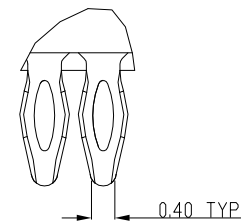
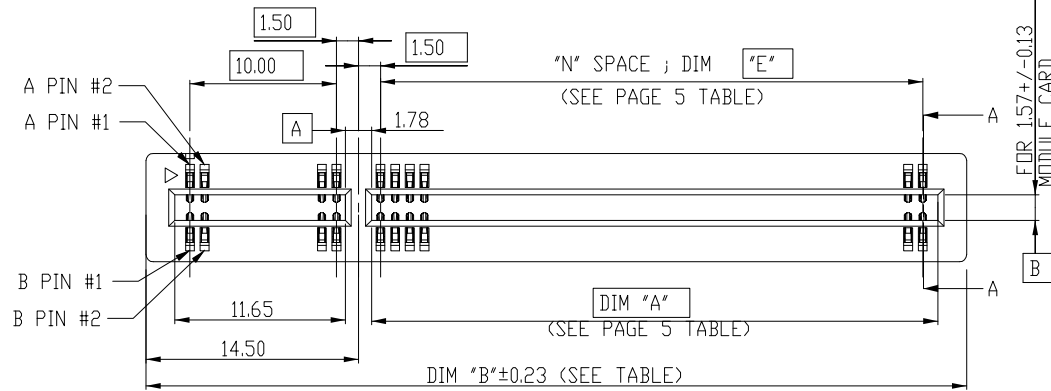


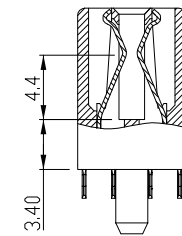
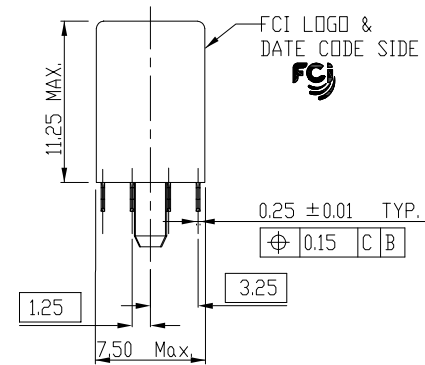
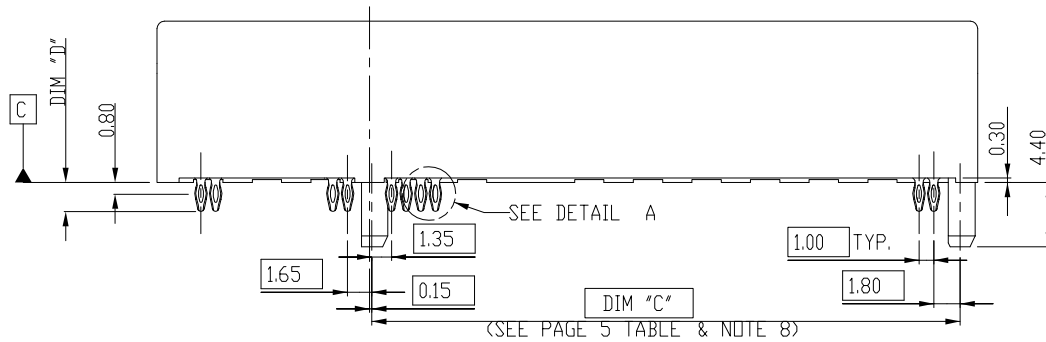
FCI CONFIDENTIAL



