

# **Aluminum electrolytic capacitors**

## **Large-size capacitors**

**Series/Type:**        **B43508**

**Date:**                December 2016

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EPCOS AG is a TDK Group Company.

## Long-life grade capacitors

### Application

- On-board chargers

### Features

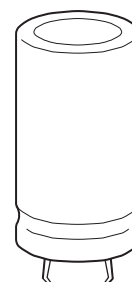
- Extremely high CV product, compact
- High reliability
- High ripple current capability
- Capacitors pass the needle flame test according to IEC 60695-11-5 for all flame exposure times up to 120 s
- RoHS-compatible

### Construction

- Charge/discharge-proof, polar
- Aluminum case, fully insulated with PET
- Up to 40 g vibration stability version available upon request
- Snap-in solder pins to hold component in place on PC-board
- Minus pole marking on case surface
- Minus pole not insulated from case
- Overload protection by safety vent on the base

### Terminals

- 3 terminals to ensure correct insertion: length 4.5 mm
- Version with wired terminals, weldable and solderable, available upon request





## Specifications and characteristics in brief

|                                                     |                                                                                                                                                                                                                                     |                                                                                                                                                      |                                          |   |                                          |    |  |
|-----------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------|---|------------------------------------------|----|--|
| Rated voltage V <sub>R</sub>                        | 450 V DC                                                                                                                                                                                                                            |                                                                                                                                                      |                                          |   |                                          |    |  |
| Surge voltage V <sub>S</sub>                        | 1.10 · V <sub>R</sub>                                                                                                                                                                                                               |                                                                                                                                                      |                                          |   |                                          |    |  |
| Rated capacitance C <sub>R</sub>                    | 120 ... 680 µF                                                                                                                                                                                                                      |                                                                                                                                                      |                                          |   |                                          |    |  |
| Capacitance tolerance                               | ±20% △ M                                                                                                                                                                                                                            |                                                                                                                                                      |                                          |   |                                          |    |  |
| Dissipation factor tan δ<br>(20 °C, 120 Hz)         | tan δ ≤ 0.20                                                                                                                                                                                                                        |                                                                                                                                                      |                                          |   |                                          |    |  |
| Leakage current I <sub>leak</sub><br>(5 min, 20 °C) | $I_{leak} \leq 0.3 \mu A \cdot \left( \frac{C_R}{\mu F} \cdot \frac{V_R}{V} \right)^{0.7} + 4 \mu A$                                                                                                                                |                                                                                                                                                      |                                          |   |                                          |    |  |
| Self-inductance ESL                                 | Approx. 20 nH                                                                                                                                                                                                                       |                                                                                                                                                      |                                          |   |                                          |    |  |
| Useful life <sup>1)</sup>                           |                                                                                                                                                                                                                                     | Requirements:                                                                                                                                        |                                          |   |                                          |    |  |
| 105 °C; V <sub>R</sub> ; I <sub>AC,R</sub>          | > 3000 h                                                                                                                                                                                                                            | ΔC/C  ≤ 20% of initial value                                                                                                                         |                                          |   |                                          |    |  |
| 85 °C; V <sub>R</sub> ; I <sub>AC, max</sub>        | > 6500 h                                                                                                                                                                                                                            | tan δ ≤ 2 times initial specified limit                                                                                                              |                                          |   |                                          |    |  |
| 40 °C; V <sub>R</sub> ; 1.9 · I <sub>AC,R</sub>     | > 200000 h                                                                                                                                                                                                                          | I <sub>leak</sub> ≤ initial specified limit                                                                                                          |                                          |   |                                          |    |  |
| Voltage endurance test<br>105 °C; V <sub>R</sub>    | 2000 h                                                                                                                                                                                                                              | Post test requirements:                                                                                                                              |                                          |   |                                          |    |  |
|                                                     |                                                                                                                                                                                                                                     | ΔC/C  ≤ 10% of initial value                                                                                                                         |                                          |   |                                          |    |  |
|                                                     |                                                                                                                                                                                                                                     | tan δ ≤ 1.3 times initial specified limit                                                                                                            |                                          |   |                                          |    |  |
|                                                     |                                                                                                                                                                                                                                     | I <sub>leak</sub> ≤ initial specified limit                                                                                                          |                                          |   |                                          |    |  |
| Vibration resistance test                           | To AEC-Q200 MIL-STD-202, methode 204:<br>Frequency range 10 Hz ... 2 kHz, displacement amplitude max. 0.75 mm, acceleration max. 5 g, duration 3 × 4 h. Capacitor mounted by its body which is rigidly clamped to the work surface. |                                                                                                                                                      |                                          |   |                                          |    |  |
| Characteristics at low temperature                  | Max. impedance ratio at 100 Hz                                                                                                                                                                                                      | <table><tr><td>Z<sub>-25 °C</sub> / Z<sub>20 °C</sub></td><td>7</td></tr><tr><td>Z<sub>-40 °C</sub> / Z<sub>20 °C</sub></td><td>13</td></tr></table> | Z <sub>-25 °C</sub> / Z <sub>20 °C</sub> | 7 | Z <sub>-40 °C</sub> / Z <sub>20 °C</sub> | 13 |  |
| Z <sub>-25 °C</sub> / Z <sub>20 °C</sub>            | 7                                                                                                                                                                                                                                   |                                                                                                                                                      |                                          |   |                                          |    |  |
| Z <sub>-40 °C</sub> / Z <sub>20 °C</sub>            | 13                                                                                                                                                                                                                                  |                                                                                                                                                      |                                          |   |                                          |    |  |
| IEC climatic category                               | To IEC 60068-1:<br>25/105/56 (–25 °C/+105 °C/56 days damp heat test)<br>The capacitors can be operated in the temperature range of –40 °C to +105 °C but the impedance at –40 °C must be taken into consideration.                  |                                                                                                                                                      |                                          |   |                                          |    |  |
| Detail specification                                | Similar to CECC 30301-809                                                                                                                                                                                                           |                                                                                                                                                      |                                          |   |                                          |    |  |
| Sectional specification                             | IEC 60384-4, AEC-Q200                                                                                                                                                                                                               |                                                                                                                                                      |                                          |   |                                          |    |  |

