



## Features

- Available in a variety of pin-out configurations
- Virtually infinite electrical circuit isolation
- Metal or plastic shaft options
- RoHS compliant\*

## Model 91, 92, 93, 94 & 95 - 5/8" Square Single-Turn Panel Control

| Initial Electrical Characteristics <sup>1</sup>  | Conductive Plastic Element                     | Cermet Element                        |
|--|--|---------------------------------------|
| <b>Standard Resistance Range</b>   |  |                                       |
| Linear Tapers (A, B, E, & H).....  | (B & E) 1 K ohms to 1 megohm.....              | (A & H) 100 ohms to 1 megohm          |
| Audio Tapers (C, D, F, G, S, & T).....   | (D,G,S, & T) 1 K ohms to 1 megohm.....         | (C & F) 1 K ohms to 1 megohm          |
| Total Resistance Tolerance.....  | 10 % or 20 %.....                              | 5% or 10%                             |
| Independent Linearity.....   | ±5 %.....                                      | ±5 %                                  |
| Absolute Minimum Resistance.....   | 2 ohms maximum.....                            | 2 ohms maximum                        |
| Effective Electrical Angle.....  | (Linear tapers) 240 ° ± 5 °.....               | (Linear tapers) 240 ° ± 6 °           |
|  | (Audio tapers) 225 ° ± 5 °.....                | (Audio tapers) 225 ° ± 6 °            |
| Contact Resistance Variation.....  | ±1 %.....                                      | ±1 % or 3 ohms (whichever is greater) |
| <b>Dielectric Withstanding Voltage (MIL-STD-202, Method 301)</b>                         |  |                                       |
| Sea Level.....   | 1,500 VAC minimum.....                         | 1,500 VAC minimum                     |
| 70,000 Feet.....   | 500 VAC minimum.....                           | 500 VAC minimum                       |
| Insulation Resistance (500 VDC).....   | 1,000 megohms minimum.....                     | 1,000 megohms minimum                 |
| <b>Power Rating (Voltage Limited By Power Dissipation or 350 VAC, Whichever Is Less)</b> |  |                                       |
| +70 °C Single Section Assembly.....  | (Linear tapers) 1 watt.....                    | (Linear tapers) 2 watts               |
|  | (Audio tapers) 0.5 watt.....                   | (Audio tapers) 1 watt                 |
| +70 °C Multiple Section Assembly.....  | (Linear tapers) 0.5 watt/section.....          | (Linear tapers) 1 watt/section        |
|  | (Audio tapers) 0.25 watt/section.....          | (Audio tapers) 0.5 watt/section       |
| +125 °C.....   | 0 watt.....                                    | 0 watt                                |
| Theoretical Resolution.....  | Essentially infinite.....                      | Essentially infinite                  |
| <b>Environmental Characteristics<sup>1</sup></b>   |  |                                       |
| Operating Temperature Range.....   | -40 °C to +125 °C.....                         | -40 °C to +125 °C                     |
| Storage Temperature Range.....   | -55 °C to +125 °C.....                         | -55 °C to +125 °C                     |
| <b>Temperature Coefficient Over Storage</b>  |  |                                       |
| Temperature Range.....   | ±1,000 ppm/°C.....                             | ±150 ppm/°C                           |
| <b>Vibration (Single Section)</b>  |  |                                       |
| Total Resistance Shift.....  | ±2 % maximum.....                              | ±2 % maximum                          |
| Voltage Ratio Shift.....   | ±5 % maximum.....                              | ±5 % maximum                          |
| <b>Shock (Single Section)</b>  |  |                                       |
| Total Resistance Shift.....  | ±2 % maximum.....                              | ±2 % maximum                          |
| Voltage Ratio Shift.....   | ±5 % maximum.....                              | ±5 % maximum                          |
| <b>Load Life</b>   |  |                                       |
| Total Resistance Shift.....  | ±10 % maximum.....                             | ±5 % maximum                          |
| <b>Rotational Life (No Load)</b>   |  |                                       |
| Total Resistance Shift.....  | (Linear tapers) 10 ohms or ±15 % TRS max. .... | (All tapers) ±5 % TRS max.            |
|  | (whichever is greater)                         |                                       |
|  | (Audio tapers) ±20 % maximum                   |                                       |
| <b>Contact Resistance Variation</b>  |  |                                       |
| @ 50,000 cycles.....   | (Linear tapers) ±2 %.....                      | ±2 %                                  |
|  | (Audio tapers) ±3 %.....                       | ±3 %                                  |
| <b>Moisture Resistance (MIL-STD-202, Method 103, Condition B)</b>                        |  |                                       |
| Total Resistance Shift.....  | (Linear tapers) ±10 % TRS maximum.....         | (All tapers) ±5 % TRS maximum         |
|  | (Audio tapers) ±20 % TRS maximum               |                                       |
| Insulation Resistance (500 VDC).....   | 100 megohms minimum.....                       | 100 megohms minimum                   |
| IP Rating.....   | IP 40.....                                     | IP 40                                 |