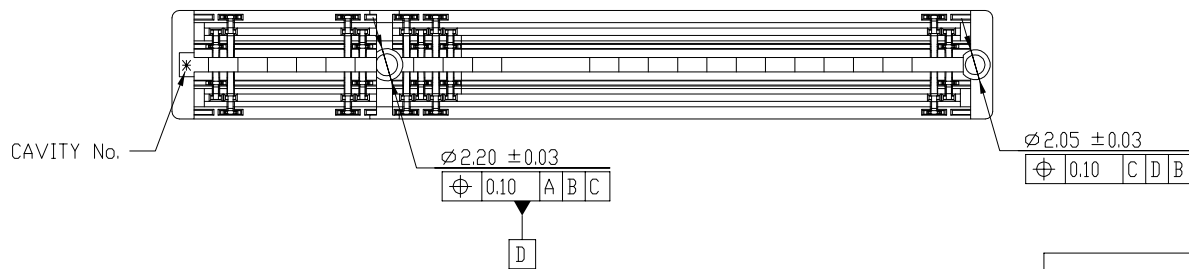
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DETAIL A  
SCALE 8.000



SECTION A-A  
SCALE 2.000



rev	ecn no	dr	date
A	T09-1074	RC	05/19/2009
B	T09-1112	RC	09/02/2009
C	T09-1159	RC	12/16/2009
D	DG-008068	HT	11/22/2011
-	-	-	-
-	-	-	-
-	-	-	-

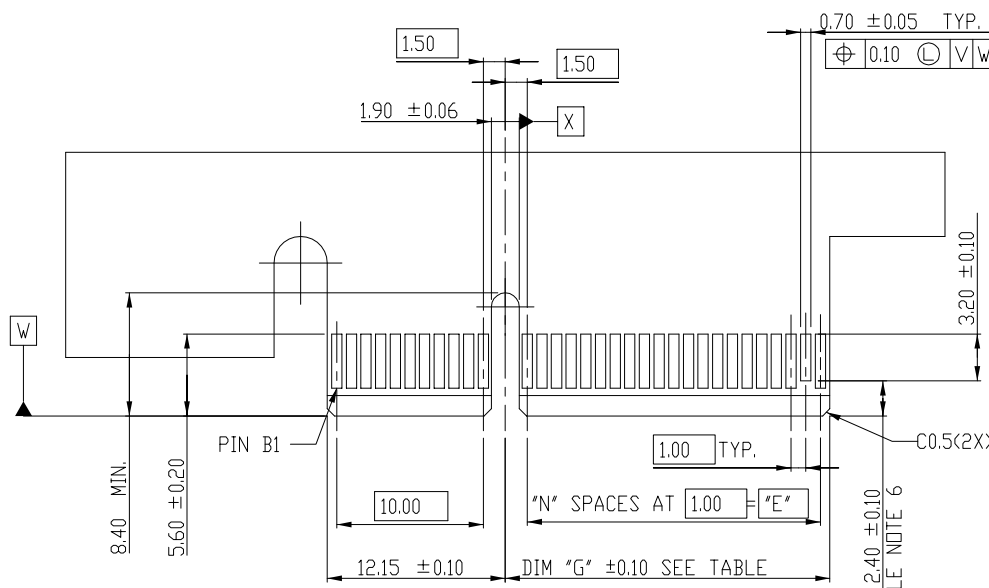
www.fciconnect.com		surface - ✓	tolerance std	projection	MM
		TOLERANCES UNLESS OTHERWISE SPECIFIED		⊕	↔
Dr	Richard Chiu	06/16/2008	ANGULAR	size	Scale
Eng	Richard Chiu	06/16/2008	LINEAR	A4	1.000
Chr	Paul Wang	06/16/2008	0° ±5°	ECN	DG-008068
Appr	Joseph Hsia	06/16/2008	Product family	Spec ref	
FCI		title		dwg no	
		PCIE GENERATION II		10082378	
		PRESS-FIT TYPE ASSEMBLY		Rev. D	
		catalog no		CUSTOMER	
				sheet 1 of 6	

