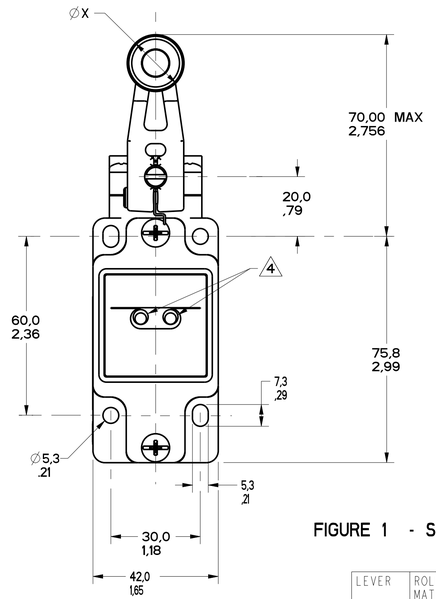
SIDE ROTARY



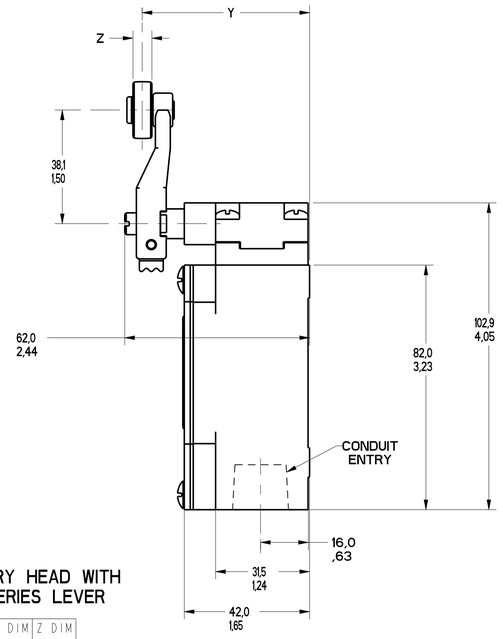
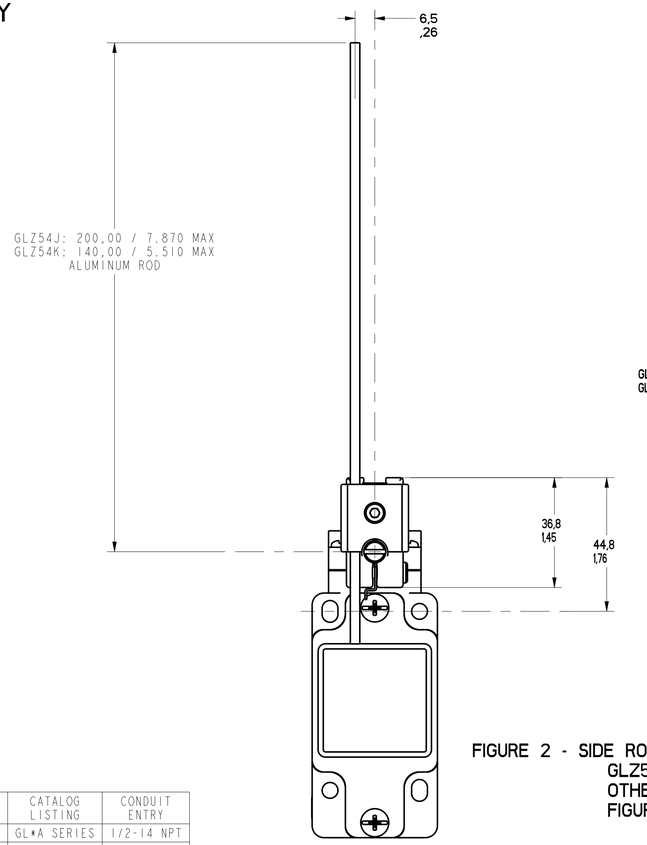


FIGURE 1 - SIDE ROTARY HEAD WITH GLZ51 SERIES LEVER

LEVER	ROLLER MATL	X DIM	Y DIM	Z DIM
GLZ51A	NYLON	19,1 .75	55,9 2.20	6,4 .25
GLZ51B	STEEL	19,1 .75	55,9 2.20	6,4 .25
GLZ51C	NYLON	24,5 1.00	59,1 2.33	12,7 .50
GLZ51Y	RUBBER	50,0 1.97	66,1 2.60	10,0 .39
GLZ51T	STAINLESS STEEL	19,1 .75	56,8 2.24	8,8 .345



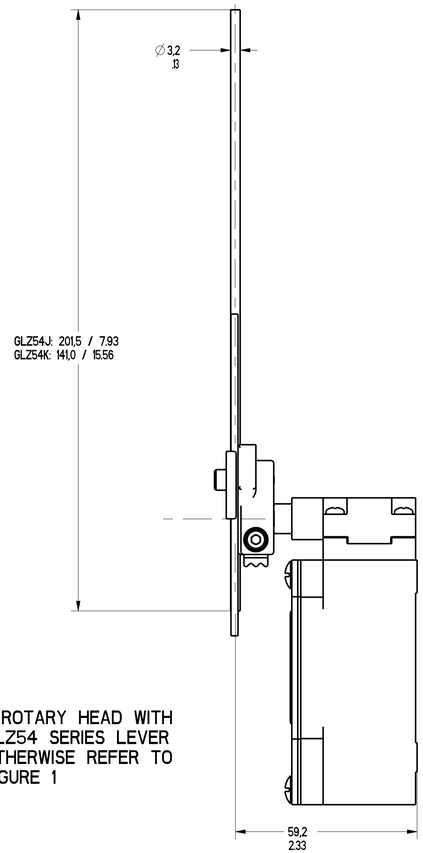


FIGURE 2 - SIDE ROTARY HEAD WITH GLZ54 SERIES LEVER OTHERWISE REFER TO FIGURE 1

FIGURE	CATALOG LISTING	CONDUIT ENTRY
1A	GL*A SERIES	1/2-14 NPT
1B	GL*B SERIES	PG13.5
1C	GL*C SERIES	20mm
1D	GL*D SERIES	PF1/2

ELECTRICAL RATING 5 8				GOLD PLATED CONTACTS
AC		DC		
A600 Ue	AC15 Ie	Q300 Ue	DC13 Ie	
(VOLTS)	(AMPS)	(VOLTS)	(AMPS)	IV 10µA MIN 50V 100mA MAX
120	6	24	2.8	
240	3	125	.55	
380	1.9	250	.27	
480	1.5			
500	1.4			
600	1.2			

ENVIRONMENTAL RATING
IP67 NEMA/UL TYPES 1, 4, 12, 13

CATALOG LISTING	BODY DIMENSIONS, FIGURE	HEAD DIMENSIONS, FIGURE	HEAD ACTUATION, FIGURE
GLA****	1	N/A	N/A
GLF****	1	N/A	N/A
GLH****	1	N/A	N/A
GL*A***	1A	N/A	N/A
GL*B***	1B	N/A	N/A
GL*C***	1C	N/A	N/A
GL*D***	1D	N/A	N/A
GL****A1*	1	1	8
GL****A2*	1	3	9
GL****A4*	1	2	10
GL****A5*	1		8
GL****B	1	4	11
GL****C	1	5	13A, 13B
GL****D	1	6	14A, 14B
GL****E7A	1	7A	12
GL****E7B	1	7	12
GL****E7C	1	7E	15
GL****E7D	1	7B	12
GL****K8A	1	7C	15
GL****K8B	1	7D	15
GL****K8C	1	7	15

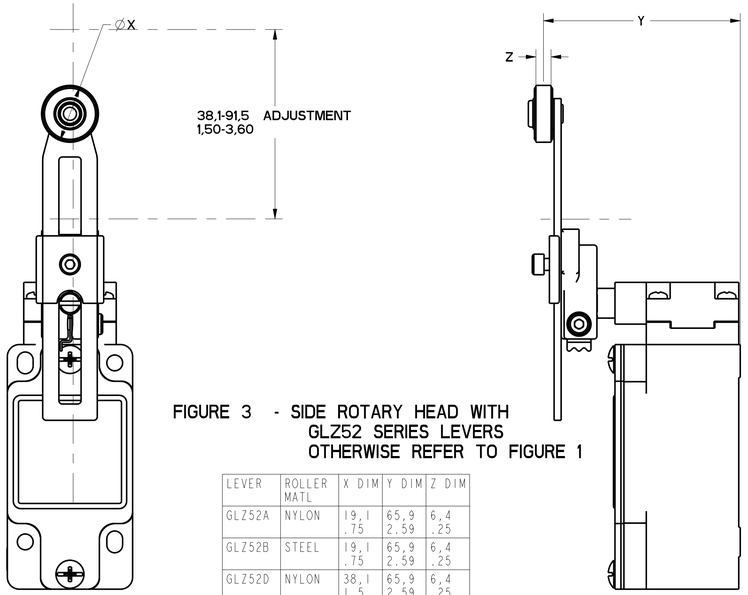


FIGURE 3 - SIDE ROTARY HEAD WITH GLZ52 SERIES LEVERS OTHERWISE REFER TO FIGURE 1

LEVER	ROLLER MATL	X DIM	Y DIM	Z DIM
GLZ52A	NYLON	19,1 .75	65,9 2.59	6,4 .25
GLZ52B	STEEL	19,1 .75	65,9 2.59	6,4 .25
GLZ52D	NYLON	38,1 1.5	65,9 2.59	6,4 .25
GLZ52E	NYLON	19,1 .75	79,37 3.125	33,07 1.300
GLZ52W	RUBBER	40,0 1.6	71,5 2.81	12,7 .5
GLZ52Y	RUBBER	50,0 1.97	68,8 2.71	10,0 .39

