

Vishay Cera-Mite

PTCR Overcurrent Protection

FEATURES:

Sizes For Your Application - Hold currents from 5 mA to 1.5 A are available in sizes from 4 to 22mm.

Better Protection, Maintenance Free - PTCRs reset after an overcurrent situation. Protection levels may be set lower than possible with fuses, without worrying about nuisance trips.

Resetting, Non Cycling - Functioning as a manual reset device, PTCR overcurrent protectors remain latched in the tripped state and automatically reset only after voltage has been removed. This prevents continuous cycling, and protects against reclosing into a fault condition.

Simplified Mounting - PTCRs may be mounted directly inside end use equipment. Unlike fuses, no bulky fuseholder or access for user replacement is required.

Ceramic Material Selection - Various curie materials are available to tailor hold and trip current operating points.

Repeatable, No Hysteresis - After resetting, ceramic PTCRs return to the initial resistance value, providing repeatable, consistent protection levels. Unlike polymer type PTCRs, Vishay Cera-Mite devices exhibit no resistance hysteresis application problems.

Telecom Line Balance - In telecom circuits matched pairs are used to maintain line balance. Unlike polymer PTCRs, ceramic devices maintain balance after resetting.

APPLICATION DATA

In a typical current limiter application, the PTC device is connected in series with a load impedance (**Fig P-1**). When current (I) flows, internal I^2R losses attempt to increase the PTCR's temperature. To maintain the low resistance "on" state, stabilization must occur below the switching temperature, where the heat generated (I^2R) is balanced by heat lost due to radiation and conduction.

Hold current (I_H) is the maximum continuous current at which a PTCR can be maintained in a low resistance "on" state while operating at rated ambient temperature (typ 25°C). To prevent nuisance tripping, choose the rated hold current to be greater than the normal current expected.

Since heat dissipated by the device is proportional to the ambient temperature, hold current must be derated for ambients higher than 25°C according to the following relationship:

$$Hold Current (I_{H}) = \sqrt{\frac{D(T_{SW} - T_{A})}{R_{PTC}}}$$

Where:

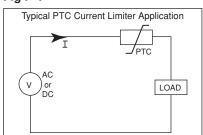
D = Dissipation Constant (varies based on disc size, wire type, & coating material)

T_{sw} = Switching (Curie) Temperature of PTCR Material

 T_A = Ambient Temperature R_{PTC} = Resistance of PTCR

at 25°C

Fig P-1



A NEW DIMENSION

The Positive Temperature Coefficient Resistor's (PTC thermistor) unique property of dramatically increasing its resistance above the curie temperature makes it an excellent candidate for overcurrent protection applications. Overcurrent situations in electronic devices occur due to voltage fluctuations, changes in load impedance, or problems with system wiring. PTC thermistors monitor current in series connected loads, trip in the event of excess current, and reset after the overload situation is removed, creating a new dimension of flexibility for designers.

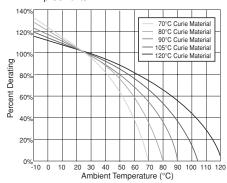
APPLICATIONS:

- · Telecommunication Products
- · Electronic Power Supplies
- · Automotive Motor Protection
- · Industrial Control Systems

This relationship is shown in Fig P-2, which provides hold current (I_H) derating estimates for ambient temperatures in excess of 25°C. Five curie materials illustrate the design flexibility offered by ceramic PTCR's.

Fig P-2

PTC Thermistor Overcurrent Protectors Ambient Temperature Derating of Hold and Trip Currents



Vishav Cera-Mite

PTCR Overcurrent Protection



APPLICATION DATA TRIPPING ACTION DUE TO OVERCURRENT

During normal operation, the PTCR remains in a low base resistance state (Fig P-3, Region 1). However, if current in excess of hold current (I_H) is conducted, I^2R losses produce internal self heating. If the magnitude and time of the overcurrent event develops an energy input in excess of the device's ability to dissipate heat, the PTCR temperature will increase, thus reducing the current and protecting the

PTC current limiters are intended for service on telecom systems, automobiles, or the secondary of control transformers or in similar applications where energy available is limited by source impedance. They are not intended for application on AC line voltages where source energy may be high and source impedance low.

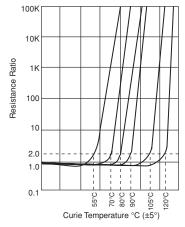
The current required to trip (I_T) is typically specified as two times the hold current (2 x I_H). I_T is defined as the minimum rms conduction current required to guarantee thermistor switching into a high resistance state (Fig P-3, Region 2) at a 25°C ambient temperature.