REV F1 2006-04-17

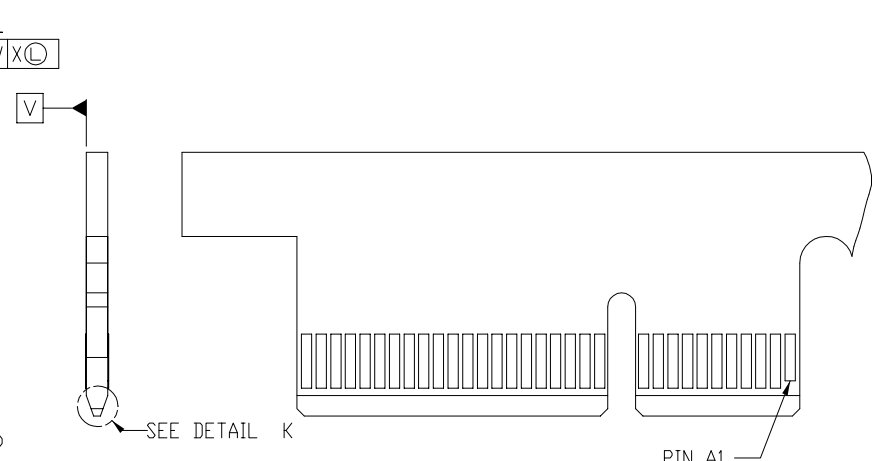


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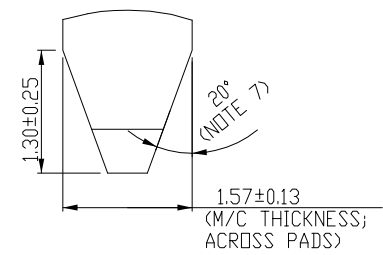
REV F1 2006-04-17