NOTES
1 - HEADS MAY BE INDEXED IN 90° INCREMENTS
2 - LEVERS MAY BE KEYED TO THE SHAFT AT 90° INCREMENTS. THEY MAY ALSO BE ATTACHED, BUT NOT KEYED ANYWHERE ON THE SHAFT.
3 - FOR ADDITIONAL LEVERS SEE "M" DRAWING CHART GLZ5
4 - THE LEFT INDICATOR IS GREEN AND INDICATES "POWER ON" IT IS ON GLH SERIES PRODUCTS ONLY. THE RIGHT INDICATOR IS YELLOW AND INDICATES "OUTPUT STATUS" IT IS ON GLF AND GLH SERIES PRODUCTS ONLY.
5 - THE MAXIMUM VOLTAGE, Ve OF GLF AND GLH SERIES PRODUCTS IS THE MAXIMUM RATED VOLTAGE OF INDICATION LIGHTS
6 - FREE POSITION, OPERATE POINT, OVERTRAVEL AND PRETRAVEL ALL TO EN50041
7 - CAM TRAVEL FOR FIG 9 ONLY APPLIES WHEN LEVER IS ADJUSTED TO 38,1 / 1.50
8 - THE MAXIMUM VOLTAGE, Ve OF "06" AND "36" BASIC SWITCH CODE IS 300V (A300)
9 - TEMPERATURE RANGE
(ALL PRODUCTS EXCEPT w/SIDE ROTARY OPERATING HEAD)
OPERATING: -25°C TO +85°C / -13°F TO +185°F
STORAGE: -40°C TO +85°C / -40°F TO +185°F
(PRODUCTS w/SIDE ROTARY OPERATING HEAD)
OPERATING: -40°C TO +85°C / -40°F TO +185°F
STORAGE: -40°C TO +85°C / -40°F TO +185°F

ANSI Y14.5M-1982 APPLIES

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MICRO SWITCH a Honeywell Division

SWITCH, ENCLOSED

CATALOG LISTING
GL SERIES CHART 1

THIRD ANGLE PROJECTION
SCALE 1 : 1
DO NOT SCALE PRINT
TOLERANCES
APPLY TO DESIGN UNITS. CONVERSIONS ARE ONLY FOR REFERENCE. UNLESS NOTED, TOLERANCES ARE ±

DIM mm	TOL mm±	DIM in	TOL inch±
NO PLACES	X ,8	/,09	X ,3	0 DU/03
ONE PLACE	X,X	1/64"016	X,XX	0 DU/015
TWO PLACES	X,XX	0.15"006	X,XXX	0 DU/005
THREE PLACES				
ANGLES		±2°		

DESIGN UNITS SI METRIC ☒ US CUSTOMARY ☐
WEIGHT

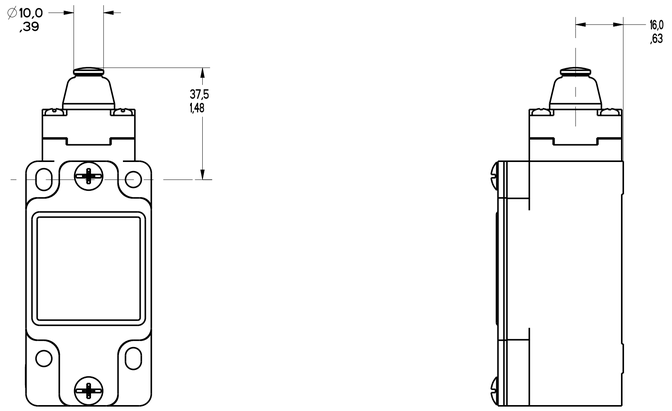

FIGURE 4 - TOP PIN PLUNGER HEAD OTHERWISE REFER TO FIGURE 1

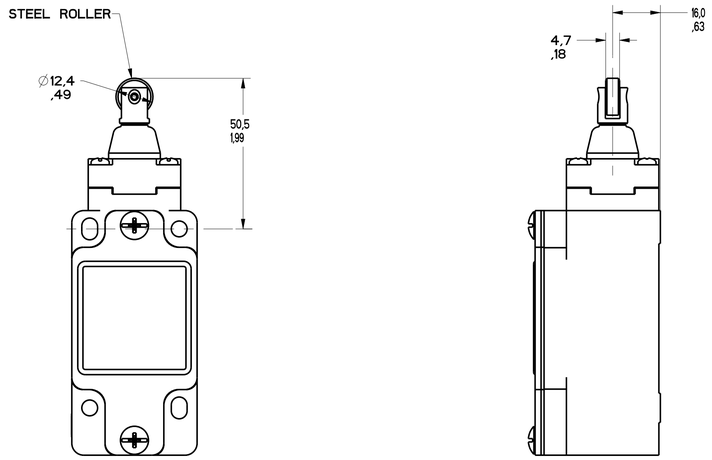

FIGURE 5 - TOP ROLLER PLUNGER HEAD OTHERWISE REFER TO FIGURE 1

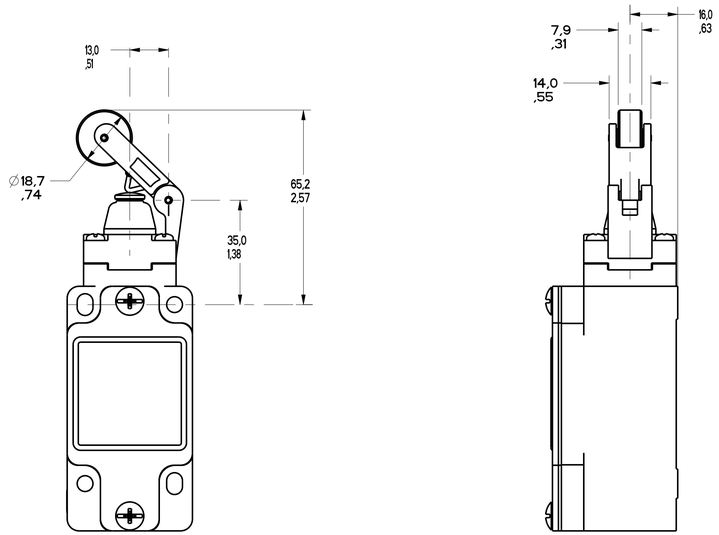

FIGURE 6 - TOP LEVER HEAD, OTHERWISE REFER TO FIGURE 1

PTC/CAD	DRAWN	W L S	26AUG93	CHECK	G.L.H	26AUG93	
M GL SERIES CHART 1							
DRAWING NUMBER	16						
ISSUE			12OCT12	CHK'D	CMH	12OCT12	
RELEASE NO.	PR-20782						
PAGE	2 OF 13						
REPLACES							

REVISIONS

F	0000401	GLH 19MAY	
G	0002986	SK 03SEP94	05OCT10
H	0023759	RKP 08JUN94	CMH
J	0037216	BS 06FEB96	CHECK
K	0043629	SC 25SEP96	
L	0048605	VKS 04FEB09	26AUG93
M	0070059	DN 30OCT10	
N	0094570	SBM 20OCT12	G.L.H
			CHECK

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MICRO SWITCH a Honeywell Division

SWITCH, ENCLOSED

CATALOG LISTING

GL SERIES CHART 1

THIRD ANGLE PROJECTION

SCALE 1 : 1

DO NOT SCALE PRINT

TOLERANCES

APPLY TO DESIGN UNITS. CONVERSIONS ARE ONLY FOR REFERENCE. UNLESS NOTED, TOLERANCES ARE ±

	SI mm	TOL mm/±	US in	TOL in/±
NO PLACES	X	1/.04	X.X	0.8/.03
ONE PLACE	X.X	0.4/.016	X.XX	0.38/.015
TWO PLACES	X.XX	0.15/.006	X.XXX	0.13/.005
THREE PLACES				
ANGLES		±2°		

DESIGN UNITS SI METRIC [X] US CUSTOMARY [ ]