**Model 91, 92, 93, 94 & 95 - 5/8 " Square Single-Turn Panel Control** **BOURNS®**

**Mechanical Characteristics<sup>1</sup>**

|  |  |
|--|--|
| Stop Strength (1/4 " D shaft) .....            | 45.19 N-cm (4 lb.-in.)   |
| (1/8 " D shaft) .....                          | 33.89 N-cm (3 lb.-in.)   |
| Mechanical Angle.....                          | 300 ° ±5 °   |
| Torque   |  |
| Starting .....                                 | 0.3 max. above average running torque  |
| Running Torque                                 |  |
| Single or Dual Section (A & R Bushings) .....  | 0.21 to 1.06 N-cm (0.3 to 1.5 oz.-in.)   |
| Single or Dual Section (C & U Bushings) .....  | 0.14 to 1.06 N-cm (0.2 to 1.5 oz.-in.)   |
| Mounting .....                                 | 1.7-2.0 N-m (15-18 lb.-in.) maximum  |
| Variation.....                                 | 0.35 N-cm (0.5 oz.-in.) maximum in 45 ° shaft travel   |
| Weight (Single Section, Metal Bushing).....    | 12.7 grams nominal   |
| (Each Additional Section) .....                | 4 grams nominal  |
| Terminals .....                                | Printed circuit terminals, J-Hooks or solder lugs  |
| Soldering Condition .....                      | Recommended hand soldering using Sn95/Ag5 no clean solder, 0.025 " wire diameter.<br>Maximum temperature 399 °C (750 °F) for 3 seconds. No wash process to be used with no clean flux. |
| Marking .....                                  | Manufacturer's trademark, date code, resistance, manufacturer's part number  |
| Ganging (Multiple Section Potentiometers)..... | 2 cups maximum   |
| Hardware.....                                  | One lockwasher and one mounting nut is shipped with each potentiometer, except where noted in the part number.   |

NOTE: Performance specifications do not apply to units subjected to printed circuit board cleaning procedures.

<sup>1</sup>At room ambient: +25 °C nominal and 50 % relative humidity nominal, except as noted.

# Model 91, 92, 93, 94 & 95 - 5/8" Square Single-Turn Panel Control **BOURNS®**

## Product Dimensions

### Model 91 PC Pin Terminals, In-Line



### Model 92 J-Hooked Terminals, In-Line



### Model 94 J-Hooked Terminals, "L" Pattern



### Model 93 PC Pin Terminals, "L" Pattern



### Shaft Flat Orientation



### Model 95 Solder Lug Terminals, "Triangular" Pattern



Specifications are subject to change without notice.  
Customers should verify actual device performance in their specific applications.

# Model 91, 92, 93, 94 & 95 - 5/8" Square Single-Turn Panel Control **BOURNS®**

## Product Dimensions

### Plastic Shaft Styles

**SHAFT TYPE "B"** (USES BUSHING A)



STD. LENGTHS:

|                 |                 |                 |                 |
|-----------------|-----------------|-----------------|-----------------|
| 12.70<br>(.500) | 15.88<br>(.625) | 19.05<br>(.750) | 22.23<br>(.875) |
|-----------------|-----------------|-----------------|-----------------|

**SHAFT TYPE "C"** (USES BUSHING A)



STD. LENGTHS:

|                 |                 |
|-----------------|-----------------|
| 19.05<br>(.750) | 22.23<br>(.875) |
|-----------------|-----------------|