1) Refer to chapter "General technical information, 5 Useful life" on how to interpret useful life.

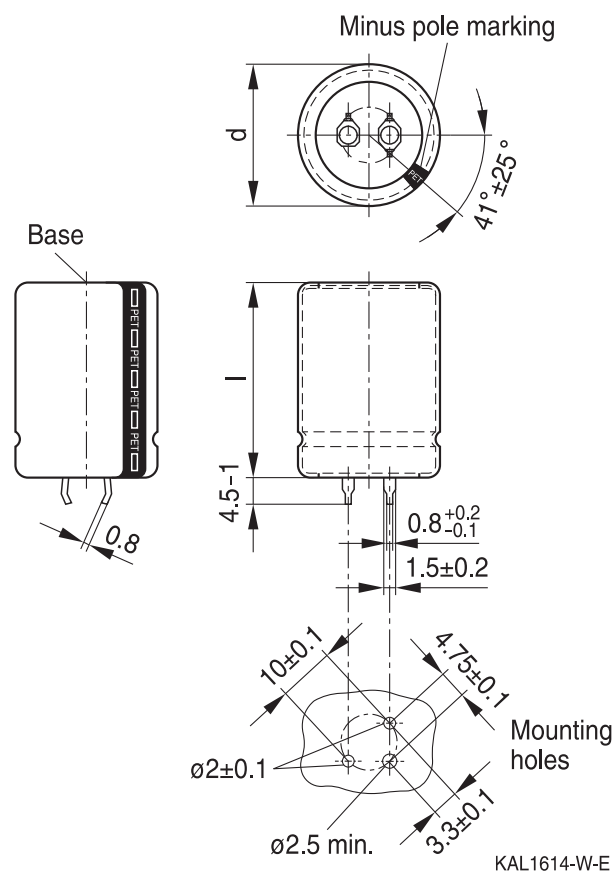


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**Compact – 105 °C**

## Dimensional drawing

### Large-size capacitor, snap-in version with PET insulation



| Dimensions (mm) |      | Approx.<br>weight(g) | Packing<br>units (pcs.) |
|-----------------|------|----------------------|-------------------------|
| d +1            | l ±2 |                      |                         |
| 25              | 30   | 17                   | 130                     |
| 25              | 35   | 19                   | 130                     |
| 25              | 40   | 22                   | 130                     |
| 25              | 50   | 29                   | 130                     |
| 25              | 55   | 32                   | 130                     |
| 30              | 30   | 23                   | 80                      |
| 30              | 35   | 29                   | 80                      |
| 30              | 40   | 36                   | 80                      |
| 30              | 45   | 41                   | 80                      |
| 30              | 55   | 53                   | 80                      |
| 35              | 35   | 36                   | 60                      |
| 35              | 40   | 41                   | 60                      |
| 35              | 45   | 56                   | 60                      |
| 35              | 55   | 81                   | 60                      |

Large-size capacitors, snap-in versions are available with 3 terminals (length (4.5 – 1) mm). PET insulation is marked with "PET" on the sleeve. Safety vent on the base.