WEIGHT

ANSI Y14.5M-1982 APPLIES

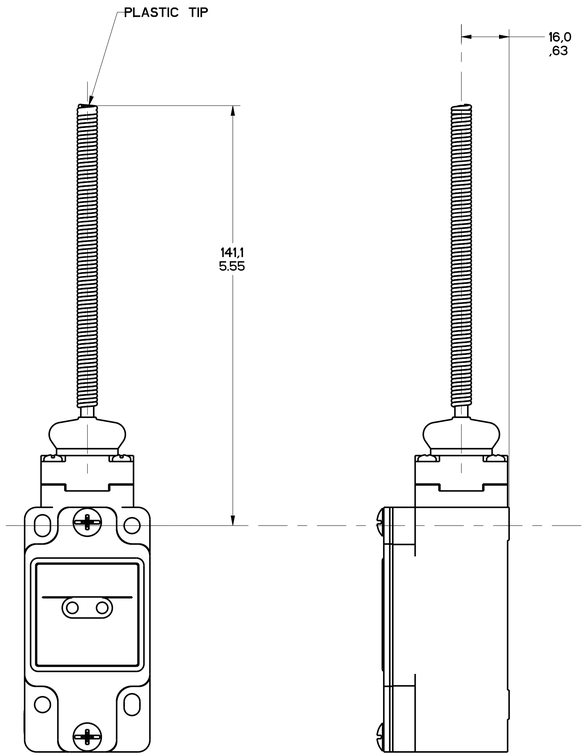

FIGURE 7 - WOBBLE HEAD, AND CAT WISKER HEAD COIL ACTUATOR, OTHERWISE REFER TO FIGURE 1

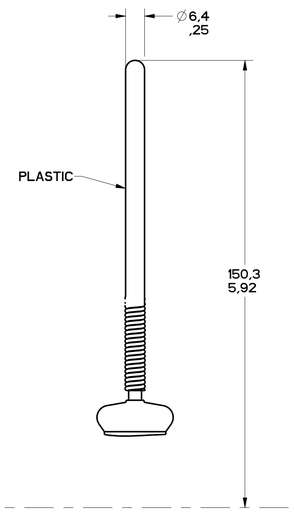

FIGURE 7A - WOBBLE HEAD, PLASTIC ACTUATOR, OTHERWISE SAME AS FIGURE 7

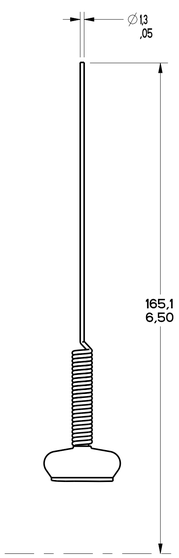

FIGURE 7B - WOBBLE HEAD STAINLESS STEEL SPRING ACTUATOR, OTHERWISE SAME AS FIGURE 7

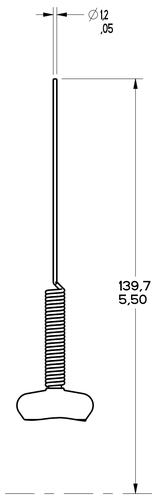

FIGURE 7C - CAT WHISKER ACTUATOR, STAINLESS STEEL SPRING, OTHERWISE SAME AS FIGURE 7

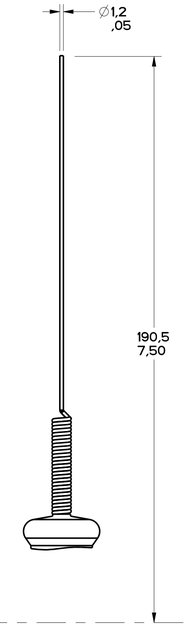

FIGURE 7D - CAT WHISKER ACTUATOR, STAINLESS STEEL SPRING, OTHERWISE SAME AS FIGURE 7

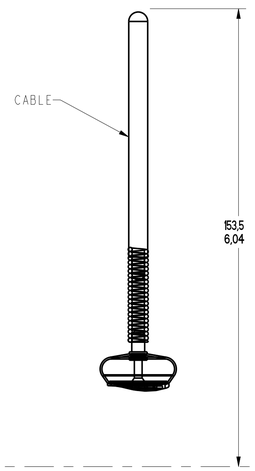

FIGURE 7E - CABLE WOBBLE ACTUATOR, OTHERWISE SAME AS FIGURE 7

M GL SERIES CHART 1 | DRAWING NUMBER | ISSUE 16 | 12OCT12 | CMH | CHECK | REVISIONS | S A V I 7 MAY 96 | PTC/CAD DRAWN

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MICRO SWITCH a Honeywell Division

SWITCH, ENCLOSED

CATALOG LISTING: GL SERIES CHART 1

THIRD ANGLE PROJECTION

SCALE 1 : 1

DO NOT SCALE PRINT

TOLERANCES
APPLY TO DESIGN UNITS. CONVERSIONS ARE ONLY FOR REFERENCE. UNLESS NOTED, TOLERANCES ARE ±

	DIM mm	TOL mm±	DIM in	TOL in±
NO PLACES	X	0,4	X	0,01/,03
ONE PLACE	X,X	0,25/,016	X,XX	0,13/,005
TWO PLACES	X,XX	0,13/,006	X,XXX	0,13/,005
THREE PLACES				
ANGLES		±2°		

DESIGN UNITS: SI METRIC ☒ US CUSTOMARY ☐

WEIGHT

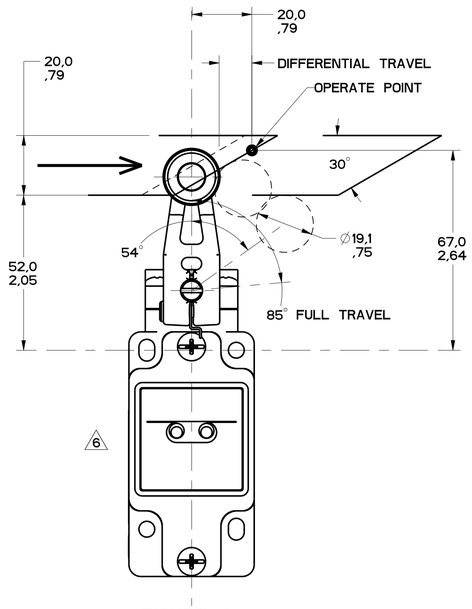

FIGURE 8

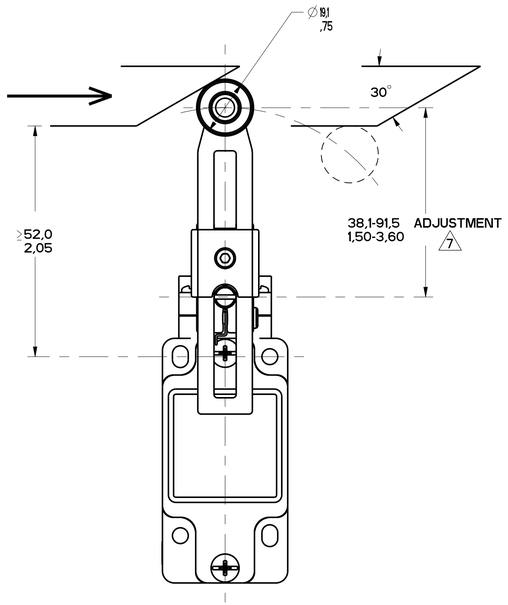

FIGURE 9

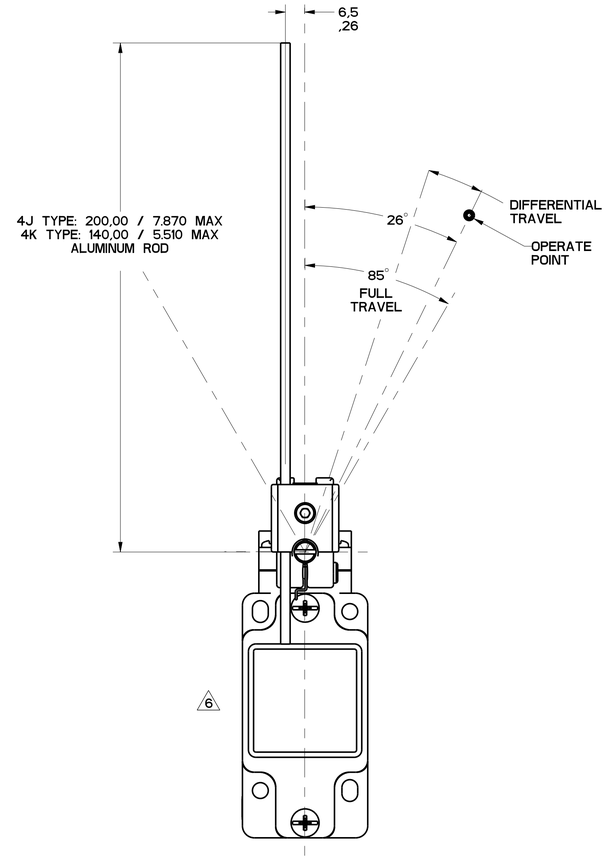

FIGURE 10

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SWITCH, ENCLOSED

CATALOG LISTING

GL SERIES CHART 1

THIRD ANGLE PROJECTION

SCALE 1:1

DO NOT SCALE PRINT

TOLERANCES
APPLY TO DESIGN UNITS. CONVERSIONS ARE ONLY FOR REFERENCE. UNLESS NOTED, TOLERANCES ARE ±

	DIM mm	TOL mm/±	DIM "	TOL inch/±
NO PLACES	X	1,04	X.X	0,81/,03
ONE PLACE	X.X	0,41/,016	X.XX	0,381/,015
TWO PLACES	X.XX	0,15/,006	X.XXX	0,13/,005
THREE PLACES				
ANGLES		±2°		

DESIGN UNITS: SI METRIC ☒ US CUSTOMARY ☐

WEIGHT

ANSI Y14.5M-1982 APPLIES

PTC/CAD
DRAWN S A V 27MAR96 CHECK DVM
M GL SERIES CHART 1 PAGE 4 OF 13 RELEASE NO. PR-20782 REPLACES
DRAWING NUMBER 12OCT12
ISSUE 16 CMH 12OCT12 CHECK

REVISIONS

F	0000401	GLW 7JUN93	
G	0002986	RS 20JAN94	
H	0023759	KKP 07AUG96	CMH
J	0037216	RS 08FEB98	CHECK
K	0043629	JS 12SEP08	CHECK
L	0048605	YAS 09FEB09	CHECK
M	0070059	DN 05OCT10	07AUG06
N	0094570	SBH 12OCT12	DVM

