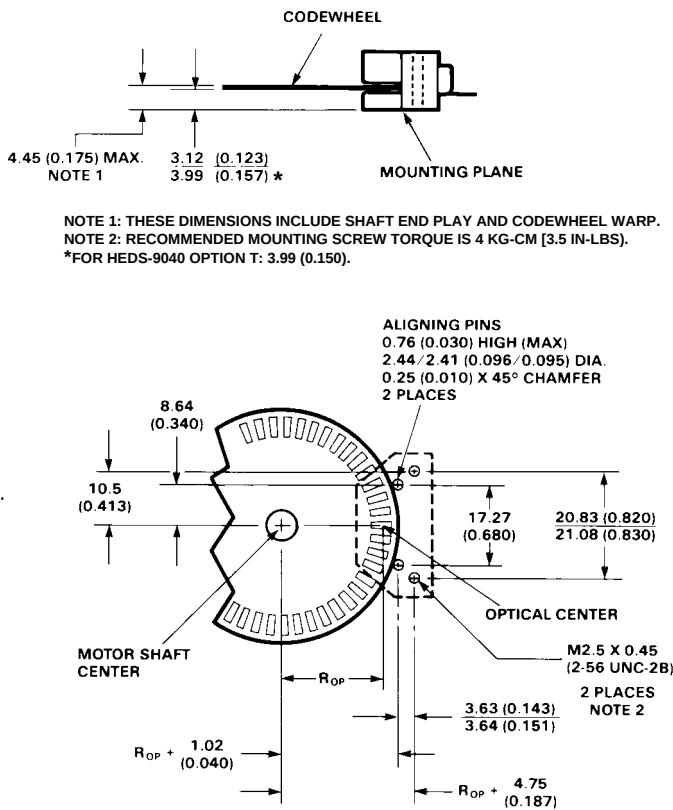


Figure 5. Mounting Plane Side A.

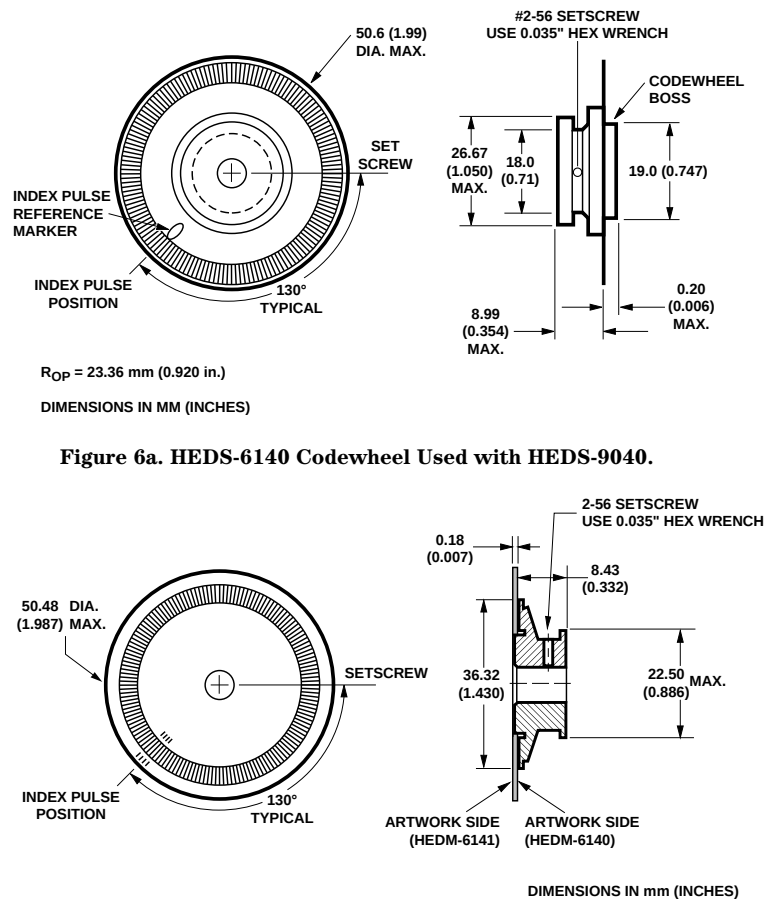


Figure 6b. HEDM-614X Series Codewheel used with HEDS-9040 #T00.