## Packing example of large-size capacitors, snap-in version



For ecological reasons the packing is pure cardboard.

## Ordering codes for terminal styles and insulation features

Identification in 3rd block of ordering code

Large-size capacitors

|                    |                |
|--------------------|----------------|
| Terminal version   | PET insulation |
| 3 terminals 4.5 mm | M062           |

Ordering example:

B43508B5127M062 } Large-size capacitor, snap-in version with 3 terminals and PET insulation


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# Technical data and ordering codes

| $C_R$<br>100 Hz<br>20 °C<br>$\mu\text{F}$ | Case<br>dimensions<br>$d \times l$<br>mm | $\text{ESR}_{\text{typ}}$<br>100 Hz<br>20 °C<br>$\text{m}\Omega$ | $Z_{\text{max}}$<br>10 kHz<br>20 °C<br>$\text{m}\Omega$ | $I_{\text{AC,max}}$<br>100 Hz<br>60 °C<br>A | $I_{\text{AC,max}}$<br>100 Hz<br>85 °C<br>A | $I_{\text{AC,R}}^{1)}$<br>100 Hz<br>105 °C<br>A | Ordering code<br>(composition see<br>below) |
|-------------------------------------------|------------------------------------------|------------------------------------------------------------------|---------------------------------------------------------|---------------------------------------------|---------------------------------------------|-------------------------------------------------|---------------------------------------------|
| $V_R = 450 \text{ V DC}$                  |                                          |                                                                  |                                                         |                                             |                                             |                                                 |                                             |
| 120                                       | 25 × 30                                  | 1020                                                             | 1440                                                    | 2.08                                        | 1.55                                        | 0.77                                            | B43508B5127M062                             |
| 150                                       | 25 × 30                                  | 820                                                              | 1150                                                    | 2.33                                        | 1.74                                        | 0.86                                            | B43508B5157M062                             |
| 180                                       | 25 × 35                                  | 680                                                              | 960                                                     | 2.64                                        | 1.97                                        | 0.97                                            | B43508B5187M062                             |
| 180                                       | 30 × 30                                  | 680                                                              | 960                                                     | 2.73                                        | 2.04                                        | 1.01                                            | B43508C5187M062                             |
| 220                                       | 25 × 40                                  | 560                                                              | 790                                                     | 3.01                                        | 2.25                                        | 1.11                                            | B43508B5227M062                             |
| 220                                       | 30 × 30                                  | 560                                                              | 790                                                     | 3.02                                        | 2.26                                        | 1.11                                            | B43508C5227M062                             |
| 270                                       | 25 × 50                                  | 460                                                              | 640                                                     | 3.51                                        | 2.63                                        | 1.30                                            | B43508A5277M062                             |
| 270                                       | 30 × 35                                  | 460                                                              | 640                                                     | 3.47                                        | 2.59                                        | 1.28                                            | B43508B5277M062                             |
| 330                                       | 25 × 55                                  | 370                                                              | 530                                                     | 3.97                                        | 2.97                                        | 1.47                                            | B43508A5337M062                             |
| 330                                       | 30 × 40                                  | 370                                                              | 530                                                     | 4.21                                        | 3.15                                        | 1.56                                            | B43508B5337M062                             |
| 330                                       | 35 × 35                                  | 370                                                              | 530                                                     | 4.06                                        | 3.04                                        | 1.50                                            | B43508C5337M062                             |
| 390                                       | 30 × 45                                  | 320                                                              | 450                                                     | 4.71                                        | 3.52                                        | 1.74                                            | B43508A5397M062                             |
| 390                                       | 35 × 35                                  | 320                                                              | 450                                                     | 4.42                                        | 3.30                                        | 1.63                                            | B43508B5397M062                             |
| 470                                       | 30 × 55                                  | 260                                                              | 370                                                     | 5.42                                        | 4.05                                        | 2.00                                            | B43508A5477M062                             |
| 470                                       | 35 × 40                                  | 260                                                              | 370                                                     | 5.00                                        | 3.74                                        | 1.85                                            | B43508B5477M062                             |
| 560                                       | 35 × 45                                  | 220                                                              | 310                                                     | 5.62                                        | 4.20                                        | 2.08                                            | B43508A5567M062                             |
| 680                                       | 35 × 55                                  | 180                                                              | 260                                                     | 6.50                                        | 4.86                                        | 2.40                                            | B43508A5687M062                             |