FIGURES 8, 9, 10 SIDE ROTARY HEAD, ANGULAR ACTUATION

CATALOG LISTING	CONTACT BLOCK DIAGRAM	NOMINAL TRAVELS AND RELATED TERMINALS ■ - CONTACT CLOSED, □ - CONTACT OPEN, ▨ - CONTACT CLOSED DIFFERENTIAL TRAVEL, ** POSITIVE OPENING TO IEC 947-5-1	MAXIMUM OPERATING TORQUE N-m / LB-IN	MAXIMUM DISCONNECT TORQUE N-m / LB-IN	MAX OPERATE DEGREE/S	MIN OPERATE DEGREE/S	MAX OPERATE FREQUENCY OPS/MIN
GL**01A GL**07A	SNAP - ACTION CONTACTS SINGLE POLE Zb	21-22, 13-14: 26° / 55**° / 85°; 12° DIFFERENTIAL TRAVEL	.330 / 2.9	.385 / 3.4	1290	13	250
GL**03A GL**33A	SLOW ACTING BREAK BEFORE MAKE Zb	21-22, 13-14: 26**° / 85°; 38°	.330 / 2.9	.385 / 3.4	1290	13	250
GL**04A GL**34A	SLOW ACTING MAKE BEFORE BREAK Zb	21-22, 13-14: 38**° / 85°; 26°	.330 / 2.9	.400 / 3.5	1290	13	250
GL**05A GL**35A	SLOW ACTING 2X	13-14, 23-24: 38° / 85°	.330 / 2.9	.385 / 3.4	1290	13	250
GL**06A GL**36A	SLOW ACTING 2Y	11-12, 21-22: 26**° / 85°	.330 / 2.9	.385 / 3.4	1290	13	250
GL**20A GL**22A GL**24A GL**32A	SNAP ACTION CONTACTS DOUBLE POLE	11-12, 21-22, 13-14, 23-24: 26° / 55**° / 85°; 12° DIFFERENTIAL TRAVEL	.330 / 2.9	.385 / 3.4	1290	13	250
GL**21A GL**25A GL**28A GL**31A	STEP 1, STEP 2 SNAP ACTION CONTACTS DOUBLE POLE SEQUENCIAL	11-12, 13-14, 21-22, 23-24: 27 / 42; 8 DIFFERENTIAL TRAVEL; 8 DIFFERENTIAL TRAVEL	.330 / 2.9	N/A	1290	13	250

SIDE ROTARY HEAD, CAM ACTUATION PER EN50041, FIGURES 8 AND 9 ⚠1

CATALOG LISTING	CONTACT BLOCK DIAGRAM	NOMINAL TRAVELS AND RELATED TERMINALS ■ - CONTACT CLOSED, □ - CONTACT OPEN, ▨ - CONTACT CLOSED DIFFERENTIAL TRAVEL, ** POSITIVE OPENING TO IEC 947-5-1 DIMENSIONS IN mm	MAXIMUM OPERATING FORCE N / LB	MAXIMUM DISCONNECT FORCE N / LB	MAX OPERATE VEL M/S / in/S	MIN OPERATE VEL mm/S / in/S	MAX OPERATE FREQUENCY OPS/MIN
GL**01A GL**07A	SNAP - ACTION CONTACTS SINGLE POLE Zb	21-22, 13-14: 0 / 20 / 56**; 12 DIFFERENTIAL TRAVEL	9.7 / 2.2	11.4 / 2.6	.85 / 33.5	8.5 / .33	250
GL**03A GL**33A	SLOW ACTING BREAK BEFORE MAKE Zb	21-22, 13-14: 0 / 20** / 32	9.7 / 2.2	11.4 / 2.6	.85 / 33.5	8.5 / .33	250
GL**04A GL**34A	SLOW ACTING MAKE BEFORE BREAK Zb	21-22, 13-14: 0 / 32 / 20	9.7 / 2.2	11.4 / 2.6	.85 / 33.5	8.5 / .33	250
GL**05A GL**35A	SLOW ACTING 2X	13-14, 23-24: 0 / 32° / 85°	9.7 / 2.2	11.4 / 2.6	.85 / 33.5	8.5 / .33	250
GL**06A GL**36A	SLOW ACTING 2Y	11-12, 21-22: 0 / 20**	9.7 / 2.2	11.4 / 2.6	.85 / 33.5	8.5 / .33	250
GL**20A GL**22A GL**24A GL**32A	SNAP ACTION CONTACTS DOUBLE POLE	11-12, 21-22, 13-14, 23-24: 0 / 20 / 56**; 12 DIFFERIENTIAL TRAVEL	9.7 / 2.2	11.8 / 2.7	.85 / 33.5	8.5 / .33	250
GL**21A GL**25A GL**28A GL**31A	STEP 1, STEP 2 SNAP ACTION CONTACTS DOUBLE POLE SEQUENCIAL	11-12, 13-14, 21-22, 23-24: 0 / 20 / 38.5; 8.5 DIFFERENTIAL TRAVEL; 7 DIFFERENTIAL TRAVEL	9.7 / 2.2	N/A	.85 / 33.5	8.5 / .33	250
GL**26J GL**27J GL**29J GL**30J	CCW, CW SNAP ACTION CONTACTS DOUBLE POLE CENTER NEUTRAL	11-12, 13-14, 21-22, 23-24: 0 / 16; 8 DIFFERENTIAL TRAVEL; 8 DIFFERENTIAL TRAVEL	9.7 / 2.2	N/A	.85 / 33.5	8.5 / .33	250

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MICRO SWITCH a Honeywell Division

SWITCH, ENCLOSED

CATALOG LISTING
GL SERIES CHART 1

ANSI Y14.5M-1982 APPLIES

THIRD ANGLE PROJECTION
SCALE
DO NOT SCALE PRINT
TOLERANCES
APPLY TO DESIGN UNITS, CONVERSIONS ARE ONLY FOR REFERENCE, UNLESS NOTED, TOLERANCES ARE ±

	DIM in	TOL ± in/in	DIM ±	TOL ± mm/in
NO PLACES	X.	1/32	X.X	0.8/.03
ONE PLACE	X.X	0.4/.016	X.XX	0.38/.015
TWO PLACES	X.XX	0.13/.005	X.XXX	0.13/.005
THREE PLACES				
ANGLES				

SI METRIC ☐ US CUSTOMARY ☐
DESIGN UNITS
WEIGHT

M GL SERIES CHART 1 | PAGE 5 OF 13 | RELEASE NO PR-20782 | DRAWING NUMBER 16 | ISSUE | 20CT12 CMH | CHECK | REVISIONS
F 00005401 GLH 4JUN93
G 00002986 RS 29JAN94
H 00023759 RKF 07AUG96
J 00372/6 BS 08FEB08
K 00043629 BS 12SEP08
L 00048605 YKS 09FEB09
M 00700559 BS 05OCT10
N 00945/0 SBH 19OCT12
05OCT10 CMH | CHECK | 26AUG93 GLH | CHECK | W L S 26AUG93 | DRAWN | PTC/CAD

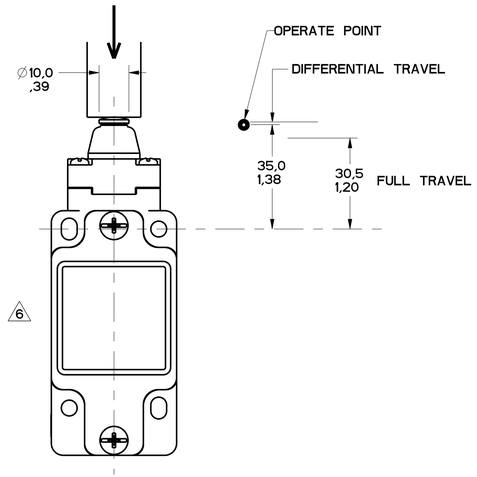

FIGURE 11

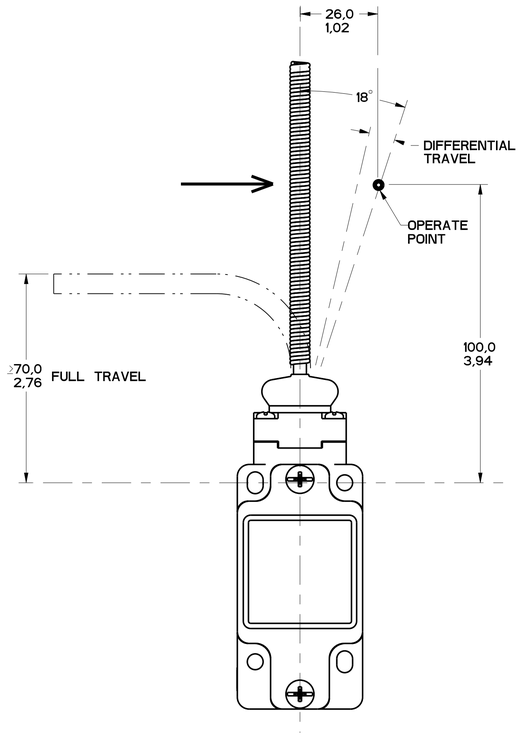

FIGURE 12

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FED. MFG. CODE 91929

MICRO SWITCH a Honeywell Division

SWITCH, ENCLOSED

CATALOG LISTING

GL SERIES CHART 1

THIRD ANGLE PROJECTION

SCALE 1 : 1

DO NOT SCALE PRINT

TOLERANCES

APPLY TO DESIGN UNITS. CONVERSIONS ARE ONLY FOR REFERENCE. UNLESS NOTED, TOLERANCES ARE ±

	DIM mm	TOL mm/in	DIM in	TOL mm/in
NO PLACES	X	/-/,04	X.X	0,8/,03
ONE PLACE	X.X	0,4/,016	X.XX	0,38/,015
TWO PLACES	X.XX	0,15/,006	X.XXX	0,13/,005
THREE PLACES				
ANGLES		±2°		