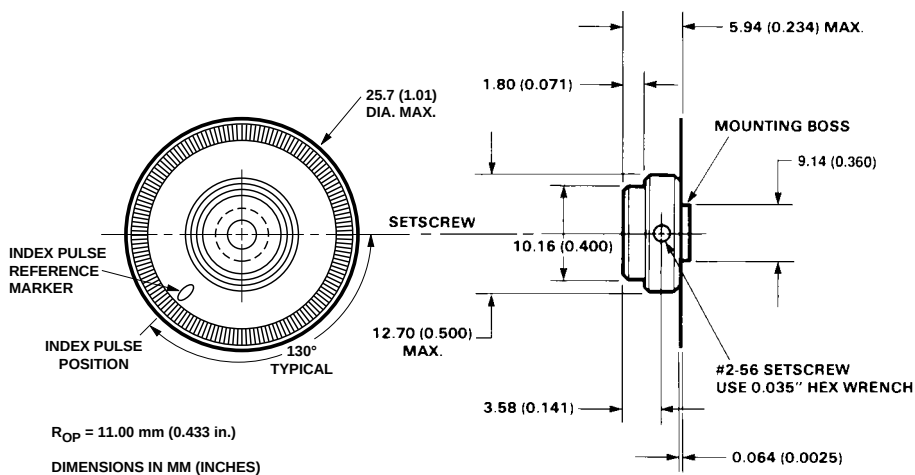


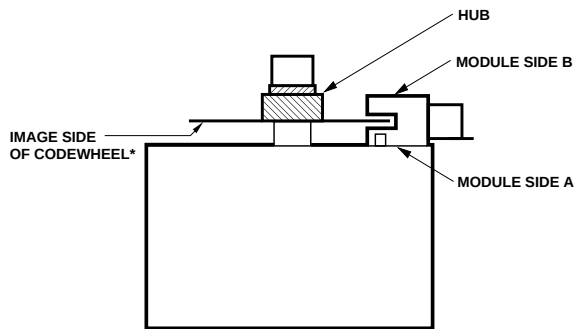
Figure 7. HEDS-5140 Codewheel Used with HEDS-9140.

Orientation of Artwork for HEDS-9040 Option T00 (2000 CPR, 23.36 mm Rop)

The Index area on the HEDS-9040 Option T00, 2000 CPR Encoder Module has a non-symmetrical pattern as does the mating Codewheel. In order for the Index to operate, the "Right-reading" side of the Codewheel disk (the "Artwork Side") must point toward "Side A" of the Module (the side with the connecting pins).

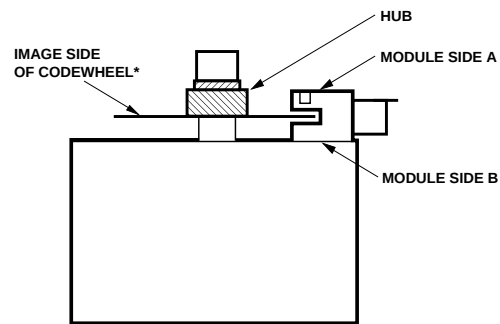
Because the Encoder Module may be used with either "Side A" or with "Side B" toward the Mounting Surface, Agilent supplies two versions of Film Codewheels for use with the Option T00 3-channel Module: Codewheel HEDM-6140 Option TXX has the Artwork Side on the "Hub Side" of the Codewheel/hub assembly and works with "Side B" of the Module on the user's mounting surface. Codewheel HEDM-6141 Option TXX has the

Artwork Side opposite the "Hub Side" and works with "Side A" of the Module on the mounting surface. For the Index to operate, these parts must be oriented as shown in Figure 7a and 7b.



* USE HEDM-6141 # Txx

Figure 7a.



* USE HEDM-6140 # Txx

Figure 7b.

*Please note that the image side of the codewheel must always be facing the module Side A.