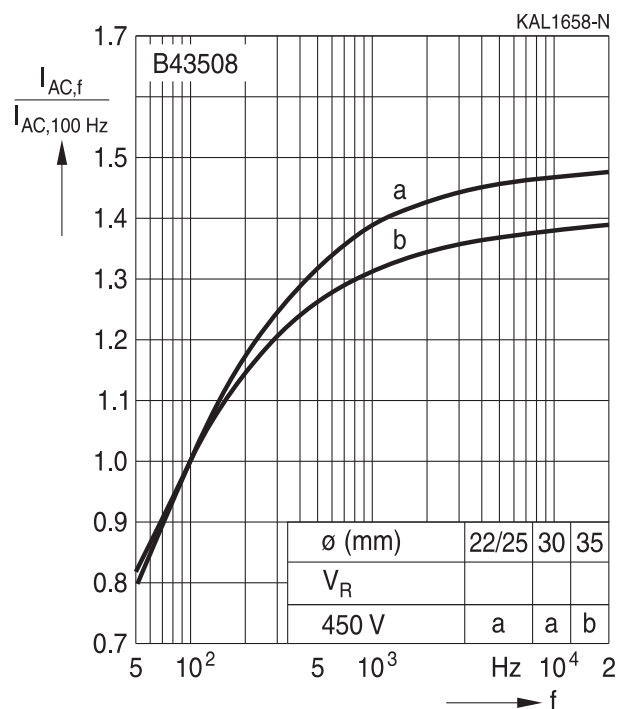
1) 120-Hz conversion factor of ripple current:  $I_{\text{AC}} (120 \text{ Hz}) = 1.03 \cdot I_{\text{AC}} (100 \text{ Hz})$



### Useful life<sup>1)</sup>

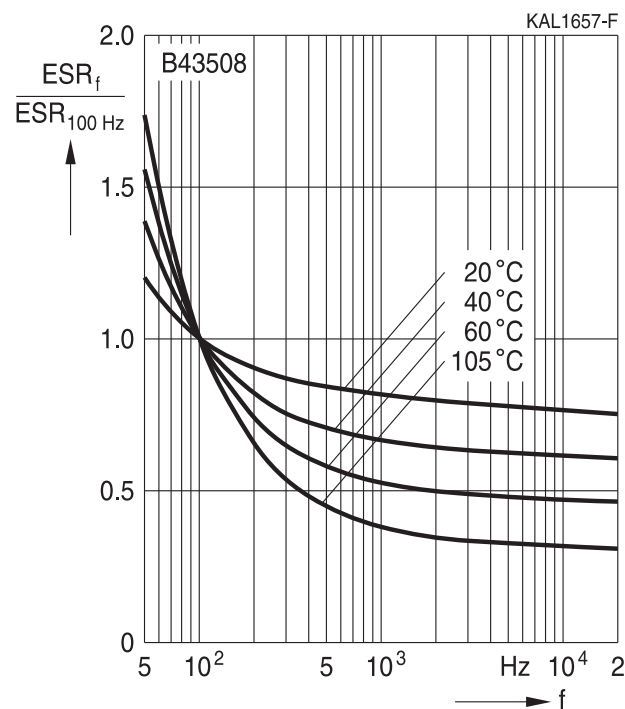
The useful life graph is available upon request.