DESIGN UNITS SI METRIC ☒ US CUSTOMARY ☐

WEIGHT

ANSI Y14.5M-1982 APPLIES

PTC/CAD 3D					
DRAWN	W L S	26AUG93			
CHECK	G L H	26AUG93			
M GL SERIES CHART 1					
PAGE 6 OF 13					
RELEASE NO. PR 20782					
REPLACES -					
DRAWING NUMBER 16					
ISSUE 16					
CHECK	CMH	12OCT12			
REVISIONS					
F	0000401	GLH 7JUN93			
G	0002986	RK 7JAN94			
H	0023759	RAP 07AUG96			
J	0037216	RK 08FEB98			
K	0043629	JSE 12SEP08			
L	0048605	YAG 09FEB09			
M	0070059	DN 05OCT10			
N	0094570	SBH 10OCT12			
CHECK	CMH	05OCT10			
CHECK	CHECK				

FIGURES 11, PIN PLUNGER HEAD, LINEAR ACTUATION

CATALOG LISTING	CONTACT BLOCK DIAGRAM	NOMINAL TRAVELS AND RELATED TERMINALS ■ CONTACT CLOSED, □ CONTACT OPEN, ▨ CONTACT CLOSED DIFFERENTIAL TRAVEL, ** POSITIVE OPENING TO IEC 947-5-1	MAXIMUM OPERATING FORCE N / LB	MAXIMUM DISCONNECT FORCE N / LB	MAX OPERATE VEL M/S / in/S	MIN OPERATE VEL mm/S / in/S	MAX OPERATE FREQUENCY OPS/MIN
GL**01B GL**07B	SNAP - ACTION CONTACTS SINGLE POLE Zb	37.5 35 33** 30.5 21-22 >, 13-14 < 0.9 DIFFERENTIAL TRAVEL	16 / 3.6	27 / 6.0	0.1 / 3.9	1.0 / .04	250
GL**03B GL**33B	SLOW ACTING BREAK BEFORE MAKE Zb	37.5 35** 30.5 21-22 >, 13-14 < 34	16 / 3.6	27 / 6.0	0.1 / 3.9	1.0 / .04	250
GL**04B GL**34B	SLOW ACTING MAKE BEFORE BREAK Zb	37.5 34** 30.5 21-22 >, 13-14 < 35	16 / 3.6	27 / 6.0	0.1 / 3.9	1.0 / .04	250
GL**05B GL**35B	SLOW ACTING 2X	37.5 34 30.5 13-14 >, 23-24 <	16 / 3.6	27 / 6.0	0.1 / 3.9	1.0 / .04	250
GL**06B GL**36B	SLOW ACTING 2Y	37.5 35** 30.5 11-12 >, 21-22 < 34	16 / 3.6	27 / 6.0	0.1 / 3.9	1.0 / .04	250
GL**20B GL**22B GL**24B GL**32B	SNAP ACTION CONTACTS DOUBLE POLE	37.5 35 33** 30.5 11-12, 21-22 >, 13-14, 23-24 < 0.9 DIFFERENTIAL TRAVEL	16 / 3.6	37 / 8.2	0.1 / 3.9	1.0 / .04	250
GL**21B GL**25B GL**28B GL**31B	STEP 1, STEP 2 SNAP ACTION CONTACTS DOUBLE POLE SEQUENCIAL	37.5 35 33.8 30.5 11-12 >, 13-14 <, 21-22 >, 23-24 < .8 DIFFERENTIAL TRAVEL .8 DIFFERENTIAL TRAVEL	16 / 3.6	N/A	0.1 / 3.9	1.0 / .04	250

FIGURE 12, WOBBLE HEAD, ANGULAR ACTUATION

CATALOG LISTING	CONTACT BLOCK DIAGRAM	NOMINAL TRAVELS AND RELATED TERMINALS ■ CONTACT CLOSED, □ CONTACT OPEN, ▨ CONTACT CLOSED DIFFERENTIAL TRAVEL, ** POSITIVE OPENING TO IEC 947-5-1	MAXIMUM OPERATING TORQUE N-m / LB/in	MAXIMUM DISCONNECT TORQUE N-m / LB/in	MAX OPERATE DEGREE/S	MIN OPERATE VELOCITY DEGREE/S	MAX OPERATE RATE CYCLES/MIN
GL**01E GL**07E	SNAP - ACTION CONTACTS SINGLE POLE Zb	18° 21-22 >, 13-14 < 8° DIFFERENTIAL TRAVEL	0.2 / 1.8	N/A	360	8	100
GL**03E GL**33E	SLOW ACTING BREAK BEFORE MAKE Zb	0° 18° 25° 35° 21-22 >, 13-14 <	0.2 / 1.8	N/A	360	8	100
GL**04E GL**34E	SLOW ACTING MAKE BEFORE BREAK Zb	0° 18° 25° 35° 21-22 >, 13-14 <	0.2 / 1.8	N/A	360	8	100
GL**05E GL**35E	SLOW ACTING 2X	0° 25° 35° 13-14 >, 23-24 <	0.2 / 1.8	N/A	360	8	100
GL**06E GL**36E	SLOW ACTING 2Y	0° 18° 35° 11-12 >, 21-22 <	0.2 / 1.8	N/A	360	8	100
GL**20E GL**22E GL**24E GL**32E	SNAP ACTION CONTACTS DOUBLE POLE	18° 11-12, 21-22 >, 13-14, 23-24 < 8° DIFFERENTIAL TRAVEL	0.2 / 1.8	N/A	360	8	100

FIGURE 12, WOBBLE HEAD, SIDE ACTUATION AT 100mm

CATALOG LISTING	CONTACT BLOCK DIAGRAM	NOMINAL TRAVELS AND RELATED TERMINALS ■ CONTACT CLOSED, □ CONTACT OPEN, ▨ CONTACT CLOSED DIFFERENTIAL TRAVEL, ** POSITIVE OPENING TO IEC 947-5-1	MAXIMUM OPERATING FORCE N / LB	MAXIMUM DISCONNECT FORCE N / LB	MAX OPERATE VEL M/S / in/S	MIN OPERATE VEL mm/S / in/S	MAX OPERATE FREQUENCY OPS/MIN
GL**01E GL**07E	SNAP - ACTION CONTACTS SINGLE POLE Zb	26 21-22 >, 13-14 < 12 DIFFERENTIAL TRAVEL	2.5 / 0.6	N/A	.5 / 19.7	11 / .43	100
GL**03E GL**33E	SLOW ACTING BREAK BEFORE MAKE Zb	26.5 38.1 21-22 >, 13-14 <	2.5 / 0.6	N/A	.5 / 19.7	11 / .43	100
GL**04E GL**34E	SLOW ACTING MAKE BEFORE BREAK Zb	26.5 38.1 21-22 >, 13-14 <	2.5 / 0.6	N/A	.5 / 19.7	11 / .43	100
GL**05E GL**35E	SLOW ACTING 2X	38.1 13-14 >, 23-24 <	2.5 / 0.6	N/A	.5 / 19.7	11 / .43	100
GL**06E GL**36E	SLOW ACTING 2Y	26.5 11-12 >, 21-22 <	2.5 / 0.6	N/A	.5 / 19.7	11 / .43	100
GL**20E GL**22E GL**24E GL**32E	SNAP ACTION CONTACTS DOUBLE POLE	26 11-12, 21-22 >, 13-14, 23-24 <	2.5 / 0.6	N/A	360	8	100

THIRD ANGLE PROJECTION
SCALE - -
DO NOT SCALE PRINT
TOLERANCES
APPLY TO DESIGN UNITS, CONVERSIONS ARE ONLY FOR REFERENCE, UNLESS NOTED, TOLERANCES ARE ±
NO PLACES X. 1/32 ± 0.8
ONE PLACE X.X 1/64 ± 0.4
TWO PLACES X.XX 0.015" ± 0.38
THREE PLACES X.XXX 0.005" ± 0.127
ANGLES ±2°
SI METRIC ☒ US CUSTOMARY ☐
DESIGN UNITS
WEIGHT
THIS DRAWING COVERS A PROPRIETARY ITEM AND IS THE PROPERTY OF MICRO SWITCH, A DIVISION OF HONEYWELL. THIS DRAWING IS NOT TO BE COPIED OR USED WITHOUT THE PRIOR APPROVAL OF MICRO SWITCH.
FED. MFG. CODE 91929
MICRO SWITCH a Honeywell Division
SWITCH, ENCLOSED
CATALOG LISTING
GL SERIES CHART 1
ANSI Y14.5M-1982 APPLIES

M GL SERIES CHART 1 PAGE 7 OF 13 RELEASE NO PR-20782
DRAWING NUMBER 16
ISSUE 12OCT12 CMH
REVISIONS
F 00050401 GLH 4JUN93
G 0002986 RS 20JAN94
H 0023759 RKP 07AUG96
J 0037216 RS 08FEB08
K 0043629 RS 12SEP08
L 0048605 YKS 09FEB09
M 0070059 RS 05OCT10
N 0094570 SEH 19OCT12
DRAWN W. L. S. 20AUG93
PTC/CAD
CHECK GLH 26AUG93
CHECK CMH 05OCT10
CHECK CMH 12OCT12

