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ATLANTIC VERSION TERMINATOR INTERFACE ADAPTER	PART NUMBER	REVISION	DESCRIPTION
	2151190-1	B	FINE CRIMP HEIGHT ADJUST
	2151190-2	B	FINE CRIMP HEIGHT ADJUST
	2151190-5	B	FINE CRIMP HEIGHT ADJUST
	2151190-6	B	NON-CRIMP HEIGHT ADJUST
	2151190-7	B	FINE CRIMP HEIGHT ADJUST
	7-2151190-7	A	CRIMP TOOLING KIT

APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	2.03 mm [.080]	F
INSUL	2.79 mm [.110]	OV
APPLICATOR INSTRUCTIONS 408-10389		

TERMINAL DATA: TE TERMINAL		TE CRIMP SPECIFICATION	
TERMINAL NAME: STANDARD POWER TIMER CONTACT			
WIRE STRIP LENGTH			INSULATION DIAMETER RANGE
3.60-3.62 mm [.142-.142 IN]			Ø1.40-2.10 mm [.055-.083 IN]
TERMINAL APPLICATION 		(A)114-18037	-
SPECIFICATION		(B)114-18388	-
TERMINALS APPLIED			
TE TERMINAL	TE TERMINAL	TE TERMINAL	TE TERMINAL
(A) 964324-1	(A) 8-964324-1	(B) 1241402-1	(B) 1-1241402-3
(B) 1-2208459-1	(B) 1-2208459-3		

WIRE SIZE 	CRIMP HEIGHT mm [INCH] 	CRIMP HEIGHT REFERENCE SETTING 
1.00mm2	1.61+/-0.05 [.063+/- .002]	8.8
0.75mm2	1.52+/-0.05 [.060+/- .002]	9.7
0.50mm2	1.43+/-0.05 [.056+/- .002]	10.7



1 RECOMMENDED SPARE PARTS

2 GREASE BEARING SURFACES LIGHTLY

3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.

4 APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:
MECHANICAL FEED WITH "SMART APPLICATOR" CONVERSION: 8-2151190-4
PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2151190-4
SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2151190-5
SERVO FEED WITH "NON-CRIMP HEIGHT ADJUST": 8-2151190-6

5. ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.

6 APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 62 & 242. FOR -6 ONLY APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 37 & 242

7 GREASE THREADS, GROOVE AND O-RING ON ITEMS 35 & 252.

8 MAGNET, ITEM 166 MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.

9 CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.

10 SPARE FEED CAM STORAGE LOCATION REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.

11 TO CONVERT THE APPLICATOR TO A NON-CARRIER CUTTING STYLE, REMOVE ITEM 13 AND ATTACH TO THE LOCATION ON THE BACK SIDE OF THE HOUSING. REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.

12 WHEN ASSEMBLING -6 NON-CRIMP HEIGHT ADJUST APPLICATOR USE SHIM PACK 2119957-2 TO ALIGN APPLICATOR'S MAXIMUM WIRE CRIMP HEIGHT AT NORMAL TERMINATOR SHUT HEIGHT

*WARNING
ON INSTALLATION, SET WIRE DISC, ITEM 40 TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MINIMUM REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

-	-	1	-	-	-	2119957-2	APPLICATOR SHIM PACK	260
-77	-7	-6	-5	-2	-1	PART NO	DESCRIPTION	ITEM NO

ATLANTIC VERSION
Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)

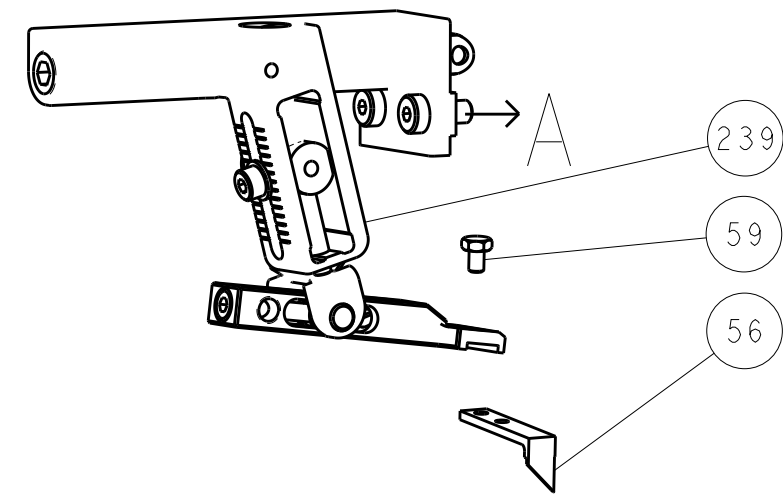
SET UP GAUGE 2119599-1		LOC A	DIST 66	REVISIONS			
P	LTR	DESCRIPTION		DATE	OWN	APVD	
	B	ECR-12-021745		18DEC2012	RK	GB	
	B1	ECR-13-005072		21MAR2013	XZ	LZ	
	B2	ECR-13-018319		22NOV2013	YY	UG	