Ambient temperature influences the ability of the PTCR to transfer heat via surface radiation and thermal conduction at the wire leads. At high ambient temperatures, less energy input (via I²R) is required to reach the trip temperature. Low ambients require greater energy input. Approximate derating effects are shown in Fig P-2.

CERAMIC MATERIALS

The temperature at which the PTCR changes from the base resistance to high resistance region is determined by the PTCR ceramic material. Switching temperature (T_{sw}) described by the boundary between regions 1 & 2 (Fig P-3), is the temperature point at which the PTCR has increased to two times its base resistance at 25°C ambient (R_{sw} = 2 x R₂₅). Design flexibility is enhanced by Cera-Mite's wide selection of ceramic PTCR materials with different switching temperatures (Fig P-4).

Fig P-4



Vishay Cera-Mite offers a wide selection of ceramic PTC materials providing flexibility for different ambient temperatures. Close protection levels are possible by designing resistance and physical size to meet specific hold current and trip current requirements.

SELF RESETTING - NON CYCLING - REPEATABLE

After tripping, the PTCR will remain latched in its high resistance state as long as voltage remains applied and sufficient trickle current is maintained to keep the device above the switching temperature. After voltage is removed, the PTCR resets (cools) back to its low resistance state and is again ready to provide protection.

Since the tripping operation is due to thermal change, there is a time-trip curve associated with each device. At relatively low magnitudes of overcurrent, it may take minutes for the device to trip. Higher current levels can result in millisecond response time. Trip time (t) can be calculated as follows

Trip Time (t) =
$$\frac{kM(T_{sw}-T_A)}{I^2R-D(T_{sw}-T_A)}$$

Where: k = coefficient of heat absorption = 0.603 J/g/°C $M = mass of PTCR = volume x 5.27x10^{-3} g/mm^3$ R = zero power resistance of PTCR at 25°C

Fig P-3 PTC RESISTANCE 100000 10000 Resistance (log scale) **REGION 1** REGION 2 1000 HIGH RESISTANCE RESISTANCE 100

R₂₅ 10 PTC T_{SW} R vs. T Operating Characteristics

PHYSICAL DESIGN CONSIDERATIONS

Diameter (D) - Common diameters range from 4 to 22mm. Thickness (T) - Typical thickness ranges from 1 to 5mm. Curie (Switching) Temperature (T_{sw}) - See Fig P-4. Resistivity (ρ) -

> Determined during sintering process; combined with pellet geometry results in final resistance based on:

$$R_{25}$$
 = zero power resistance at 25°C = $\frac{\rho T}{\text{Area}}$

Table 2

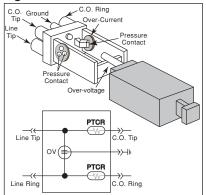
PARAMETER	VOLTAGE & CURRENT CAPABILITY	HOLD CURRENT & TRIP TIME
Disc Diameter (D)	Increased diameter will increase voltage	Increased diameter will increase
	and current ratings.	hold current and lengthen trip time.
Disc Thickness (T)	Increased thickness will increase	Increased thickness will increase
	voltage rating; may or may not	hold current and lengthen trip time.
	increase current rating.	
Curie (Switch) (T _{sw})	Typically, lower switch temperature	Higher switch temperature
Temperature	materials have higher voltage/	materials increase hold current
	current capability.	and lengthen trip time.
Resistance (R ₂₅)	Higher resistance will increase	Lower resistance will increase hold
	voltage capability.	current and lengthen trip times.
Thermal Loading	Increased thermal loading typically	Increased thermal loading increases
(Heat Sink)	reduces the maximum interrupting current.	hold current and lengthens trip times.
Wire Leads	Wire leads added to a PTCR pellet act as	Depends on thermal conductivity of
	a thermal load resulting in reduced	wire used. Copper will increase
	maximum interrupting current.	hold current and trip time.
Coating Material	Applying coating to a leaded PTCR has	Applying coating to a leaded PTCR
	minimal effect on voltage/current ratings.	increases hold current/trip time 10-20%.