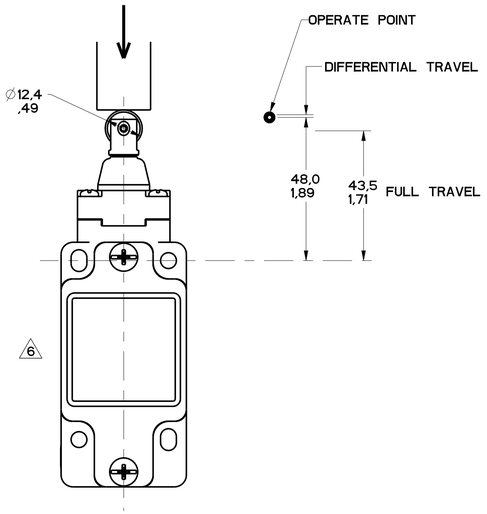

FIGURE 13A

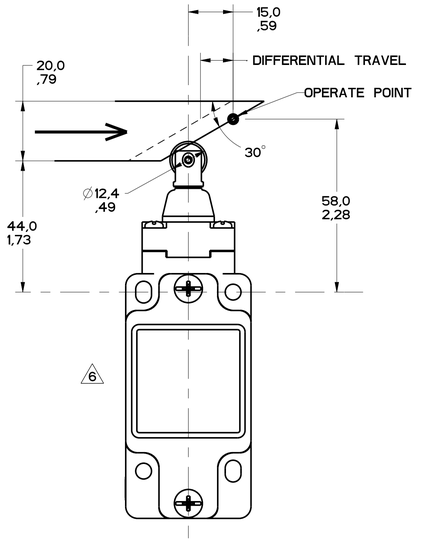

FIGURE 13B

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MICRO SWITCH a Honeywell Division

SWITCH, ENCLOSED

CATALOG LISTING

GL SERIES CHART 1

THIRD ANGLE PROJECTION

SCALE 1:1

DO NOT SCALE PRINT

TOLERANCES

APPLY TO DESIGN UNITS. CONVERSIONS ARE ONLY FOR REFERENCE. UNLESS NOTED, TOLERANCES ARE ±

	DIM mm	TOL mm/±	DIM in	TOL in/±
NO PLACES	X	1/.04	X.X	0.8/.03
ONE PLACE	X.X	0.4/.016	X.XX	0.38/.015
TWO PLACES	X.XX	0.13/.005	X.XXX	0.13/.005
THREE PLACES				
ANGLES		±2°		

SI METRIC [X] DESIGN UNITS US CUSTOMARY [ ]

WEIGHT

ANSI Y14.5M-1982 APPLIES

PTC/CAD

DRAWN	W. L. S.	20APR93	
CHECK	G. L. H.	26AUG93	
CHECK	CMH	050CT10	
ISSUE 16			
DRAWING NUMBER	120CT12		
M	GL SERIES CHART 1		
RELEASE NO.	PR-20182		
PAGE	8 OF 13		
REPLACES			

REVISIONS

F	0000401	GLH 7JUN83	
G	0002986	RK 7JAN84	
H	0023759	KAP 07AUG86	
J	0037216	RK 08FEB88	
K	0043629	RK 12SEP88	
L	0048605	YAG 09FEB89	
M	0070059	RK 05OCT10	
N	0094570	SBH 12OCT12	

FIGURE 13A, ROLLER PLUNGER HEAD, PIN ACTUATION

CATALOG LISTING	CONTACT BLOCK DIAGRAM	NOMINAL TRAVELS AND RELATED TERMINALS ■ CONTACT CLOSED, □ CONTACT OPEN, ▨ CONTACT CLOSED DIFFERENTIAL TRAVEL, ** POSITIVE OPENING TO IEC 947-5-1	MAXIMUM OPERATING FORCE N / LB	MAXIMUM DISCONNECT FORCE N / LB	MAX OPERATE VEL M/S / in/S	MIN OPERATE VEL mm/S / in/S	MAX OPERATE FREQUENCY OPS/MIN
GL**01C GL**07C	SNAP - ACTION CONTACTS SINGLE POLE Zb	50.5 48 46** 43.5 21-22 >, 13-14 < 0.9 DIFFERENTIAL TRAVEL	16 / 3.6	27 / 6.0	0.1 / 3.9	1.0 / .04	250
GL**03C GL**33C	SLOW ACTING BREAK BEFORE MAKE Zb	50.5 48** 43.5 21-22 >, 13-14 < 47	16 / 3.6	27 / 6.0	0.1 / 3.9	1.0 / .04	250
GL**04C GL**34C	SLOW ACTING MAKE BEFORE BREAK Zb	50.5 47** 43.5 21-22 >, 13-14 < 48	16 / 3.6	27 / 6.0	0.1 / 3.9	1.0 / .04	250
GL**05C GL**35C	SLOW ACTING 2X	50.5 47 43.5 13-14 >, 23-24 <	16 / 3.6	27 / 6.0	0.1 / 3.9	1.0 / .04	250
GL**06C GL**36C	SLOW ACTING 2Y	50.5 48** 43.5 11-12 >, 21-22 <	16 / 3.6	27 / 6.0	0.1 / 3.9	1.0 / .04	250
GL**20C GL**22C GL**24C GL**32C	SNAP ACTION CONTACTS DOUBLE POLE	50.5 48 46** 43.5 11-12, 21-22 >, 13-14, 23-24 < 0.9 DIFFERENTIAL TRAVEL	16 / 3.6	37 / 8.2	0.1 / 3.9	1.0 / .04	250
GL**21C GL**25C GL**28C GL**31C	STEP 1 SNAP ACTION CONTACTS DOUBLE POLE SEQUENCIAL STEP 2	50.5 48 46.8 43.5 11-12 >, 13-14 <, 21-22 >, 23-24 < .8 DIFFERENTIAL TRAVEL .8 DIFFERENTIAL TRAVEL	16 / 3.6	N/A	0.1 / 3.9	1.0 / .04	250

FIGURE 13B, TOP ROLLER PLUNGER HEAD, CAM ACTUATION PER EN50041

CATALOG LISTING	CONTACT BLOCK DIAGRAM	NOMINAL TRAVELS AND RELATED TERMINALS ■ CONTACT CLOSED, □ CONTACT OPEN, ▨ CONTACT CLOSED DIFFERENTIAL TRAVEL, ** POSITIVE OPENING TO IEC 947-5-1	MAXIMUM OPERATING FORCE N / LB	MAXIMUM DISCONNECT FORCE N / LB	MAX OPERATE VEL M/S / in/S	MIN OPERATE VEL mm/S / in/S	MAX OPERATE FREQUENCY OPS/MIN
GL**01C GL**07C	SNAP - ACTION CONTACTS SINGLE POLE Zb	0 15 18.3** 21-22 >, 13-14 < 1.8 DIFFERENTIAL TRAVEL	9.3 / 2.1	15.6 / 3.5	0.17 / 6.7	1.7 / .067	250
GL**03C GL**33C	SLOW ACTING BREAK BEFORE MAKE Zb	0 15** 21-22 >, 13-14 < 16.8	9.3 / 2.1	15.6 / 3.5	0.17 / 6.7	1.7 / .067	250
GL**04C GL**34C	SLOW ACTING MAKE BEFORE BREAK Zb	0 16.8** 21-22 >, 13-14 < 15	9.3 / 2.1	15.6 / 3.5	0.17 / 6.7	1.7 / .067	250
GL**05C GL**35C	SLOW ACTING 2X	0 16.8 13-14 >, 23-24 <	9.3 / 2.1	15.6 / 3.5	0.17 / 6.7	1.7 / .067	250
GL**06C GL**36C	SLOW ACTING 2Y	0 15** 21-22 >, 13-14 <	9.3 / 2.1	15.6 / 3.5	0.17 / 6.7	1.7 / .067	250
GL**20C GL**22C GL**24C GL**32C	SNAP ACTION CONTACTS DOUBLE POLE	0 15 18.3** 11-12, 21-22 >, 13-14, 23-24 < 1.8 DIFFERIENTIAL TRAVEL	9.3 / 2.1	21.4 / 4.8	0.17 / 6.7	1.7 / .067	250
GL**21C GL**25C GL**28C GL**31C	STEP 1 SNAP ACTION CONTACTS DOUBLE POLE SEQUENCIAL STEP 2	0 15 16.9 11-12 >, 13-14 <, 21-22 >, 23-24 < 1.4 DIFFERENTIAL TRAVEL 1.4 DIFFERENTIAL TRAVEL	9.3 / 2.1	N/A	0.17 / 6.7	1.7 / .067	250

ANSI Y14.5M-1982 APPLIES

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MICRO SWITCH a Honeywell Division

SWITCH, ENCLOSED

CATALOG LISTING: GL SERIES CHART 1

THIRD ANGLE PROJECTION

SCALE -

DO NOT SCALE PRINT

TOLERANCES

APPLY TO DESIGN UNITS. CONVERSIONS ARE ONLY FOR REFERENCE. UNLESS NOTED, TOLERANCES ARE ±

DIM	TOL mm's	DIM	TOL inch's
NO PLACES	X	.1/.04	X	0.8/.03
ONE PLACE	X.X	0.47/.016	X.XX	0.38/.015
TWO PLACES	X.XX	0.15/.006	X.XXX	0.13/.005
THREE PLACES				
ANGLES	±2°			