-	1	-	1	1	1	8-21084-0	O-RING, .676 ID, .070 DIA. MAT.	252
-	-	-	-	1	-	2119640-1	PUSH ROD, AIR FEED	250
-	-	-	-	1	-	2079988-1	BUSHING, LCH5-12, MISUMI	249
-	-	-	-	1	-	2119641-1	FEED CAM, AIR FEED	248
-	1	-	1	1	1	2119798-1	DETENT PIN	247
-	1	-	1	1	1	1-22279-3	SPRING, COMPRESSION	246
-	-	1	-	-	-	2119758-1	RAM, AMP STYLE, SIDE FEED, NON-ADJ.	245
-	1	1	1	1	1	2119082-9	CAM, SNAIL, INSULATION ADJUSTMENT	244
-	1	1	1	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243
-	1	1	1	1	1	2119083-1	RETAINER, INSULATION DIAL	242
-	1	1	1	1	1	7-18023-7	SCR, SKT HD CAP M3 X 4.0	241
-	-	2	2	-	-	2168400-6	SHCS, LOW HEAD, RoHS, M5 X 16	240
-	-	-	-	-	1	2119580-1	MECHANICAL FEED ASSEMBLY	239
-	-	-	-	-	1	2063440-1	AIR FEED MODULE	238
-	-	1	1	-	-	2119740-2	TAG, IDENTIFICATION	213
-	-	1	1	-	-	1901094-3	SPACER, FEEDER	198
-	-	-	-	2	-	21045-3	RING, RETAIN, EXTERN, 3/16 CRESCENT	172
-	1	1	1	1	1	994969-1	MAGNET, RARE EARTH HIGH ENERGY	166
-	REF	REF	REF	REF	REF	994970-2	COUNTER, MAGNETIC	164
-	-	-	-	1	-	240638-1	SPRING, FEED FINGER	163
-	-	-	-	1	-	3-23627-7	PIN, RETAIN, GRVD, 3/16 X .854	137
-	-	-	-	1	-	2119799-1	HOLDER, FEED FINGER, AF	136
-	-	REF	REF	-	-	SEE NOTE 4	MEMORY CHIP, PROGRAMMED	135
-	-	1	1	-	-	1633743-1	SERVO FEED LATCH ASM	133
-	1	1	1	1	1	18028-2	WASHER, FLAT, REG M4	119
-	-	REF	REF	-	-	2119944-1	FEED FINGER ASSEMBLY, SF	117
-	1	1	1	1	1	455888-5	SPACER, CRIMPER	82
-	1	1	1	1	1	2119956-1	DOCUMENTATION PACKAGE	71
-	1	-	-	1	1	2119740-1	TAG, IDENTIFICATION	67
-	2	2	2	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66
-	1	-	1	1	1	2119793-1	LIMITER, ADJUSTMENT BOLT	63
-	3	-	3	3	3	992763-5	SCR, SET, SOC, CONE POINT, M3 X 4.0	62
-	1	1	1	1	1	2079383-4	SCR, BHSC, RoHS (M4 X 8)	60
-	-	-	-	1	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59
-	-	-	-	1	1	1338685-1	PAWL, FEED	56
-	4	4	4	4	4	2168400-1	SHCS, LOW HEAD, RoHS, M4 X 12	54
-	2	2	2	2	2	2168083-3	SCR, SKT HD CAP, RoHS, M4 X 12.0	53
-	1	1	1	1	1	5018030-1	NUT, HEX, REG, RoHS, M3	52
-	1	1	1	1	1	811242-5	BUMPER, HOLD DOWN	51
-	1	1	1	1	1	690753-2	SPACER, TONKER	50
-	-	-	-	-	2	18023-9	SCR, SKT HD CAP M4 X 6.0	49
-	-	-	-	-	1	2119652-1	FEED CAM, PRE FEED	48
-	-	-	-	-	1	2119653-1	FEED CAM, POST FEED	47
-	1	1	1	1	1	2119656-9	APPLICATOR BASIC ASSEMBLY, SF	46
-	1	-	1	1	1	2119370-1	RAM, AMP STYLE, SIDE FEED	44
-	1	1	1	1	1	2079383-7	SCR, BHSC, RoHS (M8 X 25)	41
-	1	-	1	1	1	2119645-1	DISC, NUMBERED FA WIRE ADJUSTMENT	40
-	1	-	1	1	1	2119957-1	APPLICATOR SHIM PACK	39
-	1	1	1	1	1	2119644-2	RAM WASHER, PRECISION	38
-	1	1	1	1	1	2119085-1	FA HEAD, ATLANTIC STYLE	37
-	1	-	1	1	1	2119092-1	BOLT, ADJUSTMENT	35
-	1	1	1	1	1	1-1752356-1	SUPPORT, TERMINAL	34
-	2	2	2	2	2	2079383-5	SCR, BHSC, RoHS (M4 X 20)	33
-	1	1	1	1	1	2161328-1	HEX HEAD, FLANGED, M5 x 8mm LONG	32
-	1	1	1	1	1	1-1320908-2	SPACER, STRIP GUIDE	30
-	1	1	1	1	1	2119959-2	ASSEMBLY, STRIP GUIDE	29
-	1	1	1	1	1	1-455888-0	SPACER, CRIMPER	28
-	1	1	1	1	1	1320928-2	STRIP GUIDE	24
-	1	1	1	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	21
-	1	1	1	1	1	1-18028-2	WASHER, FLAT, REG M4	20
-	1	1	1	1	1	2119533-1	STRIPPER, SIDE FEED	19
-	1	1	1	1	1	2119806-1	INSERT, SHEAR	13
-	1	1	1	1	1	3-22280-3	SPRING, COMPRESSION	12
-	1	1	1	1	1	1-356885-4	STOP, SHEAR	11
-	1	1	1	1	1	2119805-1	SHEAR HOLDER, FRONT	10
-	1	1	1	1	1	454276-5	FLOATING SHEAR, FRONT	9
1	1	1	1	1	1	5-1333204-3	ANVIL, COMBINATION	8
-	1	1	1	1	1	240641-7	SPACER	7
-	1	1	1	1	1	2119757-4	DEPRESSOR, SHEAR	5
-	1	1	1	1	1	238011-7	BLOCK, CRIMPER SPACER	4
1	1	1	1	1	1	2119785-5	CRIMPER, INSULATION OVERLAP PREMIUM	3
-	1	1	1	1	1	455888-8	SPACER, CRIMPER	2
1	1	1	1	1	1	1-456405-6	CRIMPER, WIRE PREMIUM	1
-77	-7	-6	-5	-2	-1	PART NO	DESCRIPTION	ITEM NO