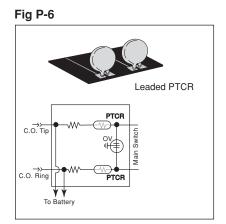


PTCR Overcurrent Protection

Vishav Cera-Mite

Fig P-5





PTC THERMISTOR PELLETS FOR TELECOMMUNICATIONS

Table 2

HOLD (I _H) CURRENT	TRIP (I _T) CURRENT	RESISTANCE R ₂₅	SWITCH TEMP.	SIZE (D) NOMINAL	VISHAY CERA-MITE PART	Fig P-7 Solid Ceramic Disc
mA	mA	Ohms	°C	mm	NUMBER	1
110	220	30	105	6.5	307C1127	
100	200	15	70	8	307C1128	Base Electrode
100	200	20	80	8	307C1126	Liedilode D
110	220	18	80	8	307C1268	Silver
120	240	15	80	8	307C1129	Electrode
140	280	15	105	8	307C1435	<u> </u>
110	220	15	70	9.5	307C1134	→ T <
130	260	15	80	9.5	307C1130	2.5mm
140	280	9	70	9.5	307C1436	Rated Voltage = 60 V _{DC}
150	300	10	80	9.5	307C1437	Rated Current = 3A
N	lote 1	Note 2			Note 3	Maximum Voltage = 220 Vrms

Note 1 Hold and trip currents are specified at 25°C ambient.

Note 2

R₂₅ is nominal zero power resistance at 25°C with tolerance of ± 20%.

Note 3

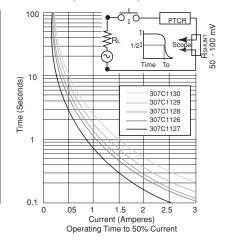
All pellets have silver electrodes suitable for pressure contact mounting.

PTC THERMISTORS FOR **TELECOMMUNICATIONS**

PTC Thermistors provide protection for large digital switches. Vishay Cera-Mite has pioneered this field with ceramic PTC thermistors working closely with major telephone equipment and telephone protection manufacturers. The requirements are dynamic, as switch makers continually strive to protect at lower levels. Vishay Cera-Mite participates with industry standard technical committees to establish common definitions and understanding of this new technology.

Fig P-8

Time-Trip Curves for Popular Telecom Pellets



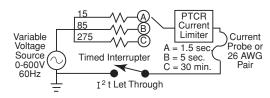
INTERRUPTING CAPACITY ESTIMATES

Under unusual circumstances, telecommunication lines may be subjected to high surge currents as might occur from lightning effects or accidental crossing with power lines or transformer primaries.

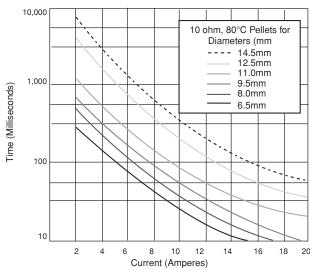
Fig P-10 shows trip time curves for higher currents. Estimated interrupting capability data is also shown in Table 3 and is expressed as "I² t Let Through" based on test data conducted in accordance with UL 497A and CSA 22.2 No. 0.7-M1985.

The data shown is for reference. Specific short circuit data or interrupting capability is partially determined by the mounting means and circuit application.

Fig P-9



Time VS. Current Curves for High Current Surges (25°C)



307C Overcurrent Thermistors

Vishay Cera-Mite

PTCR Overcurrent Protection



CUSTOM PTCR PELLET DESIGN CAPABILITY

- Vishay Cera-Mite will customize solid state overcurrent protector PTCRs to your exact requirements for telecommunication, power supply, or general electronic use. Providing great flexibility to establish specific voltage, hold current, time-trip characteristic, and ambient temperature values.
- Each device must be evaluated and ratings established per application. Mechanical packaging influences performance ratings.

Table 3

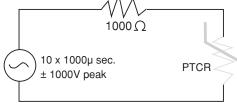
RATING CHART FOR CUSTOM PELLETS									
DISC DIAMETER (2.5mm THICK)	6.5mm	8mm	9.5mm	11mm	12.5mm	14.5mm			
Continuous Voltage Rating (rms) (proportional to resistance)	100 – 300	100 – 300	100 – 300	100 – 300	100 – 300	50 - 300			
Resistance Range @ 25°C (ohms)	10 to 35	7 to 25	5 to 20	4 to 17	2 to 15	1 to 10			
Continuous Carry Current (mA) Ambient 25° to 50°C (inversely proportional to resistance)	60 – 120	75 – 175	100 – 200	110 – 250	130 – 400	150 – 600			
Approximate Minimum Power to Trip or Reset (watts)	0.4	0.5	0.6	0.7	0.8	0.9			
Interrupting Capability									
A. Repetitive (25 to 300 V _{RMS}) Peak power in watts	600	700	800	900	1000	1100			
B. Non-repetitive (for 10 ohm pellet) I ² t Let Through	2.5	4.0	7.5	15	20	30			
Maximum Safe Interrupting Voltage (rms) (voltage rating is proportional to resistance)	300	350	400	450	500	600			
Rating applies to pellets with silver electrodes and pressure connections.									