SI METRIC [X] DESIGN UNITS [ ] US CUSTOMARY

WEIGHT

PTC/CAD DRAWN W L S 05MAR03 CHECK SAV 05MAR03
M GL SERIES CHART 1 PAGE 9 OF 13 REPLACES
RELEASE NO. PR-20782
DRAWING OWNER
ISSUE 16 CMH 20OCT12 CHECK
REVISIONS
F 0000401 GLW 24JAN03
G 0002986 RS 29JAN04
H 0023759 RKP 07AUG06
J 0037216 RS 08FEB08
K 0043629 SS 12SEP08
L 0048605 YKS 09FEB09
M 0070059 SM 05OCT10
N 0094570 SBH 19OCT12
05OCT10 CMH
05MAR03 SAV

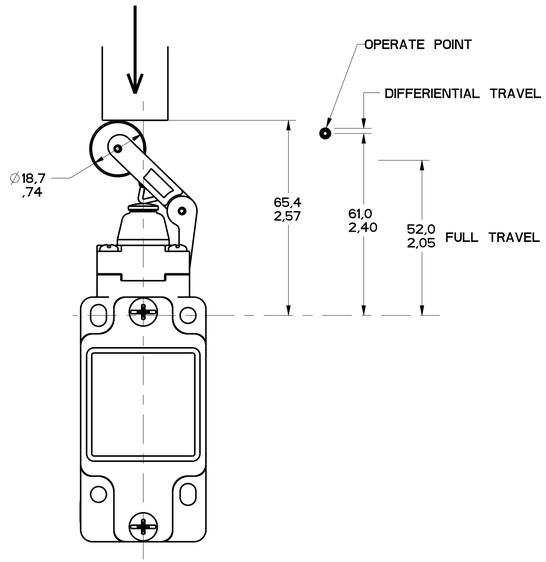

FIGURE 14A

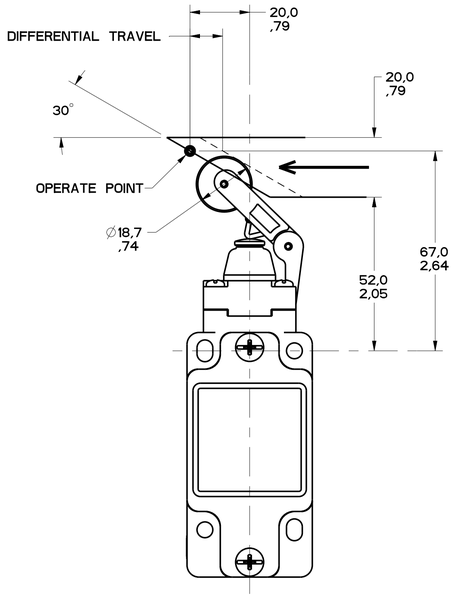

FIGURE 14B

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FED. MFG. CODE 91929

MICRO SWITCH a Honeywell Division

SWITCH, ENCLOSED

CATALOG LISTING

GL SERIES CHART 1

THIRD ANGLE PROJECTION

SCALE 1 : 1

DO NOT SCALE PRINT

TOLERANCES

APPLY TO DESIGN UNITS. CONVERSIONS ARE ONLY FOR REFERENCE. UNLESS NOTED, TOLERANCES ARE ±

	DIM. mm	TOL. mm/in	DIM. in	TOL. mm/in
NO PLACES	X	1/.04	X.X	0.8/.03
ONE PLACE	X.X	0.4/.016	X.XX	0.38/.015
TWO PLACES	X.XX	0.15/.006	X.XXX	0.13/.005
THREE PLACES				
ANGLES		±2°		

DESIGN UNITS: SI METRIC ☒ US CUSTOMARY ☐

WEIGHT

ANSI Y14.5M-1982 APPLIES

PTC/CAD 3D

DRAWN GLH 02MAR01

CHECK

SAV 02MAR01

CHECK

M GL SERIES CHART 1

DRAWING NUMBER

RELEASE NO. -

PAGE 10 OF 13

REPLACES -

ISSUE 16 CMH 20OCT12

CHECK

REVISIONS

F	0000401	GLH 21JUN13	05OCT10
G	0002986	RK 20JAN04	CMH
H	0023759	RKP 07AUG06	CHECK
J	0037216	RK 08FEB08	CHECK
K	0043629	JCP 12SEP08	02MAR01
L	0048605	RKS 09FEB09	CHECK
M	0070059	DN 05OCT10	SAV
N	0094570	SBW 19OCT12	CHECK

FIGURE 14A, TOP ROLLER LEVER HEAD WITH PIN ACTUATION

CATALOG LISTING	CONTACT BLOCK DIAGRAM	NOMINAL TRAVELS AND RELATED TERMINALS ■ - CONTACT CLOSED, □ - CONTACT OPEN, ▨ - CONTACT CLOSED DIFFERENTIAL TRAVEL, ** POSITIVE OPENING TO IEC 947-5-1	MAXIMUM OPERATING FORCE N / LB	MAXIMUM DISCONNECT FORCE N / LB	MAX OPERATE VEL M/S / in/S	MIN OPERATE VEL M/S / in/S	MAX OPERATE FREQUENCY OPS/MIN
GL**01D GL**07D	SNAP - ACTION CONTACTS SINGLE POLE Zb	65.2 61 56.9** 52 21-22 ■■■■■■▨□□□ >| 13-14 ■■■■■■▨□□□ >| 1.7 DIFFERENTIAL TRAVEL	9.5 / 2.1	12 / 2.7	0.17 / 6.7	1.7 / .067	250
GL**03D GL**33D	SLOW ACTING BREAK BEFORE MAKE Zb	65.2 61** 52 21-22 ■■■■■■□□□□ >| 13-14 ■■■■■■□□□□ >| 59.1	9.5 / 2.1	12 / 2.7	0.17 / 6.7	1.7 / .067	250
GL**04D GL**34D	SLOW ACTING MAKE BEFORE BREAK Zb	65.2 59.1** 52 21-22 ■■■■■■□□□□ >| 13-14 ■■■■■■□□□□ >| 61	9.5 / 2.1	12 / 2.7	0.17 / 6.7	1.7 / .067	250
GL**05D GL**35D	SLOW ACTING 2X	65.2 59.1 52 13-14 ■■■■■■□□□□ >| 23-24 ■■■■■■□□□□ >|	9.5 / 2.1	12 / 2.7	0.17 / 6.7	1.7 / .067	250
GL**06D GL**36D	SLOW ACTING 2Y	65.2 61** 52 11-12 ■■■■■■□□□□ >| 21-22 ■■■■■■□□□□ >|	9.5 / 2.1	12 / 2.7	0.17 / 6.7	1.7 / .067	250
GL**20D GL**22D GL**24D GL**32D	SNAP ACTION CONTACTS DOUBLE POLE	65.2 61 56.9** 52 11-12, 21-22 ■■■■■■▨□□□ >| 13-14, 23-24 ■■■■■■▨□□□ >| 1.7 DIFFERIENTIAL TRAVEL	9.5 / 2.1	16.4 / 3.7	0.17 / 6.7	1.7 / .067	250
GL**21D GL**25D GL**28D GL**31D	STEP 1 STEP 2 SNAP ACTION CONTACTS DOUBLE POLE SEQUENCIAL	65.2 61 58.6 11-12 ■■■■■■▨□□□ >| 13-14 ■■■■■■▨□□□ >| 21-22 ■■■■■■□□□□ >| 23-24 ■■■■■■▨□□□ >| 1.6 DIFFERENTIAL TRAVEL 1.6 DIFFERENTIAL TRAVEL	9.5 / 2.1	N/A	0.17 / 6.7	1.7 / .067	250

FIGURE 14B, TOP ROLLER LEVER HEAD WITH CAM ACTUATION

CATALOG LISTING	CONTACT BLOCK DIAGRAM	NOMINAL TRAVELS AND RELATED TERMINALS ■ - CONTACT CLOSED, □ - CONTACT OPEN, ▨ - CONTACT CLOSED DIFFERENTIAL TRAVEL, ** POSITIVE OPENING TO IEC 947-5-1	MAXIMUM OPERATING FORCE N / LB	MAXIMUM DISCONNECT FORCE N / LB	MAX OPERATE VEL M/S / in/S	MIN OPERATE VEL mm/S / in/S	MAX OPERATE FREQUENCY OPS/MIN
GL**01D GL**07D	SNAP - ACTION CONTACTS SINGLE POLE Zb	0 20 29.1** 21-22 ■■■■■■▨□□□ >| 13-14 ■■■■■■▨□□□ >| 4.1 DIFFERENTIAL TRAVEL	5.5 / 1.2	7.0 / 1.6	0.29 / 11.4	2.9 / .11	250
GL**03D GL**33D	SLOW ACTING BREAK BEFORE MAKE Zb	0 20** 21-22 ■■■■■■□□□□ >| 13-14 ■■■■■■□□□□ >| 24.1	5.5 / 1.2	7.0 / 1.6	0.29 / 11.4	2.9 / .11	250
GL**04D GL**34D	SLOW ACTING MAKE BEFORE BREAK Zb	0 24.1** 21-22 ■■■■■■□□□□ >| 13-14 ■■■■■■□□□□ >| 20	5.5 / 1.2	9.6 / 2.2	0.29 / 11.4	2.9 / .11	250
GL**05D GL**35D	SLOW ACTING 2X	0 24.1 13-14 ■■■■■■□□□□ >| 23-24 ■■■■■■□□□□ >|	5.5 / 1.2	7.0 / 1.6	0.29 / 11.4	2.9 / .11	250
GL**06D GL**36D	SLOW ACTING 2Y	0 20** 11-12 ■■■■■■□□□□ >| 21-22 ■■■■■■□□□□ >|	5.5 / 1.2	7.0 / 1.6	0.29 / 11.4	2.9 / .11	250
GL**20D GL**22D GL**24D GL**32D	SNAP ACTION CONTACTS DOUBLE POLE	0 20 29.1** 11-12, 21-22 ■■■■■■▨□□□ >| 13-14, 23-24 ■■■■■■▨□□□ >| 4.1 DIFFERIENTIAL TRAVEL	5.5 / 1.2	7.0 / 1.6	0.29 / 11.4	2.9 / .11	250
GL**21D GL**25D GL**28D GL**31D	STEP 1 STEP 2 SNAP ACTION CONTACTS DOUBLE POLE SEQUENCIAL	0 20 25.5 11-12 ■■■■■■▨□□□ >| 13-14 ■■■■■■▨□□□ >| 21-22 ■■■■■■□□□□ >| 23-24 ■■■■■■▨□□□ >| 3.7 DIFFERENTIAL TRAVEL 3.7 DIFFERENTIAL TRAVEL	5.5 / 1.2	N/A	0.29 / 11.4	2.9 / .11	250