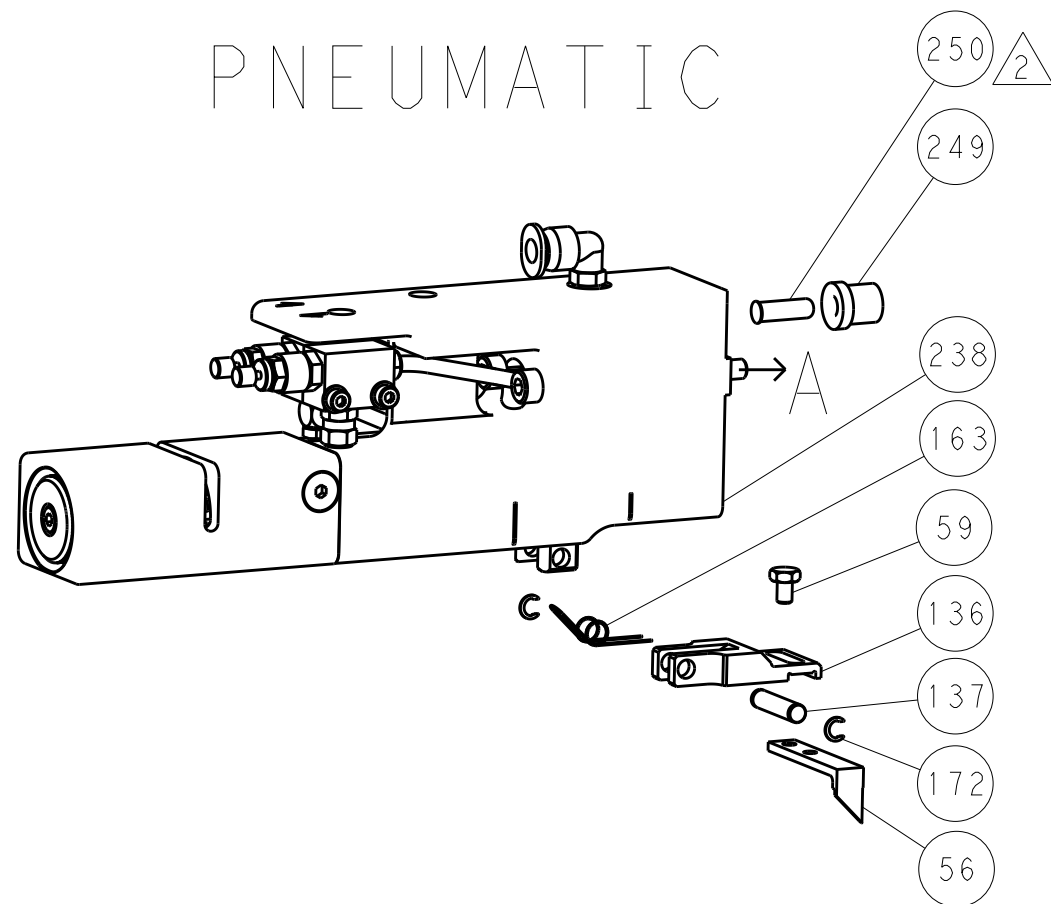
THIS DRAWING IS A CONTROL DOCUMENT FOR THE ELECTRONICS CORPORATION IT IS SUBJECT TO CHANGE WITHOUT NOTICE. THE CUSTOMER'S ORGANIZATION SHOULD BE CONTACTED FOR THE LATEST REVISION.				OWN D. WEAVER CHK G. HOFFNER APVD T. ELBIN	18AUG2011 18AUG2011 18AUG2011	 TE Connectivity Harrisburg, PA 17105-3608				
DIMENSIONS: mm		TOLERANCES UNLESS OTHERWISE SPECIFIED:		PRODUCT SPEC		NAME				
		0 PLC ±.5 1 PLC ±0.13 2 PLC ±0.13 3 PLC ±0.013 4 PLC ±0.0001 ANGLES ±.5		APPLICATION SPEC		Ocean Side Feed Applicator				
MATERIAL		FINISH		WEIGHT		SIZE		CAGE CODE	DRAWING NO	RESTRICTED TO
						A1		00779	C=2151190	-
Customer Accessible Production Drawing						SCALE		1:2	SHEET	1 OF 4
									REV	B2

LOC		DIST		REVISONS			
A	66	P	LTR	DESCRIPTION	DATE	DWN	APVD
		-		SEE SHEET 1	-	-	-

FEED TYPE
MECHANICAL



PNEUMATIC



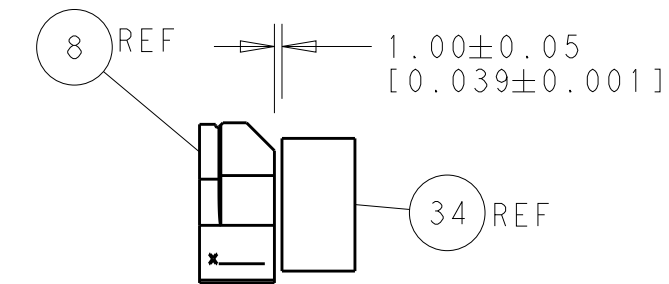
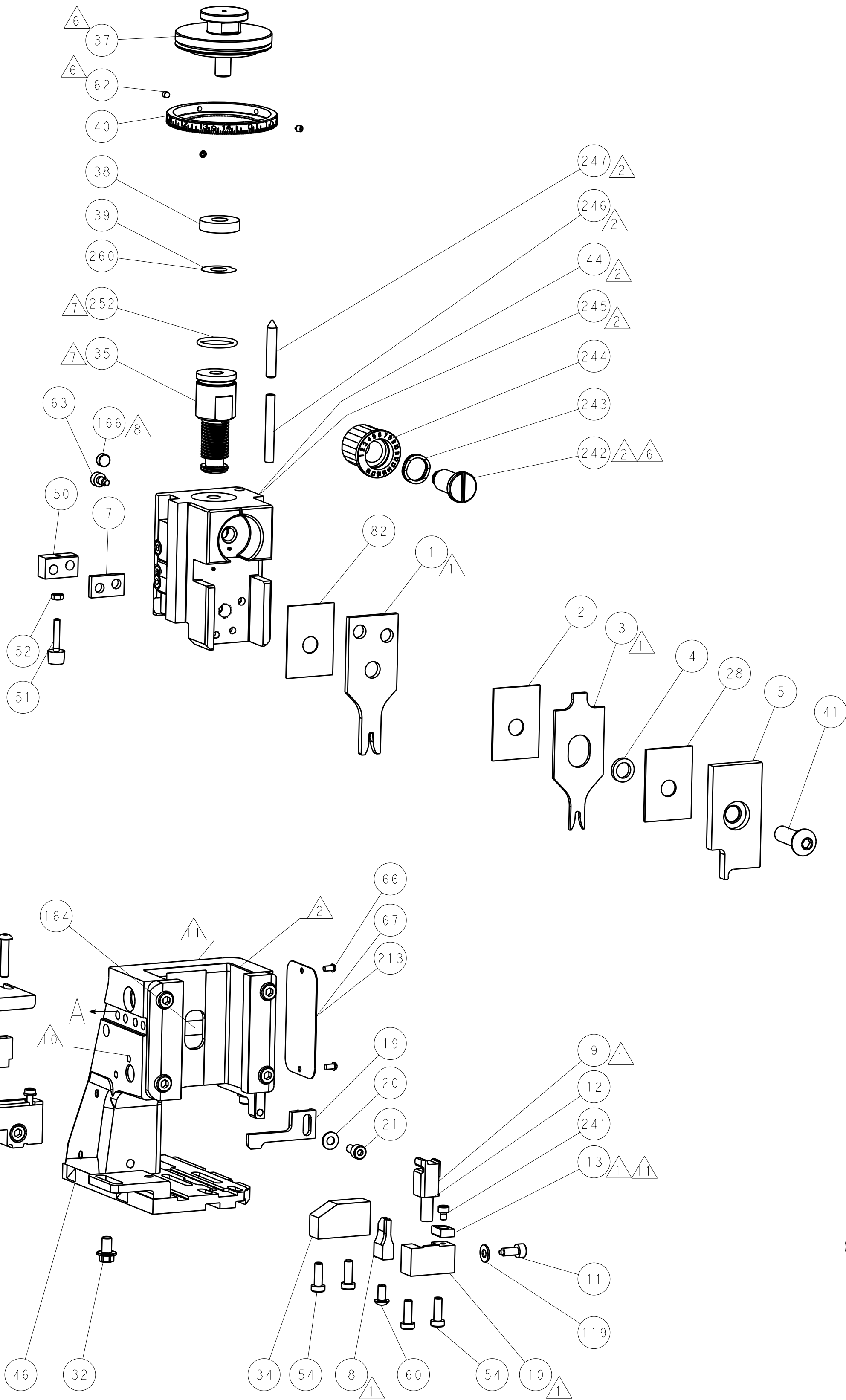
SERVO
LATCH PLATE