I/O PANEL DIRECTION  
PRIMARY (COMPONENT) SIDE



I/O PANEL DIRECTION  
SECONDARY (SOLDER) SIDE



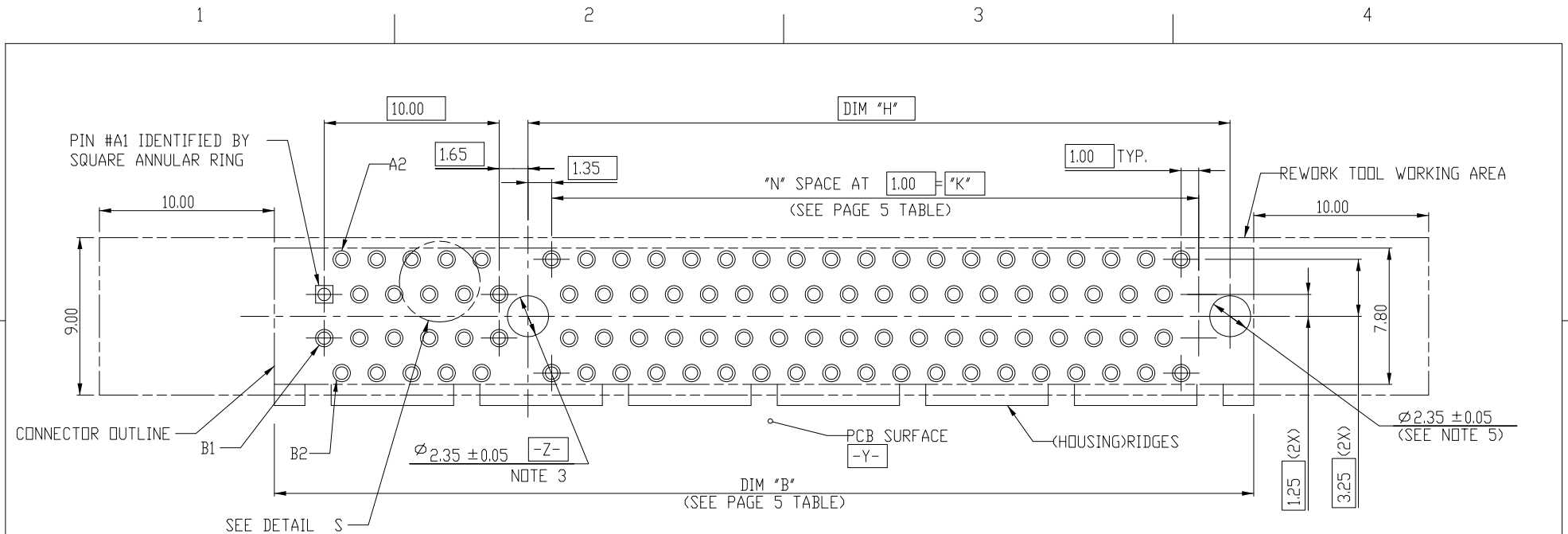
DETAIL K  
SCALE 12.000

PDS. REF.	N	DIM "G"	"F"
36	6	8.15	B17
64	20	22.15	B31
98	37	39.15	B48
164	70	72.15	B81

www.fciconnect.com			surface <input checked="" type="checkbox"/>	tolerance std	projection	MM
			TOLERANCES UNLESS OTHERWISE SPECIFIED			Scale 1.000
Dr	Richard Chiu	06/16/2008	ANGULAR	0.X ± 0.25	size A4	
Eng	Richard Chiu	06/16/2008	LINEAR	0.XX ± 0.15	ECN	DG-008068
Chr	Paul Wang	06/16/2008	0° ± 5°	0.XXX ± 0.10	Spec ref	
Appr	Joseph Hsia	06/16/2008	Product family			
	title PCIE GENERATION II PRESS-FIT TYPE ASSEMBLY		dwg no	10082378		Rev. D
catalog no			-	CUSTOMER	sheet 2 of 6	



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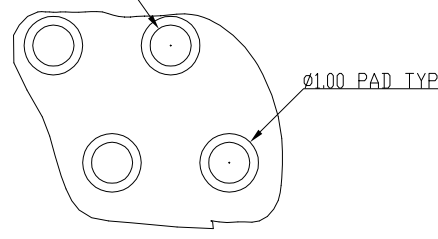


← I/O PANEL DIRECTION

RECOMMENDED FOOTPRINT

POS. REF.	N	DIM "H"	DIM "K"
36	6	9.15	6.00
64	20	23.15	20.00
98	37	40.15	37.00
164	70	73.15	70.00

$\phi 0.70 \pm 0.08$  TYP.  
 $\phi 0.10$  (M) (Y) (Z) (M)  
 (SEE NOTE 9 FOR PLATING DETAIL)



DETAIL S  
SCALE 8.000

www.fciconnect.com			surface <input checked="" type="checkbox"/>	tolerance std	projection	MM
			TOLERANCES UNLESS OTHERWISE SPECIFIED			← →
Dr	Richard Chiu	06/16/2008	ANGULAR	0.X ±0.25	size	Scale 1.000
Eng	Richard Chiu	06/16/2008	LINEAR	0.XX ±0.15	A4	
Chr	Paul Wang	06/16/2008	0° ±5°	0.XXX ±0.10	ECN	DG-008068
Appr	Joseph Hsia	06/16/2008	Product family		Spec ref	
			title PCIE GENERATION II PRESS-FIT TYPE ASSEMBLY		dwg no 10082378	Rev. D
			catalog no -	CUSTOMER	sheet 3 of 6	



1 | 2 | 3 | 4

NOTES:

1. MATERIAL:
  - HOUSING: HIGH PERFORMANCE RESIN, GLASS FILLED UL94V-0 RATED
  - TERMINAL: COPPER ALLOY
  - PLATING: 50u" NICKEL UNDERPLATE ALL OVER TERMINAL
  - CONTACT AREA PLATING - SEE PRODUCT NUMBER CODE
  - CONTACT TAIL: TIN OR Sn/Pb - 100u" MIN. OVER 50u" NICKEL
2. P/N SEE TABLE AND PRODUCT NUMBER CODE : DESH-XXXXTLF FOR TRAY PACKAGING.
3. PACKAGING SPECIFICATION: GS-14-974
4. PRODUCT SPECIFICATION : GS-12-584

△ THE HORIZONTAL AXIS FOR THE HOLE PATTERN IS ESTABLISHED BY A LINE THROUGH THE CENTER OF THE TWO Ø2.35 HOLES.  
 THE VERTICAL AXIS IS 90° TO THE HORIZONTAL AXIS, THROUGH THE CENTER OF DATUM Z.