Rating applies to pellets with silver electrodes and pressure connections.

TRANSIENT VOLTAGE & CURRENT

Because of the thermal storage capacity of the ceramic PTCR, transient surges do not cause tripping. The PTCR is considered to be transparent to these low energy transients. **Fig P-11** shows a typical test circuit for such transients.





Pass-Thru Pulse

WIRE LEADED PTC TELECOM THERMISTORS

Resettable current limiters featuring hold current and voltage ratings for telecommunication applications.

Fig P-12

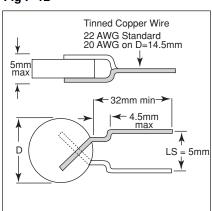


Table 4

TELE	TELECOM CURRENT LIMITERS									
HOLD (I _H) CURRENT mA	TRIP (I _T) CURRENT mA	RESIST R ₂₅ Ohms	TANCE TOL. %	SWITCH TEMP. °C	SIZE (D) NOMINAL mm	MAX. VOLTAGE V _{RMS}	VISHAY CERA-MITE PART NUMBER			
70	140	100	25	120	6.5	265	307C1418			
100 100	200 200	20 30	20 20	80 105	8	220 220	307C1305 307C1506			
110	220	18	20	80	8	220	307C1354			
110	220	25	20	105	8	220	307C1514			
120	240	15	20	80	8	220	307C1129			
120	240	20	20	105	8	220	307C1296			
120	240	25	20	120	8	220	307C1470			
130	260	13	20	80	8	120	307C1421			
120	240	39	30	120	8.7	250	307C1505			
120	240	25	25	105	8.7	250	307C1501			
150	300	12	20	90	8.7	110	307C1439			
120	240	15	25	80	9.5	220	307C1465			
125	250	20	20	105	9.5	220	307C1507			
135	270	10	25	80	9.5	220	307C1469			
150	300	10	20	105	9.5	220	307C1233			
170	340	10	20	105	11.2	220	307C1234			
110	220	23	20	80	14.5	300	307C1262			
125	250	18	25	80	14.5	265	307C1254			
No	Note 1						Note 3			

Rated Voltage = 60Vdc; Rated Current = 3A at rated voltage.

Note 1

Hold and trip currents specified at 25°C ambient.

Note 2

R₂₅ is nominal zero power resistance (± 25%) at 25°C.

Note 3

P/N suffix describes options including: Tape & Reel Wire Size Wire Style & Length Lead Spacing Coating Material



PTCR Overcurrent Protection

Vishay Cera-Mite

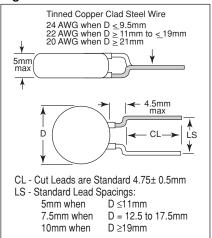
Table 5

GENER	GENERAL PURPOSE PTC THERMISTORS OVERCURRENT PROTECTORS								
RATED VOLTAGE VRMS	MAX. VOLTAGE VRMS	HOLD (I _H) CURRENT mA	TRIP (I _T) CURRENT mA	MAX. CURRENT A	RES R ₂₅ Ohms	SWITCH TEMP °C	D MAX. mm	VISHAY CERA-MITE PART NUMBER	
12 12 12 24	15 15 15 30	130 170 600 130	260 340 1200 260	1.1 2.4 10 2.3	13 6 1.2 10	120 105 105 105	5.5 8 16 8	307C1455 307C1308 307C1311 307C1315	
24 24	30 30	175 600	350 1200	3.4	6 1.3	105 105	9.5 17.5	307C1429 307C1318	
50 50 50 50 50	60 60 60 60	60 120 150 325 475	120 240 300 650 950	0.8 2 2.6 10 12	50 12 10 3.5 2	105 105 105 105 105	6.5 8 9.5 14.5 17.5	307C1321 307C1323 307C1548 307C1325 307C1326	
120 120 120 120 120	140 140 140 140	60 85 95 115	120 170 190 230	0.6 0.8 1.5 2	50 30 39 27	105 105 105 105 105	6.5 8 11 12.5	307C1329 307C1330 307C1302 307C1303	
120 120	140 140	105 350	210 700	1 5	20 4.5	105 105	9.5 19	307C1331 307C1333	
240 240 240 240 240 240 240 240 240	375 340 310 265 265 320 320 265 265	20 28 31 34 40 45 55 65 90	40 56 62 68 80 90 110 130 180	0.2 0.3 0.33 0.34 0.45 0.4 0.5 0.6	600 300 240 200 125 150 100 70 45	105 105 105 105 105 105 105 105	6.5 6.5 6.5 6.5 9.5 11 9.5 11	307C1335 307C1336 307C1337 307C1338 307C1340 307C1339 307C1341 307C1342 307C1343	
		Not	e 1		Note 2			Note 3	