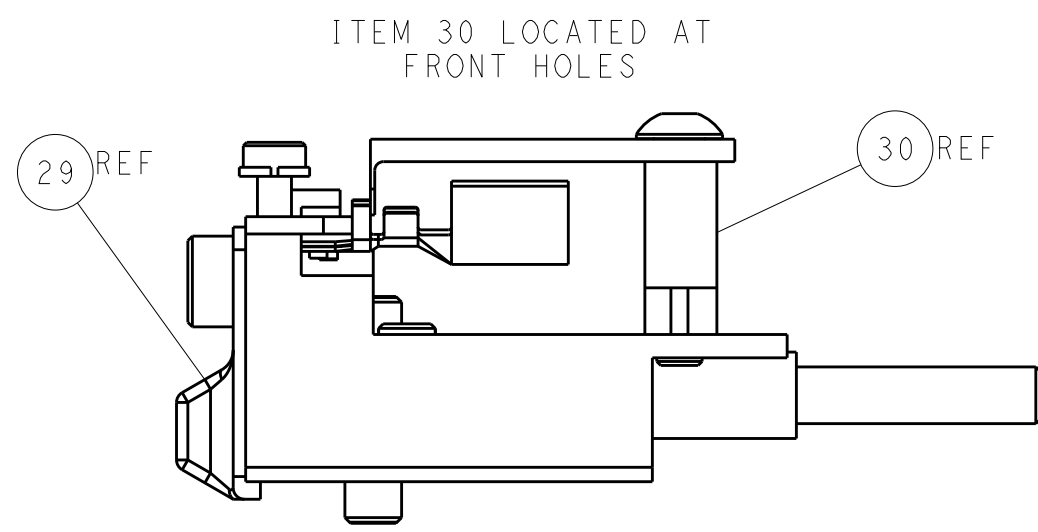
CAM POSITIONS



ATLANTIC VERSION
Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)



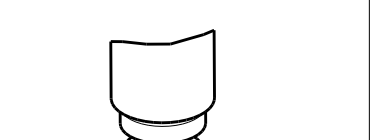
TERMINAL SUPPORT LOCATION



FEED TRACK POSITION
GUIDE BY INSULATION BARREL

DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DWN		18AUG2011		TE Connectivity	
mm		0 PLC ±.5		CHK		18AUG2011		Harrisburg, PA 17105-3608	
		1 PLC ±0.13		G. HOFFNER		18AUG2011		NAME	
		2 PLC ±0.13		T. ELBIN		18AUG2011		Ocean Side Feed	
		3 PLC ±0.13		APVD		18AUG2011		Applicator	
		4 PLC ±0.001		PRODUCT SPEC					
		ANGLES ±.0001		APPLICATION SPEC					
MATERIAL		FINISH		WEIGHT		SIZE		RESTRICTED TO	
						A1		-	
						00779		C=2151190	
						Customer Accessible Production Drawing		SCALE	
						1:2		SHEET	
						2		OF 4	
								REV	
								B2	

SHEETS 3 & 4 ARE NOT REQUIRED FOR ATLANTIC VERSION

PACIFIC VERSION TERMINATOR INTERFACE ADAPTER	PART NUMBER	REVISION	DESCRIPTION	FEED TYPE	APPLICATOR STYLE CONVERSION CHART						
					CONVERT TO	PART NUMBERS REQUIRED					
	2-2151190-1	B	FINE CRIMP HEIGHT ADJUST	MECHANICAL	PNEUMATIC FEED	2119950-1	1338685-1	5-18022-5	2119641-2	2119799-1	2063440-1
					SERVO LATCH PLATE	2119951-1	-	8-2151190-5	1901094-3	-	2168400-6 (QUANTITY 2)
					SMART APPLICATOR	2161326-1	-	8-2151190-4	-	-	-
	2-2151190-2	B	FINE CRIMP HEIGHT ADJUST	PNEUMATIC	MECHANICAL FEED	2119949-1	1338685-1	5-18022-5	2119653-2	-	-
					SERVO LATCH PLATE	2119951-1	-	8-2151190-5	1901094-3	-	2168400-6 (QUANTITY 2)
					SMART APPLICATOR	2161326-1	-	8-2151190-4	-	-	-
	2-2151190-5	B	FINE CRIMP HEIGHT ADJUST	SERVO LATCH PLATE 	MECHANICAL FEED	2119949-1	1338685-1	5-18022-5	2119653-2	-	-
	2-2151190-7	B	FINE CRIMP HEIGHT ADJUST	NONE	-	-	-	-	-	-	-
	7-2151190-7	A	CRIMP TOOLING KIT	-	-	-	-	-	-	-	-

APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	2.03 mm [.080]	F
INSUL	2.79 mm [.110]	OV
APPLICATOR INSTRUCTIONS 408-10389		