Connectors

Manufacturer	Part Number	Mounting Surface
AMP	103686-4	Both
	640442-5	Side B
DuPont	65039-032 with 4825X-000 term	Both
HP	HEDS-8903 with 5-wire leads	Side B (see Figure 8)
Molex	2695 series with 2759 series term	Side B

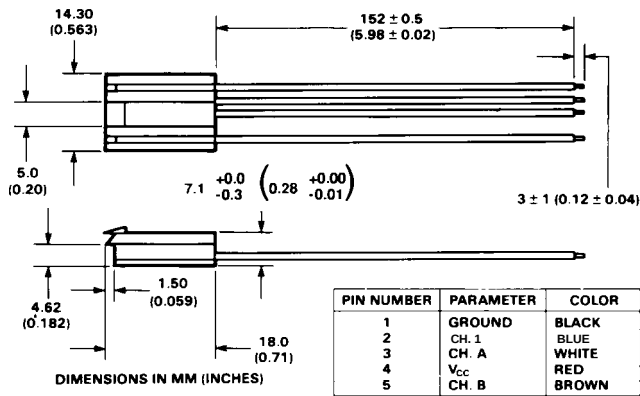
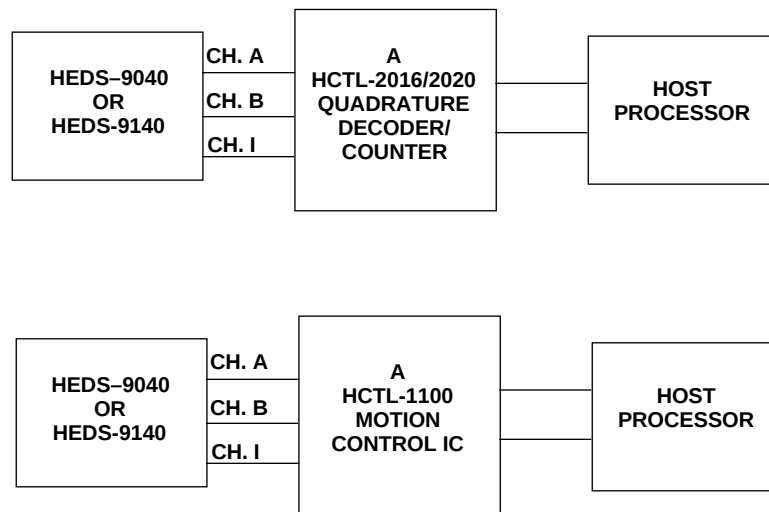


Figure 8. HEDS-8903 Connector.

Typical Interfaces



Ordering Information

Three Channel Encoder Modules and Codewheels, 23.36 mm Optical Radius.

HEDS-904 **Option**

HEDS-6140 Option ☐ ☐ ☐

Assembly Tool

HEDS-8906

Lead Bend
0 - Straight Leads 1 - Bent Leads

Resolution (Cycles/Rev)
B - 1000 CPR J - 1024 CPR

Shaft Diameter	
06 - 1/4 in.	11 - 4 mm
08 - 3/8 in.	12 - 6 mm
09 - 1/2 in.	13 - 8 mm
10 - 5/8 in.	

Three Channel Encoder Modules and Codewheels, 23.36 mm Optical Radius

HEDS-9040 Option ☐ ☒ 0 ☒ 0HEDM-614

Option ☐ ☐ ☐

Assembly Tool

HEDS-8906

Resolution (Cycles/Rev)
T - 2000 CPR

Artwork Orientation
0 - Artwork on hub side (use when module Side B is down)
1 - Artwork opposite hub side (use when Module Side A is down)

Shaft Diameter
12 - 6 mm

[illegible][illegible]

Three Channel Encoder Modules and Codewheels, 11.00 mm Optical Radius

HEDS-914 **Option**

HEDS-5140 Option

Assembly Tool

HEDS-8905

Lead Bend
0 - Straight Leads
1 - Bent Leads

Resolution (Cycles/Rev)	
S - 50 CPR	G - 360 CPR
C - 100 CPR	H - 400 CPR
E - 200 CPR	A - 500 CPR
F - 256 CPR	I - 512 CPR

Shaft Diameter	
02 - 3 mm	11 - 4 mm
04 - 5/32 in.	14 - 5 mm
05 - 3/16 in.	12 - 6 mm
06 - 1/4 in.	13 - 8 mm

	A	B	C	D	E	F	G	H	I	J	K	S	T	U
HEDS-9140	*		*		*	*	*	*	*		*			
HEDS-9141	*				*	*	*							

		01	02	03	04	05	06	08	09	10	11	12	13	14
HEDS-5140	A		*		*	*	*				*	*	*	*
	C				*		*					*	*	
	E						*				*	*		*
	F				*							*		*
	G						*					*		*
	I		*		*		*				*	*	*	*

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Obsoletes 5988-2558EN

February 11, 2002

5988-5498EN



Agilent Technologies



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