△ NO TIE BAR PERMITTED FROM CARD EDGE TO LEADING EDGE OF PAD FOR PINS A1 AND PIN NUMBERS "F".

△ CHAMFER EDGES MUST BE FREE OF CUTTING BURRS.

△ DIMENSION APPLIES AT CENTER OF PLASTIC PEGS, DIMENSION SHOWN IS TO CENTER LINE OF PEGS.

△ ALL PTH SHOULD BE 0.70~0.82 mm DIA DRILLED AND 0.025 mm MIN. ELECTRO-DEPOSITED COPPER THK ON THROUGH HOLE WALL.

10. PRODUCT RoHS DEFINITIONS:

- a-IF TERMINAL PLATING OPTION IS "0,1 OR 2" WHICH MEANS PRODUCT IS 'ROHS COMPATIBLE'. THERE WILL BE "LF" SUFFIX IN THE END.
- b-IF TERMINAL PLATING OPTION IS "3,4 OR 5" WHICH MEANS PRODUCT IS 'ROHS COMPLIANT'. THERE WILL BE NO "LF" SUFFIX IN THE END.
- c-"LF" MEANS THE PRODUCT IS LEAD-FREE, 2um MINIMUM MATTE TIN OVER 1.27um MINIMUM NICKEL UNDERPLATE.

11. THE PRODUCT IS NOT INTENDED TO BE EXPOSED TO A MANUFACTURING SOLDER PROCESS.

10082378 - X X X X X X X X

HOUSING COLOR OPTION:  
 1: BLACK

0: NON-RIDGE TYPE  
 1: RIDGE TYPE  
 (SEE SIDE VIEW OF THIS PAGE)

TERMINAL PLATING OPTIONS

0-50u" Ni UNDERPLATE  
 30u" Au CONTACT AREA  
 100u" TIN TAIL AREA -----RoHS COMPATIBALE

1-50u" Ni UNDERPLATE  
 15u" Au CONTACT AREA  
 100u" TIN TAIL AREA -----RoHS COMPATIBALE

2-50u" Ni UNDERPLATE  
 GOLD FLASH CONTACT AREA  
 100u" TIN TAIL AREA -----RoHS COMPATIBALE

3-50u" Ni UNDERPLATE  
 30u" Au CONTACT AREA  
 100u" TIN/LEAD TAIL AREA -----RoHS COMPLIANT

4-50u" Ni UNDERPLATE  
 15u" Au CONTACT AREA  
 100u" TIN/LEAD TAIL AREA -----RoHS COMPLIANT

5-50u" Ni UNDERPLATE  
 GOLD FLASH CONTACT AREA  
 100u" TIN/LEAD TAIL AREA -----RoHS COMPLIANT

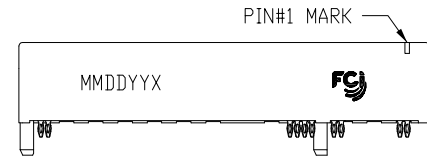
LEAD FREE OPTION  
 "LF": LEAD-FREE (FOR TERMINAL PLATING OPTION 0,1,2)  
 "□□": NOT LEAD-FREE (FOR TERMINAL PLATING OPTION 3,4,5)

PACKAGING OPTIONS  
 T-TRAY PACKAGING

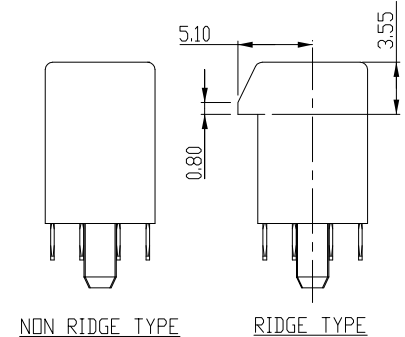
PDS OPTIONS  
 0-36  
 1-64  
 2-98  
 3-164