GENERAL PURPOSE PTC CURRENT LIMITERS

- Designed as resettable current limiters, PTC thermistors offer an alternative to conventional overcurrent protection devices such as fuses or circuit breakers.
- A wide variety of sizes and current ranges are available for many electronic, industrial and automotive applications. Both standard parts and custom designs are offered.

Fig P-13



CUSTOM CURRENT LIMITER GUIDELINES

Table 6

RANGE CHART FOR CUSTOM WIRE LEADED DESIGN

MAX.	DESIGN LIMITS (APPROX.)						
D (mm) COATED	V _{RMS} I _{HOLD}		OHMS				
5.5	600	5 mA	2000				
	15	150 mA	13				
6.5	600	7 mA	1200				
	15	200 mA	8				
8	600	10 mA	850				
	15	275 mA	6				
9.5	600	13 mA	500				
	15	350 mA	4				
11	600	20 mA	350				
	15	450 mA	2.5				
12.5	600	22 mA	250				
	15	500 mA	2.0				
14.5	600	30 mA	200				
	15	650 mA	1.5				
16	600	35 mA	150				
	15	800 mA	1.2				

MAX.	DESIGN LIMITS (APPROX.)						
D (mm) COATED	V _{RMS}	I _{HOLD}	OHMS				
17.5	600	40 mA	125				
	15	950 mA	0.8				
19	600	45 mA	100				
	15	1.1 A	0.7				
21	600	55 mA	80				
	15	1.2 A	0.6				
22.5	600	60 mA	70				
	15	1.3 A	0.5				
23.5	600	70 mA	60				
	15	1.4 A	0.45				
25	600	80 mA	50				
	15	1.5 A	0.4				

Resistance is proportional to voltage and inversely proportional to hold current (I_H)

Conformal coating adds 1.5mm

APPLICATION CONSIDERATIONS:

- PTC current limiters are intended for service on telecom systems, automobiles, or the secondary of control transformers or in similar applications where energy available is limited by source impedance. They are not intended for application on AC line voltages where source energy may be high and source impedance low.
- Fuses and circuit breakers result in total circuit isolation after tripping. PTC thermistors provide a current limiting function by switching to a high resistance mode. Safety consideration must be given to the potential shock hazard caused by the steady state leakage current and voltage potential remaining in the circuit.
- Wire leaded PTC current limiting thermistors are intended for applications which expect a limited number of tripping operations. Actual life is a function of operating parameters.
 For high duty cycle applications, ceramic PTC pellets mounted in spring contact mechanical housings are preferred.
- Wire size, wire type and coating material can be used to precisely tailor required operating characteristics.
- Options Include: Tape & Reel; Wire Forms; Lead Spacings.



Мы молодая и активно развивающаяся компания в области поставок электронных компонентов. Мы поставляем электронные компоненты отечественного и импортного производства напрямую от производителей и с крупнейших складов мира.

Благодаря сотрудничеству с мировыми поставщиками мы осуществляем комплексные и плановые поставки широчайшего спектра электронных компонентов.

Собственная эффективная логистика и склад в обеспечивает надежную поставку продукции в точно указанные сроки по всей России.

Мы осуществляем техническую поддержку нашим клиентам и предпродажную проверку качества продукции. На все поставляемые продукты мы предоставляем гарантию.

Осуществляем поставки продукции под контролем ВП МО РФ на предприятия военно-промышленного комплекса России, а также работаем в рамках 275 ФЗ с открытием отдельных счетов в уполномоченном банке. Система менеджмента качества компании соответствует требованиям ГОСТ ISO 9001.

Минимальные сроки поставки, гибкие цены, неограниченный ассортимент и индивидуальный подход к клиентам являются основой для выстраивания долгосрочного и эффективного сотрудничества с предприятиями радиоэлектронной промышленности, предприятиями ВПК и научноисследовательскими институтами России.

С нами вы становитесь еще успешнее!

Наши контакты:

Телефон: +7 812 627 14 35

Электронная почта: sales@st-electron.ru

Адрес: 198099, Санкт-Петербург,

Промышленная ул, дом № 19, литера Н,

помещение 100-Н Офис 331