### Frequency factor of permissible ripple current $I_{AC}$ versus frequency $f$



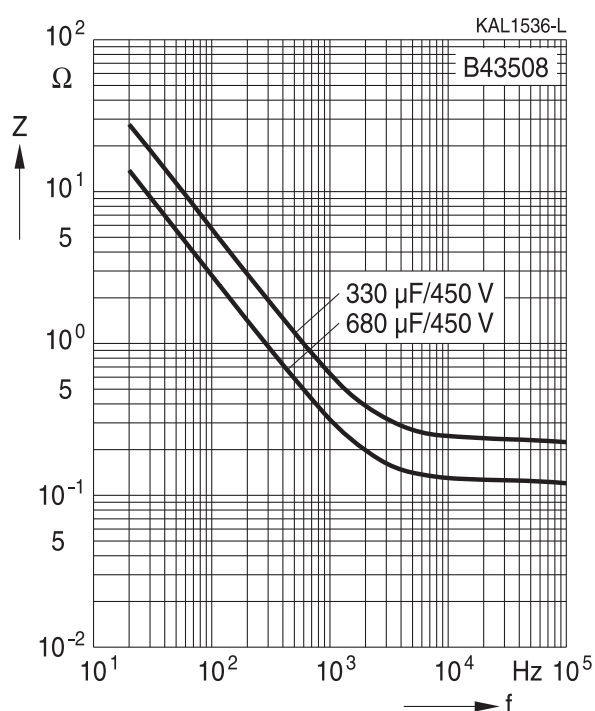
### Frequency characteristics of ESR

Typical behavior



### Impedance $Z$ versus frequency $f$

Typical behavior at 20 °C



1) Refer to chapter "General technical information, 5 Useful life" on how to interpret useful life.



**B43508**

**Compact – 105 °C**

## Cautions and warnings

### Personal safety

The electrolytes used by EPCOS have been optimized both with a view to the intended application and with regard to health and environmental compatibility. They do not contain any solvents that are detrimental to health, e.g. dimethyl formamide (DMF) or dimethyl acetamide (DMAC).

Furthermore, some of the high-voltage electrolytes used by EPCOS are self-extinguishing.

As far as possible, EPCOS does not use any dangerous chemicals or compounds to produce operating electrolytes, although in exceptional cases, such materials must be used in order to achieve specific physical and electrical properties because no alternative materials are currently known. We do, however, restrict the amount of dangerous materials used in our products to an absolute minimum.

Materials and chemicals used in EPCOS aluminum electrolytic capacitors are continuously adapted in compliance with the EPCOS Corporate Environmental Policy and the latest EU regulations and guidelines such as RoHS, REACH/SVHC, GADSL, and ELV.

MDS (Material Data Sheets) are available on the EPCOS website for all types listed in the data book. MDS for customer specific capacitors are available upon request.

MSDS (Material Safety Data Sheets) are available for all of our electrolytes upon request.

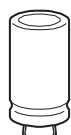
Nevertheless, the following rules should be observed when handling aluminum electrolytic capacitors: No electrolyte should come into contact with eyes or skin. If electrolyte does come into contact with the skin, wash the affected areas immediately with running water. If the eyes are affected, rinse them for 10 minutes with plenty of water. If symptoms persist, seek medical treatment. Avoid inhaling electrolyte vapor or mists. Workplaces and other affected areas should be well ventilated. Clothing that has been contaminated by electrolyte must be changed and rinsed in water.



## Product safety

The table below summarizes the safety instructions that must be observed without fail. A detailed description can be found in the relevant sections of chapter "General technical information".

| Topic                                          | Safety information                                                                                                                                                                                                                                                                                                                                                                                    | Reference chapter "General technical information"                |
|------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------|
| Polarity                                       | Make sure that polar capacitors are connected with the right polarity.                                                                                                                                                                                                                                                                                                                                | 1<br>"Basic construction of aluminum electrolytic capacitors"    |
| Reverse voltage                                | Voltages of opposite polarity should be prevented by connecting a diode.                                                                                                                                                                                                                                                                                                                              | 3.1.6<br>"Reverse voltage"                                       |
| Mounting position of screw-terminal capacitors | Screw terminal capacitors must not be mounted with terminals facing down unless otherwise specified.                                                                                                                                                                                                                                                                                                  | 11.1.<br>"Mounting positions of capacitors with screw terminals" |
| Robustness of terminals                        | The following maximum tightening torques must not be exceeded when connecting screw terminals:<br>M5: 2.5 Nm<br>M6: 4.0 Nm                                                                                                                                                                                                                                                                            | 11.3<br>"Mounting torques"                                       |
| Mounting of single-ended capacitors            | The internal structure of single-ended capacitors might be damaged if excessive force is applied to the lead wires.<br>Avoid any compressive, tensile or flexural stress.<br>Do not move the capacitor after soldering to PC board.<br>Do not pick up the PC board by the soldered capacitor.<br>Do not insert the capacitor on the PC board with a hole space different to the lead space specified. | 11.4<br>"Mounting considerations for single-ended capacitors"    |
| Soldering                                      | Do not exceed the specified time or temperature limits during soldering.                                                                                                                                                                                                                                                                                                                              | 11.5<br>"Soldering"                                              |
| Soldering, cleaning agents                     | Do not allow halogenated hydrocarbons to come into contact with aluminum electrolytic capacitors.                                                                                                                                                                                                                                                                                                     | 11.6<br>"Cleaning agents"                                        |
| Upper category temperature                     | Do not exceed the upper category temperature.                                                                                                                                                                                                                                                                                                                                                         | 7.2<br>"Maximum permissible operating temperature"               |
| Passive flammability                           | Avoid external energy, e.g. fire.                                                                                                                                                                                                                                                                                                                                                                     | 8.1<br>"Passive flammability"                                    |