TERMINAL DATA: TE TERMINAL		TE CRIMP SPECIFICATION	
TERMINAL NAME: STANDARD POWER TIMER CONTACT			
WIRE STRIP LENGTH 3.60-3.62 mm [1.42-.142 IN]		INSULATION DIAMETER RANGE Ø1.40-2.10 mm [1.055-.083 IN]	
TERMINAL APPLICATION SPECIFICATION		TERMINAL APPLICATION SPECIFICATION	
(A)114-18037		-	
(B)114-18388		-	
TERMINALS APPLIED			
TE TERMINAL	TE TERMINAL	TE TERMINAL	TE TERMINAL
(A) 964324-1	(A) 8-964324-1	(B) 1241402-1	(B) 1-1241402-3
(B) 1-2208459-1	(B) 1-2208459-3		

WIRE SIZE			CRIMP HEIGHT mm [INCH]		CRIMP HEIGHT REFERENCE SETTING
1.00mm2			1.61+/-0.05 [0.063+/-0.002]		8.8
0.75mm2			1.52+/-0.05 [0.060+/-0.002]		9.7
0.50mm2			1.43+/-0.05 [0.056+/-0.002]		10.7



 RECOMMENDED SPARE PARTS

2 GREASE BEARING SURFACES LIGHTLY

3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.

4 APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT
ASSEMBLY. SEE BELOW FOR PART NUMBER:
MECHANICAL FEED WITH "SMART APPLICATOR" CONVERSION: 8-2151190-4
PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2151190-4
SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2151190-5
SERVO FEED WITH "NON-CRIMP HEIGHT ADJUST": 8-2151190-6

5. ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.

6 APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 62 & 242.

7 GREASE THREADS, GROOVE AND O-RING ON ITEMS 139 & 152.

8 MAGNET MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.

9 CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.

 SPARE FEED CAM STORAGE LOCATION REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.

⚠ TO CONVERT THE APPLICATOR TO A NON-CARRIER CUTTING STYLE, REMOVE ITEM 13 AND ATTACH TO THE LOCATION ON BACK SIDE OF THE HOUSING. REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.

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SET UP GAUGE 2119599-1					LOC A	DIST 66	REVISIONS			
P	LTR	DESCRIPTION			DATE	DWN	APVD			
	-	SEE SHEET 1			-	-	-			
-	1	1	1	1	2119782-1	FINE ADJUST HEAD ASM, PACIFIC STYLE	251			
-	-	-	1	-	2119640-1	PUSH ROD, AIR FEED	250			
-	-	-	1	-	2079988-1	BUSHING, LCH5-12, MISUMI	249			
-	1	1	1	1	1-22279-3	SPRING, COMPRESSION	246			
-	1	1	1	1	2119082-9	CAM, SNAIL, INSULATION ADJUSTMENT	244			
-	1	1	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243			
6	-	1	1	1	2119083-1	RETAINER, INSULATION DIAL	242			
-	1	1	1	1	7-18023-7	SCR, SKT HD CAP M3 X 4.0	241			
-	-	2	-	-	2168400-6	SHCS, LOW HEAD, RoHS, M5 X 16	240			
-	-	-	-	1	2119580-1	MECHANICAL FEED ASSEMBLY	239			
-	-	-	1	-	2063440-1	AIR FEED MODULE	238			
-	-	1	-	-	2119740-2	TAG,IDENTIFICATION	213			
-	-	1	-	-	1901094-3	SPACER, FEEDER	198			
-	-	-	2	-	21045-3	RING, RETAIN, EXTERN, 3/16 CRESCENT	172			
-	1	1	1	1	994969-1	MAGNET, RARE EARTH HIGH ENERGY	166			
-	REF	REF	REF	REF	994970-2	COUNTER, MAGNETIC	164			
-	-	-	1	-	240638-1	SPRING, FEED FINGER	163			
-	1	1	1	1	8-21084-1	O-RING, .801 ID, .070 DIA. MAT.	152			
-	-	-	1	-	2119641-2	FEED CAM, AIR FEED	151			
-	1	1	1	1	2119798-2	DETENT PIN	145			
-	1	1	1	1	2079383-8	SCR, BHSC, RoHS (M4 X 16)	144			
-	4	4	4	4	2168400-5	SHCS, LOW HEAD, RoHS, M4 X 20	143			
-	-	-	-	1	2119653-2	FEED CAM, POST FEED	142			
-	1	1	1	1	1-2119656-0	APPLICATOR BASIC ASSEMBLY, SF	141			
-	1	1	1	1	2119650-1	RAM, ASIAN STYLE, SIDE FEED	140			
-	1	1	1	1	2119092-2	BOLT, ADJUSTMENT	139			
-	-	-	1	-	3-23627-7	PIN, RETAIN, GRVD, 3/16 X .854	137			
-	-	-	1	-	2119799-1	HOLDER,FEED FINGER, AF	136			
4	-	REF	-	-	SEE NOTE 4	MEMORY CHIP, PROGRAMMED	135			
-	-	1	-	-	1633743-1	SERVO FEED LATCH ASM	133			
-	1	1	1	1	18028-2	WASHER, FLAT, REG M4	119			
-	-	REF	-	-	2119944-1	FEED FINGER ASSEMBLY,SF	117			
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-	2	2	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66			
-	1	1	1	1	2119793-1	LIMITER, ADJUSTMENT BOLT	63			
6	-	3	3	3	992763-5	SCR, SET, SOC, CONE POINT, M3 x 4.0	62			
-	-	-	1	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59			
-	-	-	1	1	1338685-1	PAWL, FEED	56			
-	2	2	2	2	2168083-3	SCR, SKT HD CAP, RoHS, M4 X 12.0	53			
-	1	1	1	1	5018030-1	NUT, HEX, REG, RoHS, M3	52			
-	1	1	1	1	811242-5	BUMPER, HOLD DOWN	51			
-	1	1	1	1	690753-2	SPACER, TONKER	50			
-	-	-	1	2	18023-9	SCR, SKT HD CAP M4 X 6.0	49			
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-	1	1	1	1	2119957-1	APPLICATOR SHIM PACK	39			
-	1	1	1	1	2119644-2	RAM WASHER, PRECISION	38			
-	1	1	1	1	1-1752356-1	SUPPORT, TERMINAL	34			
-	2	2	2	2	2079383-5	SCR, BHSC, RoHS (M4 X 20)	33			
-	1	1	1	1	2161328-1	HEX HEAD, FLANGED, M5 x 8mm LONG	32			
-	1	1	1	1	1-1320908-2	SPACER, STRIP GUIDE	30			
-	1	1	1	1	2119959-2	ASSEMBLY, STRIP GUIDE	29			
-	1	1	1	1	1-455888-0	SPACER, CRIMPER	28			
-	1	1	1	1	1320928-2	STRIP GUIDE	24			
-	1	1	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	21			
-	1	1	1	1	1-18028-2	WASHER, FLAT, REG M4	20			
-	1	1	1	1	2119533-1	STRIPPER, SIDE FEED	19			
-	1	1	1	1	2119806-1	INSERT, SHEAR	13			
1	-	1	1	1	3-22280-3	SPRING, COMPRESSION	12			
-	1	1	1	1	1-356885-4	STOP, SHEAR	11			
-	1	1	1	1	2119805-1	SHEAR HOLDER, FRONT	10			
1	-	1	1	1	454276-5	FLOATING SHEAR, FRONT	9			
1	1	1	1	1	5-1333204-3	ANVIL, COMBINATION	8			
1	-	1	1	1	240641-7	SPACER	7			
-	1	1	1	1	2119757-4	DEPRESSOR, SHEAR	5			
-	1	1	1	1	238011-7	BLOCK, CRIMPER SPACER	4			
1	1	1	1	1	2119785-5	CRIMPER, INSULATION OVERLAP PREMIUM	3			
-	1	1	1	1	455888-8	SPACER, CRIMPER	2			
1	1	1	1	1	1-456405-6	CRIMPER, WIRE PREMIUM	1			
-77 -27 -25 -22 -21					PART NO	DESCRIPTION	ITEM NO			