TAIL LENGTH OPTIONS

	DIM "D"	PCB THICKNESS
0	2.00±0.20	2.36
1	3.25±0.20	4.19



DATE CODE:  
 MMDDYY:MONTH/DAY/YEAR  
 X: "K" - GEN.2 MARK



A

B

C

D

A

B

C

D

www.fciconnect.com		surface <input checked="" type="checkbox"/>	tolerance std	projection	MM
		TOLERANCES UNLESS OTHERWISE SPECIFIED			← →
Dr	Richard Chiu	06/16/2008	ANGULAR	0.X ±0.25	size A4
Eng	Richard Chiu	06/16/2008	LINEAR	0.XX ±0.15	Scale 1.000
Chr	Paul Wang	06/16/2008	0° ±5°	0.XXX ±0.10	ECN DG-008068
Appr	Joseph Hsia	06/16/2008	Product family	Spec ref	
		title PCIE GENERATION II		dwg no 10082378	Rev. D
		PRESS-FIT TYPE ASSEMBLY		CUSTOMER	sheet 4 of 6
		catalog no -			

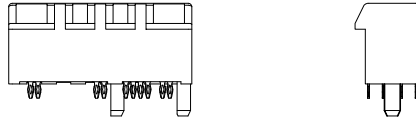
1 | 2 | 3 | 4

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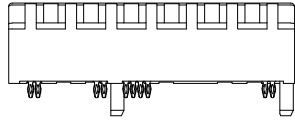
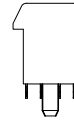


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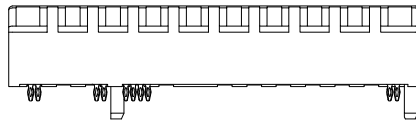
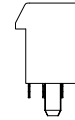
REV F1 2006-04-17



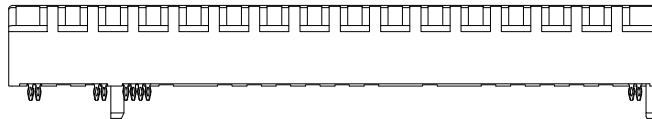
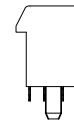
36 PIN RIDGE TYPE FRONT VIEW