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| Topic                                          | Safety information                                                                                                                                                                                                                                 | Reference<br>chapter "General<br>technical information"   |
|------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------|
| Active<br>flammability                         | Avoid overload of the capacitors.                                                                                                                                                                                                                  | 8.2<br>"Active flammability"                              |
| Maintenance                                    | Make periodic inspections of the capacitors.<br>Before the inspection, make sure that the power supply is turned off and carefully discharge the capacitors.<br>Do not apply excessive mechanical stress to the capacitor terminals when mounting. | 10<br>"Maintenance"                                       |
| Storage                                        | Do not store capacitors at high temperatures or high humidity. Capacitors should be stored at +5 to +35 °C and a relative humidity of ≤ 75%.                                                                                                       | 7.3<br>"Shelf life and storage conditions"                |
|                                                |                                                                                                                                                                                                                                                    | Reference<br>chapter "Capacitors with<br>screw terminals" |
| Breakdown strength<br>of insulating<br>sleeves | Do not damage the insulating sleeve, especially when ring clips are used for mounting.                                                                                                                                                             | "Screw terminals –<br>accessories"                        |

### Display of ordering codes for EPCOS products

The ordering code for one and the same product can be represented differently in data sheets, data books, other publications and the website of EPCOS, or in order-related documents such as shipping notes, order confirmations and product labels. The varying representations of the ordering codes are due to different processes employed and do not affect the specifications of the respective products.

Detailed information can be found on the Internet under [www.epcos.com/orderingcodes](http://www.epcos.com/orderingcodes).



## Symbols and terms

| Symbol        | English                                                   | German                                                    |
|---------------|-----------------------------------------------------------|-----------------------------------------------------------|
| C             | Capacitance                                               | Kapazität                                                 |
| $C_R$         | Rated capacitance                                         | Nennkapazität                                             |
| $C_S$         | Series capacitance                                        | Serienkapazität                                           |
| $C_{S,T}$     | Series capacitance at temperature T                       | Serienkapazität bei Temperatur T                          |
| $C_f$         | Capacitance at frequency f                                | Kapazität bei Frequenz f                                  |
| d             | Case diameter, nominal dimension                          | Gehäusedurchmesser, Nennmaß                               |
| $d_{max}$     | Maximum case diameter                                     | Maximaler Gehäusedurchmesser                              |
| ESL           | Self-inductance                                           | Eigeninduktivität                                         |
| ESR           | Equivalent series resistance                              | Ersatzserienwiderstand                                    |
| $ESR_f$       | Equivalent series resistance at frequency f               | Ersatzserienwiderstand bei Frequenz f                     |
| $ESR_T$       | Equivalent series resistance at temperature T             | Ersatzserienwiderstand bei Temperatur T                   |
| f             | Frequency                                                 | Frequenz                                                  |
| I             | Current                                                   | Strom                                                     |
| $I_{AC}$      | Alternating current (ripple current)                      | Wechselstrom                                              |
| $I_{AC,RMS}$  | Root-mean-square value of alternating current             | Wechselstrom, Effektivwert                                |
| $I_{AC,f}$    | Ripple current at frequency f                             | Wechselstrom bei Frequenz f                               |
| $I_{AC,max}$  | Maximum permissible ripple current                        | Maximal zulässiger Wechselstrom                           |
| $I_{AC,R}$    | Rated ripple current                                      | Nennwechselstrom                                          |
| $I_{leak}$    | Leakage current                                           | Reststrom                                                 |
| $I_{leak,op}$ | Operating leakage current                                 | Betriebsreststrom                                         |
| l             | Case length, nominal dimension                            | Gehäuselänge, Nennmaß                                     |
| $l_{max}$     | Maximum case length (without terminals and mounting stud) | Maximale Gehäuselänge (ohne Anschlüsse und Gewindebolzen) |
| R             | Resistance                                                | Widerstand                                                |
| $R_{ins}$     | Insulation resistance                                     | Isolationswiderstand                                      |
| $R_{symm}$    | Balancing resistance                                      | Symmetrierwiderstand                                      |
| T             | Temperature                                               | Temperatur                                                |
| $\Delta T$    | Temperature difference                                    | Temperaturdifferenz                                       |
| $T_A$         | Ambient temperature                                       | Umgebungstemperatur                                       |
| $T_C$         | Case temperature                                          | Gehäusetemperatur                                         |
| $T_B$         | Capacitor base temperature                                | Temperatur des Gehäusebodens                              |
| t             | Time                                                      | Zeit                                                      |
| $\Delta t$    | Period                                                    | Zeitraum                                                  |
| $t_b$         | Service life (operating hours)                            | Brauchbarkeitsdauer (Betriebszeit)                        |