M GL SERIES CHART 1 | SHEET 11 OF 13 | RELEASE NO. - | DRAWING OWNER | ISSUE 16 | CHECK CMH | 20OCT12

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H 0023759 RKP 07AUG06
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SWITCH, ENCLOSED
CATALOG LISTING
GL SERIES CHART 1

THIRD ANGLE PROJECTION
SCALE -
DO NOT SCALE PRINT
TOLERANCES
APPLY TO DESIGN UNITS. CONVERSIONS ARE ONLY FOR REFERENCE. UNLESS NOTED, TOLERANCES ARE ±
NO PLACES: DIM mm X, TOL mm ±1.0 | DIM in X, TOL in ±.04
ONE PLACE: X.X, ±0.10 | X.XX, ±.010
TWO PLACES: X.XX, ±0.127 | X.XXX, ±.005
THREE PLACES: X.XXX, ±0.05
ANGLES: ±2°
DESIGN UNITS: SI METRIC ☒ | US CUSTOMARY ☐
WEIGHT

ANSI Y14.5M-1982 APPLIES

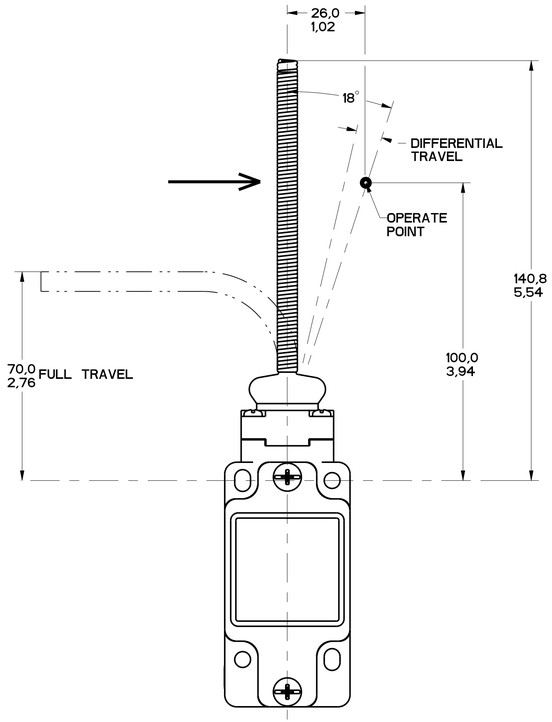

FIGURE 15

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CATALOG LISTING

GL SERIES CHART 1

THIRD ANGLE PROJECTION

SCALE 1 : 1

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TOLERANCES

APPLY TO DESIGN UNITS. CONVERSIONS ARE ONLY FOR REFERENCE. UNLESS NOTED, TOLERANCES ARE ±

	DIM mm	TOL mm±	DIM in	TOL in±
NO PLACES	X	/.04	X.X	0.8/.03
ONE PLACE	X.X	0.4/.016	X.XX	0.38/.015
TWO PLACES	X.XX	0.15/.006	X.XXX	0.13/.005
THREE PLACES				
ANGLES		±2°		

DESIGN UNITS SI METRIC ☒ US CUSTOMARY ☐

WEIGHT

ANSI Y14.5M-1982 APPLIES

PTC/CAD 3D

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M GL SERIES CHART 1

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M	0070059	SN 05OCT10	
N	0094570	SBH 10OCT12	SAV

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DRAWN GLH 05MAR01

REPLACES -

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PAGE 12 OF 13

FIGURE 15, CAT WISKER HEAD, ANGULAR ACTUATION

CATALOG LISTING	CONTACT BLOCK DIAGRAM	NOMINAL TRAVELS AND RELATED TERMINALS ▬ - CONTACT CLOSED, ▭ - CONTACT OPEN, //// - CONTACT CLOSED DIFFERENTIAL TRAVEL	MAXIMUM OPERATING TORQUE N-m / LB-IN	MAXIMUM DISCONNECT TORQUE N-m / LB-IN	MAX OPERATE DEGREE/S	MIN OPERATE VELOCITY DEGREE/S	MAX OPERATE RATE CYCLES/MIN
GL**01K GL**07K	SNAP - ACTION CONTACTS SINGLE POLE Zb	18° 21-22 13-14 8° DIFFERENTIAL TRAVEL	0.1 / .9	N/A	360	8	100
GL**03K GL**33K	SLOW ACTING BREAK BEFORE MAKE Zb	18° 21-22 13-14 25	0.1 / .9	N/A	360	8	100
GL**04K GL**34K	SLOW ACTING MAKE BEFORE BREAK Zb	25° 21-22 13-14 18°	0.1 / .9	N/A	360	8	100
GL**05K GL**35K	SLOW ACTING 2X	25° 13-14 23-24	0.1 / .9	N/A	360	8	100
GL**06K GL**36K	SLOW ACTING 2Y	18° 11-12 21-22	0.1 / .9	N/A	360	8	100
GL**20K GL**22K GL**24K GL**32K	SNAP ACTION CONTACTS DOUBLE POLE	18° 11-12, 21-22 13-14, 23-24 8° DIFFERENTIAL TRAVEL	0.1 / .9	N/A	360	8	100

FIGURE 15, CAT WISKER HEAD, SIDE ACTUATION AT 100mm

CATALOG LISTING	CONTACT BLOCK DIAGRAM	NOMINAL TRAVELS AND RELATED TERMINALS ▬ - CONTACT CLOSED, ▭ - CONTACT OPEN, //// - CONTACT CLOSED DIFFERENTIAL TRAVEL	MAXIMUM OPERATING FORCE N / LB	MAXIMUM DISCONNECT FORCE N / LB	MAX OPERATE VEL M/S / in/S	MIN OPERATE VEL mm/S / in/S	MAX OPERATE FREQUENCY OPS/MIN
GL**01K GL**07K	SNAP - ACTION CONTACTS SINGLE POLE Zb	26 21-22 13-14 12 DIFFERENTIAL TRAVEL	1.3 / .3	N/A	.5 / 19.7	11 / .43	100
GL**03K GL**33K	SLOW ACTING BREAK BEFORE MAKE Zb	26.5 38.1 21-22 13-14	1.3 / 0.3	N/A	.5 / 19.7	X11 / .43	100
GL**04K GL**34K	SLOW ACTING MAKE BEFORE BREAK Zb	26.5 38.1 21-22 13-14	1.3 / 0.3	N/A	.5 / 19.7	11 / .43	100
GL**05K GL**35K	SLOW ACTING 2X	38.1 21-22 13-14	1.3 / 0.3	N/A	.5 / 19.7	11 / .43	100
GL**06K GL**36K	SLOW ACTING 2Y	26.5 11-12 21-22	1.3 / 0.3	N/A	.5 / 19.7	11 / .43	100
GL**20K GL**22K GL**24K GL**32K	SNAP ACTION CONTACTS DOUBLE POLE	26 11-12, 21-22 13-14, 23-24 12 DIFFERENTIAL TRAVEL	1.3 / 0.3	N/A	.5 / 19.7	11 / .43	100

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CATALOG LISTING: GL SERIES CHART 1

THIRD ANGLE PROJECTION

SCALE -

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DIM. mm	TOL. mm/±	DIM. in	TOL. inch/±
NO PLACES	X	1/.04	X	0.8/.03
ONE PLACE	X.X	0.4/.016	X.XX	0.381/.015
TWO PLACES	X.XX	0.15/.006	X.XXX	0.13/.005
THREE PLACES				
ANGLES	±2°			

SI METRIC ☒ US CUSTOMARY ☐

DESIGN UNITS

WEIGHT

M GL SERIES CHART 1 | PAGE 13 OF 13 | RELEASE NO. - | DRAWING NUMBER 16 | ISSUE | 12OCT12 CMH | CHECK | 05OCT10 CMH | CHECK | 05MAR01 SAV | CHECK | 05MAR01 GLH | DRAWN | PTC/CAD 3D

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M 0070059 DR 05OCT10
N 0094570 SBH 12OCT12

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