THIS DRAWING IS A CONTROLLED DOCUMENT FOR THE ELECTRIFICATION CORPORATION IT IS HEREBY DECLARED THAT THE INFORMATION CONTAINED HEREIN IS UNCLASSIFIED SHOULD BE CONTACTED FOR THE LATEST REVISION.		DWN 18AUG2011 B. WEAVER CHK 18AUG2011 G. HOFFNER T. ELGIN 18AUG2011		 TE Connectivity Harrisburg, PA 17105-3608	
DIMENSIONS: mm		TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC + 1 PLC ±0.5 2 PLC ±0.13 3 PLC ±0.013 4 PLC ±0.0001 ANGLES ±°		NAME Ocean Side Feed Applicator	
		PRODUCT SPEC - APPLICATION SPEC -		SIZE A1	
MATERIAL -		WEIGHT -		CAGE CODE 00779	
FINISH -		DRAWING NO C-2151190		RESTRICTED TO -	
Customer Accessible Production Drawing				SCALE 1:2 SHEET 3 OF 4 REV B2	

SHEETS 1 & 2 ARE NOT REQUIRED FOR PACIFIC VERSION

LOC	DIST	REVISIONS					
		P	LTR	DESCRIPTION	DATE	DWN	APVD
A	66	-	-	SEE SHEET 1	-	-	-

D

C

B

A

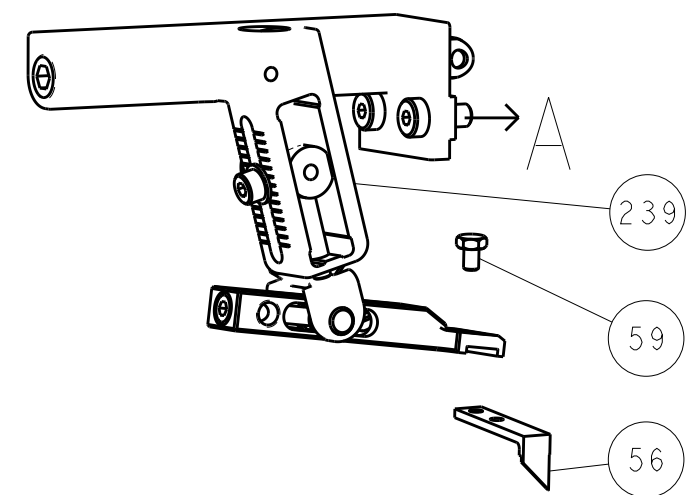
D

C

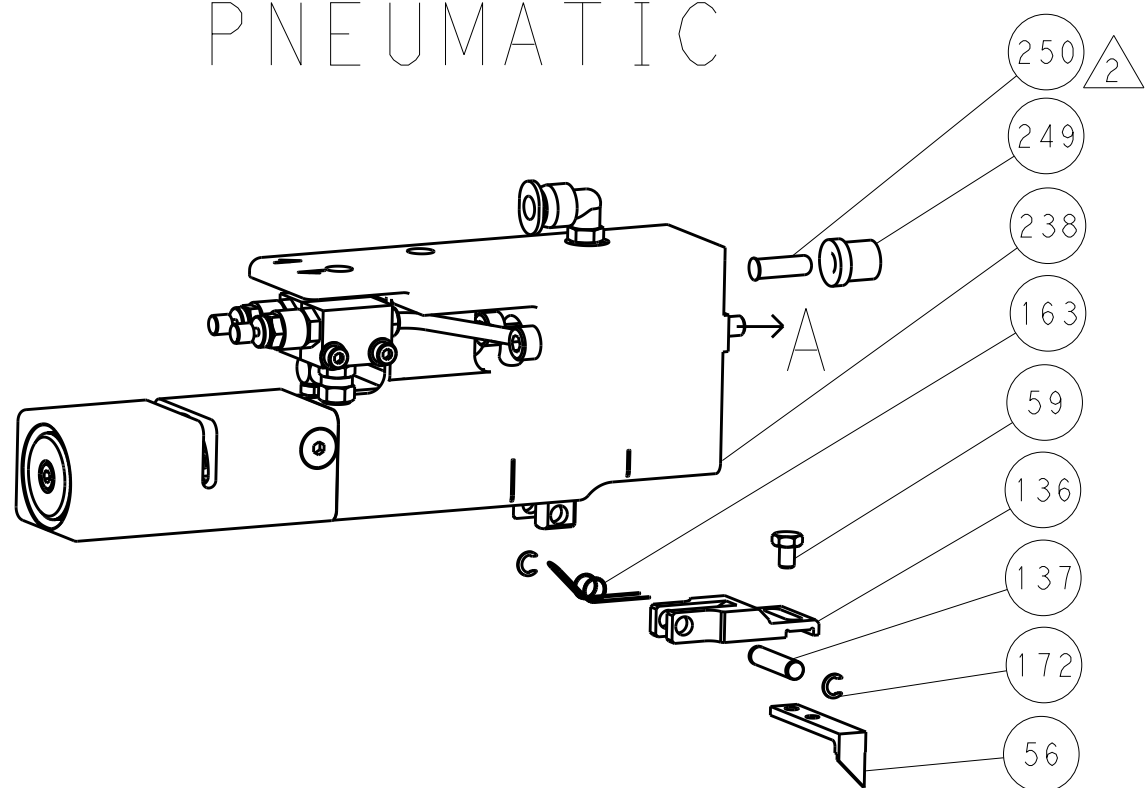
B

A

FEED TYPE MECHANICAL



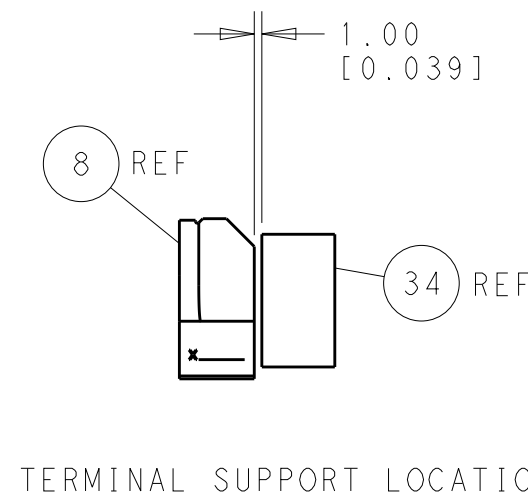
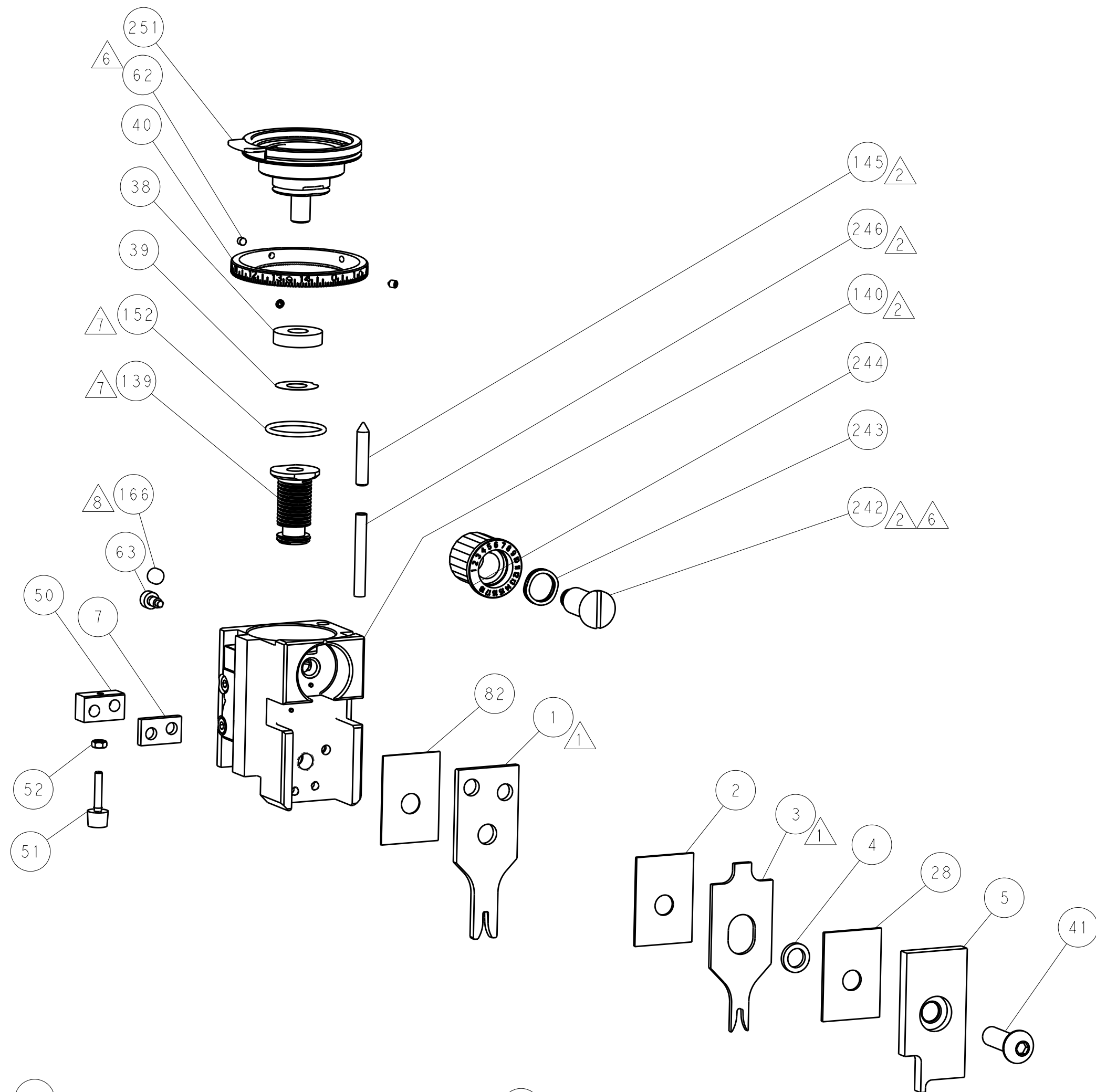
PNEUMATIC