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| Symbol          | English                     | German                            |
|-----------------|-----------------------------|-----------------------------------|
| V               | Voltage                     | Spannung                          |
| V <sub>F</sub>  | Forming voltage             | Formierspannung                   |
| V <sub>op</sub> | Operating voltage           | Betriebsspannung                  |
| V <sub>R</sub>  | Rated voltage, DC voltage   | Nennspannung, Gleichspannung      |
| V <sub>S</sub>  | Surge voltage               | Spitzenspannung                   |
| X <sub>C</sub>  | Capacitive reactance        | Kapazitiver Blindwiderstand       |
| X <sub>L</sub>  | Inductive reactance         | Induktiver Blindwiderstand        |
| Z               | Impedance                   | Scheinwiderstand                  |
| Z <sub>T</sub>  | Impedance at temperature T  | Scheinwiderstand bei Temperatur T |
| tan δ           | Dissipation factor          | Verlustfaktor                     |
| λ               | Failure rate                | Ausfallrate                       |
| ε <sub>0</sub>  | Absolute permittivity       | Elektrische Feldkonstante         |
| ε <sub>r</sub>  | Relative permittivity       | Dielektrizitätszahl               |
| ω               | Angular velocity; 2 · π · f | Kreisfrequenz; 2 · π · f          |

## Note

All dimensions are given in mm.

## Important notes

The following applies to all products named in this publication:

1. Some parts of this publication contain **statements about the suitability of our products for certain areas of application**. These statements are based on our knowledge of typical requirements that are often placed on our products in the areas of application concerned. We nevertheless expressly point out **that such statements cannot be regarded as binding statements about the suitability of our products for a particular customer application**. As a rule we are either unfamiliar with individual customer applications or less familiar with them than the customers themselves. For these reasons, it is always ultimately incumbent on the customer to check and decide whether a product with the properties described in the product specification is suitable for use in a particular customer application.
2. We also point out that **in individual cases, a malfunction of electronic components or failure before the end of their usual service life cannot be completely ruled out in the current state of the art, even if they are operated as specified**. In customer applications requiring a very high level of operational safety and especially in customer applications in which the malfunction or failure of an electronic component could endanger human life or health (e.g. in accident prevention or life-saving systems), it must therefore be ensured by means of suitable design of the customer application or other action taken by the customer (e.g. installation of protective circuitry or redundancy) that no injury or damage is sustained by third parties in the event of malfunction or failure of an electronic component.
3. **The warnings, cautions and product-specific notes must be observed.**
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## Important notes

8. The trade names EPCOS, CeraCharge, CeraDiode, CeraLink, CeraPad, CeraPlas, CSMP, CTVS, DeltaCap, DigiSiMic, ExoCore, FilterCap, FormFit, LeaXield, MiniBlue, MiniCell, MKD, MKK, MotorCap, PCC, PhaseCap, PhaseCube, PhaseMod, PhiCap, PowerHap, PQSine, PQvar, SIFERRIT, SIFI, SIKOREL, SilverCap, SIMDAD, SiMic, SIMID, SineFormer, SIOV, ThermoFuse, WindCap are **trademarks registered or pending** in Europe and in other countries. Further information will be found on the Internet at [www.tdk-electronics.tdk.com/trademarks](http://www.tdk-electronics.tdk.com/trademarks).

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