**SHAFT TYPE "D"** (USES BUSHING C)



STD. LENGTHS:

|                 |                 |                 |
|-----------------|-----------------|-----------------|
| 12.70<br>(.500) | 15.88<br>(.625) | 19.05<br>(.750) |
|-----------------|-----------------|-----------------|

**SHAFT TYPE "T"** (USES BUSHING U)



STD. LENGTHS:

|                |                |
|----------------|----------------|
| 16.0<br>(.630) | 22.0<br>(.866) |
|----------------|----------------|

**SHAFT TYPE "R"** (USES BUSHING R)



STD. LENGTHS:

|                |                |
|----------------|----------------|
| 16.0<br>(.630) | 22.0<br>(.866) |
|----------------|----------------|

**SHAFT TYPE "W"** (USES BUSHING A)



STD. LENGTHS:

|                 |
|-----------------|
| 25.40<br>(1.00) |
|-----------------|

### Metal Shaft Styles

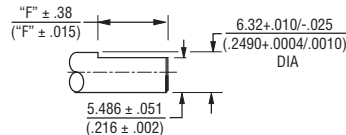
**SHAFT TYPE "A"** (USES BUSHING A)



STD. LENGTHS:

|                 |                 |                 |                 |                 |
|-----------------|-----------------|-----------------|-----------------|-----------------|
| 12.70<br>(.500) | 15.88<br>(.625) | 19.05<br>(.750) | 22.23<br>(.875) | 25.4<br>(1.000) |
|-----------------|-----------------|-----------------|-----------------|-----------------|

**SHAFT TYPE "H"** (USES BUSHING A)



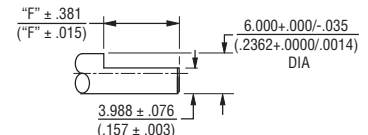
STD. LENGTHS:

|                 |                 |
|-----------------|-----------------|
| 19.05<br>(.750) | 22.23<br>(.875) |
|-----------------|-----------------|

FLAT LENGTH "F":

|                |                 |
|----------------|-----------------|
| 7.95<br>(.313) | 11.13<br>(.438) |
|----------------|-----------------|

**SHAFT TYPE "S"** (USES BUSHING R)



STD. LENGTHS:

|                 |                 |
|-----------------|-----------------|
| 19.05<br>(.750) | 22.23<br>(.875) |
|-----------------|-----------------|

FLAT LENGTH "F":

|                |                 |
|----------------|-----------------|
| 9.98<br>(.393) | 12.98<br>(.511) |
|----------------|-----------------|

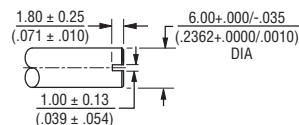
**SHAFT TYPE "E"** (USES BUSHING C)



STD. LENGTHS:

|                |                |                |
|----------------|----------------|----------------|
| 12.0<br>(.500) | 16.0<br>(.625) | 19.0<br>(.750) |
|----------------|----------------|----------------|

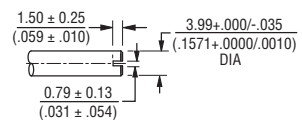
**SHAFT TYPE "J"** (USES BUSHING R)



STD. LENGTHS:

|                |                |
|----------------|----------------|
| 16.0<br>(.630) | 22.0<br>(.866) |
|----------------|----------------|

**SHAFT TYPE "V"** (USES BUSHING U)



STD. LENGTHS:

|                 |                 |
|-----------------|-----------------|
| 19.05<br>(.750) | 22.23<br>(.875) |
|-----------------|-----------------|

**SHAFT TYPE "G"** (USES BUSHING A)



STD. LENGTHS:

|                 |                 |                 |                 |
|-----------------|-----------------|-----------------|-----------------|
| 12.70<br>(.500) | 15.88<br>(.625) | 19.05<br>(.750) | 22.23<br>(.875) |
|-----------------|-----------------|-----------------|-----------------|

TOLERANCES EXCEPT AS SHOWN: .XX = ± .02  
(.050)  
.XXX = ± .005  
(.127)  
.XXXX = ± .0005  
(.0127)

DIMENSIONS:  $\frac{\text{MM}}{\text{(INCHES)}}$

# How to Order Model 91, 92, 93, 94 & 95 Panel Controls

# BOURNS®



*Boldface features are Bourns standard options. All others are available with higher minimum order quantities.*



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