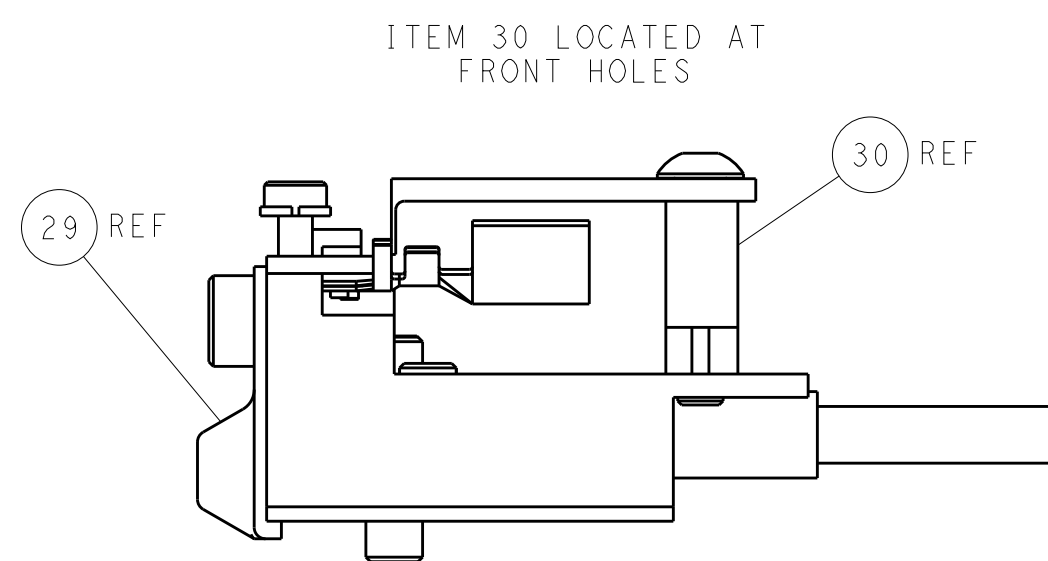
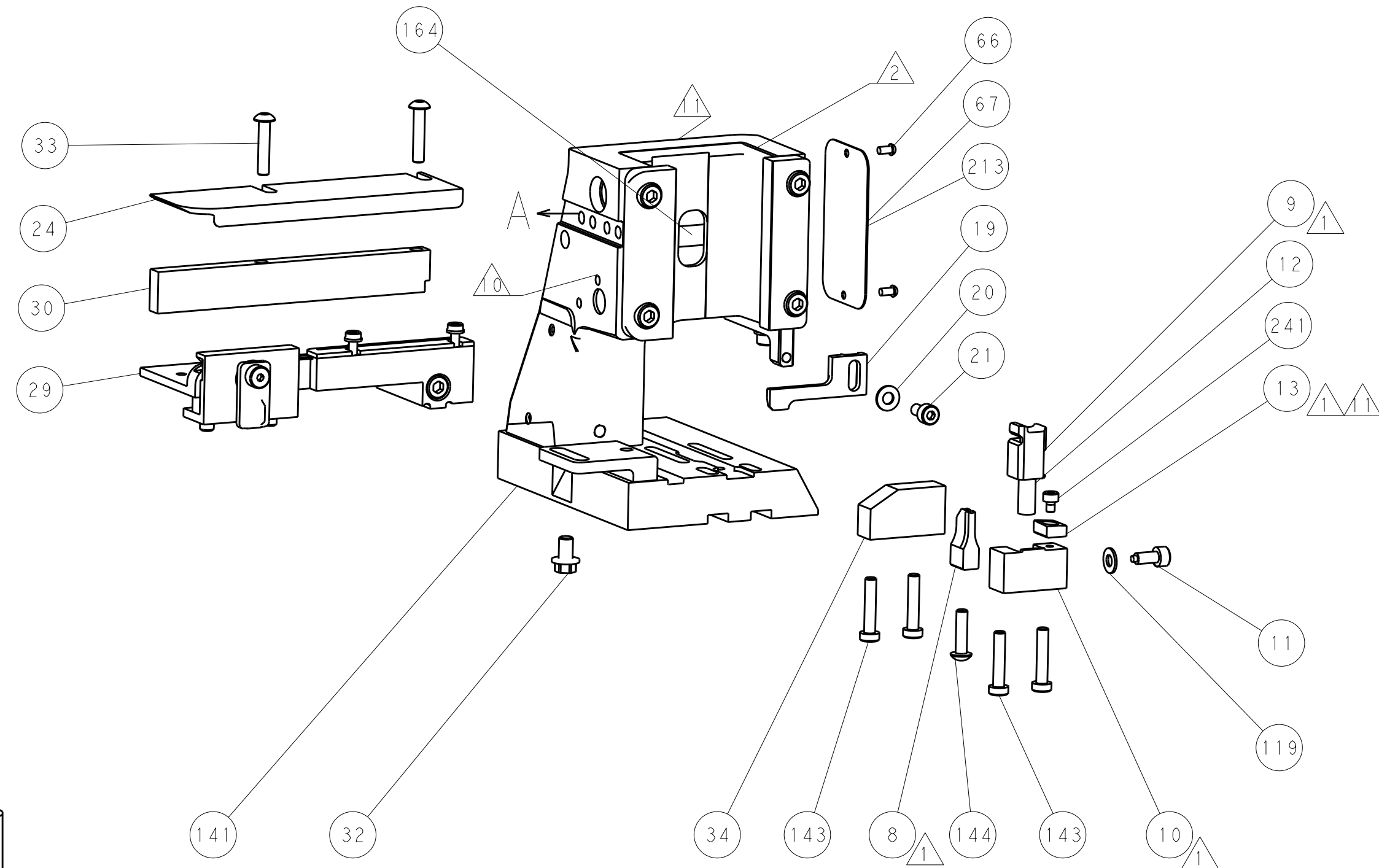
SERVO LATCH PLATE



CAM POSITIONS



TERMINAL SUPPORT LOCATION



FEED TRACK POSITION
GUIDE BY INSULATION BARREL

PACIFIC VERSION
Shown on sheets 3 of 4 & 4 of 4
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

NOTES: 1. THIS IS A COMPUTER GENERATED DRAWING. 2. ALL DIMENSIONS ARE TO BE TAKEN FROM THE CENTER OF THE HOLE UNLESS OTHERWISE SPECIFIED. 3. ALL DIMENSIONS ARE TO BE TAKEN FROM THE CENTER OF THE HOLE UNLESS OTHERWISE SPECIFIED. 4. ALL DIMENSIONS ARE TO BE TAKEN FROM THE CENTER OF THE HOLE UNLESS OTHERWISE SPECIFIED.				OWN B. WEAVER 18AUG2011		TE Connectivity Harrisburg, PA 17105-3608	
DIMENSIONS:				CNC G. HOFFNER 18AUG2011			
mm				APPROVED T. ELBIN 18AUG2011		NAME	
				PRODUCT SPEC		Ocean Side Feed Applicator	
0 PLC ±.5				APPLICATION SPEC		SIZE	
1 PLC ±0.5						CAGE CODE	
2 PLC ±0.13						DRAWING NO	
3 PLC ±0.013						RESTRICTED TO	
4 PLC ±0.001							
ANGLES							
FINISH				WEIGHT		A 00779 C=2151190	
-				-		SCALE 1:2	
-				Customer Accessible Production Drawing		SHEET 4 OF 4	
-						REV B	



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Электрон
Связь**

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С нами вы становитесь еще успешнее!

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