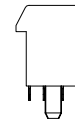
64 PIN RIDGE TYPE FRONT VIEW



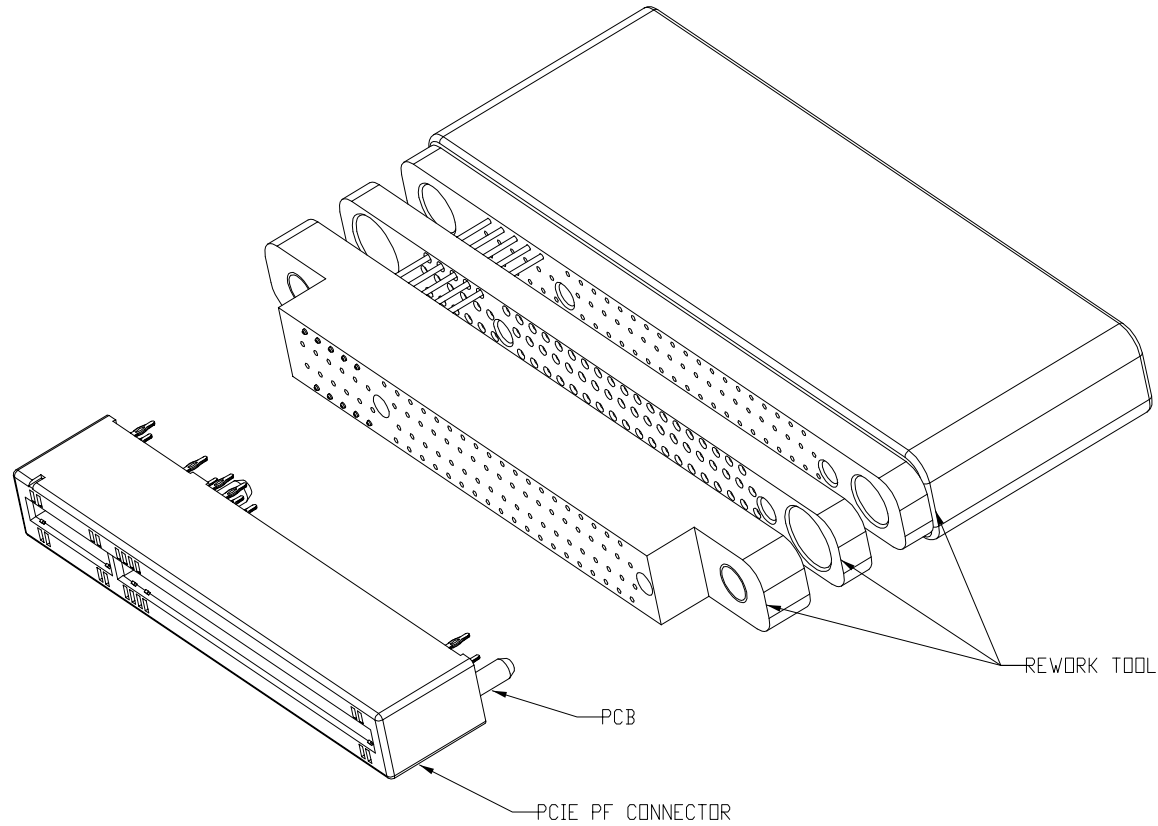
98 PIN RIDGE TYPE FRONT VIEW



164 PIN RIDGE TYPE FRONT VIEW



www.fciconnect.com			surface <input checked="" type="checkbox"/>	tolerance std	projection	MM	
			TOLERANCES UNLESS OTHERWISE SPECIFIED			↔	
Dr	Richard Chiu	06/16/2008	ANGULAR	0.X	±0.25	size	Scale
Eng	Richard Chiu	06/16/2008	LINEAR	0.XX	±0.15	A4	1.000
Chr	Paul Wang	06/16/2008	0° ±5°	0.XXX	±0.10	ECN	DG-008068
Appr	Joseph Hsia	06/16/2008	Product family	-	Spec ref		
			title		dwg no	Rev.	
			PCIE GENERATION II		10082378	D	
			PRESS-FIT TYPE ASSEMBLY				
			catalog no	-	CUSTOMER	sheet 5 of 6	



CONNECTOR REWORK TOOL & ILLUSTRATION  
(SEE APPLICATION SPECIFICATION GS-20-117 FOR DETAILS)

PRODUCT DIMENSION TABLE FOR EACH TYPES

CONNECTOR	# PDS REF.	N	DIM 'A'	DIM 'B'	DIM 'C'	DIM 'E'
1 PORT	36	6	7.65	25.00	9.15	6.00
4 PORT	64	20	21.65	39.00	23.15	20.00
8 PORT	98	37	38.65	56.00	40.15	37.00
16 PORT	164	70	71.65	89.00	73.15	70.00

www.fciconnect.com			surface <input checked="" type="checkbox"/>	tolerance std	projection	MM	
			TOLERANCES UNLESS OTHERWISE SPECIFIED			←→	
Dr	Richard Chiu	06/16/2008	ANGULAR	0.X	±0.25	size	Scale
Eng	Richard Chiu	06/16/2008	LINEAR	0.XX	±0.15	A4	1.000
Chr	Paul Wang	06/16/2008	0° ±5°	0.XXX	±0.10	ECN	DG-008068
Appr	Joseph Hsia	06/16/2008	Product family			Spec ref	
			title PCIE GENERATION II PRESS-FIT TYPE ASSEMBLY			no 10082378	
catalog no			CUSTOMER			Rev. D	
						sheet 6 of 6	



## Стандарт Электрон Связь

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### Наши контакты:

**Телефон:** +7 812 627 14 35

**Электронная почта:** [sales@st-electron.ru](mailto:sales@st-electron.ru)

**Адрес:** 198099, Санкт-Петербург,  
Промышленная ул, дом № 19, литера Н,  
помещение 100-Н Офис 331